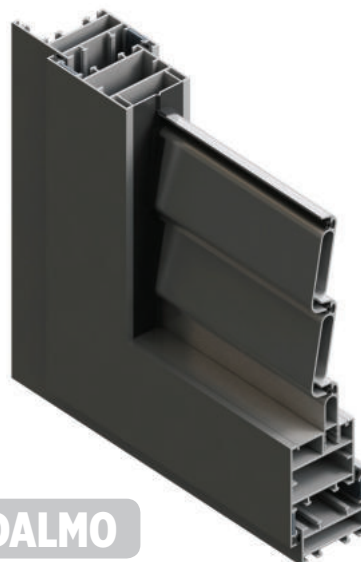


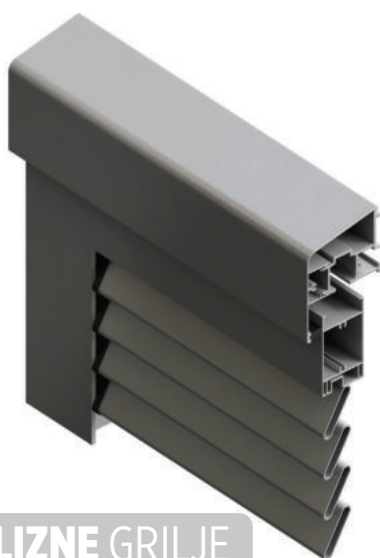
FEAL



Z40



DALMO



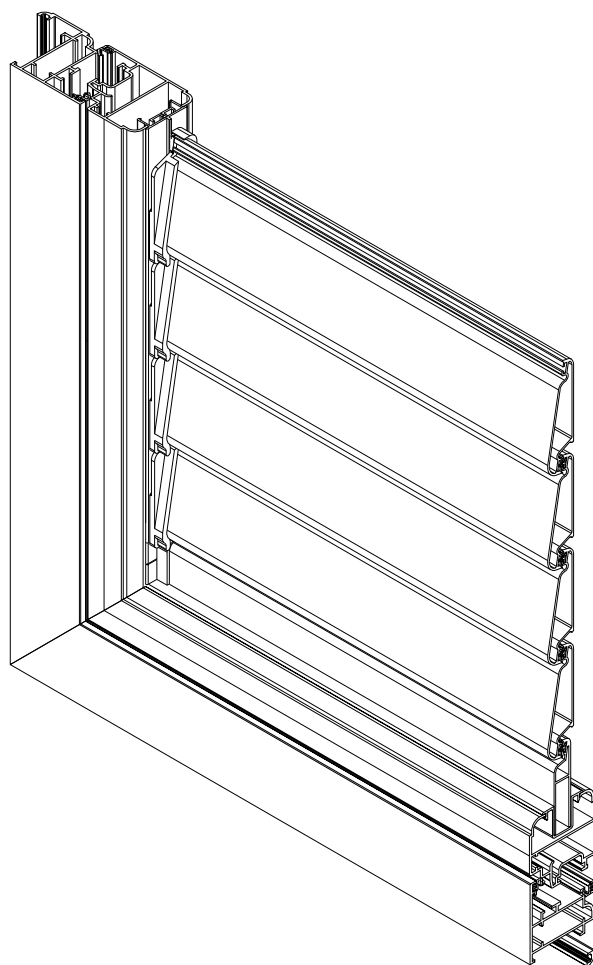
KLIZNE GRILJE



G 5

GRILJE FEAL

LOUVER SHUTTERS



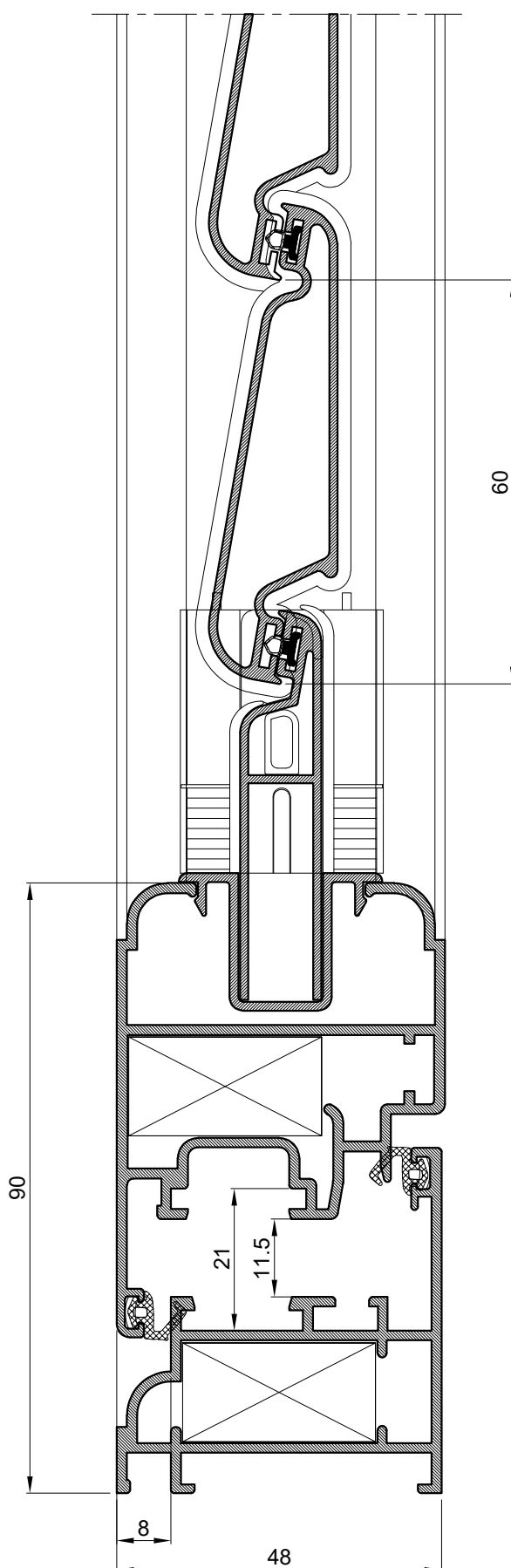
GRILJA Z40

SADRŽAJ

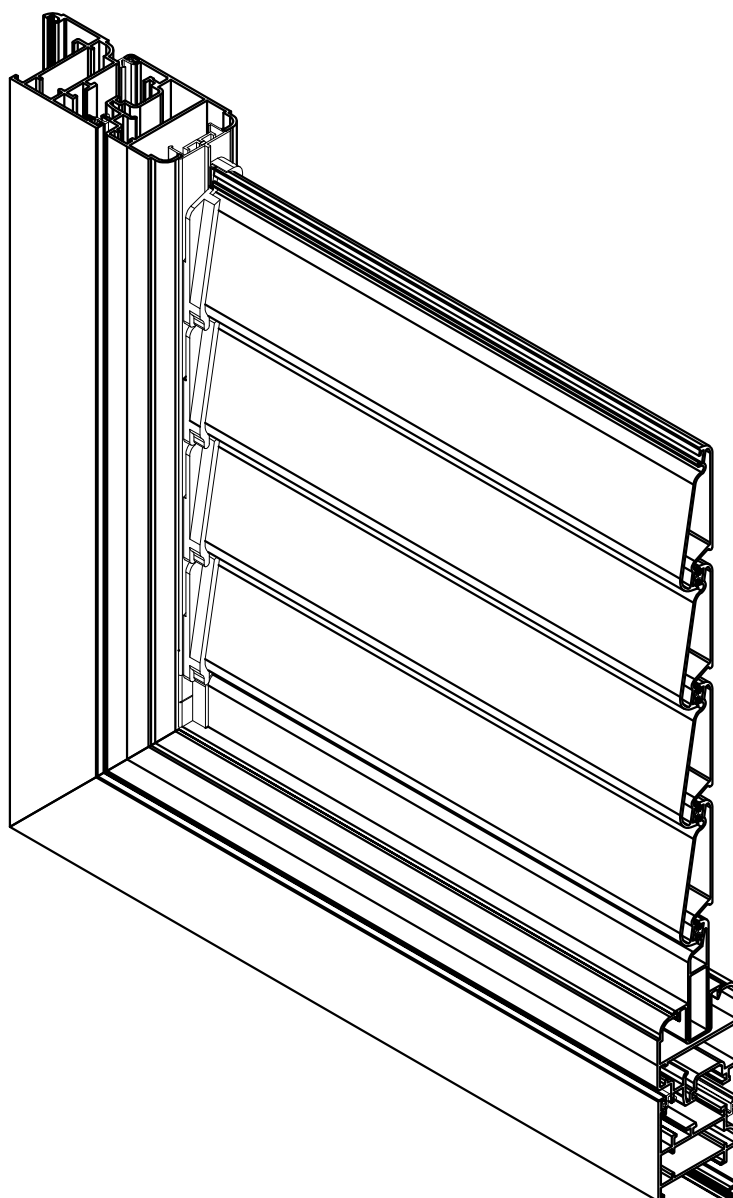
01	ZNAČAJKE SISTEMA	Grilja Z40	400.01.100-103
02	ISPITIVANJA I CERTIFIKATI	Grilja Z40	400.01.100-103
03	PROFILI	Grilja Z40	400.03.100-109
04	VEZNI ELEMENTI	Grilja Z40	400.04.100-103
05	PVC ELEMENTI	Grilja Z40	400.05.100-103
06	MEHANIZMI	Grilja Z40	400.06.100-107
07	BRTVILA	Grilja Z40	400.07.100-103
10	PRESJECI	Grilja Z40	400.10.100-121
11	OBRADA I MONTAŽA	Grilja Z40	400.11.100-137
12	REZNE LISTE	Grilja Z40	400.12.100-117

Značajke sistema /Grilja Z40/

GRILJA Z40



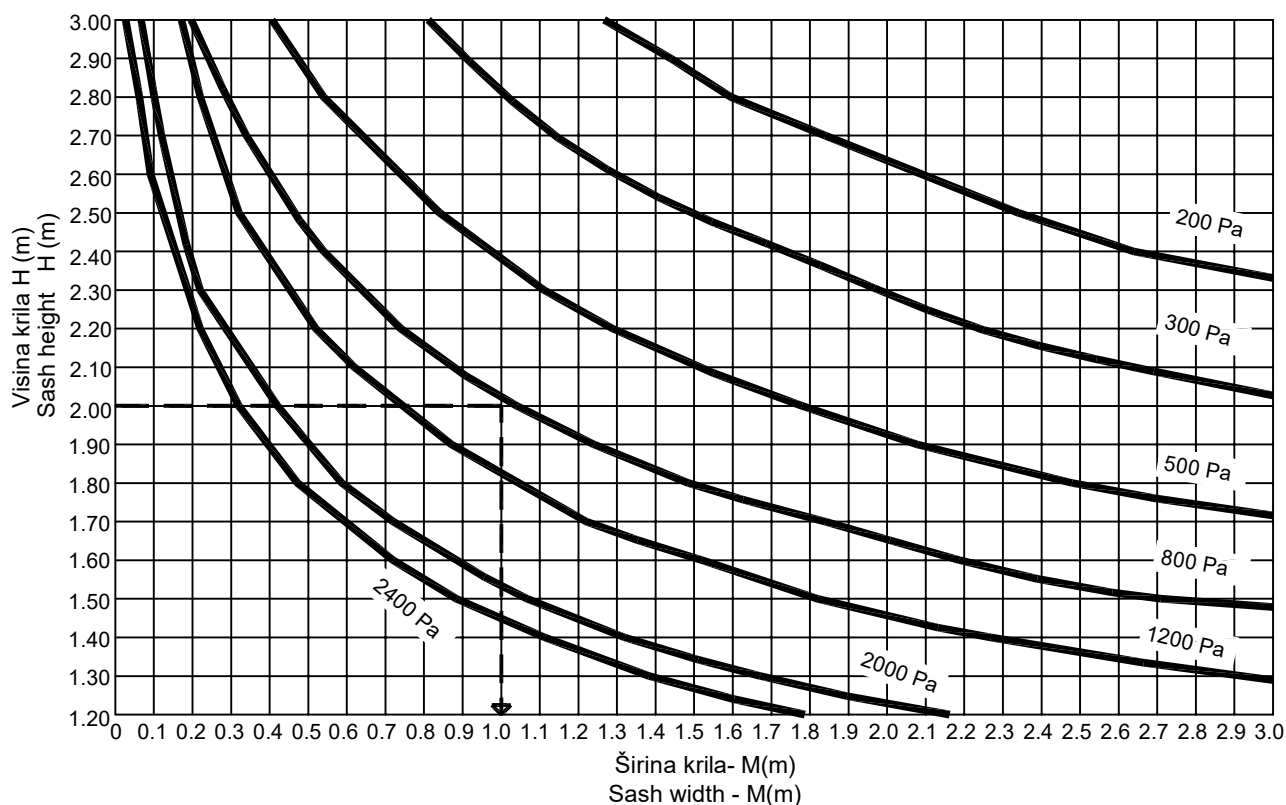
- Sistem profila **Grilja Z40** namjenjen je za izradu zaokretnih grilja u obliku prozora i vrata.
- Grilje su dugovječne, lagane, čvrste, postojane (materijal i površinska zaštita), te su otporne na vremenske i ostale utjecaje. Jednostavne su i praktične za rukovanje, čišćenje i održavanje.
- Odabir boje po izboru (u boji prema RAL karti, eloksaža te imitacija drveta).
- Ispuna grilje može biti pokretna (zaokretne lamele), fiksna (fiksne lamele) i škure (puna ispuna).
- Preklop okvira krila i rama je 8 mm.
- Žlijeb za okov je Eurožlijeb.



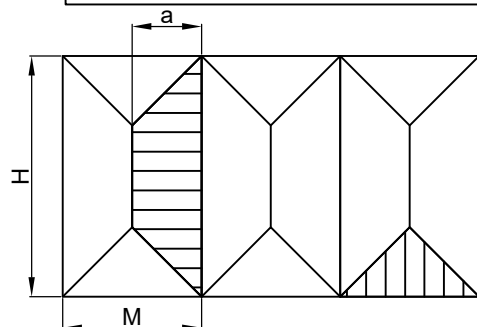
Ispitivanja i certifikati /Grilja Z40/

Opterećenje vjetrom

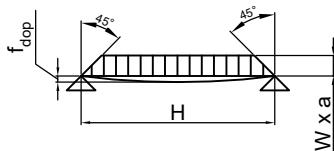
Statistički dijagrami



Primjer: Visina krila - H = 2.0 m
 Opt. vjetrom = 800 Pa = 130 km/h
 Rezultat: Moguća širina krila = 1 m
 Tlak od 800 Pa odgovara opterećenju vjetrom od 130km/h

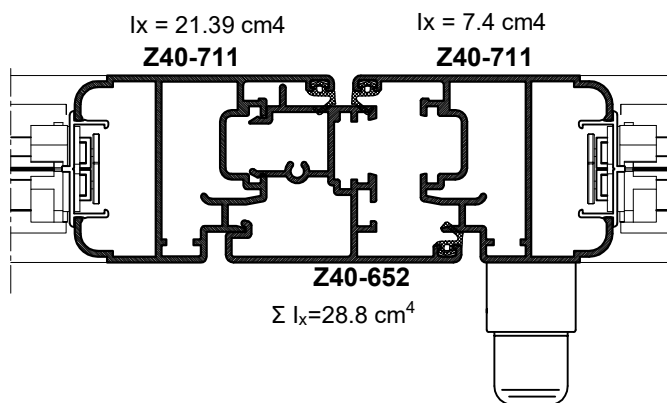


Trapezoidno opterećenje



$$I_x = \frac{W \times M \times H^4}{1920 \times E \times f_{dop}} \times (25 - 40 \frac{a^2}{H^2} + 16 \frac{a^2}{H^2})$$

- I_x (cm⁴) = Moment inercije Moment of inertia
 W (kN/m²) = Opterećenje vjetrom Wind load
 H (m) = Visina krila Sash height
 E (kN/mm²) = Modul elastičnosti Modulus of elasticity
 f_{dop} (mm) = Dopušteni progib Deflection limit
 a (m) = Širina opterećenja = L/a Load width
 M (m) = Širina krila Sash width

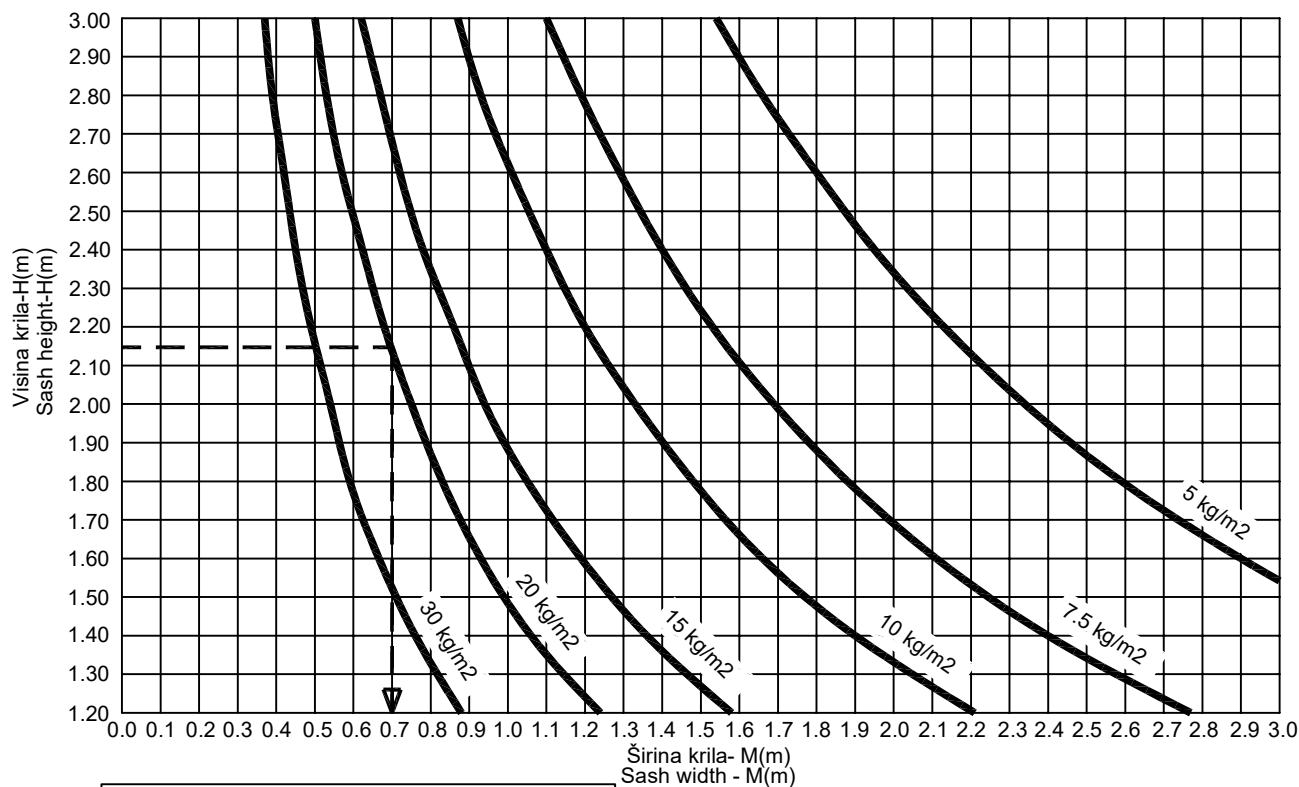


Odabir šarki:

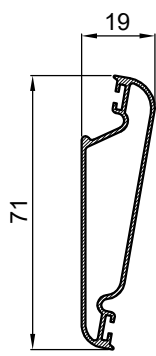
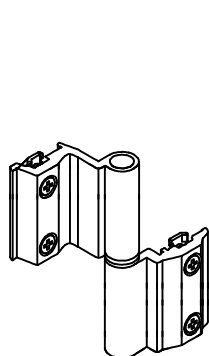
Artikli Article	H max	L Min	L Max	Max nosivost Max load capacity
Art. 110.007 (dvije šarke) Art. 110.007 (2 hinges)	2200 mm	-	1200 mm	80 Kg po krilu 80 Kg for sash
Art. 110.007 (tri šarke) Art. 110.007 (3 hinges)	2300 mm	-	1200 mm	90 Kg po krilu 90 Kg for sash

Maksimalna dopuštena težina krila

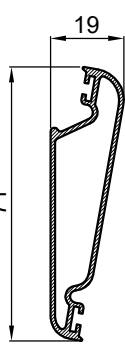
Statistički dijagrami



Primjer: Visina krila - H = 2.15 m
 Težina ispune = 20 kg/m²
 Rezultat: Moguća širina krila - M = 0.7 m
 Maksimalna težina krila = 30kg



D45-074/L
kg/m² 8,01

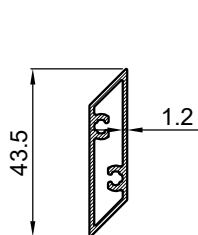


D45-074
kg/m² 9.42

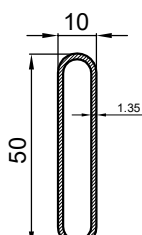
Odabir šarki:

Artikli Article	H max	L Min	L Max	Max nosivost Max load capacity
Art. 110.007 (dvije šarke) Art. 110.007 (2 hinges)	2200 mm	-	1200 mm	80 Kg po krilu 80 Kg for sash
Art. 110.007 (tri šarke) Art. 110.007 (3 hinges)	2300 mm	-	1200 mm	90 Kg po krilu 90 Kg for sash

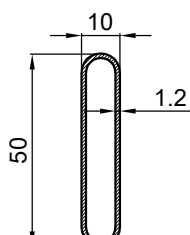
Max nosivost šarke 40 kg
 Max load capacity of the hinge 40 kg



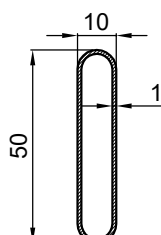
F-1608
kg/m² 9.855



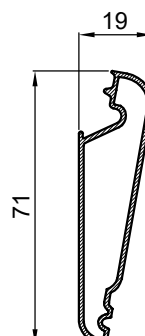
F-0187
kg/m² 9.92



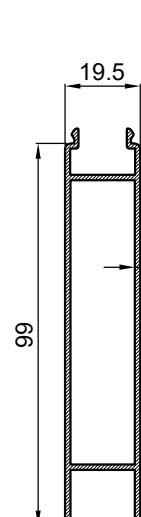
F-0187/A
kg/m² 8.73



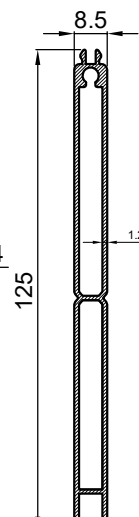
F-0187/L
kg/m² 7.67



D45-081
kg/m² 8.76

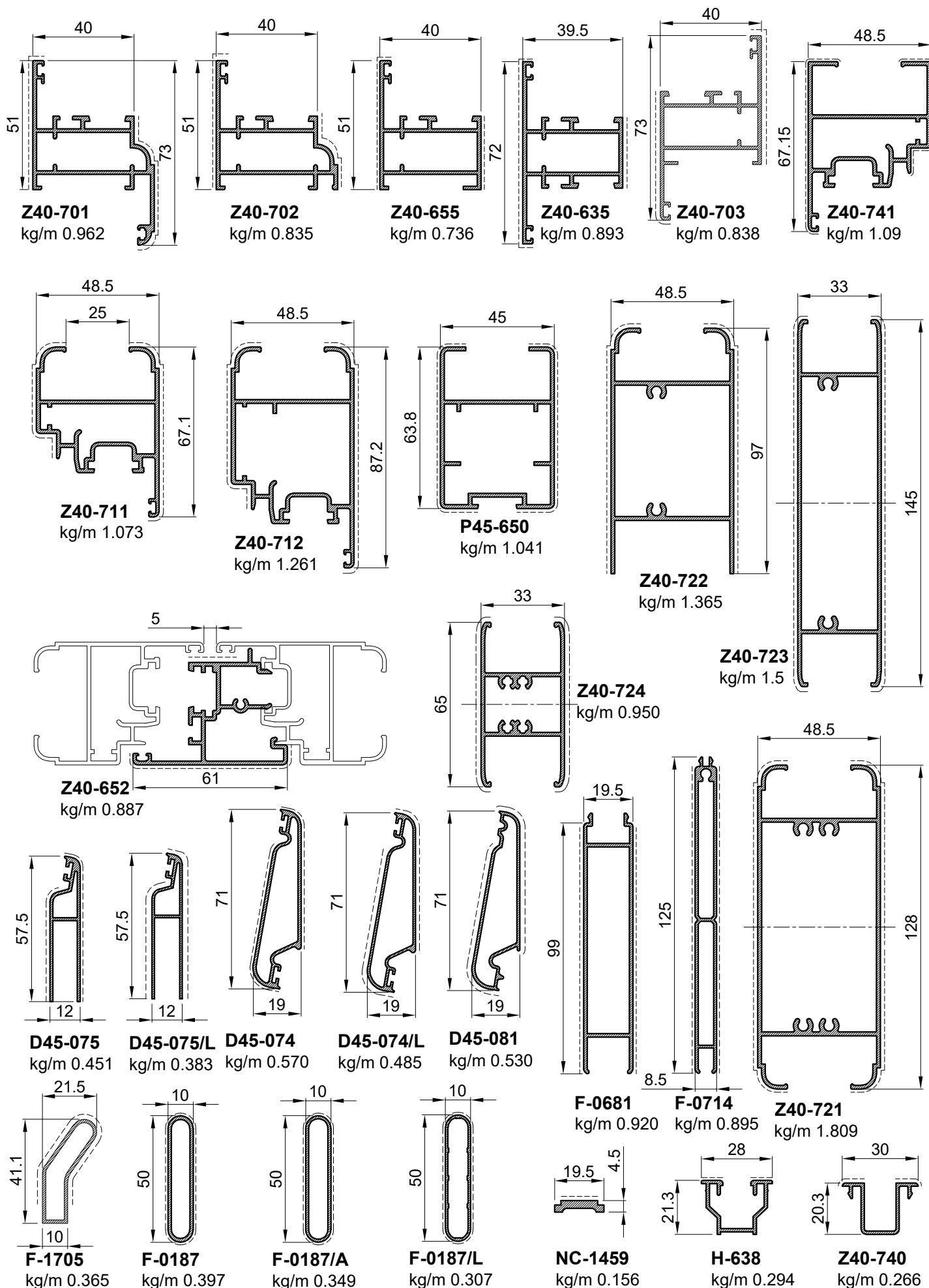


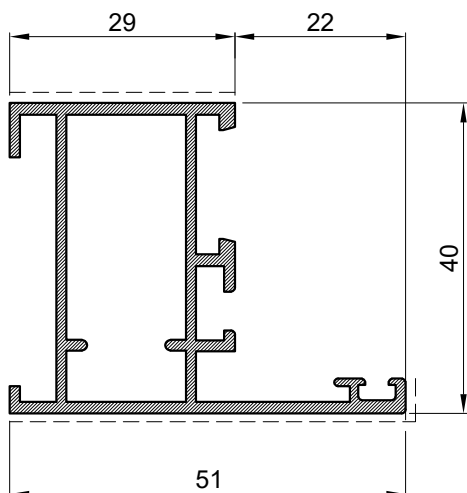
F-0681
kg/m² 9,20



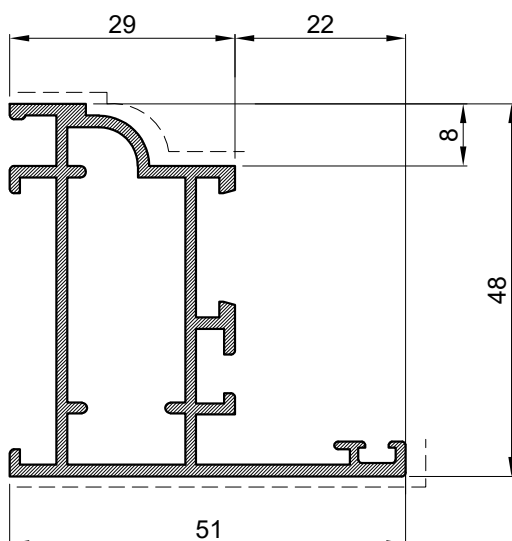
F-0714
kg/m² 7,16

Profili /Grilja Z40/

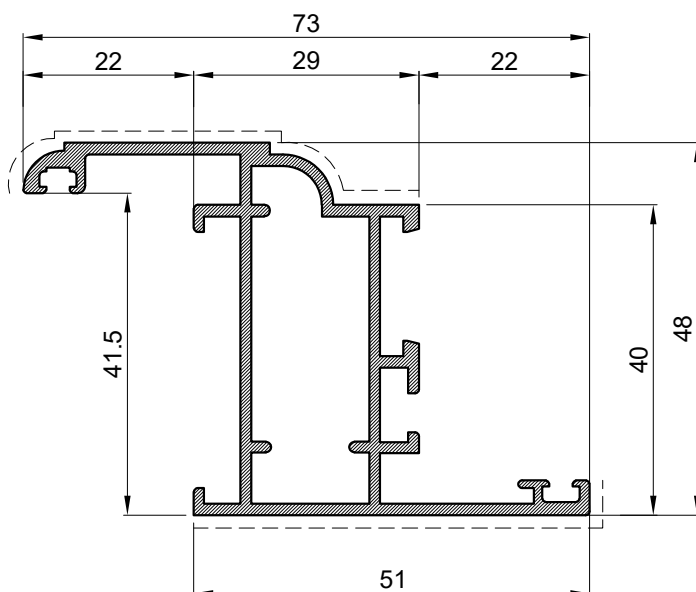




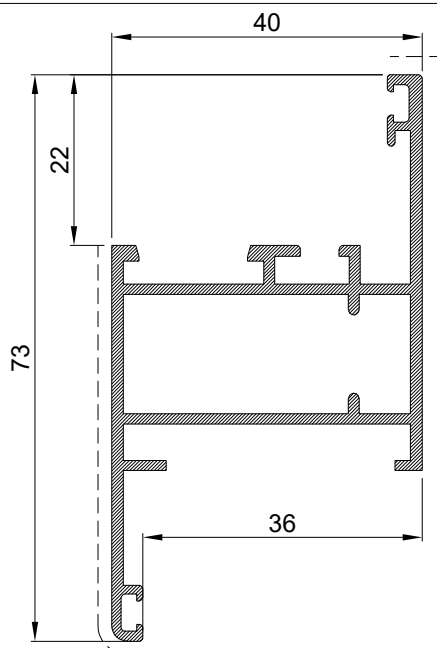
Ram grilje Z40		
Art.-Br.	Z40-655	
Težina	kg/m	0.736
Opseg	mm	273
Momenti inercije	I _x (cm ⁴)	6.16
	W _x (cm ⁴)	2.65
Dužina isporuke	mm	6500



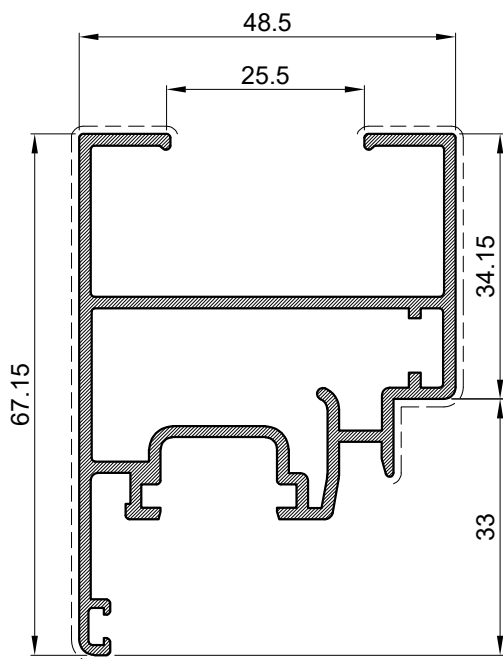
Ram grilje Z40		
Art.-Br.	Z40-702	
Težina	kg/m	0.835
Opseg	mm	291
Momenti inercije	I _x (cm ⁴)	8.86
	W _x (cm ⁴)	3.15
Dužina isporuke	mm	6500



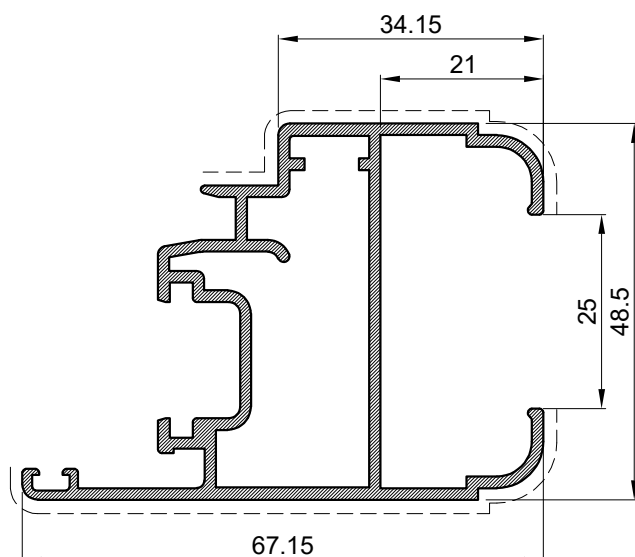
Ram grilje Z40		
Art.-Br.	Z40-701	
Težina	kg/m	0.962
Opseg	mm	351
Momenti inercije	I _x (cm ⁴)	11.63
	W _x (cm ⁴)	4.71
Dužina isporuke	mm	6500



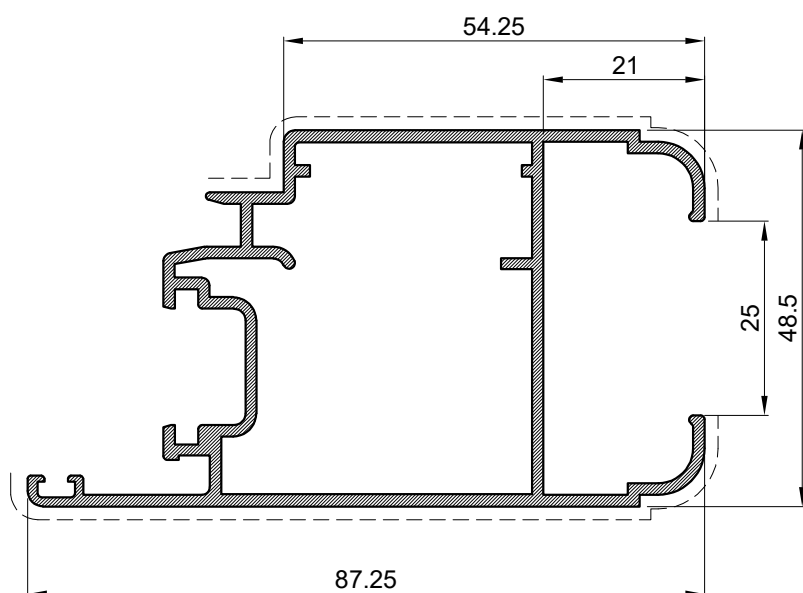
Ram grilje Z40		
Art.-Br.	Z40-703	
Težina	kg/m	0.838
Opseg	mm	329
Momenti inercije	I _x (cm ⁴)	8.19
	W _x (cm ⁴)	2.15
Dužina isporuke	mm	6500



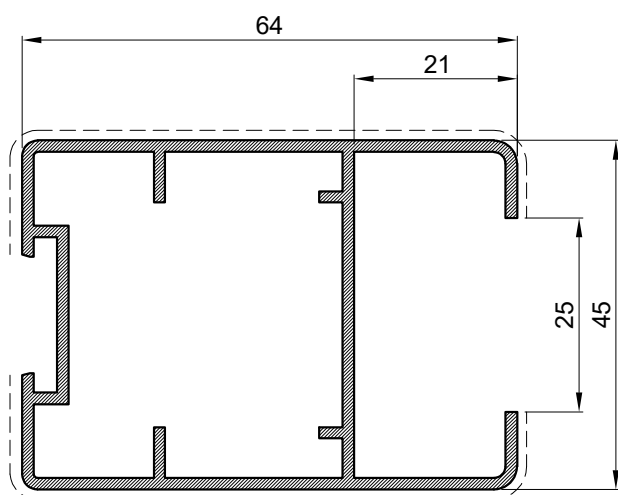
Krilo grilje Z40		
Art.-Br.	Z40-741	
Težina	kg/m	1.09
Opseg	mm	373.8
Momenti inercije	I _x (cm ⁴)	11.12
	W _x (cm ⁴)	2.99
Dužina isporuke	mm	6500



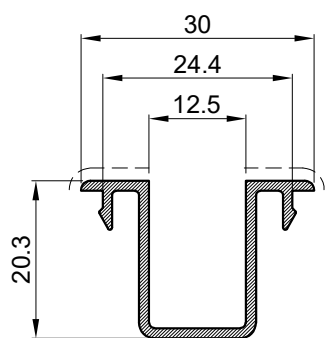
Krilo grilje Z40		
Art.-Br.	Z40-711	
Težina	kg/m	1.073
Opseg	mm	366
Momenti inercije	I _x (cm ⁴)	12.43
	W _x (cm ⁴)	4.6
Dužina isporuke	mm	6500



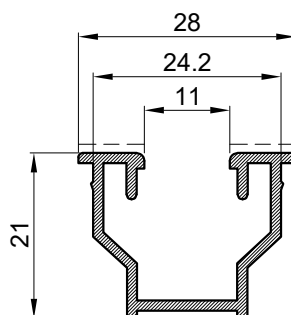
Kriilo grilje Z40		
Art.-Br.	Z40-712	
Težina	kg/m	1.261
Opseg	mm	406
Momenti inercije	I _x (cm ⁴)	16.02
	W _x (cm ⁴)	6.03
Dužina isporuke	mm	6500



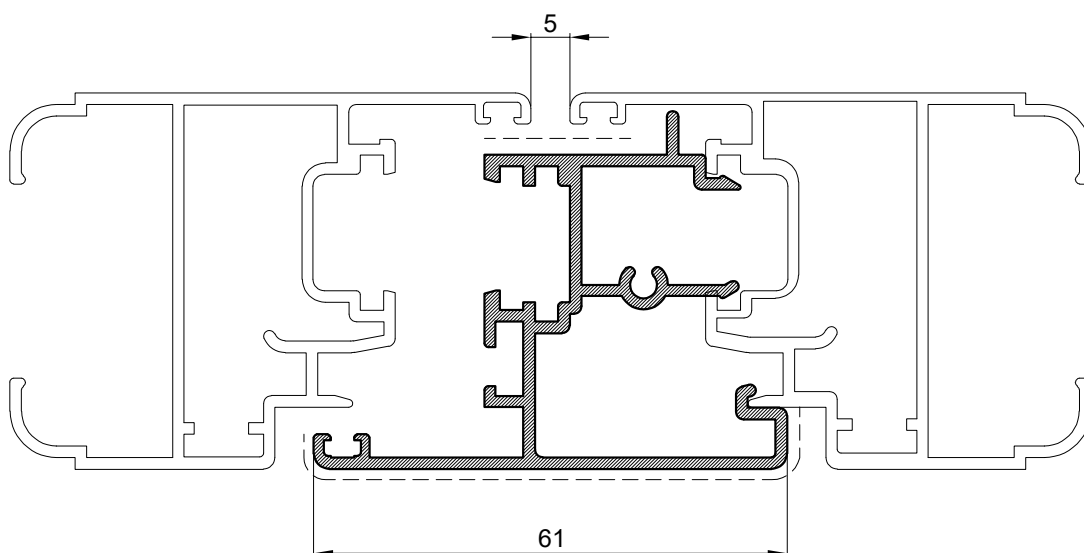
Kriilo grilje bez okvira		
Art.-Br.	P45-650	
Težina	kg/m	1.041
Opseg	mm	307
Momenti inercije	I _x (cm ⁴)	12.41
	W _x (cm ⁴)	5.51
Dužina isporuke	mm	6500



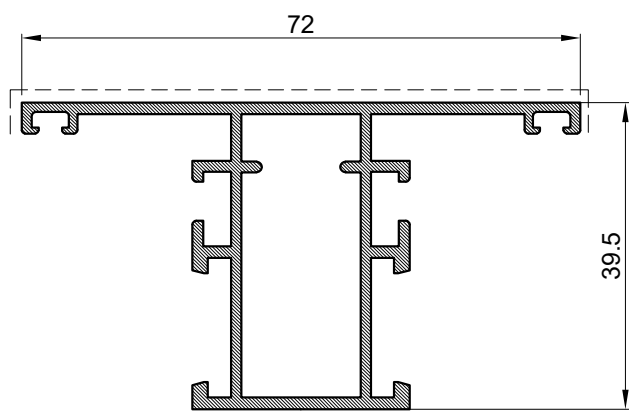
Prihvatnik početnog profila ispune grilje Z40		
Art.-Br.	Z40-740	
Težina	kg/m	0.266
Opseg	mm	154
m	mm	6500



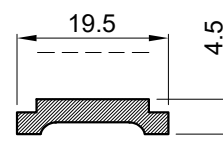
Prihvatnik početnog profila ispune grilje Z40		
Art.-Br.	H-638	
Težina	kg/m	0.294
Opseg	mm	167
Dužina isporuke	mm	6500



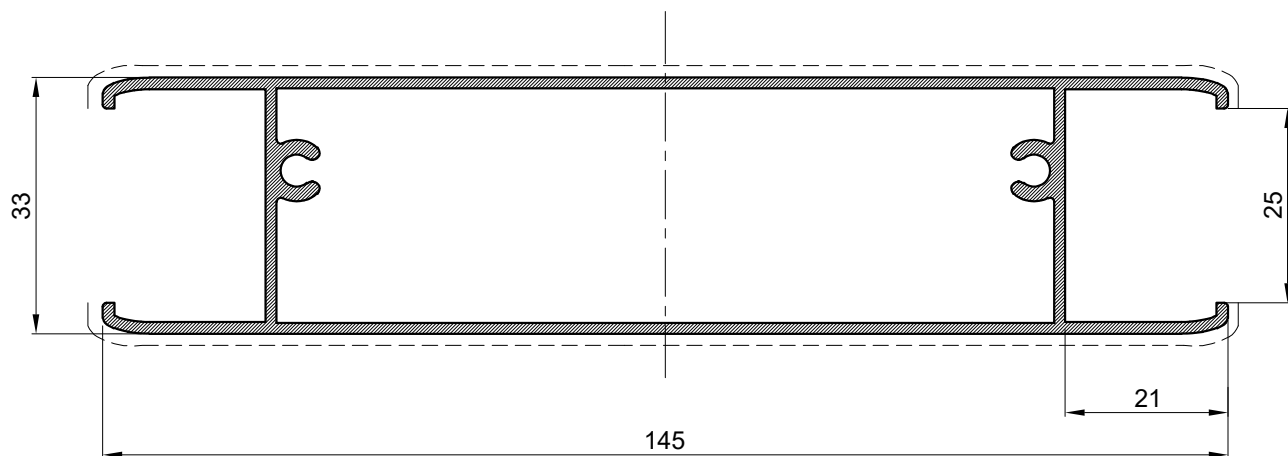
Kombatuta grilje Z40		
Art.-Br.	Z40-652	
Težina	kg/m	0.887
Opseg	mm	433
Momenti inercije	I _x (cm ⁴)	7.4
	W _x (cm ⁴)	2.61
Dužina isporuke	mm	6500



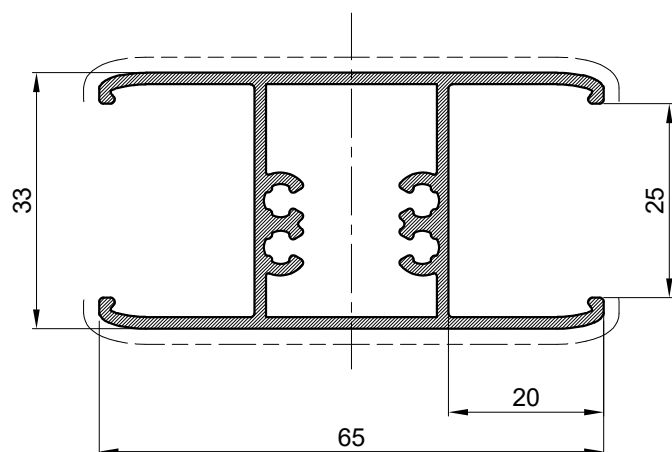
Prečka rama		
Art.-Br.	Z40-635	
Težina	kg/m	0.893
Opseg	mm	316
Momenti inercije	I _x (cm ⁴)	6.52
	W _x (cm ⁴)	7.76
Dužina isporuke	mm	6500



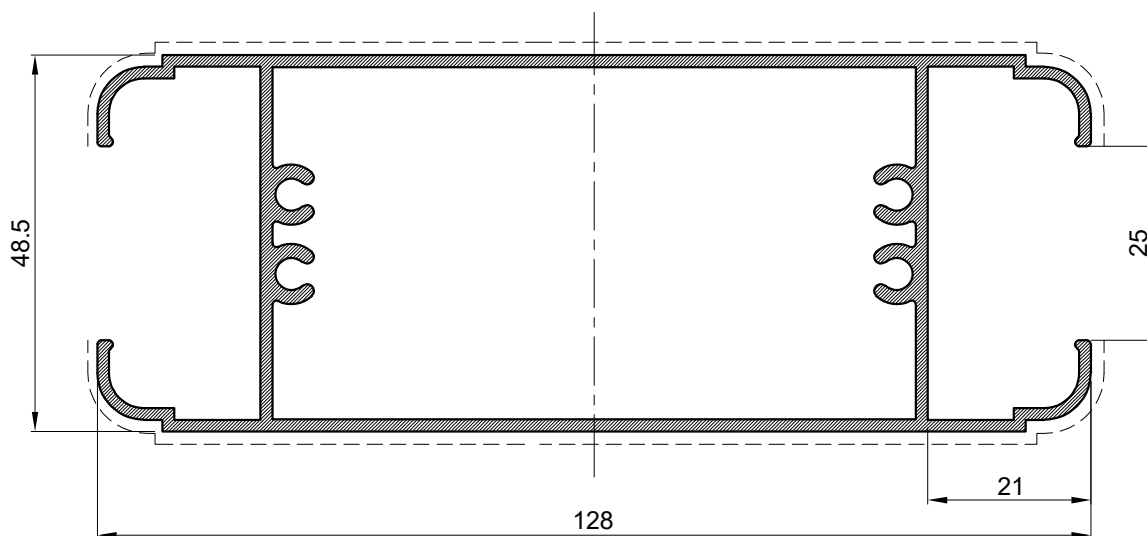
Klizač		
Art.-Br.	NC-1459	
Težina	kg/m	0.156
Opseg	mm	51
Dužina isporuke	mm	6500



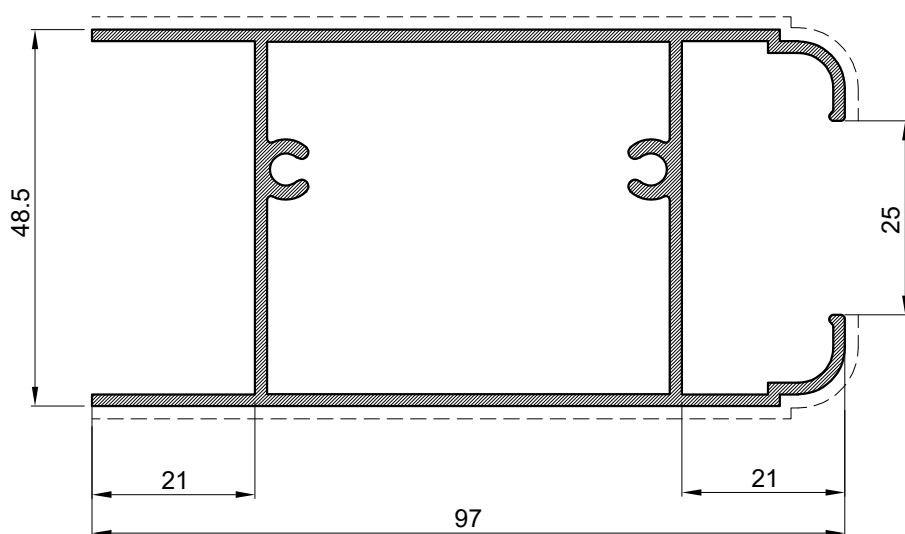
Prečka grilje Z40		
Art.-Br.	Z40-723	
Težina	kg/m	1.500
Opseg	mm	451
Momenti inercije	I _x (cm ⁴)	11.21
	W _x (cm ⁴)	6.64
Dužina isporuke	mm	6500



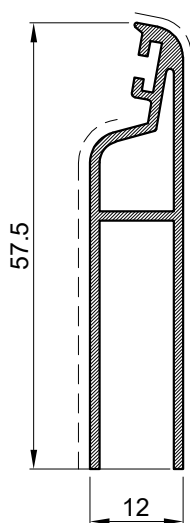
Prečka grilje Z40		
Art.-Br.	Z40-724	
Težina	kg/m	0.950
Opseg	mm	288
Momenti inercije	I _x (cm ⁴)	9.59
	W _x (cm ⁴)	2.95
Dužina isporuke	mm	6500



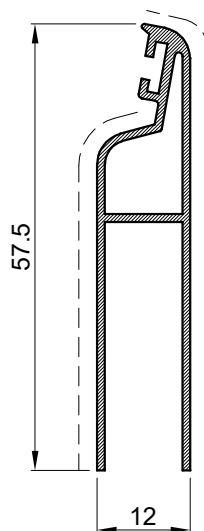
Prečka grilje Z40		
Art.-Br.	Z40-721	
Težina	kg/m	1.809
Opseg	mm	502
Momenti inercije	I _x (cm ⁴)	25.33
	W _x (cm ⁴)	10.38
Dužina isporuke	mm	6500



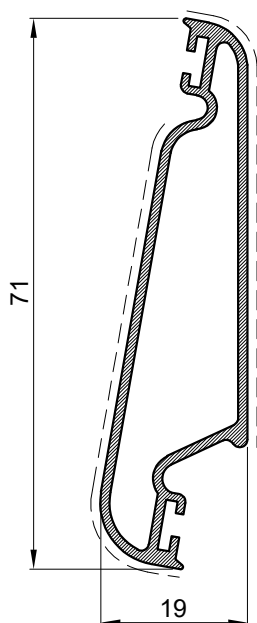
Prečka grilje Z40		
Art.-Br.	Z40-722	
Težina	kg/m	1.365
Opseg	mm	408
Momenti inercije	I _x (cm ⁴)	19.44
	W _x (cm ⁴)	7.84
Dužina isporuke	mm	6500



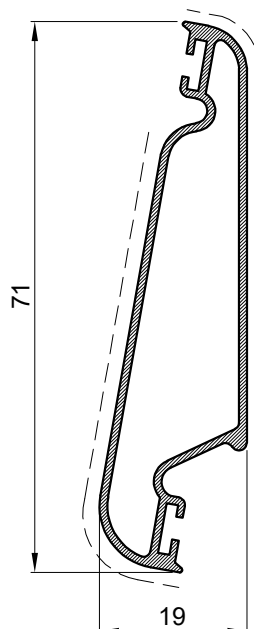
Početni profil ispune		
Art.-Br.	D45-075	
Težina	kg/m	0.451
Opseg	mm	215
Dužina isporuke	mm	6500



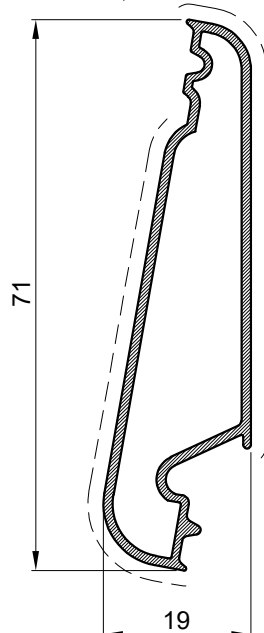
Početni profil ispune		
Art.-Br.	D45-075/L	
Težina	kg/m	0.383
Opseg	mm	214
Dužina isporuke	mm	6500



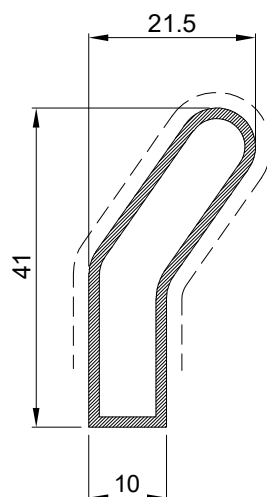
Profil ispune		
Art.-Br.	D45-074	
Težina	kg/m	0.570
Opseg	mm	195
Dužina isporuke	mm	6500



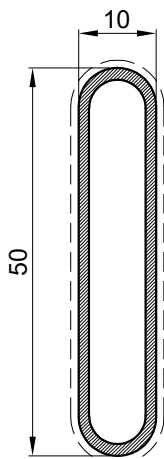
Profil ispune		
Art.-Br.	D45-074/L	
Težina	kg/m	0.485
Opseg	mm	195
Dužina isporuke	mm	6500



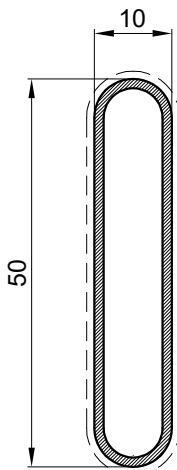
Profil ispune		
Art.-Br.	D45-081	
Težina	kg/m	0.530
Opseg	mm	174
Dužina isporuke	mm	6500



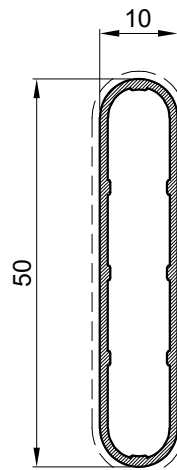
Profil ispune		
Art.-Br.	F-1705	
Težina	kg/m	0.365
Opseg	mm	105
Dužina isporuke	mm	6500



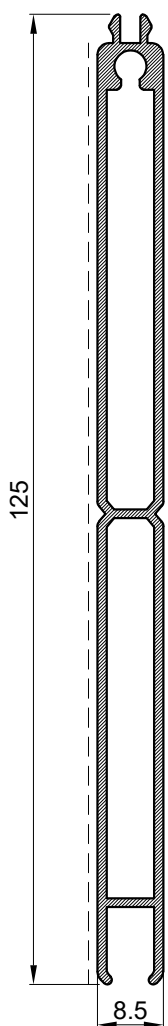
Profil ispune		
Art.-Br.	F-0187	
Težina	kg/m	0.397
Opseg	mm	111
Dužina isporuke	mm	6500



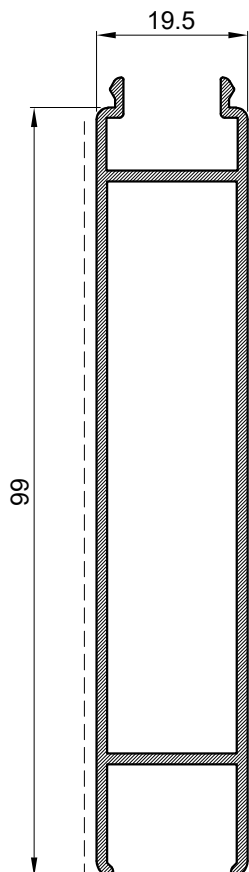
Profil ispune		
Art.-Br.	F-0187/A	
Težina	kg/m	0.349
Opseg	mm	111
Dužina isporuke	mm	6500



Profil ispune		
Art.-Br.	F-0187/L	
Težina	kg/m	0.307
Opseg	mm	111
Dužina isporuke	mm	6500

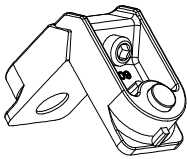
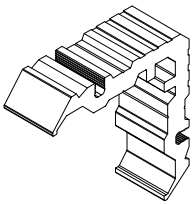
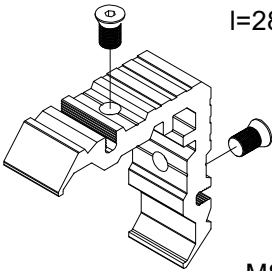
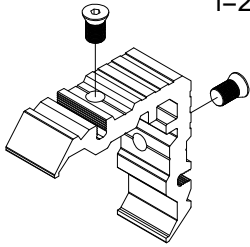
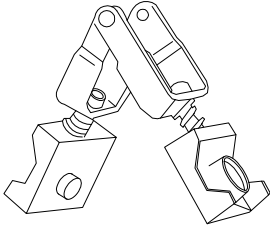
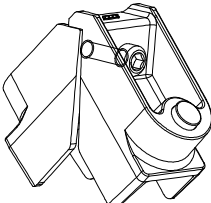


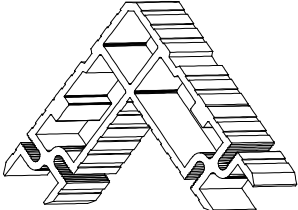
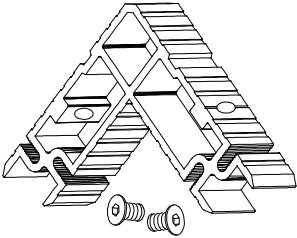
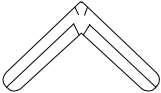
Profil ispune		
Art.-Br.	F-0714	
Težina	kg/m	0.895
Opseg	mm	294
Dužina isporuke	mm	6500



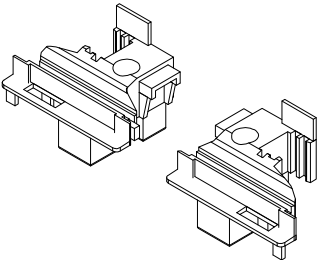
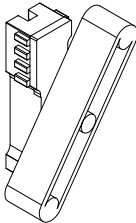
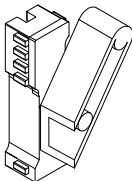
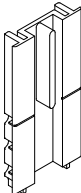
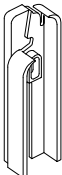
Profil ispune		
Art.-Br.	F-0681	
Težina	kg/m	0.920
Opseg	mm	304
Dužina isporuke	mm	6500

Vezni elementi /Grilja Z40/

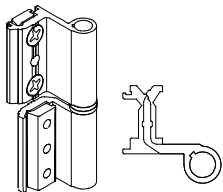
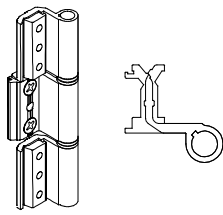
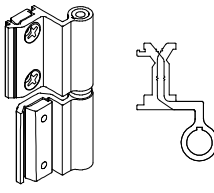
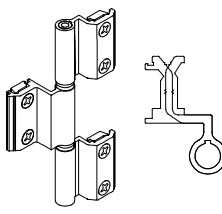
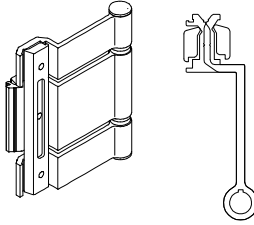
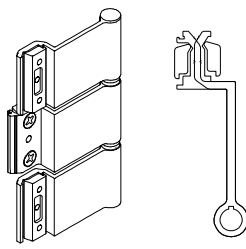
CODE	Izgled-presjek	Opis	Materijal	Nap.
730.008		- Kutna spojnica prozora-za komoru 29x15.2 - Stara oznaka: 0409 ,1001	Al	
710.450	 l=28,5mm	- Kutna spojnica za komoru 29x15,2 - Za profile:Z40-702, Z40-711	Al.	
710.458	 l=28,5mm M8x13	- Kutna spojnica za komoru 29x15,2 - Za profile:Z40-702, Z40-711	Al.	
710.468	 l=28,5mm M8x13	- Kutna spojnica za komoru 29x15,2-nesimetrična	Al.	
731.001		- Kutna spojnica za promjenjiv kut za komoru 29x15.2 - Stara oznaka: 0909	Zamak #3	
730.009		- Kutna spojnica prozora -za komoru 29x35.5 - Stara oznaka: 4004 ,2001	Al	

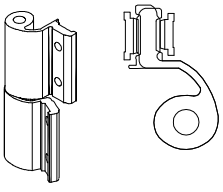
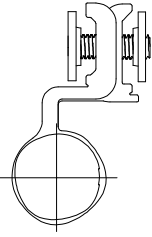
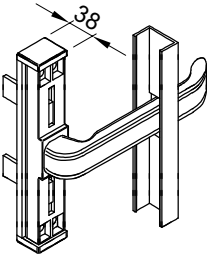
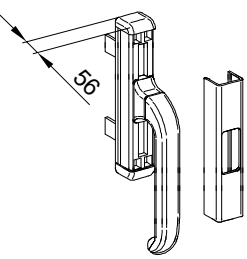
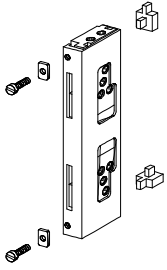
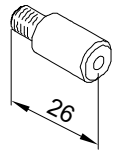
CODE	Izgled-presjek	Opis	Materijal	Nap.
710.059	 L=28,5mm	- Kutna spojnica za komoru 29x35,5 - Stara oznaka K-0795	Al.	
710.072	 L=28,5mm M8x13	- Kutna spojnica za komoru 29x35,5 - Stara oznaka K-0795	Al.	
730.001		- Kutna spojnica za komoru 1.7x4.7 - Stara oznaka: G112	Inox	

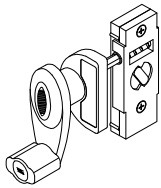
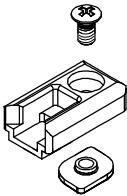
PVC elementi /Grilja Z40/

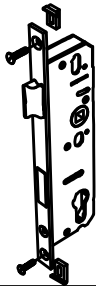
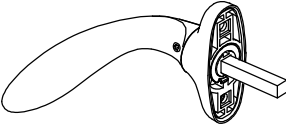
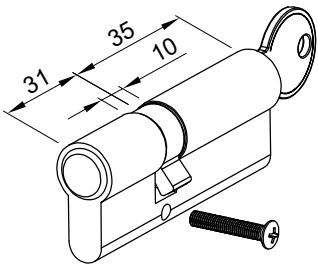
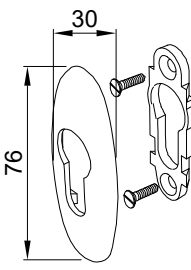
CODE	Izgled-presjek	Opis	Materijal	Nap.
363.008		- Umetak profila za okretanje Z40-652-otvaranje unutra - Stara oznaka: GT 402,2107,2274	PVC	
373.005		-Umetak za fiksnu grilju -umeće se u profil H-638 -prihvaća profil lamele F-0187 - Stara oznaka: 2101-PR		L+D
373.005.99		-Početni i završni umetak za fiksnu grilju -umeće se u profil H-638 -prihvaća profil lamele F-1705		L+D
370.064		-Umetak za mehanizma (utor 25mm), za početnu i završnu lamelu kod grilje sa pokretnim lamelama. - B.B.C. Italija	PVC	
370.065		-Umetak za početnu i završnu lamelu kod grilje sa pokretnim lamelama. - B.B.C. Italija	PVC	

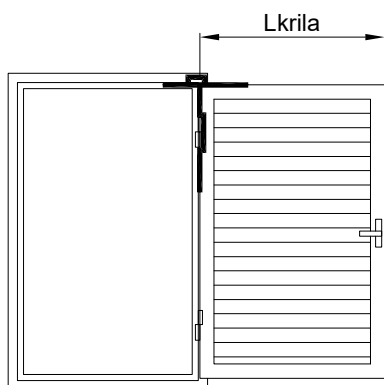
Mehanizmi /Grilja Z40/

CODE	Izgled-presjek	Opis	Materijal	Nap.
111.001.01 02 03		- Dvodijelna šarka <i>EURO ŽLIJEB</i> - Stara oznaka E-100 - Boje: 01- bijela; 02 - siva;03 - crna		
111.002.01 02 03		- Trodjelna šarka <i>EURO ŽLIJEB</i> - Stara oznaka E-120 - Boje: 01- bijela; 02 - siva;03 - crna		
111.003.01 02 03		- Dvodijelna šarka-vani <i>EURO ŽLIJEB</i> - Stara oznaka EV-110 - Boje: 01- bijela; 02 - siva;03 - crna		
111.004.01 02 03		- Trodjelna šarka-vani <i>EURO ŽLIJEB</i> - Stara oznaka EV-130 - Boje: 01- bijela; 02 - siva;03 - crna		
111.013.01 02 03		- Trodjelna prozorska šarka-otvaranje vani (<i>EURO ŽLIJEB</i>) -izbacuje krilo 100 mm - Stara oznaka EV-140 - Boje: 01- bijela; 02 - siva;03 - crna		
111.014.01 02 03		- Trodjelna šarka za vrata - otvaranje vani (<i>EURO ŽLIJEB</i>) -izbacuje krilo 100 mm - Stara oznaka EV-160 - Boje: 01- bijela; 02 - siva;03 - crna		

CODE	Izgled-presjek	Opis	Materijal	Nap.
114.001.01 02 03		- Dvodijelna šarka-EURO ŽLIJEB - Stara oznaka 2006.00.305-s 310-b 313-c		
113.003.01 02 03		- Dvodijelna šarka-EURO ŽLIJEB - Stara oznaka: VENUS - Boje: 01- bijela; 02 - siva; 03 - crna		
100.000.01 02 03		- Ručka grilje-uska - Stara oznaka: 1056		
105.004.01 02 03		- Ručka grilje-široka - Stara oznaka: 1004		
143.022		- Vezni elementi ručke i klizača - Stara oznaka: 2250	Inox	
143.023		- Vezni elementi ručke i klizača-vijak - Stara oznaka: 2255	Inox	

CODE	Izgled-presjek	Opis	Materijal	Nap.
140.073.01 03		- Ručica za pokretanje lamela grilje sa vijcima i mehanizmom - Stara oznaka: BBC - Boje 01- bijela; 03- crna Za mehanizam 25 mm		
140.040.01 03		- Element za pokretnu grilju- - umeće se u profil krila grilje - prihvaća lamele D45-074 - stara oznaka SP-X za lamele D45-074 - Boje 01- bijela; 03- crna Mehanizam za utor 25 mm		
143.001		- Zapinjač - Stara oznaka: GS 2114		
143.002		- Zapinjač-krakun za pasivno krilo - Stara oznaka: GS 2111		
143.003		- Jednostrani prihvat zapinjača - Stara oznaka GS 1314		
140.051		- Mehanizam za fiksiranje grilje Z40 u otvorenom položaju - Stara oznaka Cobra (Esinplast)		

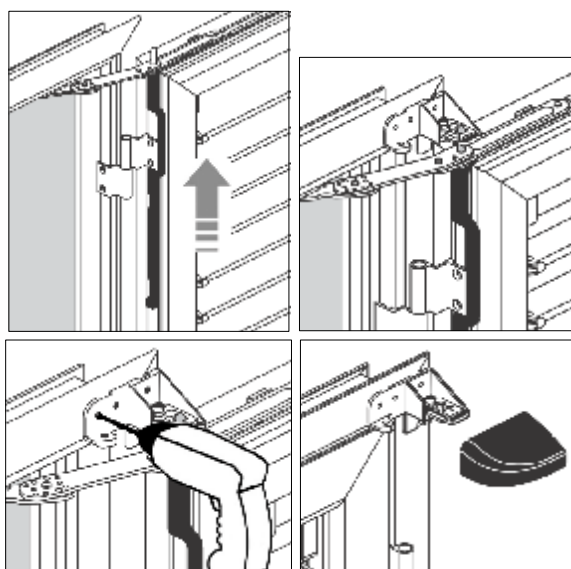
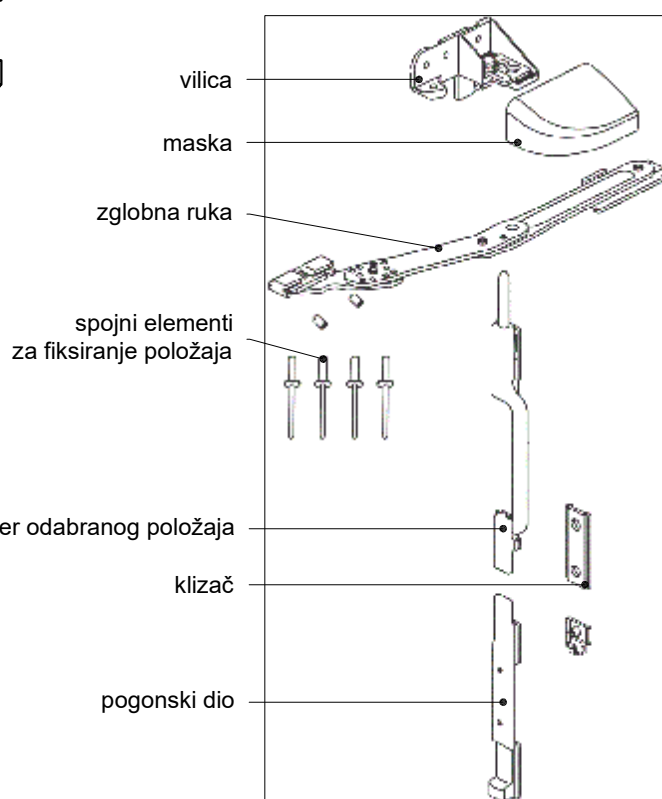
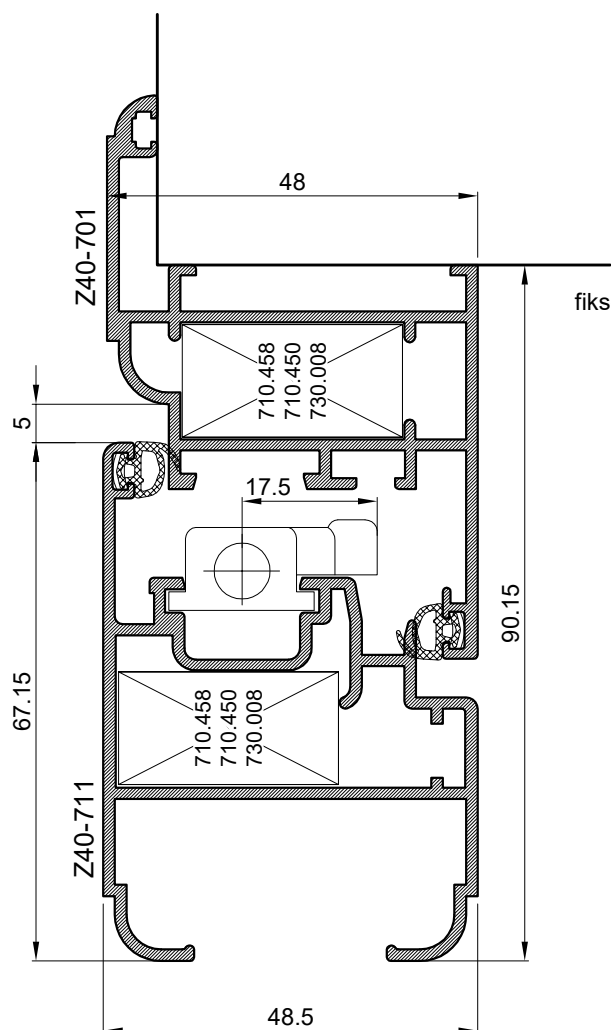
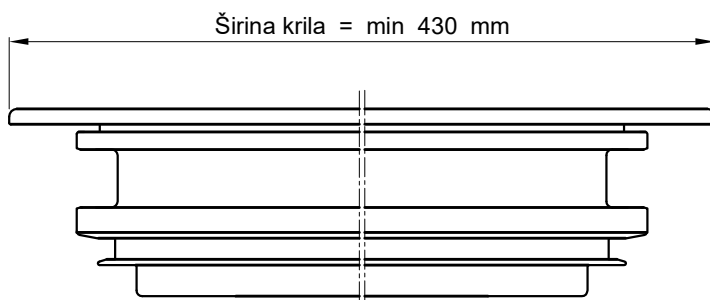
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124.001		- Brava 35 mm sa jezičkom - Stara oznaka: 3022	Inox Čelik	
104.001.01 02 03		- Ručke za vrata (par) - Stara oznaka: 1032.00 - Boje: 01- bijela; 02 - siva; 03 - crna	AlSi Zamak	
124.015		- Uložak za bravu 31/35 - Stara oznaka: 5053.00.520		
124.004.01 02 03		- Štitnik cilindra za bravu (par) - Stara oznaka: 1016.00 - Boje: 01- bijela; 02 - siva; 03 - crna	Zn Čelik	
125.001		- Prihvatnik jezička brave (šild) - Stara oznaka: 6862/25	Prokrom Čelik	



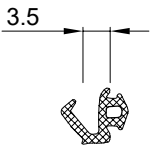
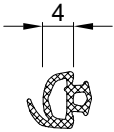
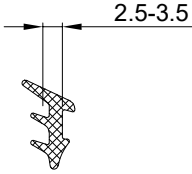
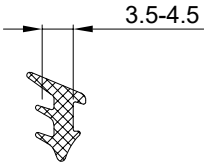
Mehanizam art.140.051 -za fiksiranje krila u otvorenom položaju
-za profile s eurožlijebom

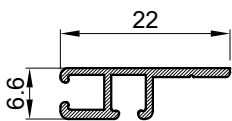
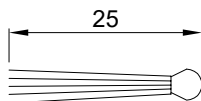


Art. 140.051



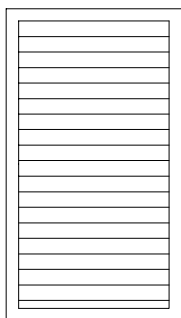
Brtvila /Grilja Z40/

CODE	Izgled-presjek	Opis	Materijal	Nap.
321.006		- Brtva u krilu - Stara oznaka (Z106)	EPDM	61
321.001		- Brtva u krilu - Stara oznaka 210.001.090 (Z106)	EPDM	61
344.014		- Brtva na spoju lamela - Stara oznaka: C781-M	EPDM	
348.010		- Brtva na spoju lamela - Oznaka proizvođača: 01104 (Complastex)	Koekstruzija PVC	
311.001		- Brtva prema staklu /unutarnja/ - Stara oznaka 210.001.125 (921)	EPDM	71
311.002		- Brtva prema staklu /unutarnja/ - Stara oznaka 210.001.123 (918)	EPDM	71

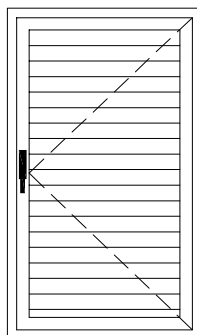
CODE	Izgled-presjek	Opis	Materijal	Nap.
521.001		- Držáč četkaste Brtvila L=2500 mm - Stara oznaka Z 801	Al.	
347.001		- Četkasta brtva L=2500 mm - Stara oznaka Z 802		

Presjeci /Grilja Z40/

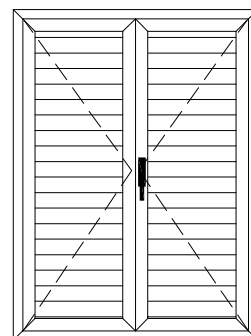
TIPOLOGIJA



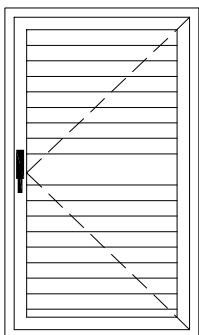
Grilja bez rama



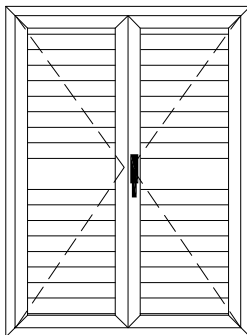
Jednokrilna prozorska grilja



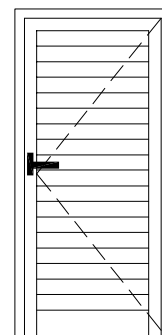
Dvokrilna prozorska grilja



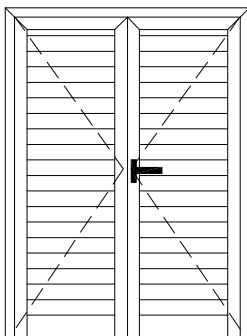
Jednokrilna prozorska grilja s prečkom



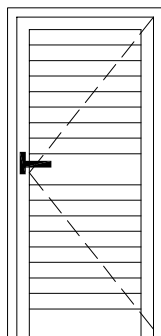
Dvokrilna prozorska grilja s prečkom



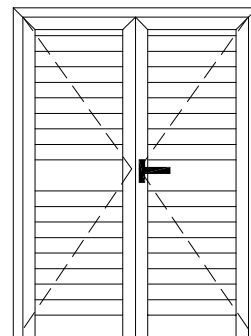
Jednokrilna vratna grilja



Dvokrilna vratna grilja

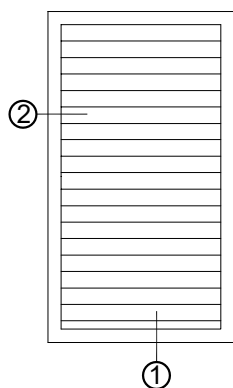


Jednokrilna vratna grilja s prečkom

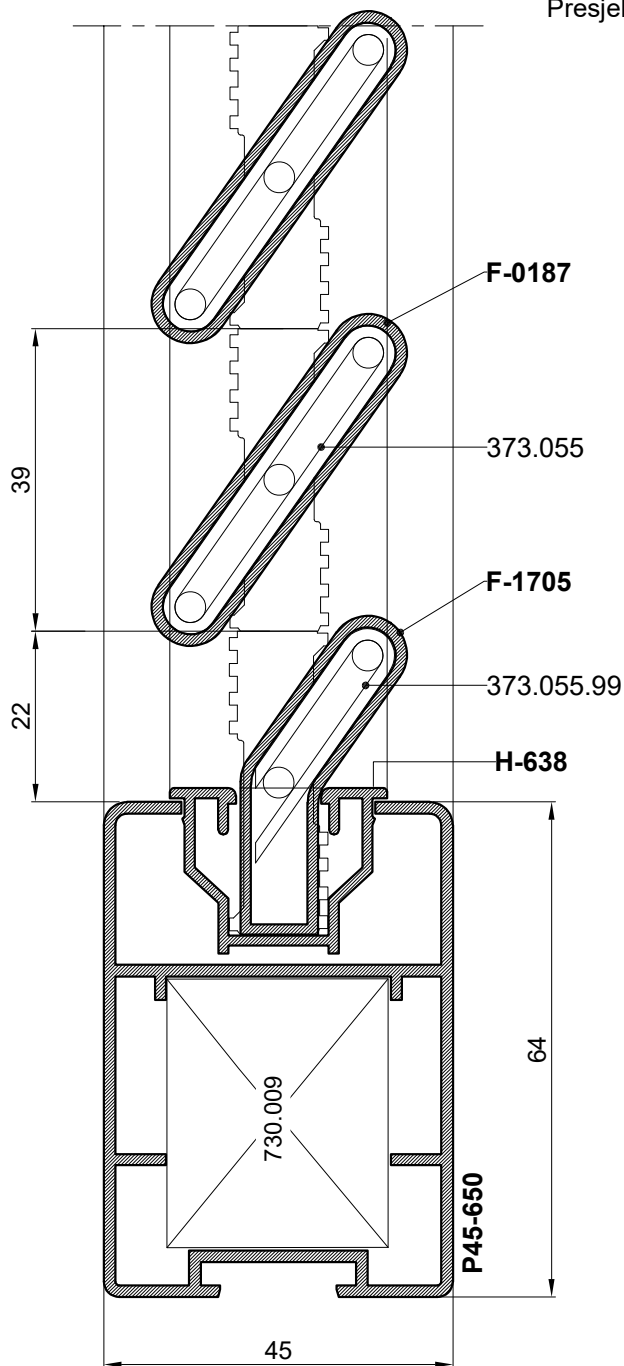


Dvokrilna vratna grilja s prečkom

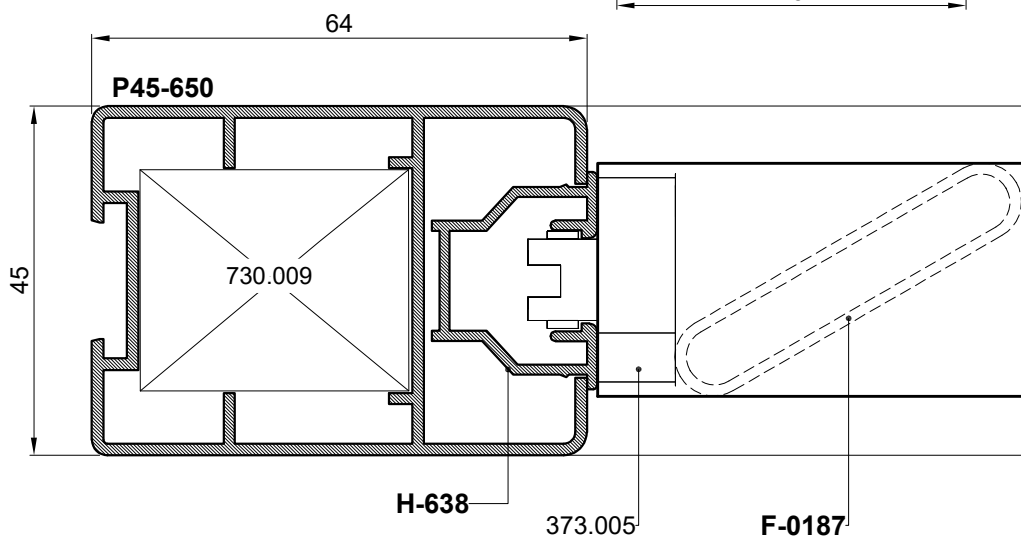
-GRILJA BEZ RAMA
-Kriilo grilje od profila P45-650
sa ispunom od fiksnih lamela F-0187



Presjek 1

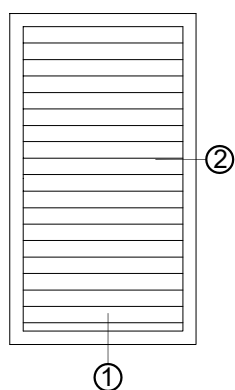


Presjek 2



-GRILJA BEZ RAMA
-Kilo grilje od profila P45-650
sa ispunom od pokretnih lamela
D45-074

Presjek 1



Mehanizam 25mm
140.040

D45-074

348.010

PVC umetak
370.064
370.065

D45-075

Z40-740

730.009

P45-650

64

45

Presjek 2

64

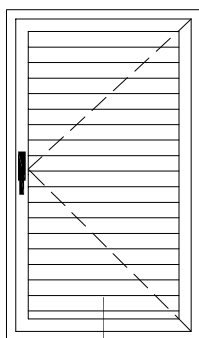
P45-650

730.009

45

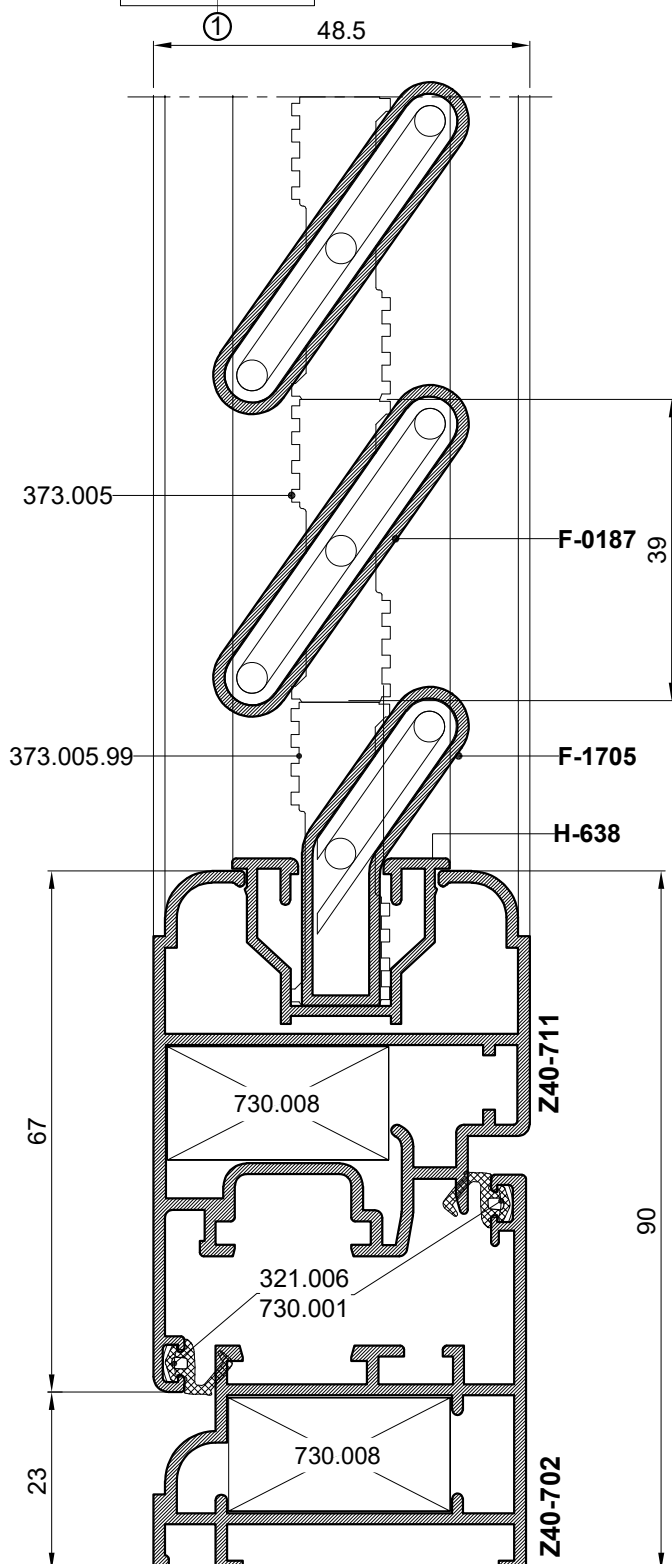
D45-074

Mehanizam 25mm
140.040

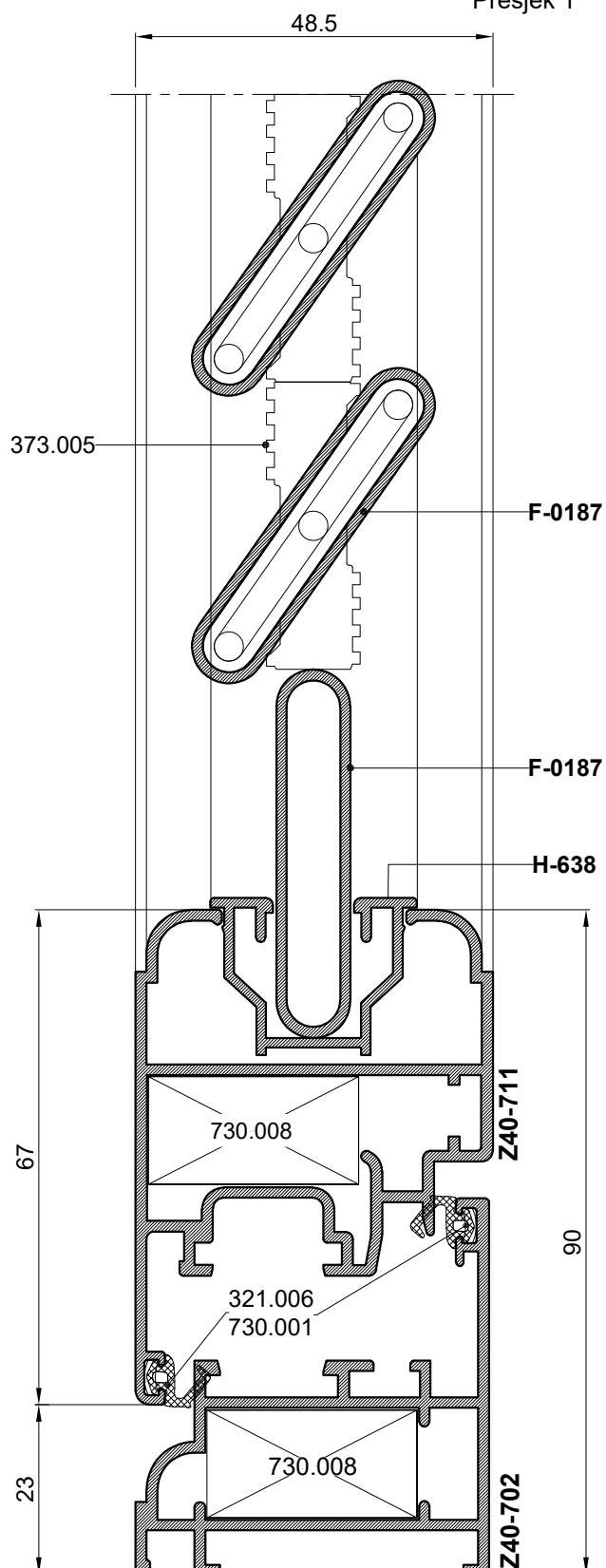


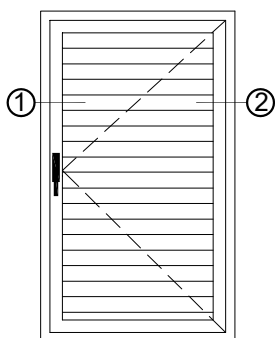
GRILJA S FIKSNOM ISPUNOM
Jednokrilna zaokretna prozorska
grilja sa fiksnom ispunom
F-0187

Presjek 1



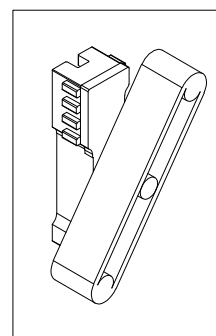
Presjek 1



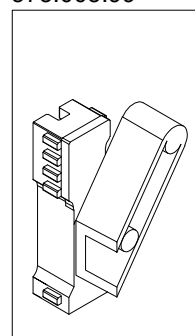


GRILJA S FIKSNOM ISPUNOM
Jednokrilna zaokretna prozorska
grilja s fiksnom ispunom F-0187

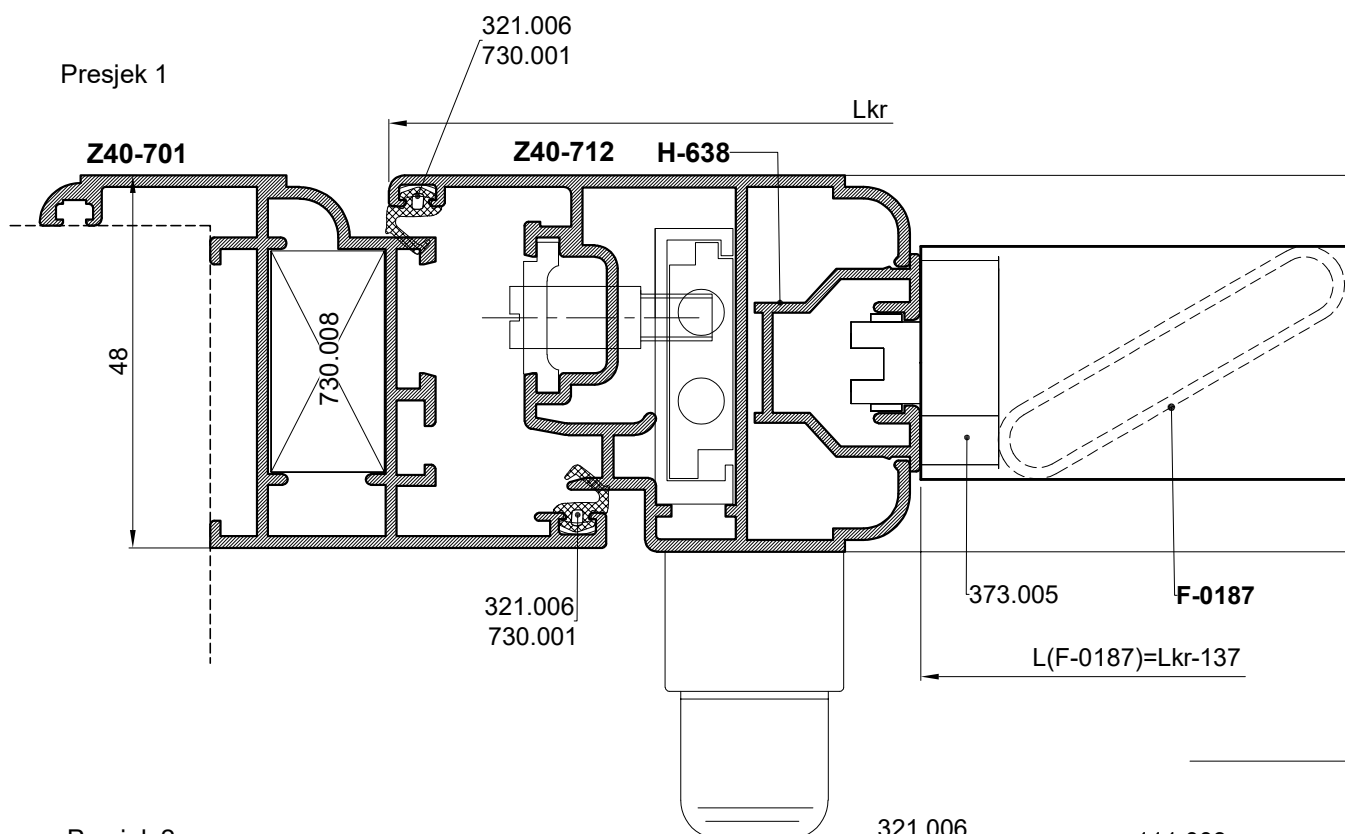
373.005



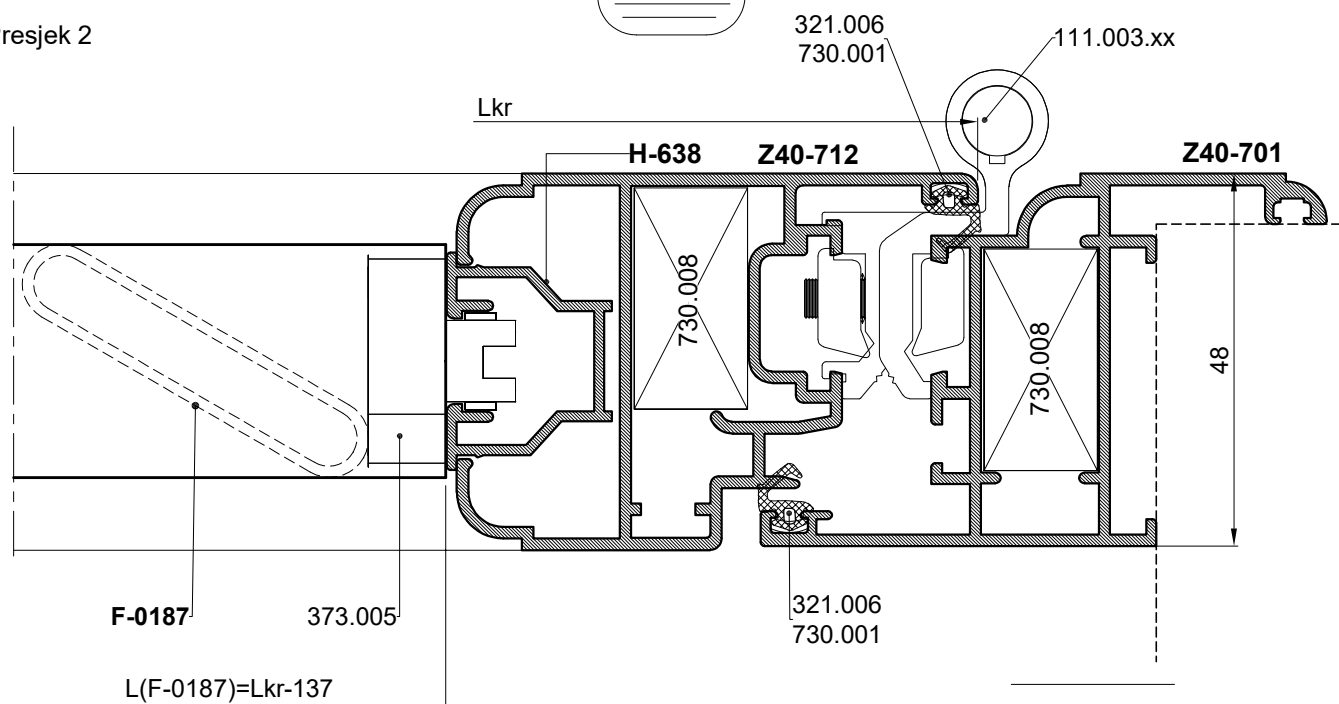
373.005.99

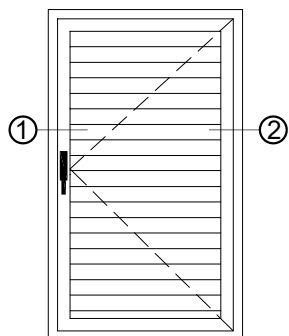


Presjek 1



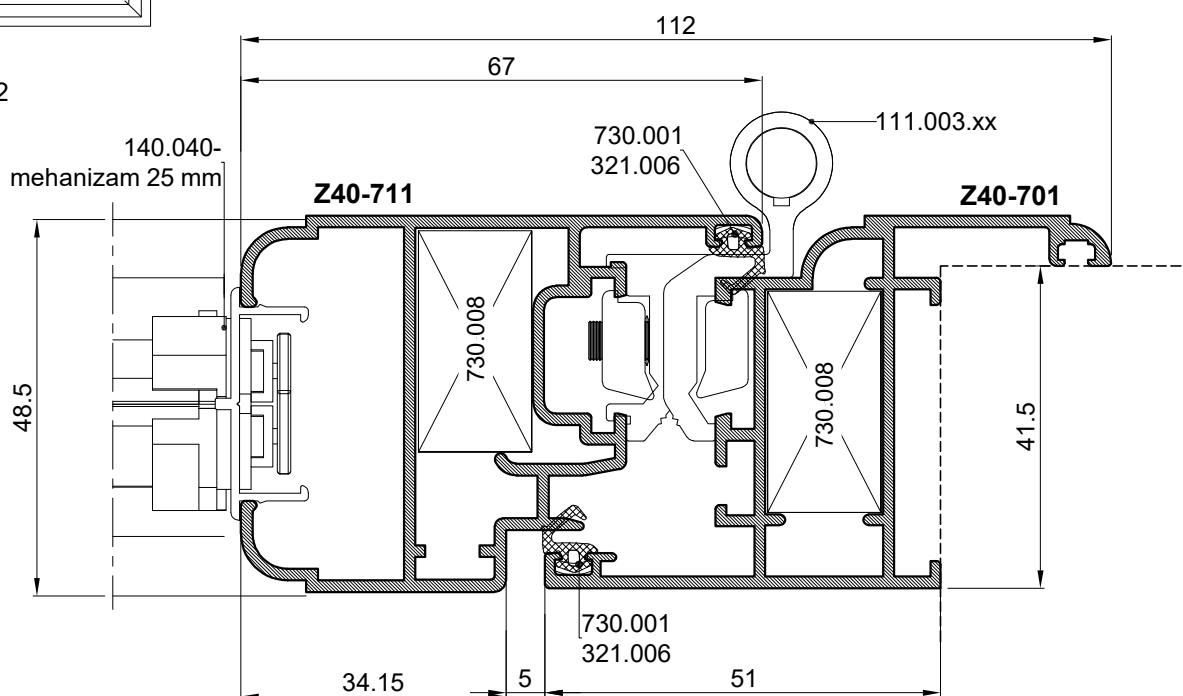
Presjek 2



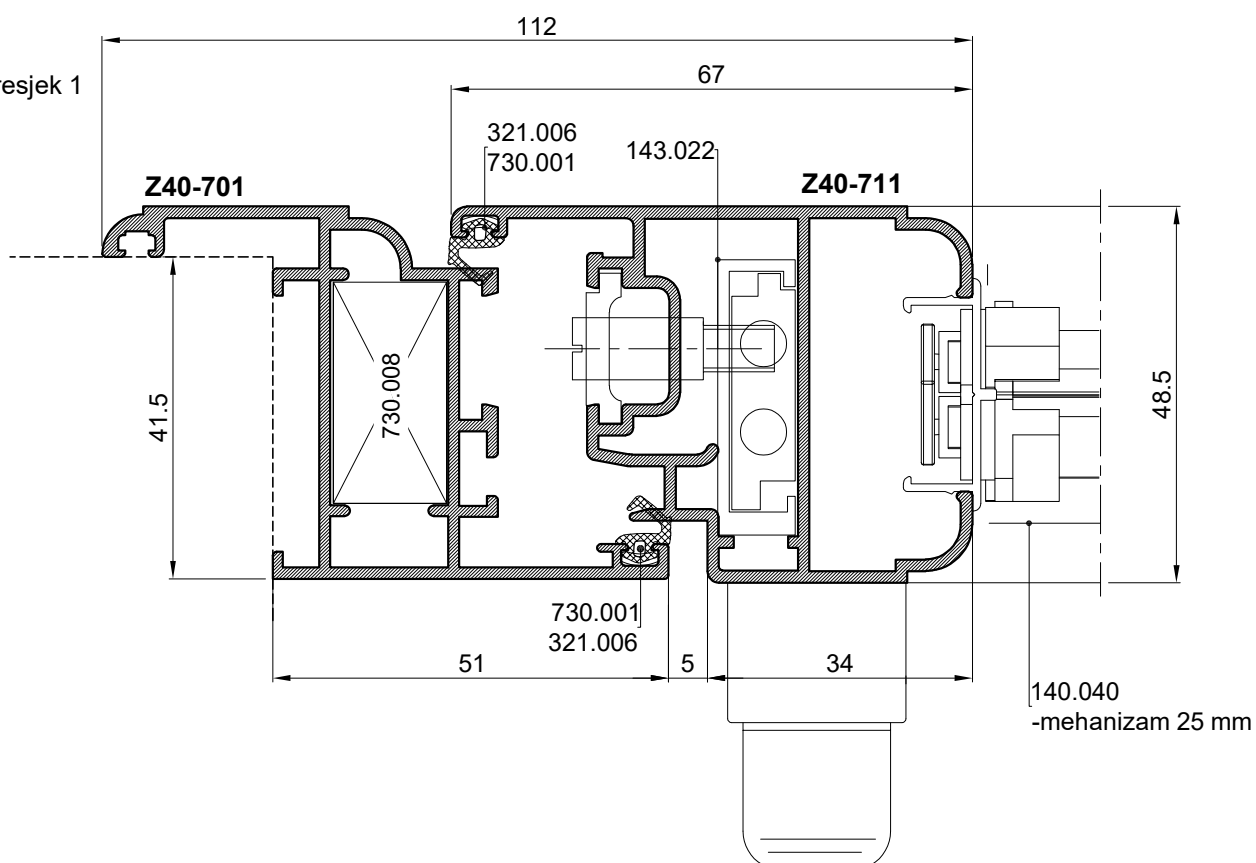


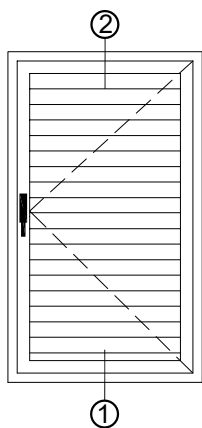
PROZORSKA GRILJA
Jednokrilna zaokretna prozorska grilja
s pokretnim lamelama D45-074

Presjek 2

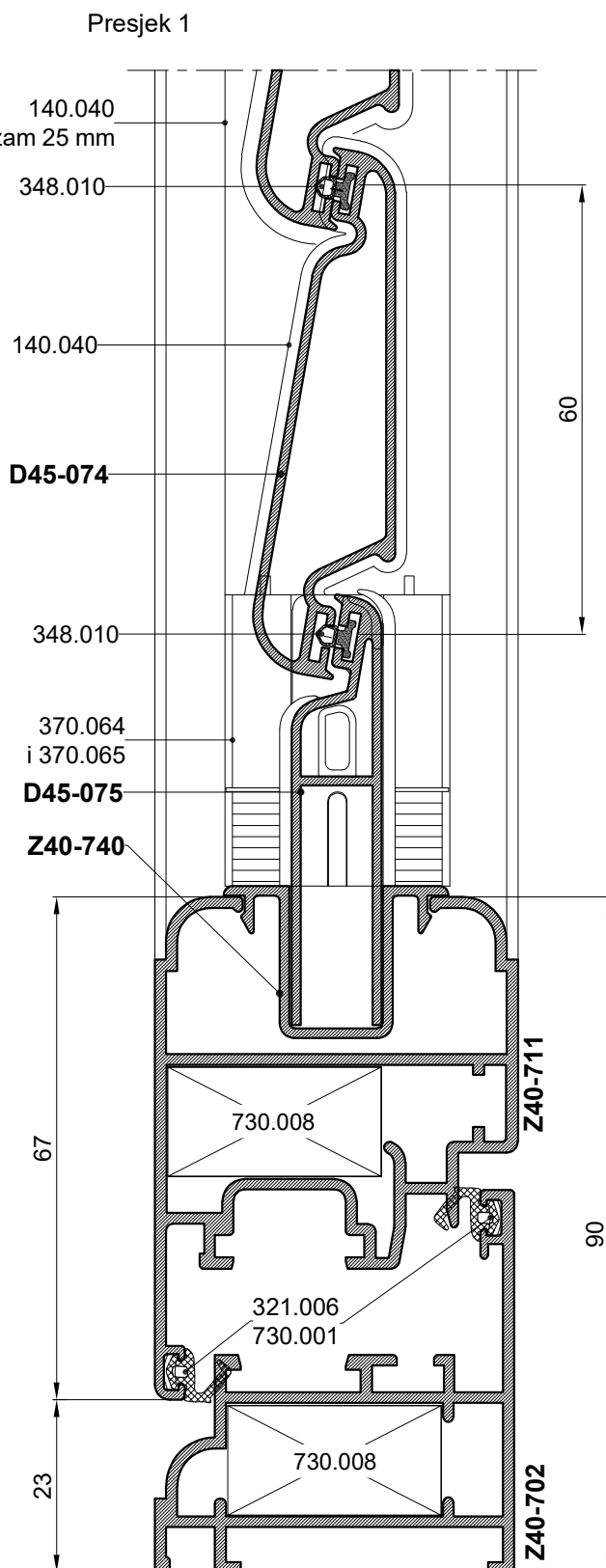
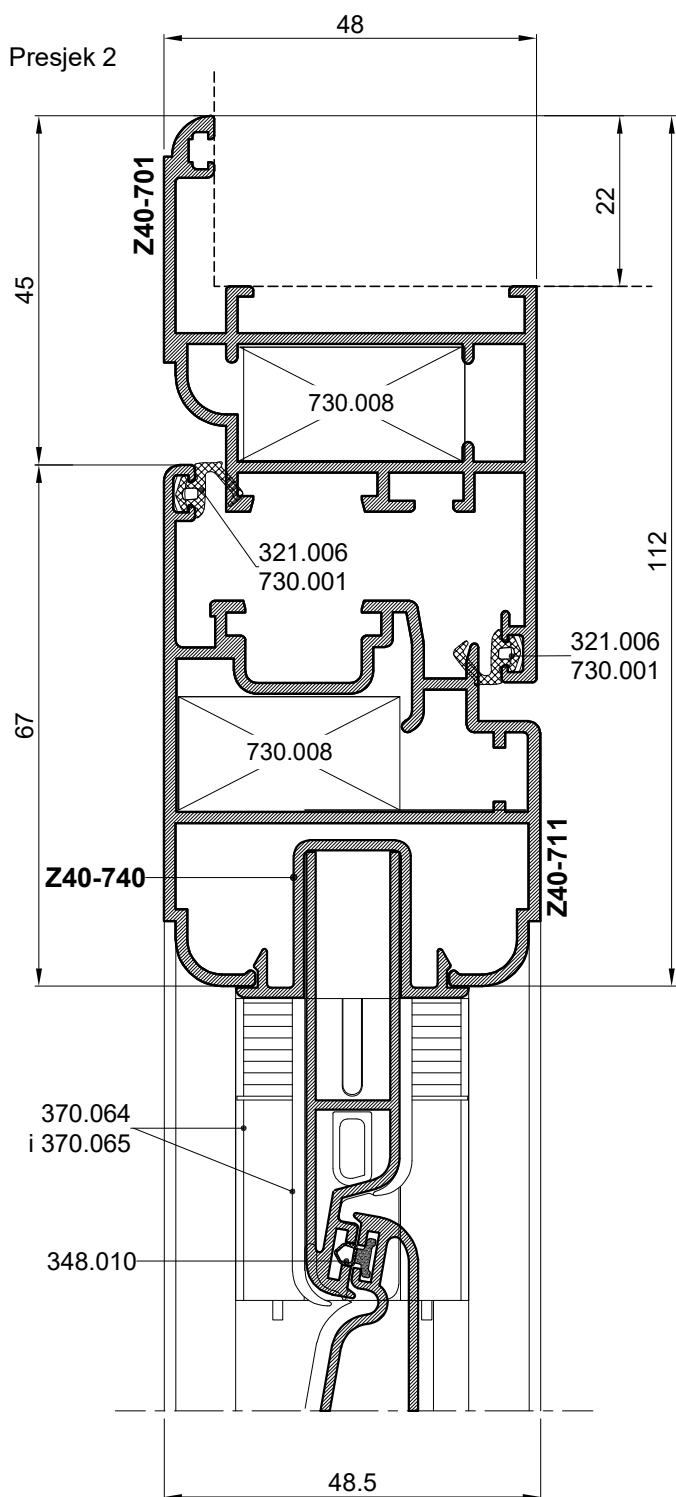


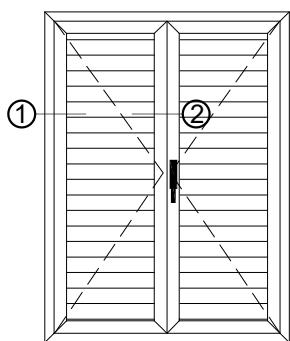
Presjek 1





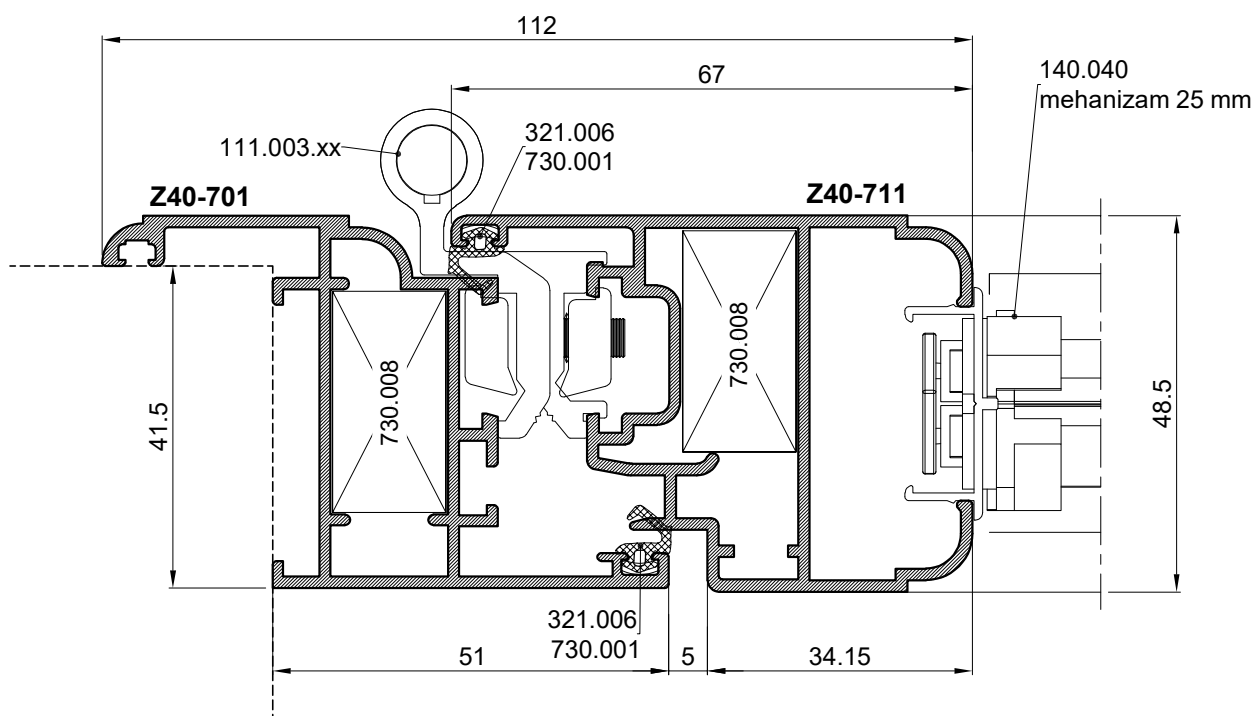
PROZORSKA GRILJA
Jednokrilna zaokretna prozorska
grilja s pokretnim lamelama D45-074



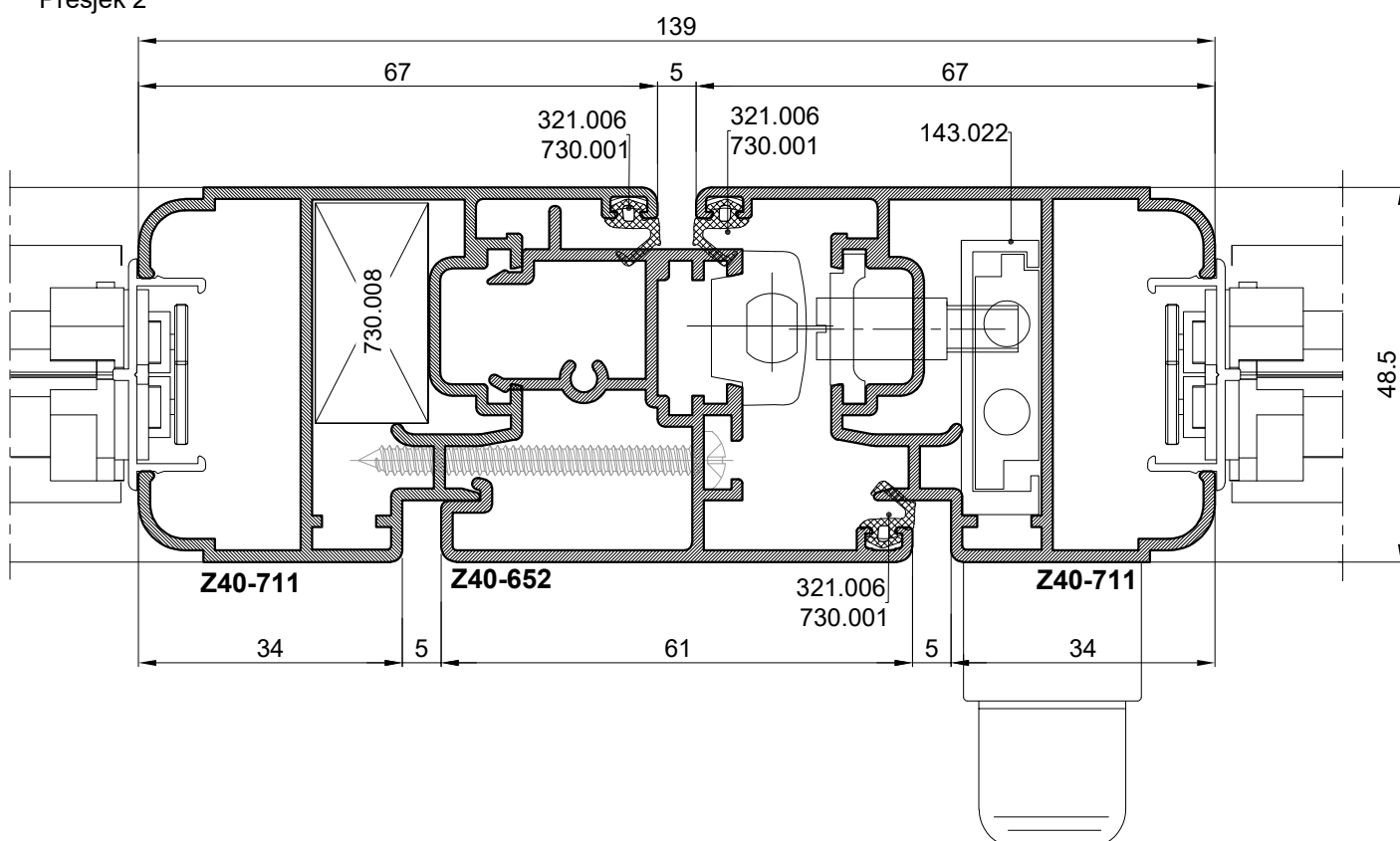


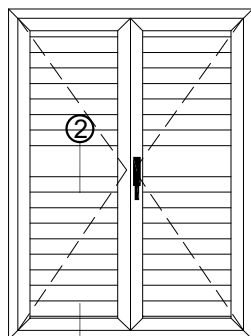
PROZORSKA GRILJA
Dvokrilna zaokretna prozorska grilja
s pokretnim lamelama D45-074

Presjek 1

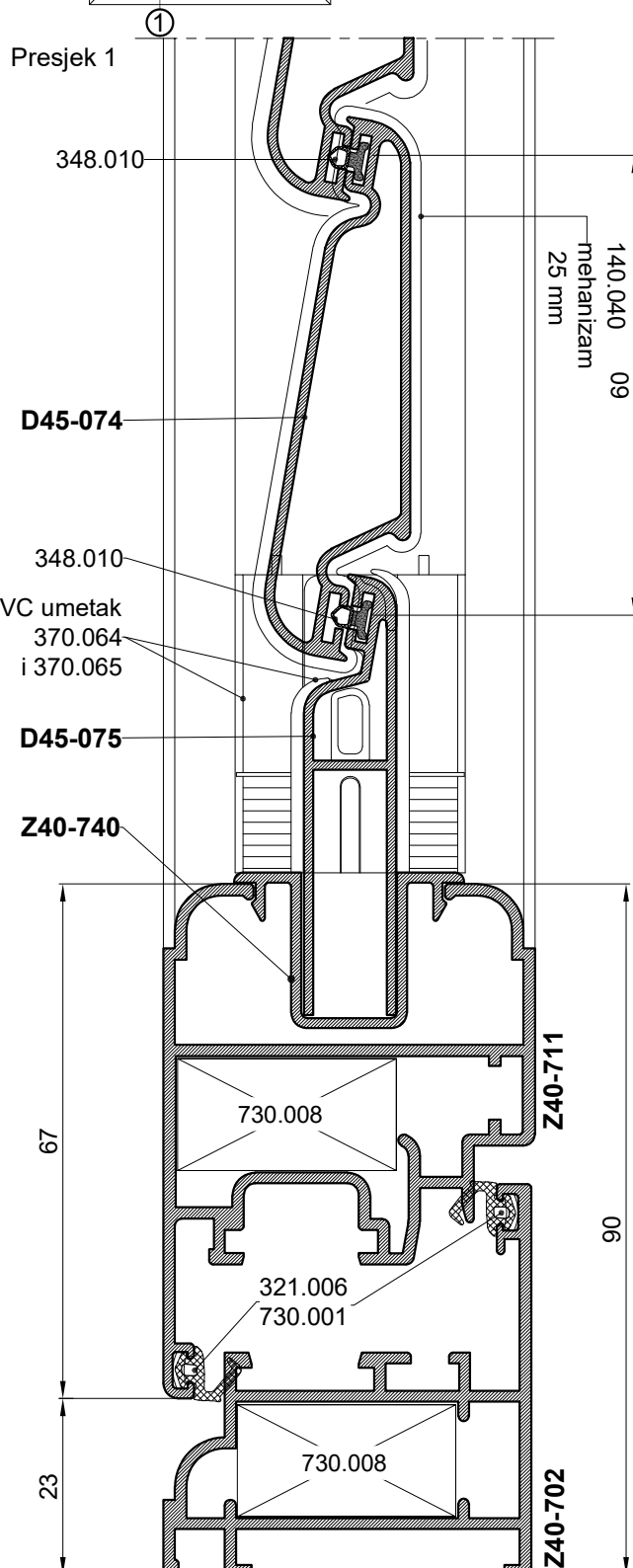


Presjek 2

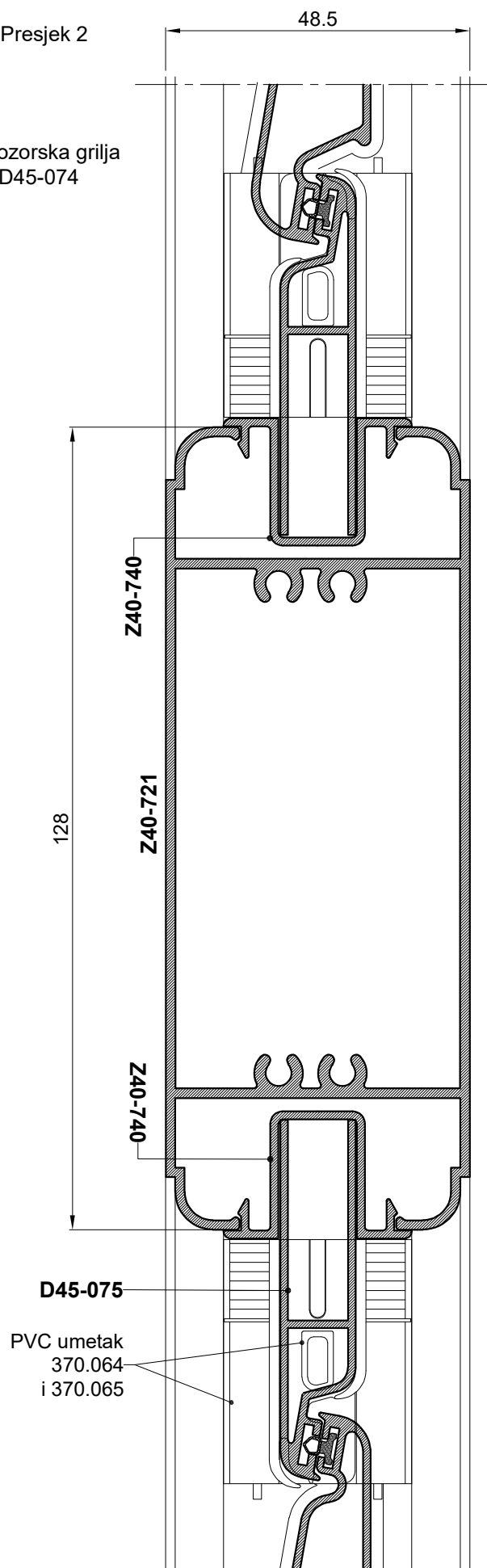


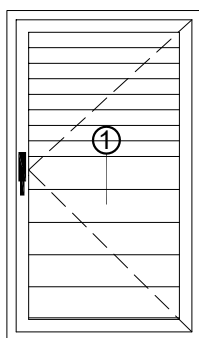


PROZORSKA GRILJA
Dvokrilna zaokretna prozorska grilja
s pokretnim lamelama D45-074



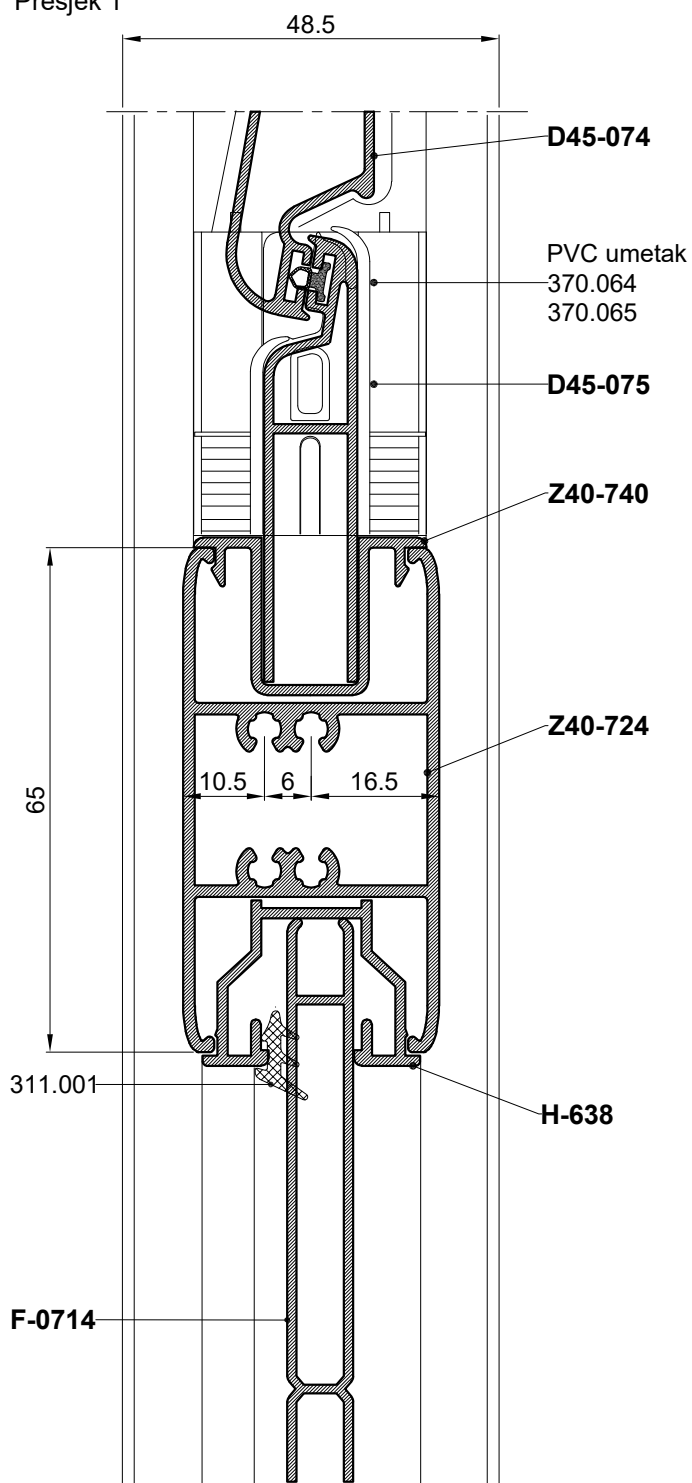
Presjek 2



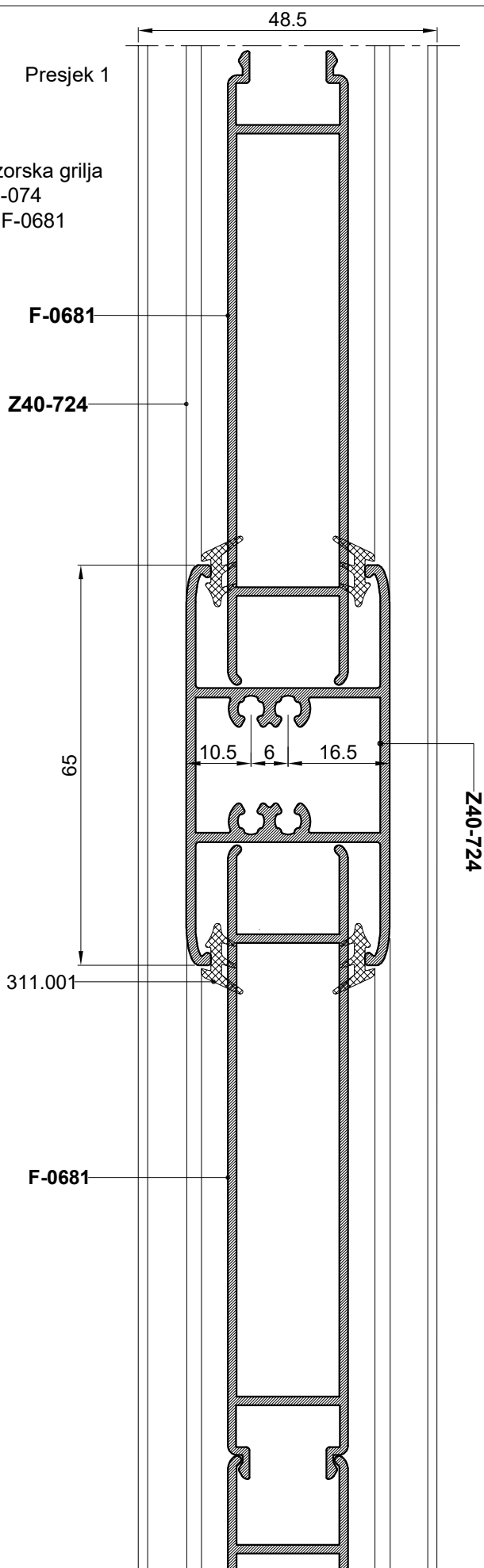


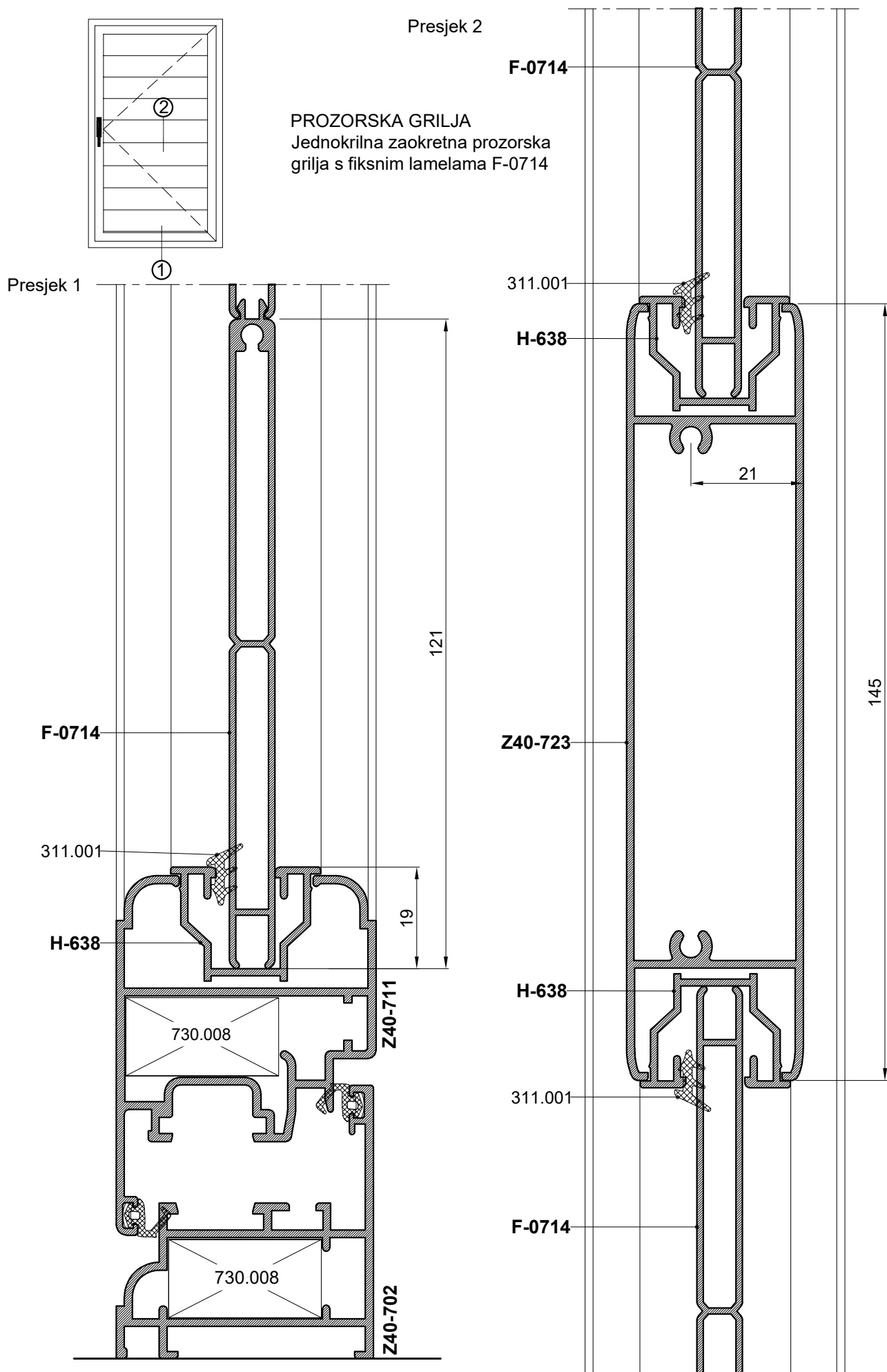
PROZORSKA GRILJA
Jednokrilna zaokretna prozorska grilja
s pokretnim lamelama D45-074
i fiksnim lamelama F-0714;F-0681

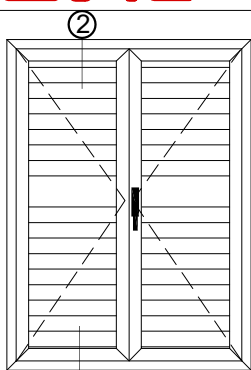
Presjek 1



Presjek 1



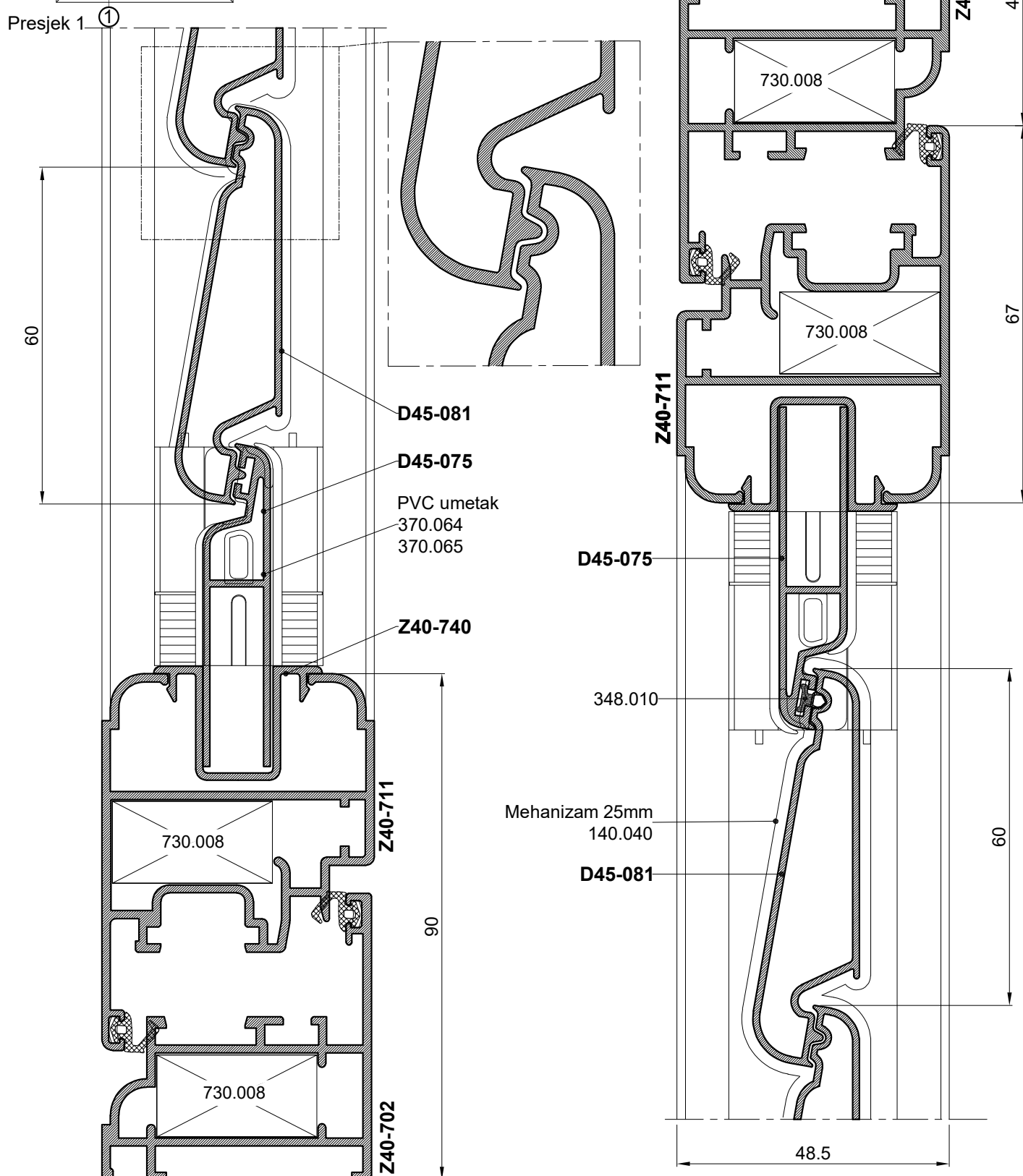


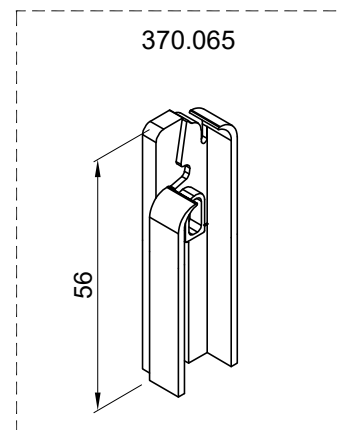
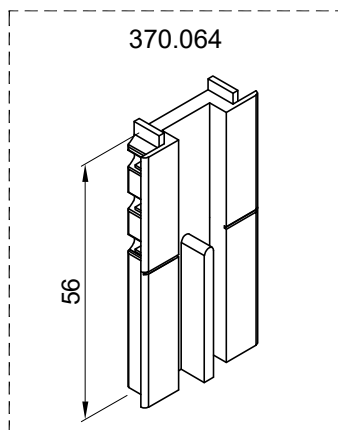
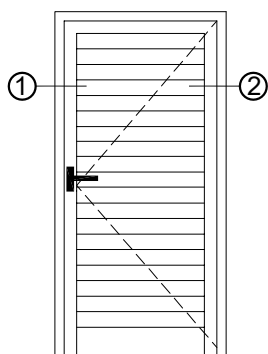


LAMELE BEZ BRTVE

- Profil D45-081
- Brtva se umeće samo u prvu početnu lamelu (gornju)

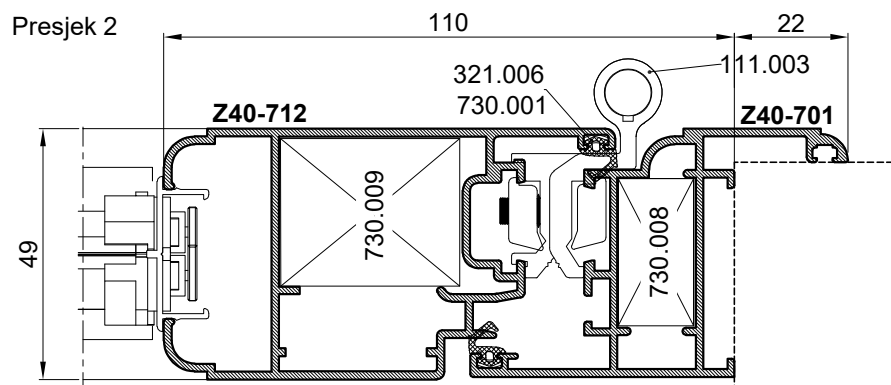
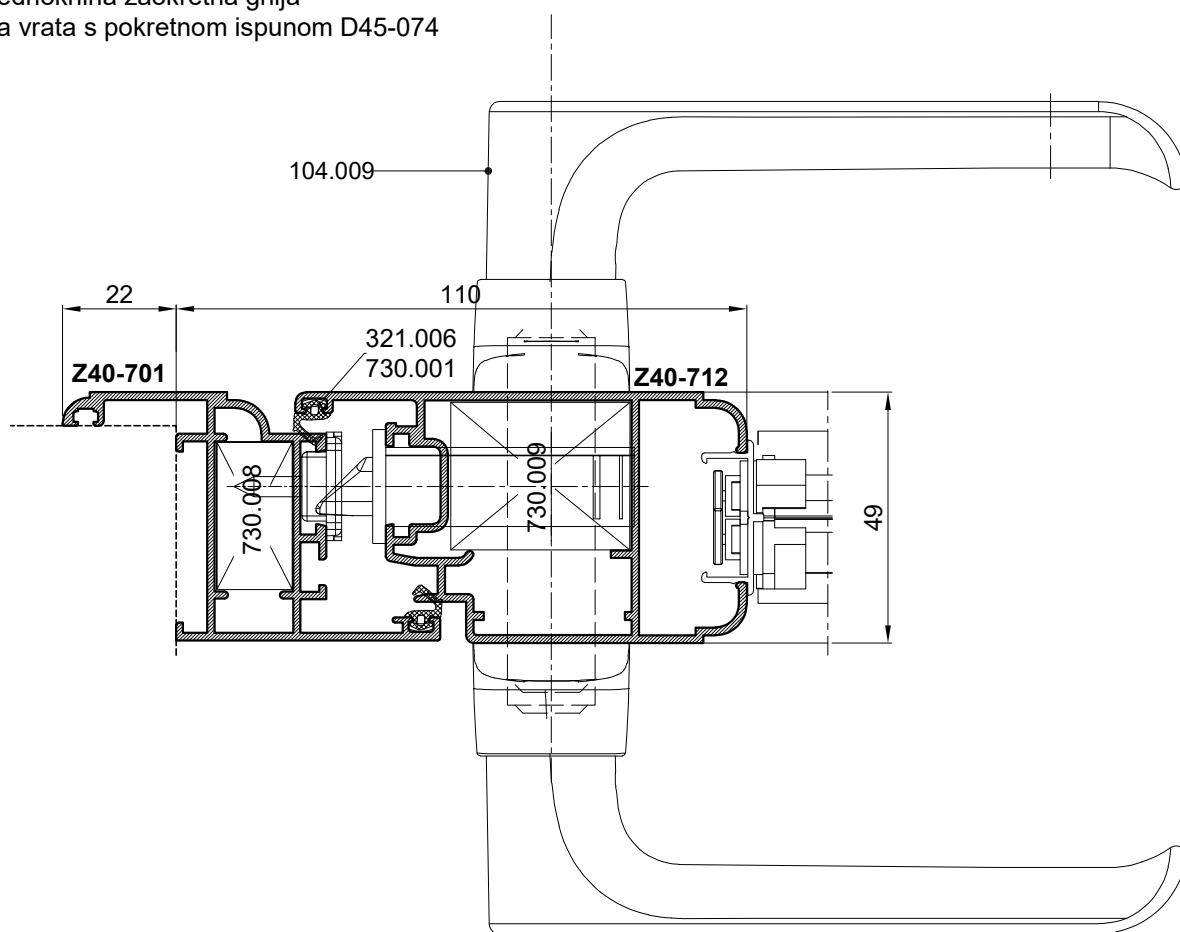
Presjek 1

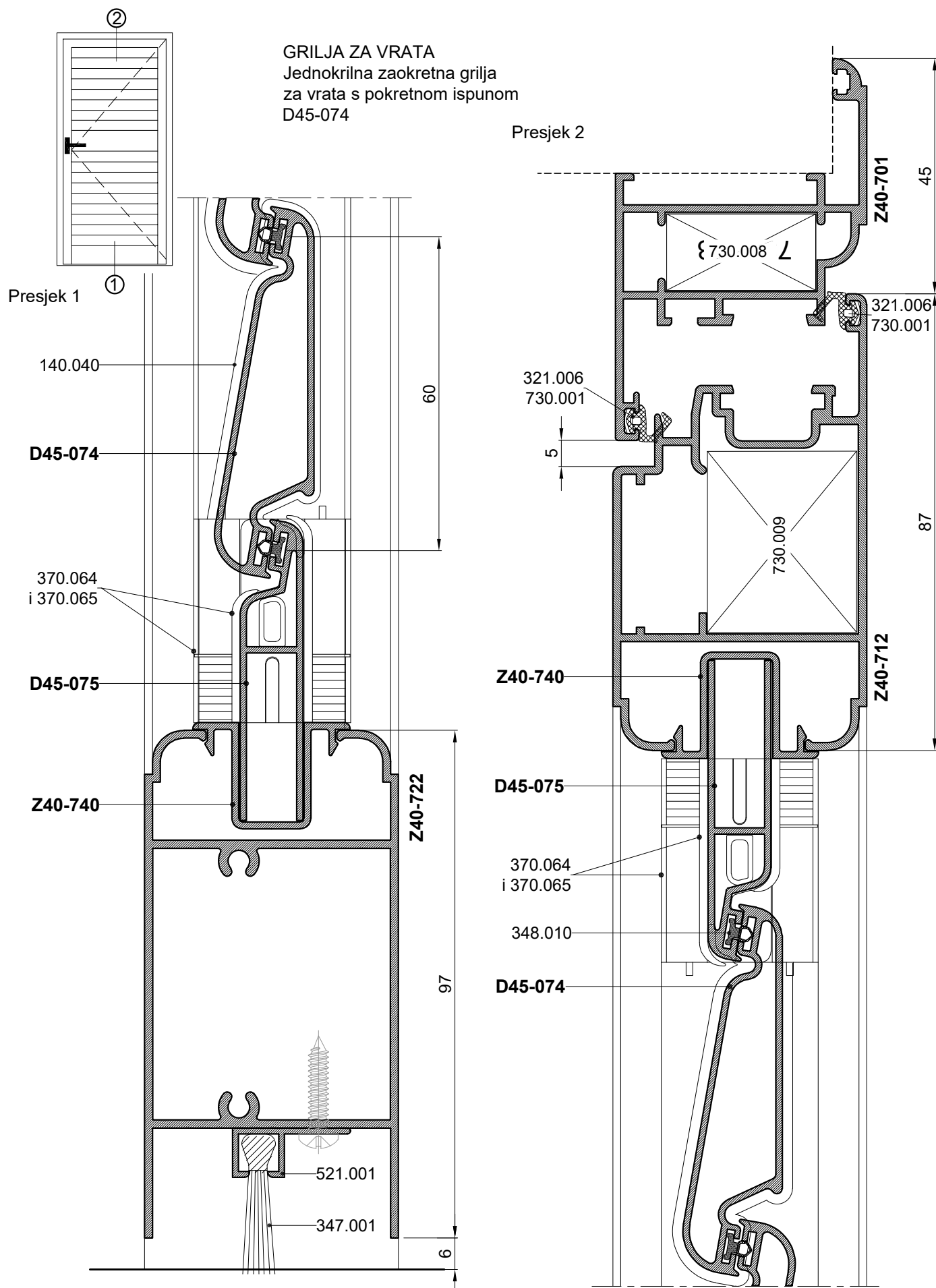


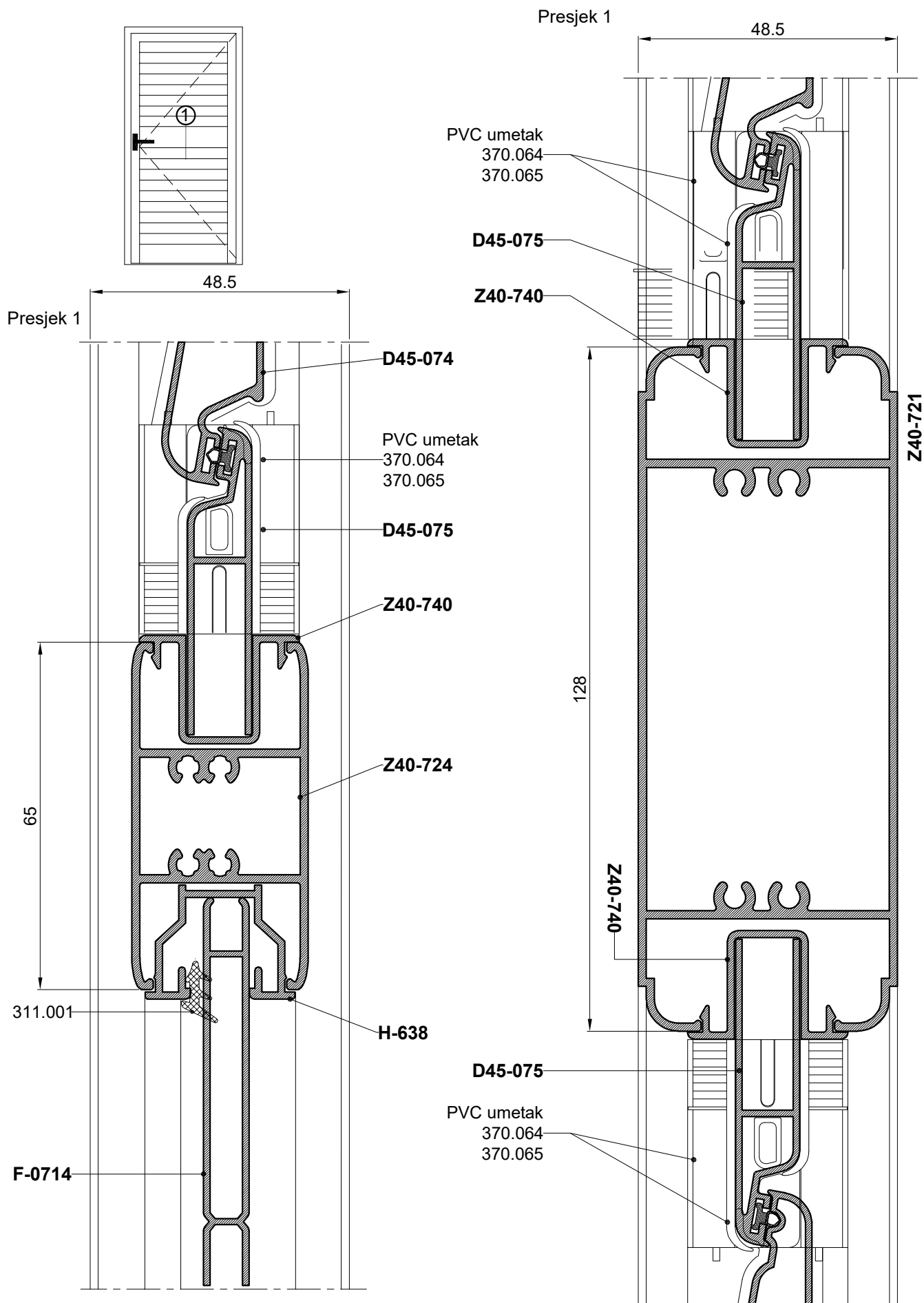


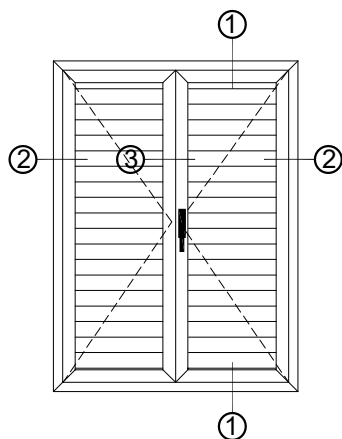
GRILJA ZA VRATA
Jednokrilna zaokretna grilja
za vrata s pokretnom ispunom D45-074

Presjek 1



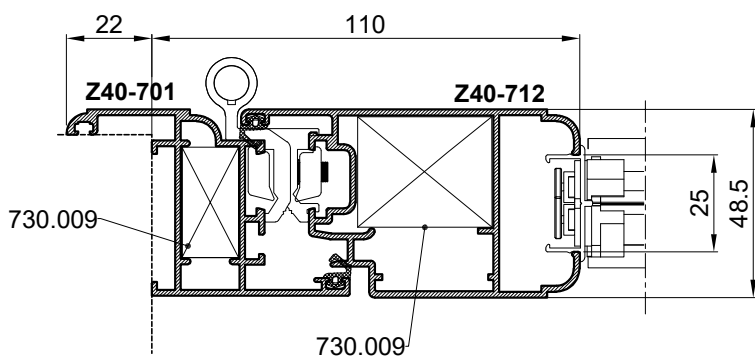




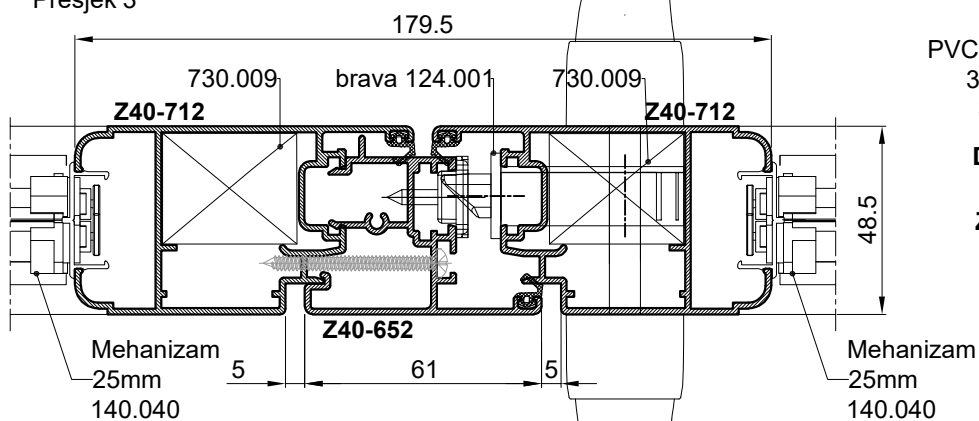


GRILJA ZA VRATA
Dvokilna zaokretna grilja za vrata
s pokretnom ispunom D45-074

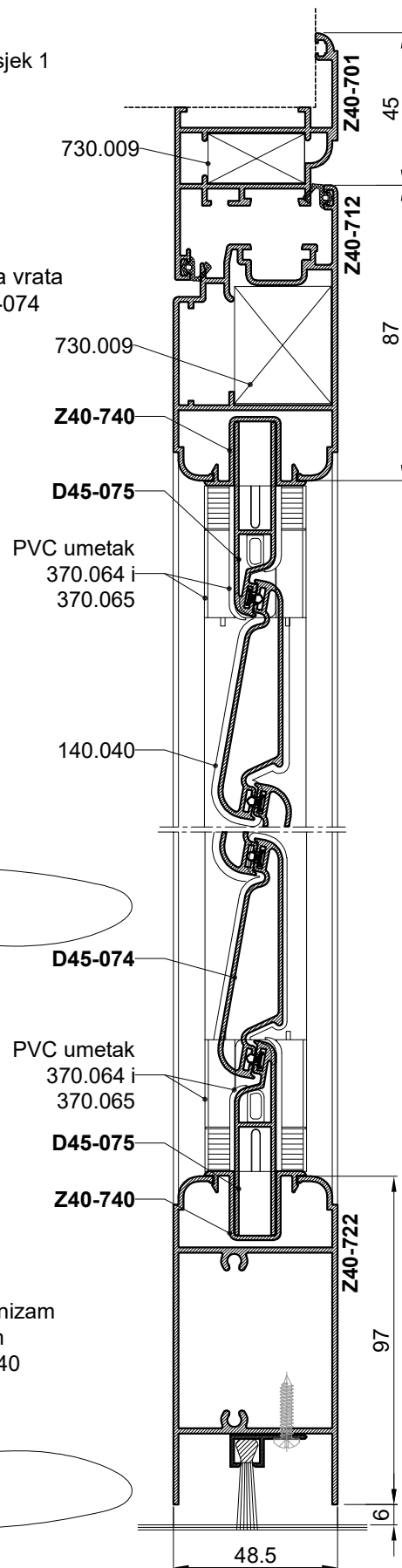
Presjek 2



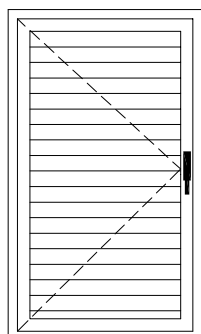
Presjek 3



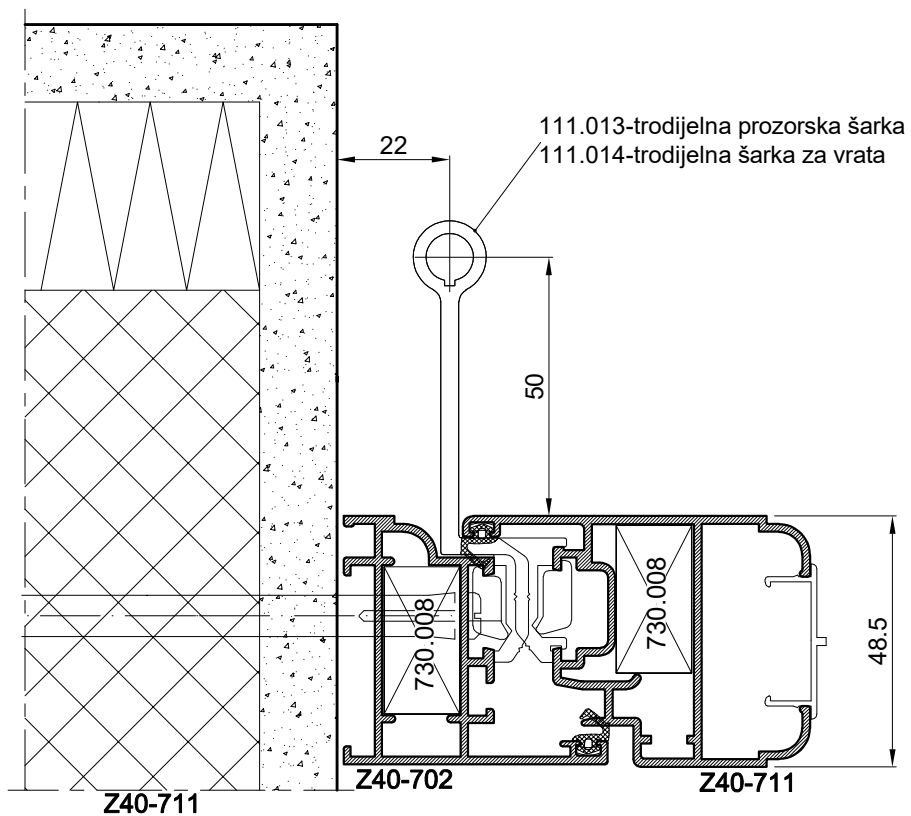
Presjek 1



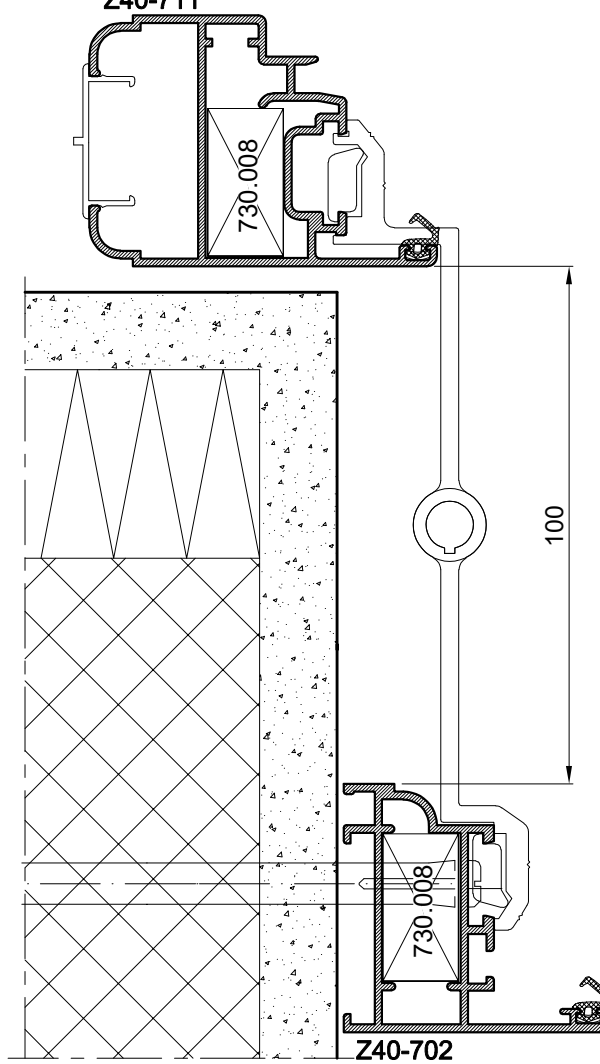
OTVARANJE GRILJE SA ODMAKOM OD 100 mm



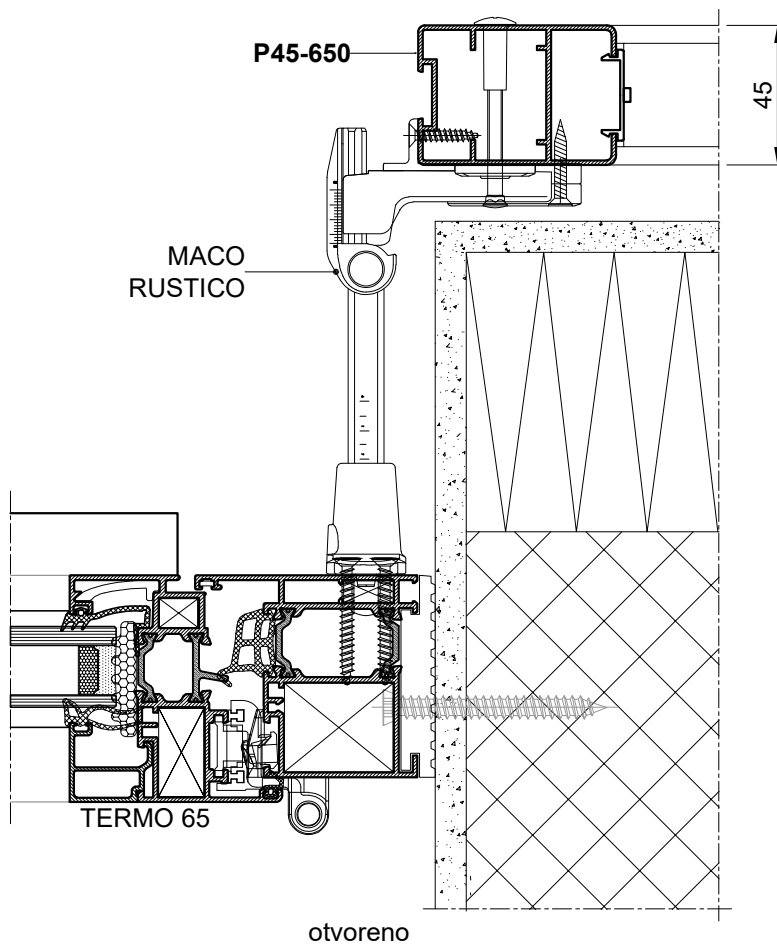
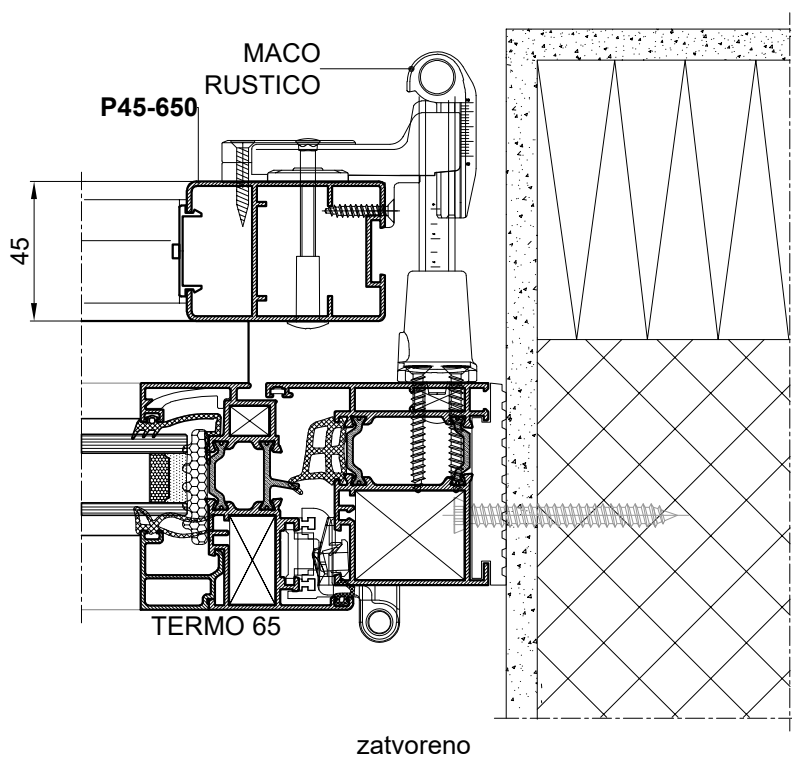
zatvoreno



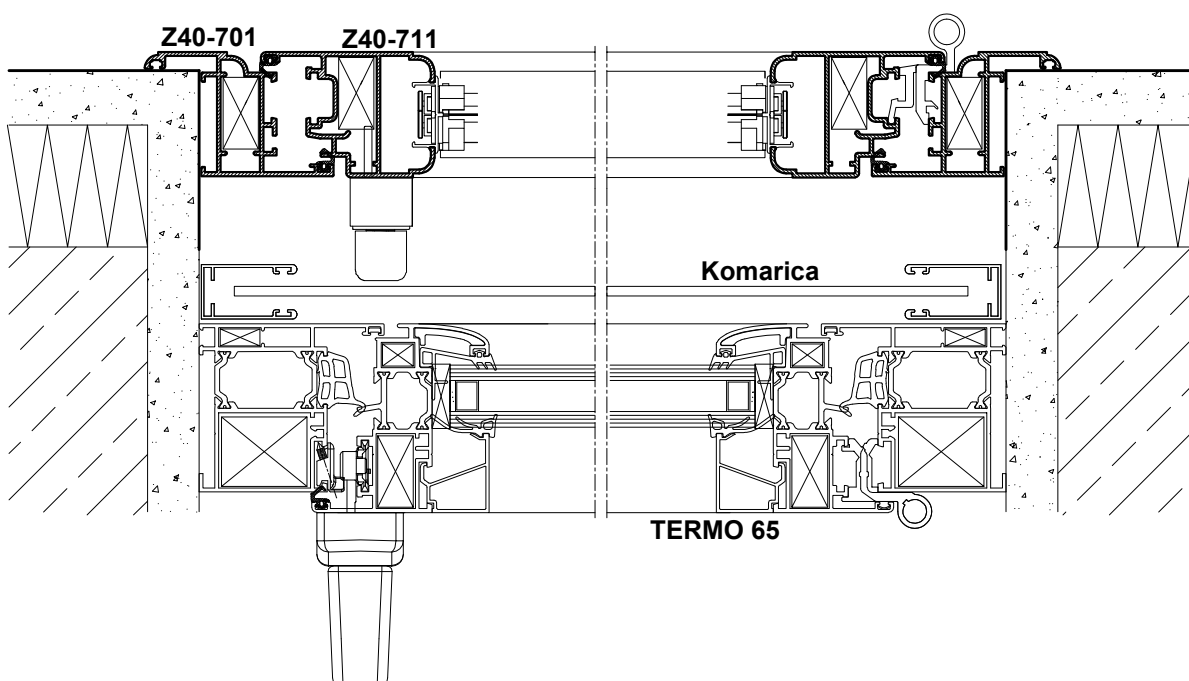
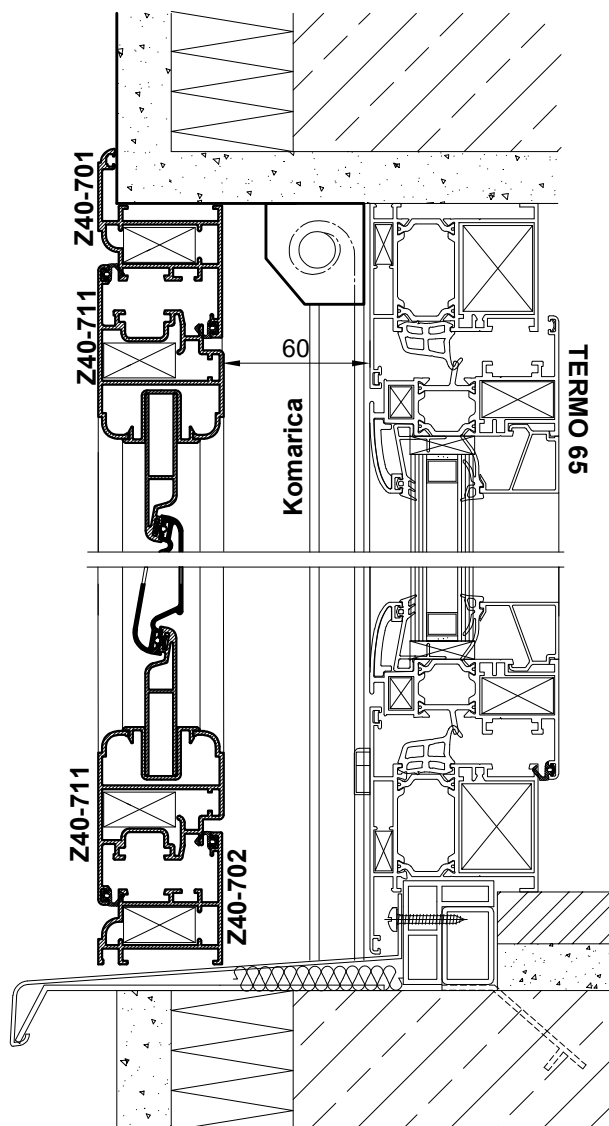
otvoreno



DETALJ UGRADNJE KRILA GRILJE BEZ RAMA P45-650



DETALJ PROZORA, GRILJE I KOMARICE



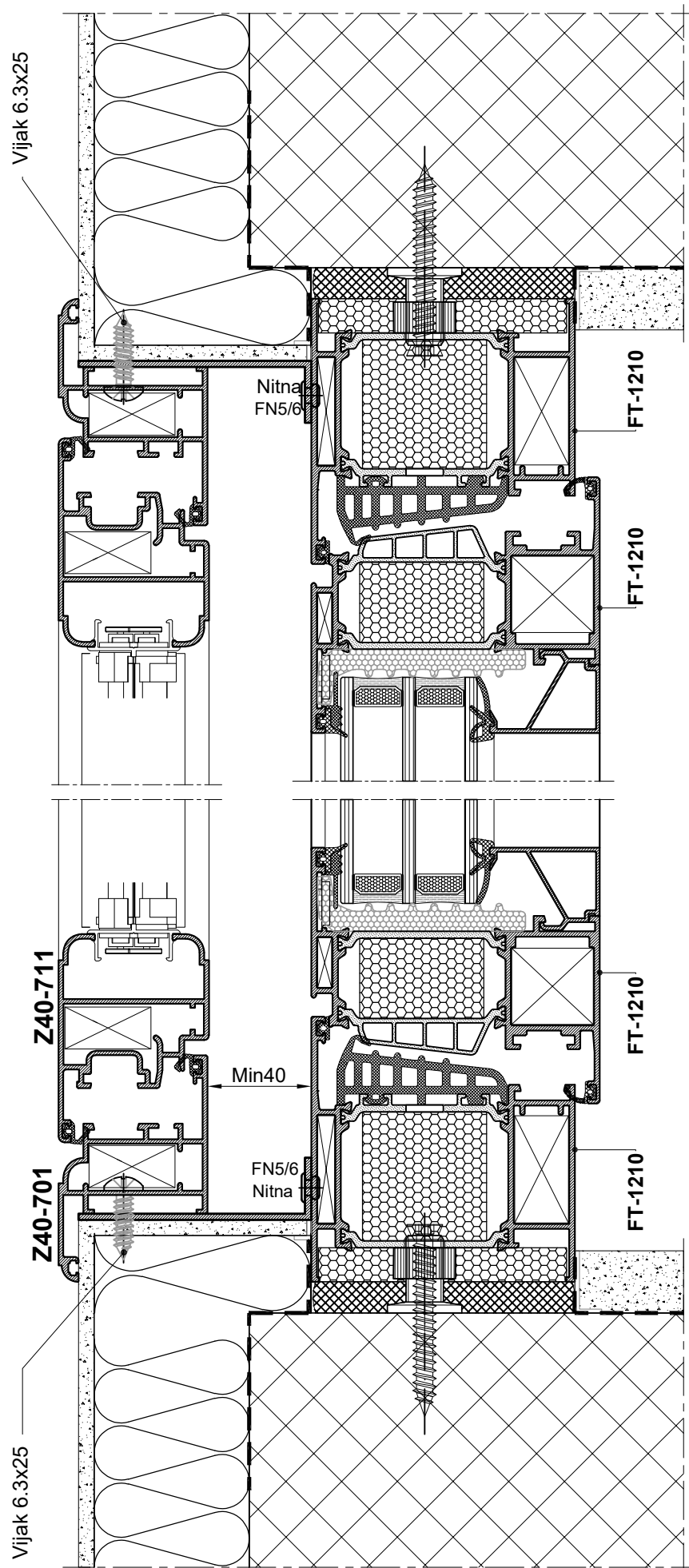
UGRADNJA GRILJE

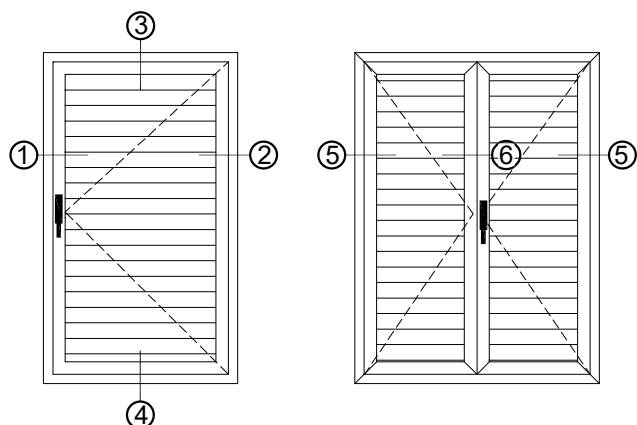
-Ugradnja grilje na rub, na

gotovu žbuku

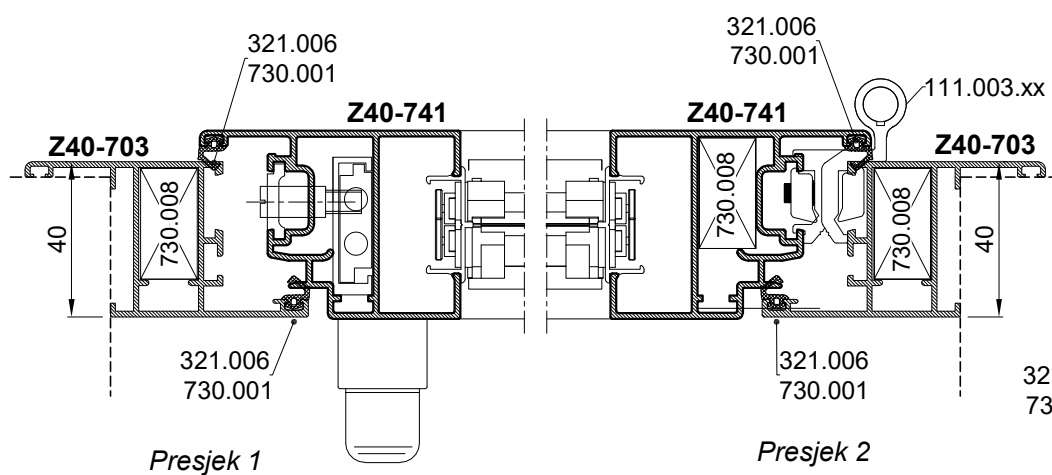
Koristiti L-nosač ovisno

o debljini termoizolacijskog sloja



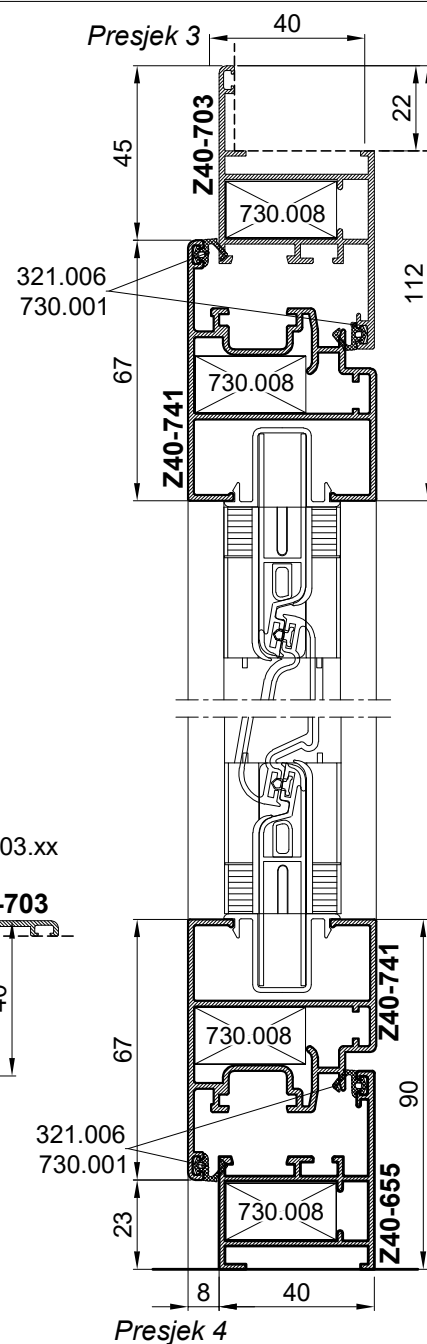


RAVNO KRILO I RAM



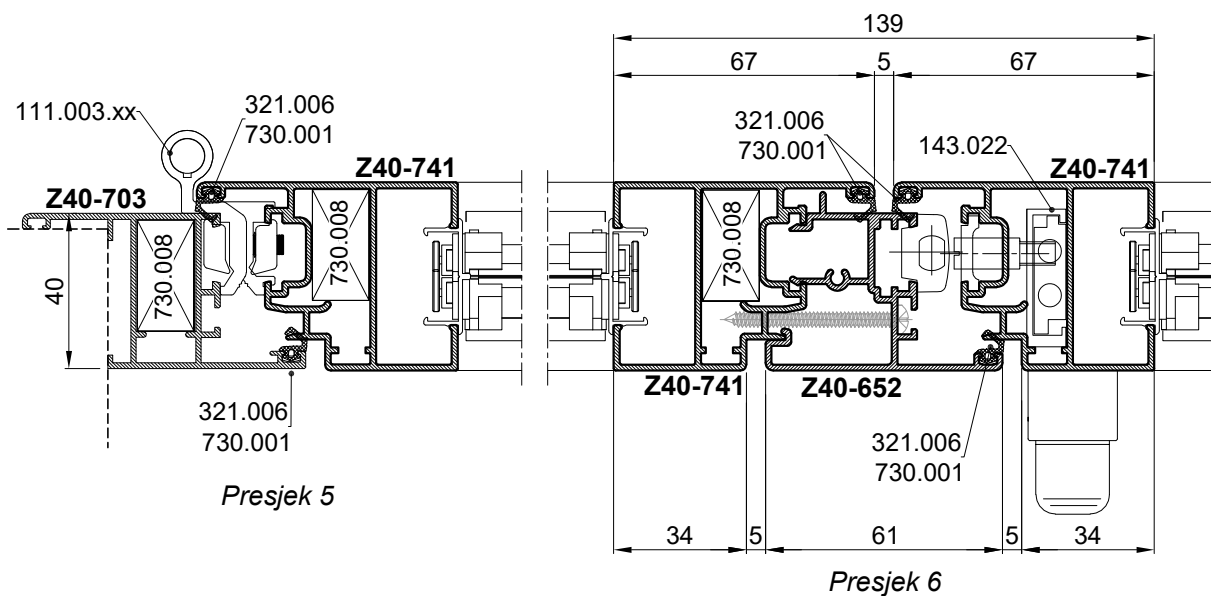
Presjek 1

Presjek 2



Presjek 3

Presjek 4

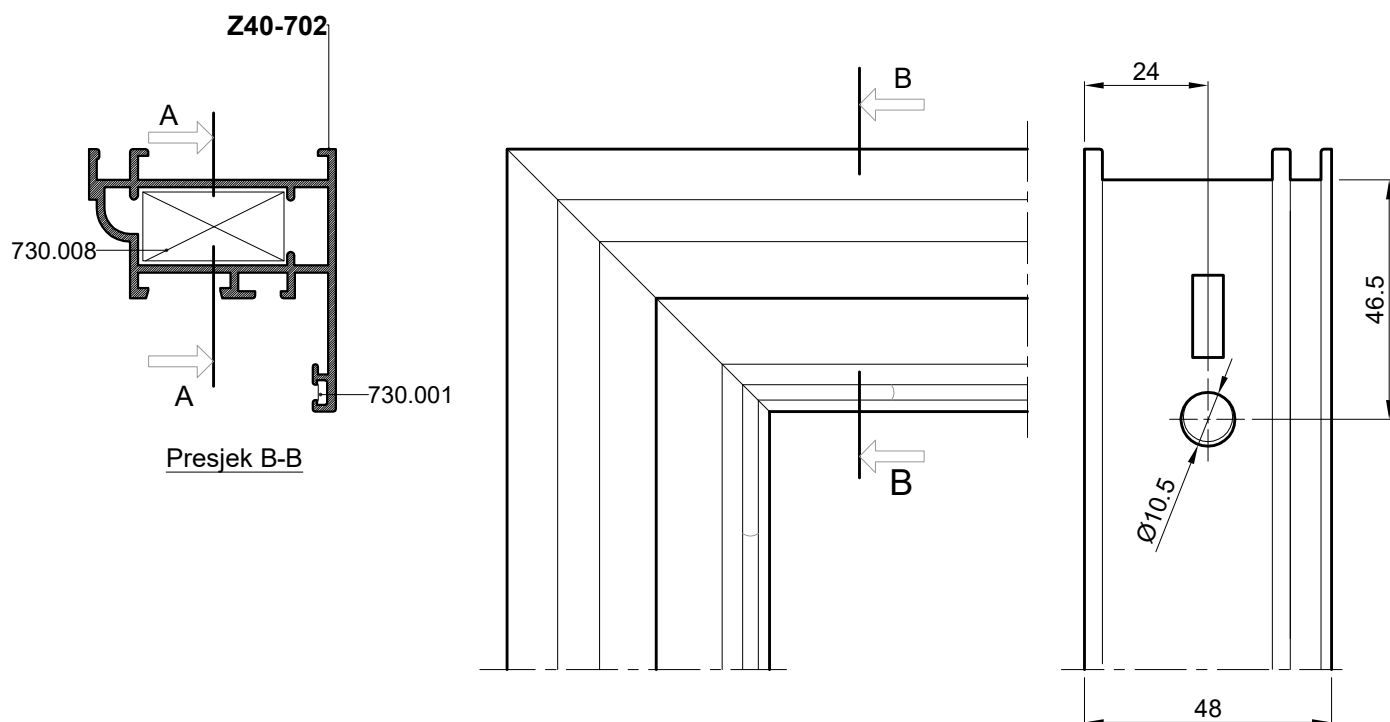


Presjek 5

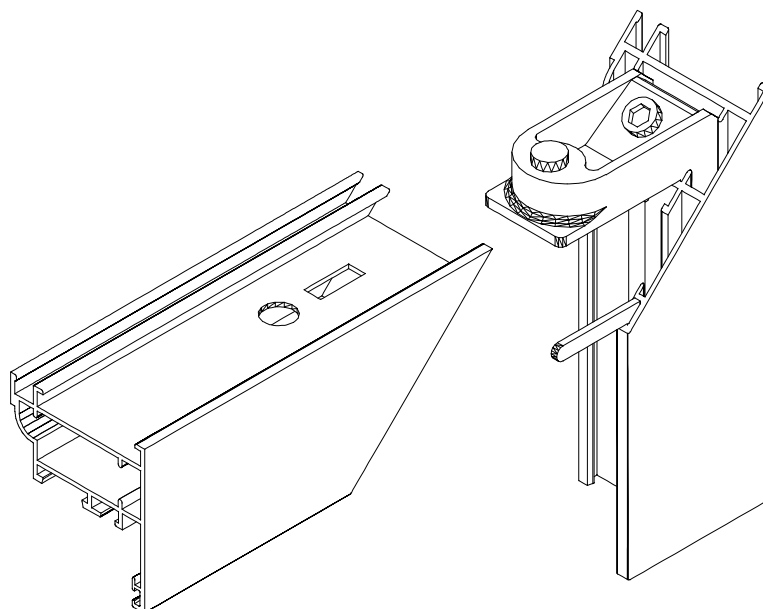
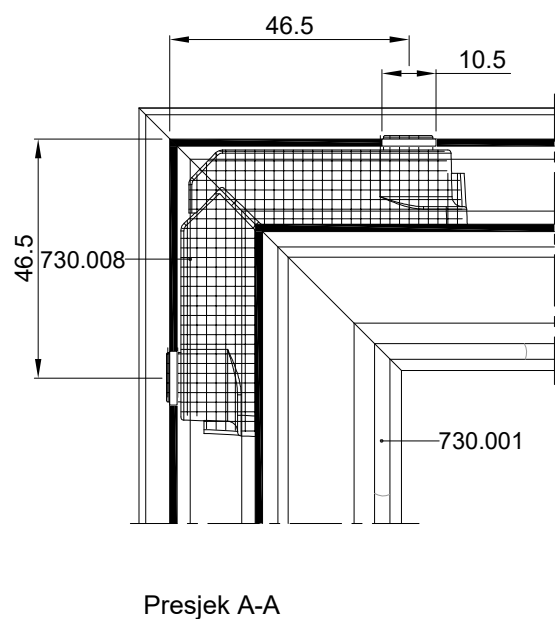
Presjek 6

Obrada i montaža /Grilja Z40/

Spajanje profila Z40-702 kutnikom 710.075

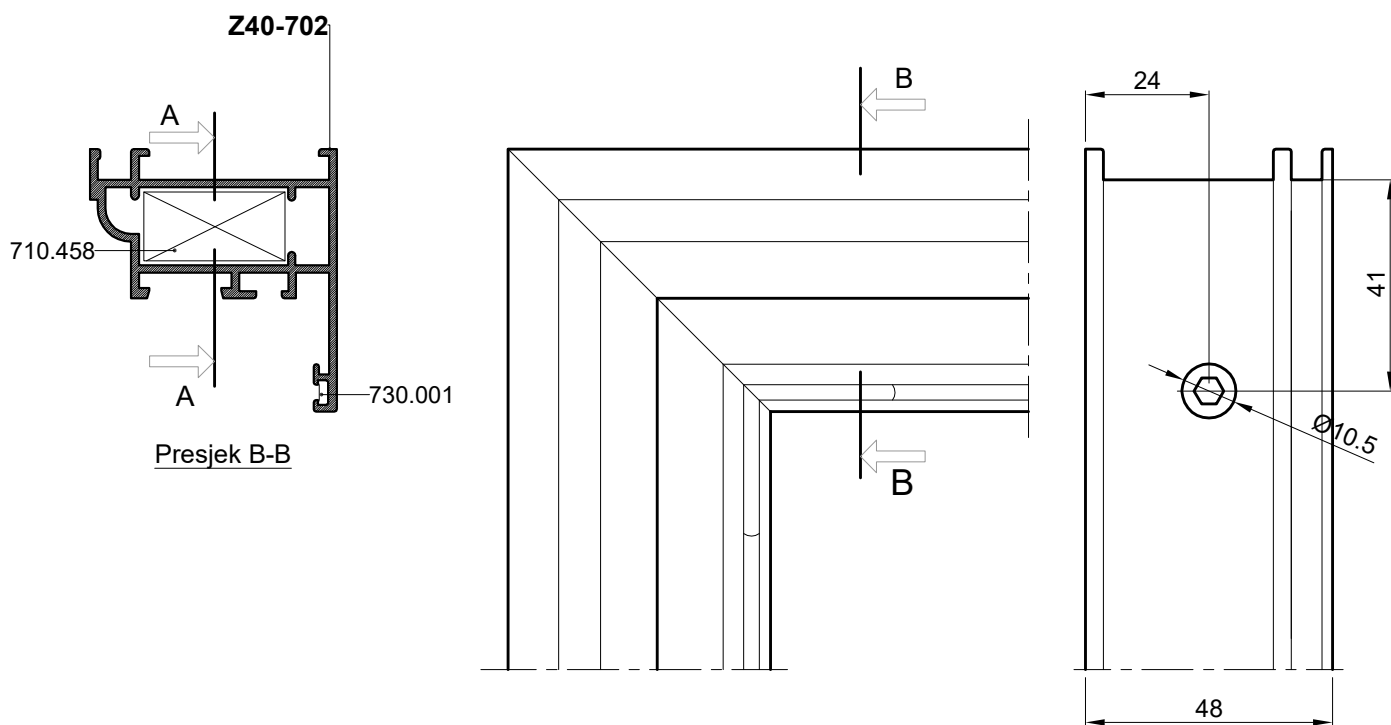


Spajanje kutnikom 730.008 s predobradom štancanja

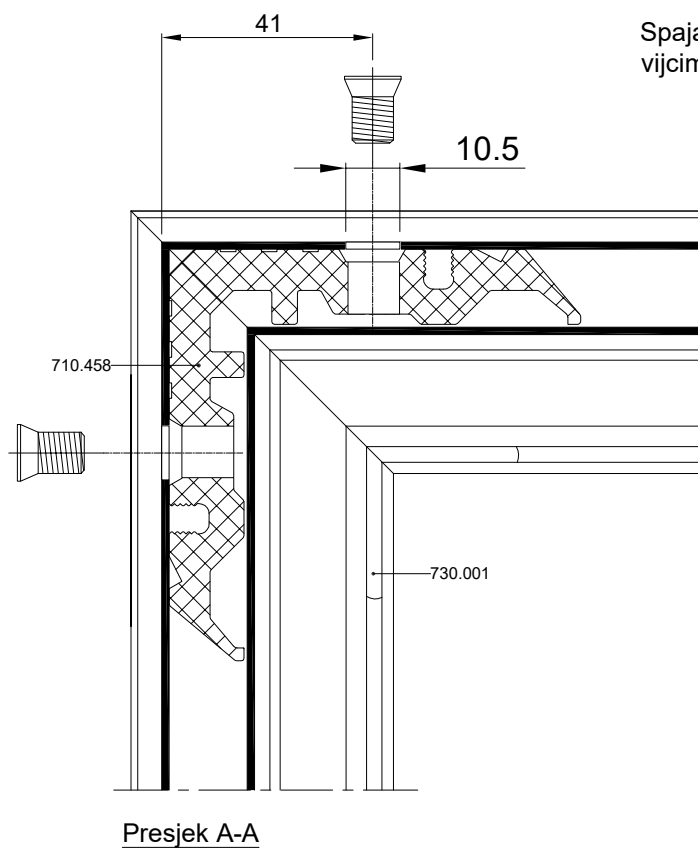


Način spajanja je isti i za profile Z40-701 i Z40-655.

Spajanje profila Z40-702 kutnikom 710.075

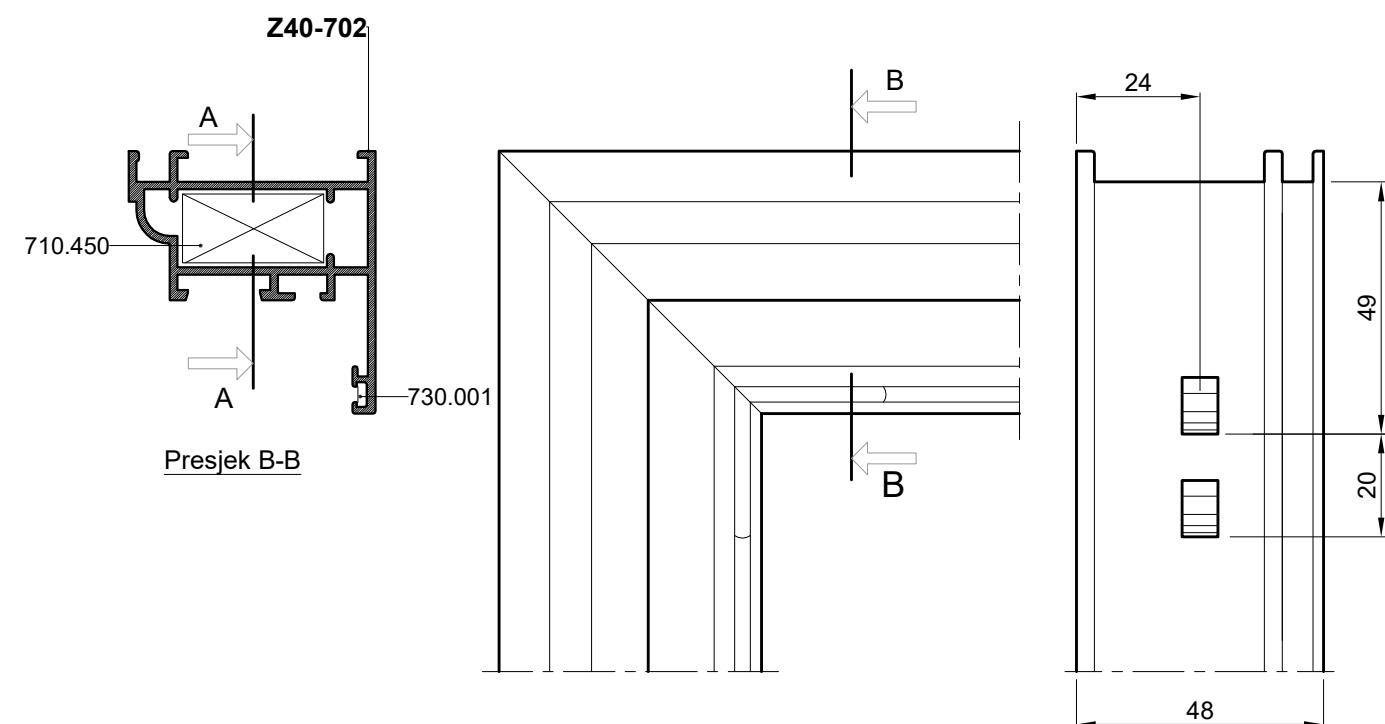


Spajanje kutnikom 710.458 - vijcima M8x13 - (431.266)

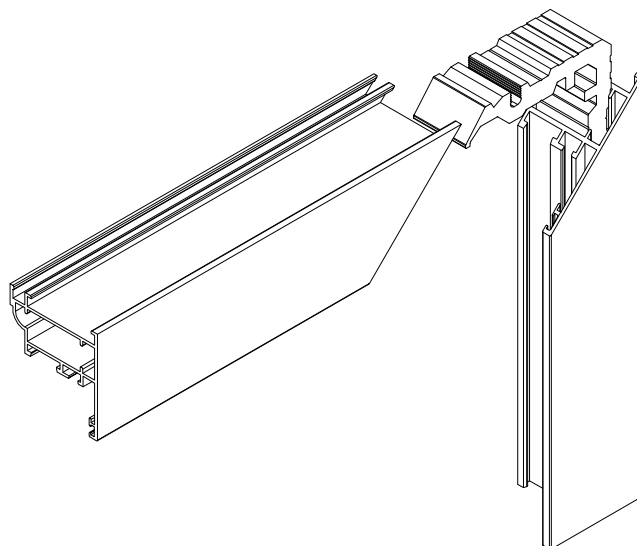
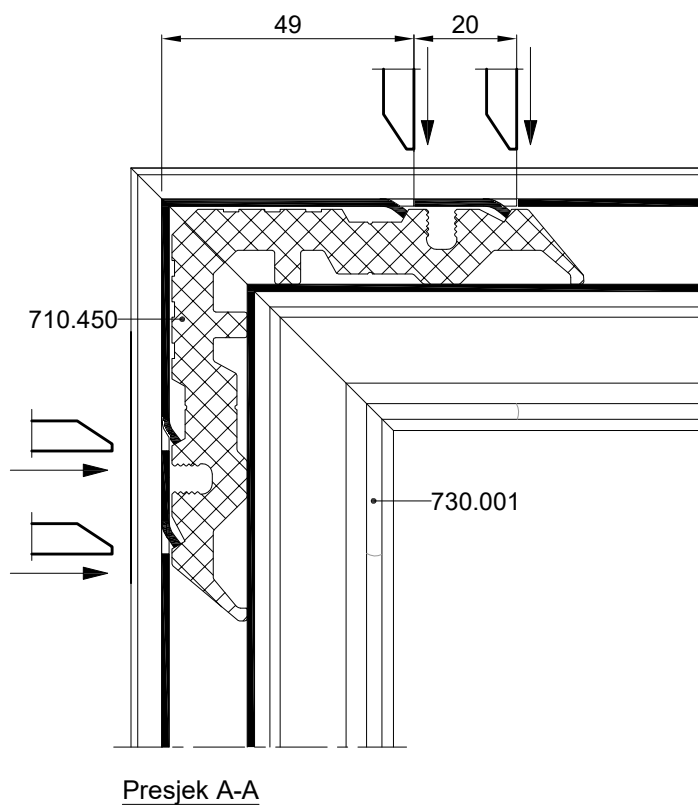


Način spajanja je isti i za profile Z40-701 i Z40-655.

Spajanje profila Z40-702 kutnikom 710.035

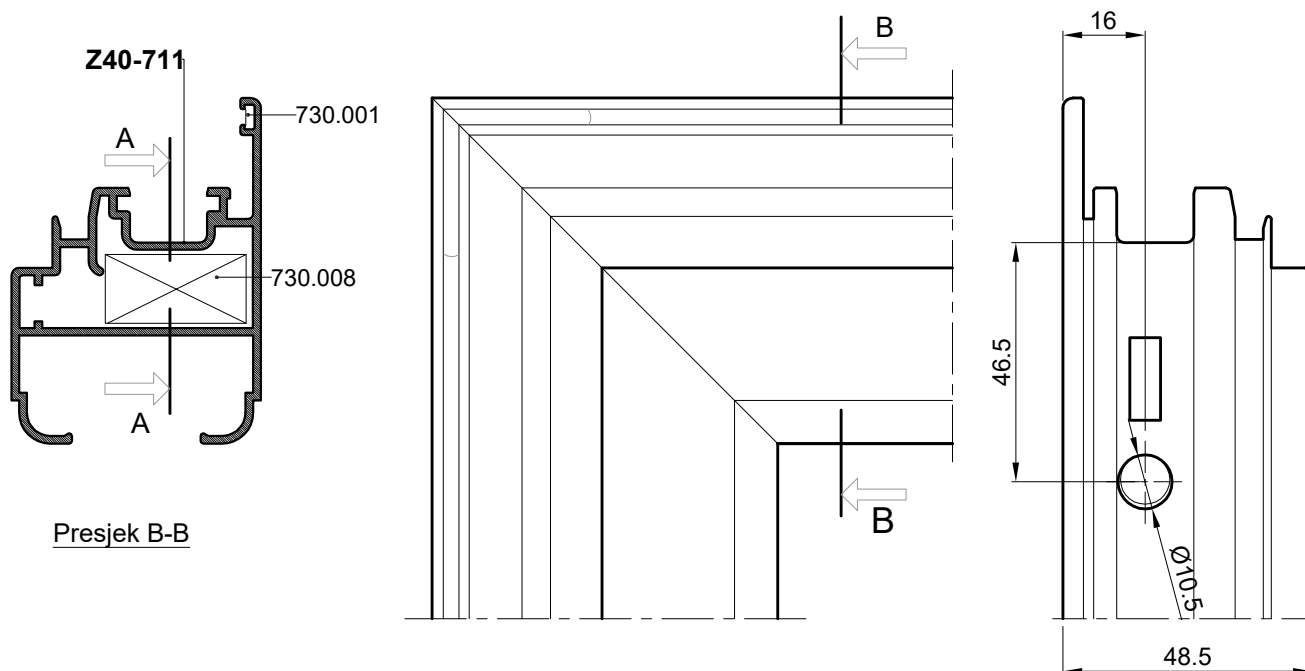


Spajanje kutnikom 710.450 -
uprešavanjem stijenke profila
prema kutniku

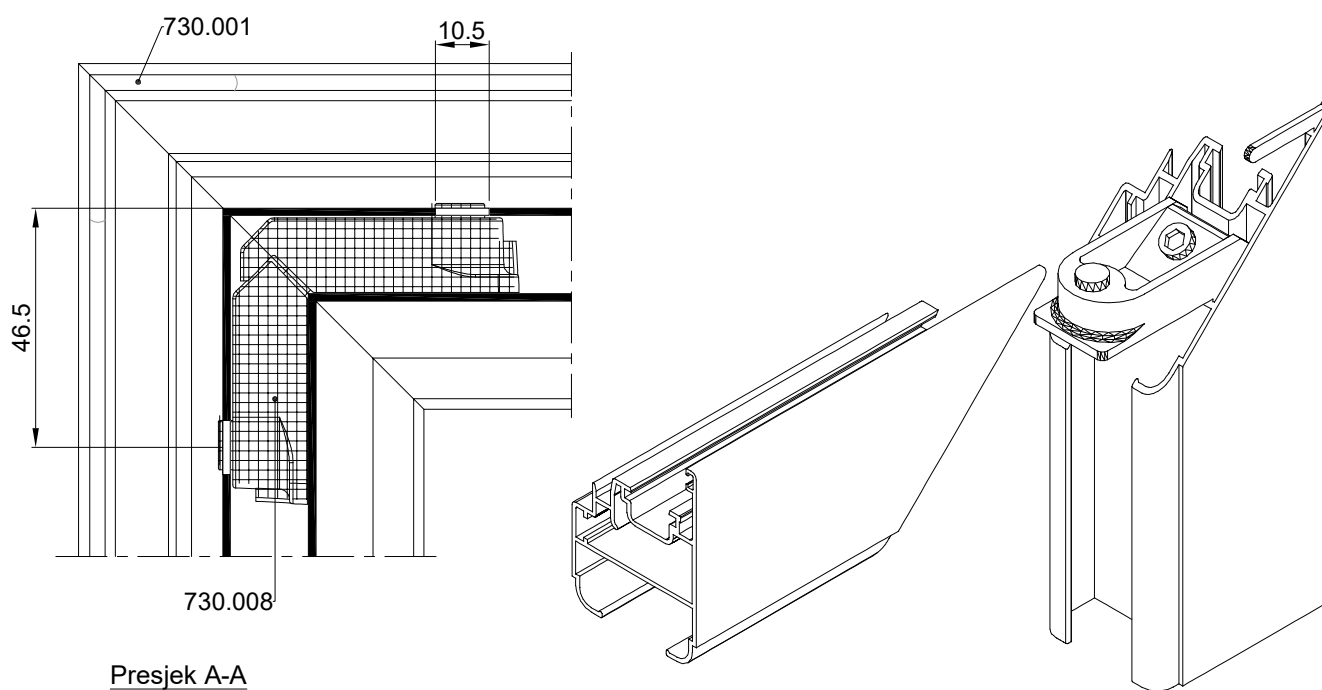


Način spajanja je isti i za profile Z40-701 i Z40-655.

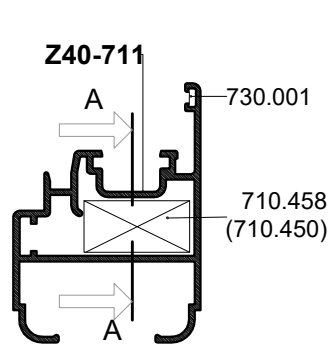
Spajanje profila Z40-711 kutnikom 730.008



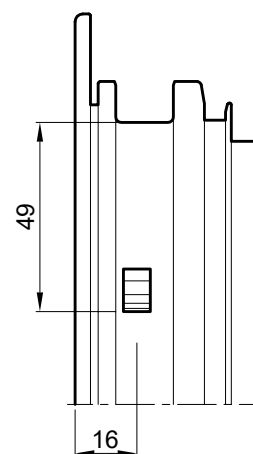
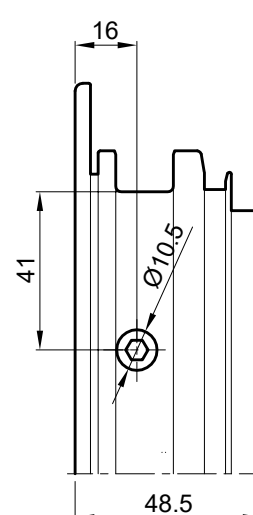
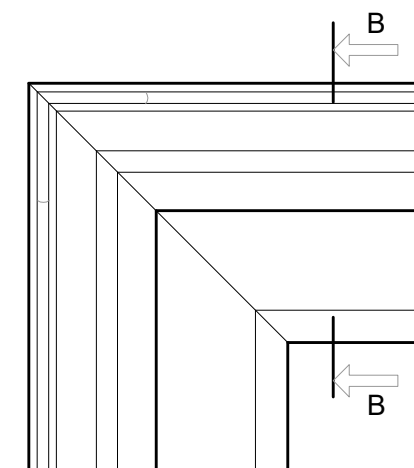
Spajanje kutnikom 730.008 - s predobradom štancanja



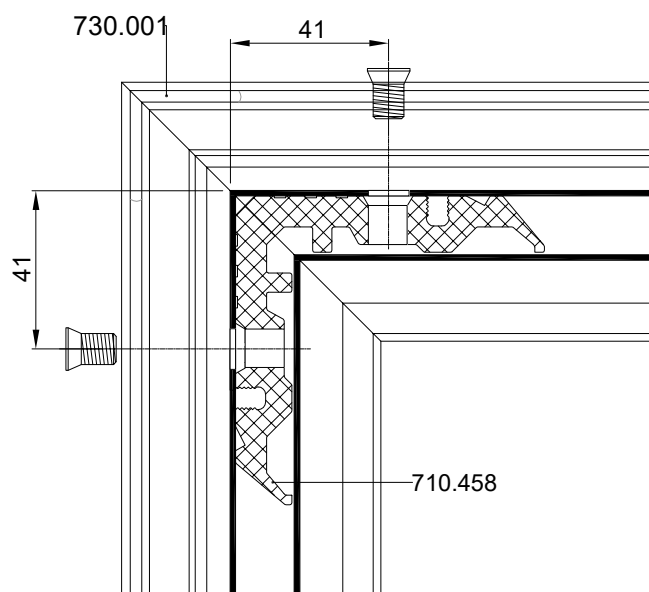
Spajanje profila Z40-711 kutnikom 710.458 i 710.450



Presjek B-B

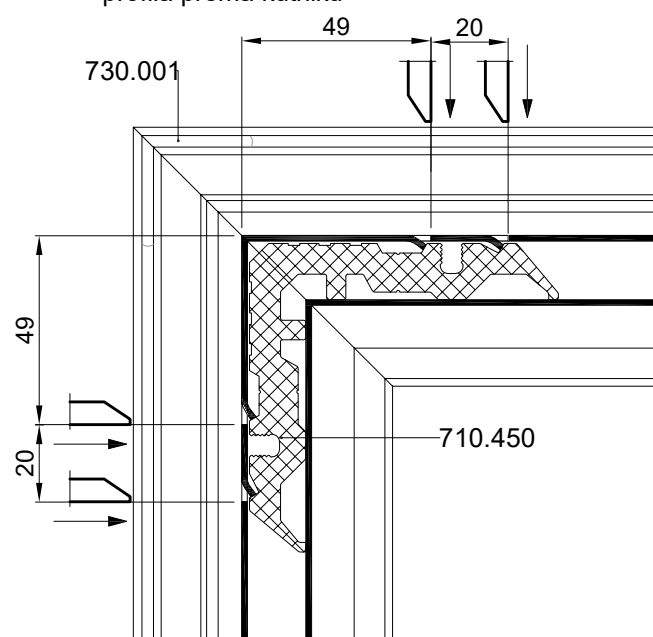


Spajanje kutnikom
710.458 - vijcima
M8x13 -(431.266)



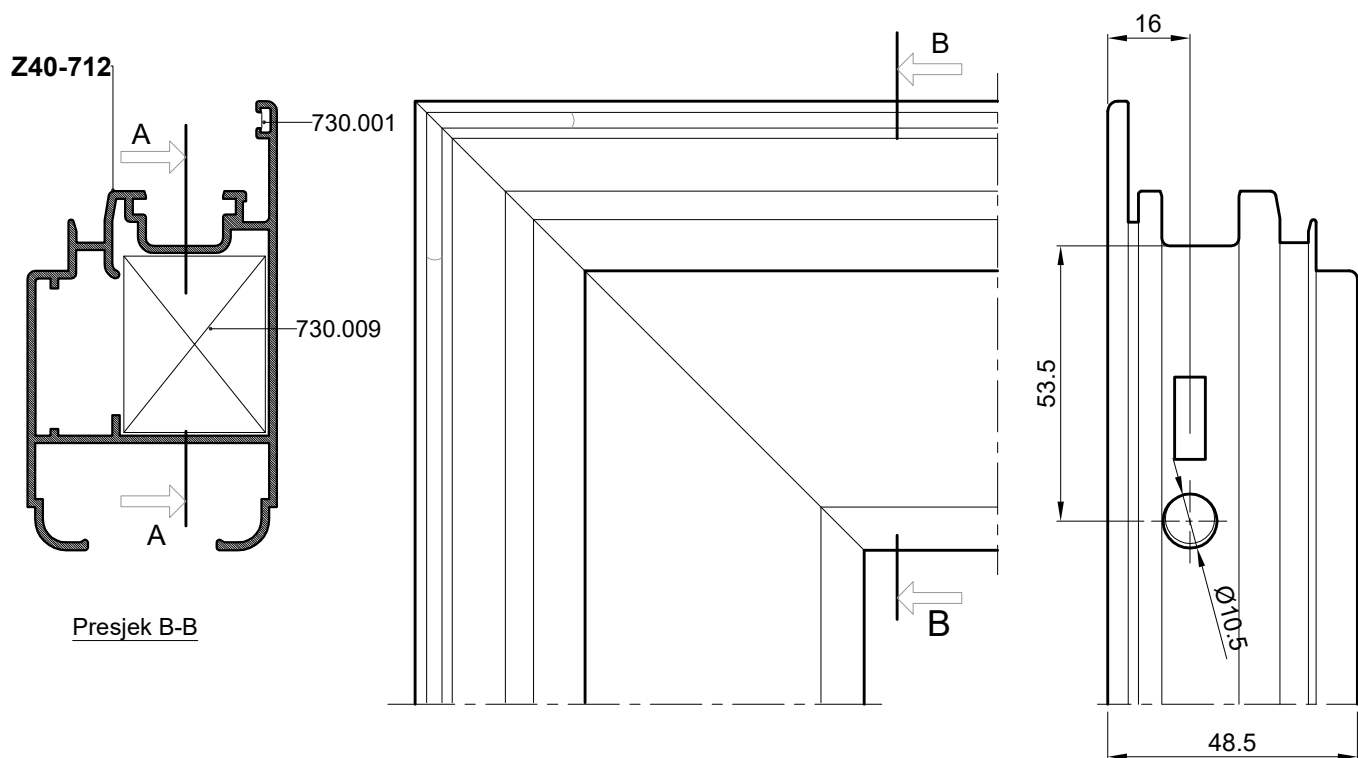
Presjek A-A

Spajanje kutnikom
710.450 -
uprešavanjem stijenke
profila prema kutniku

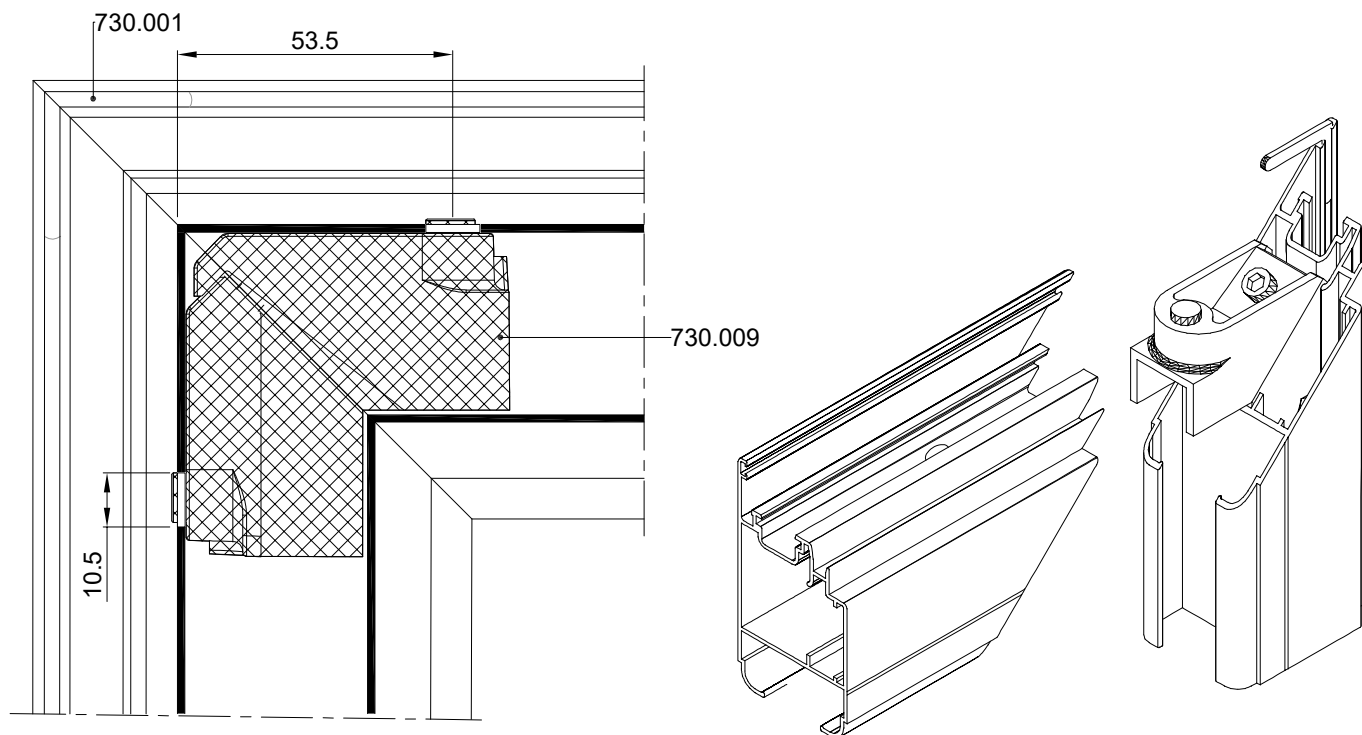


Presjek A-A

Spajanje profila Z40-712 kutnikom 730.009

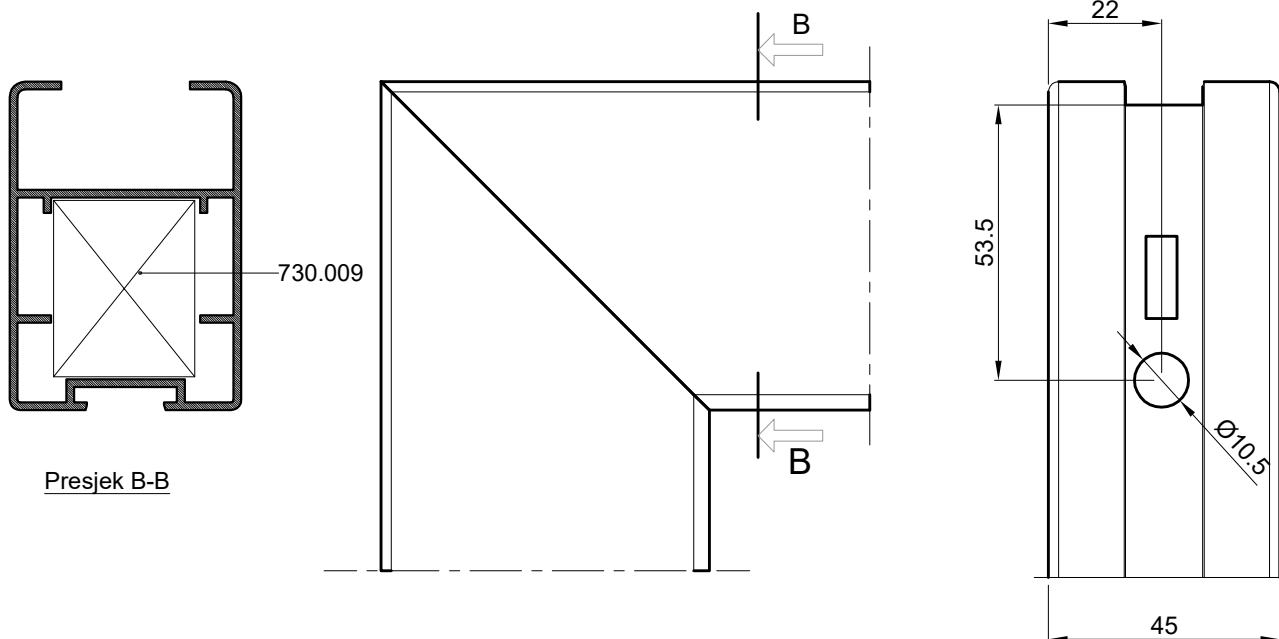


Spajanje kutnikom 730.009 s predobradom štancanja

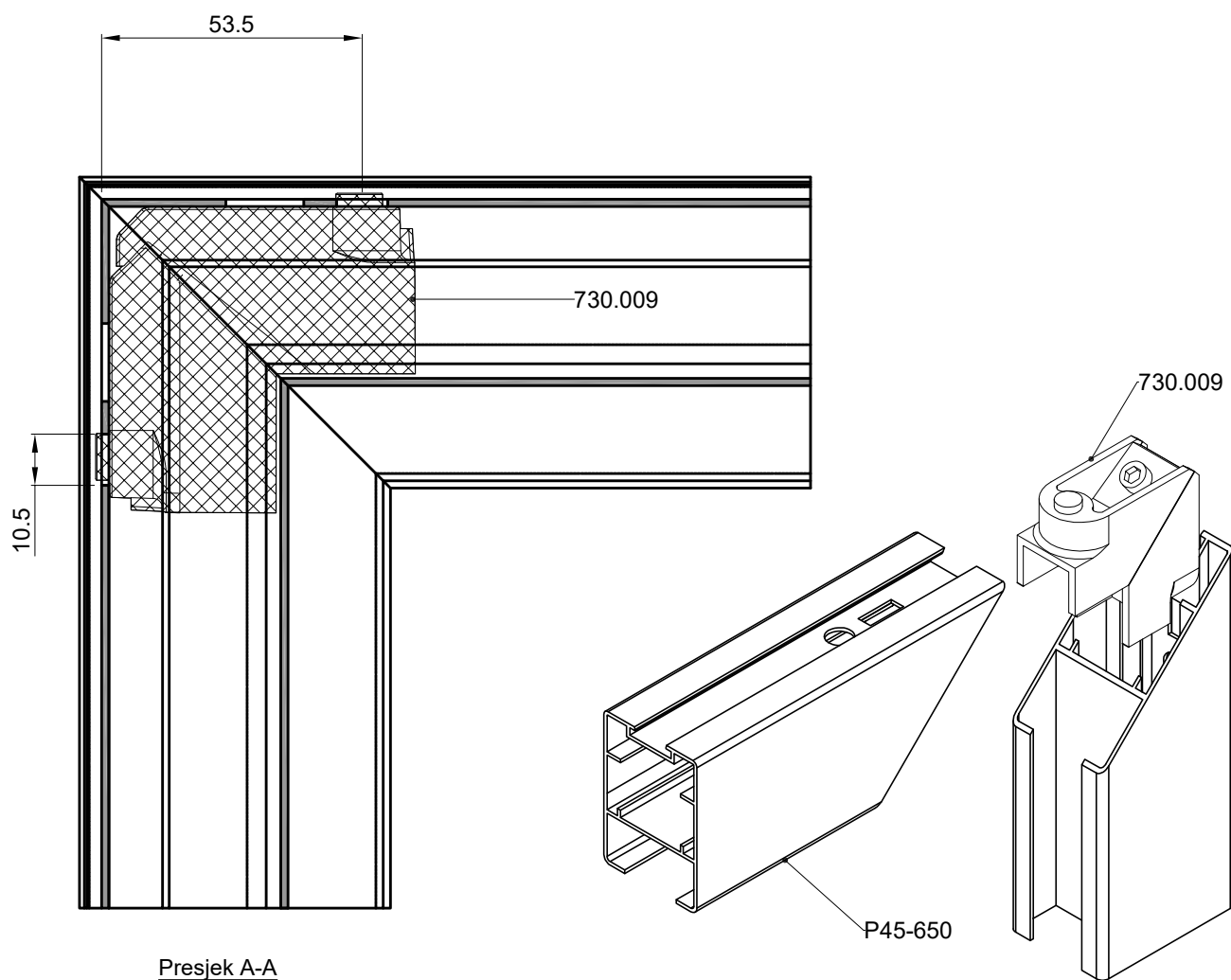


Presjek A-A

Spajanje profila P45-650 kutnikom 730.009

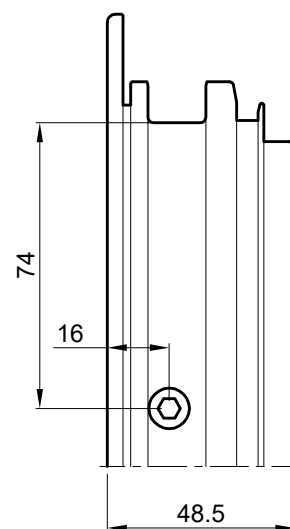
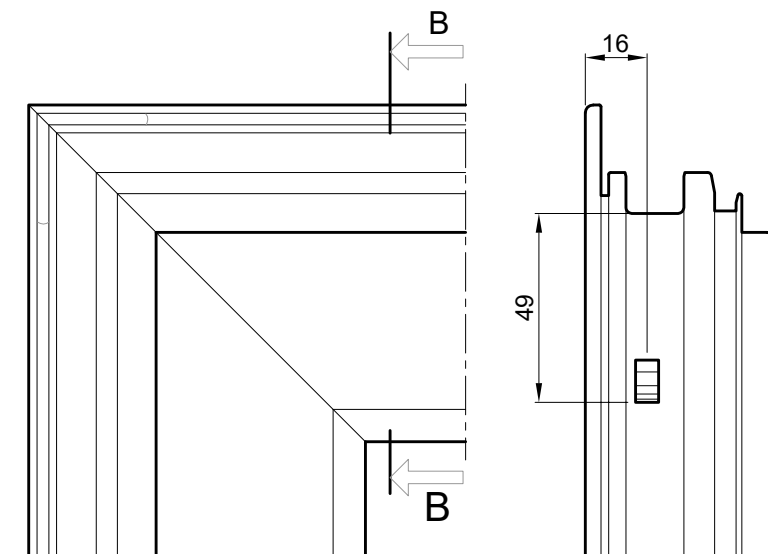
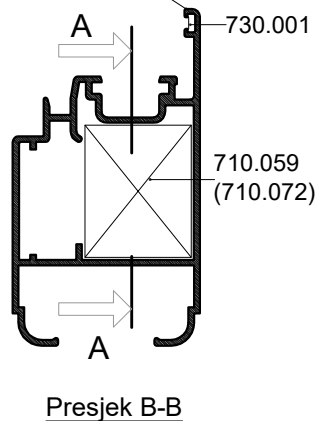


Spajanje kutnikom 730.009 s predobradom štancanja

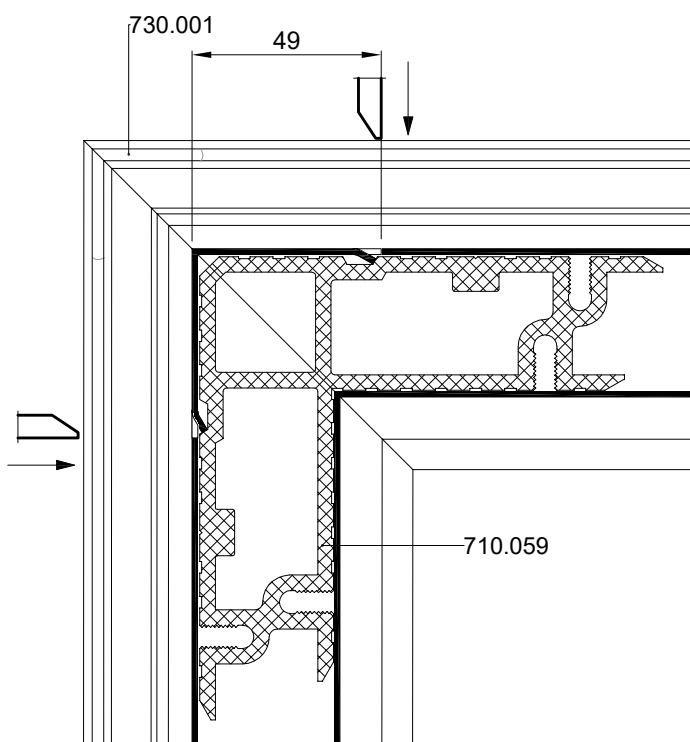


Spajanje profila Z40-712 kutnikom 710.059 i 710.072

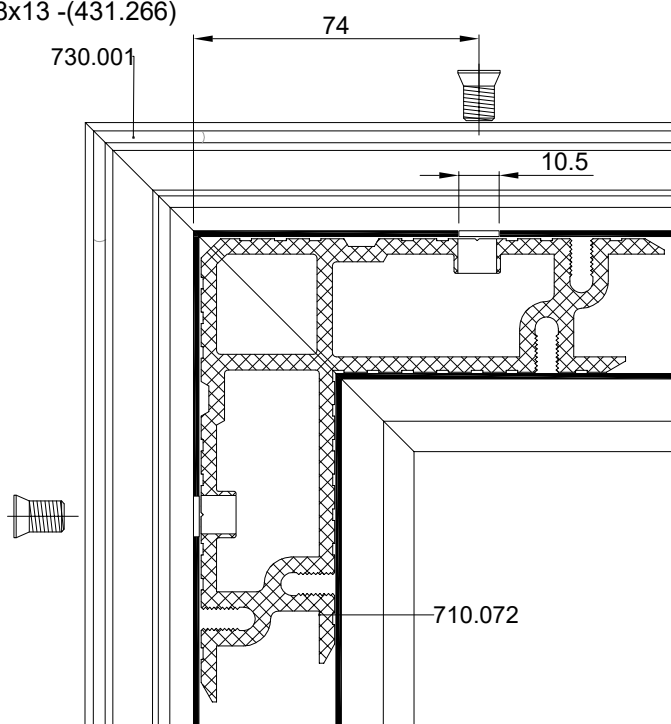
Z40-712



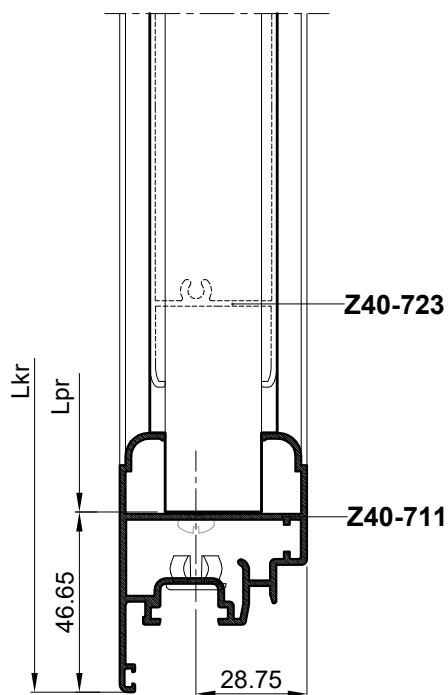
Spajanje kutnikom
710.059 -
uprešavanjem stijenke
profila prema
kutniku



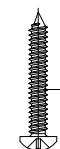
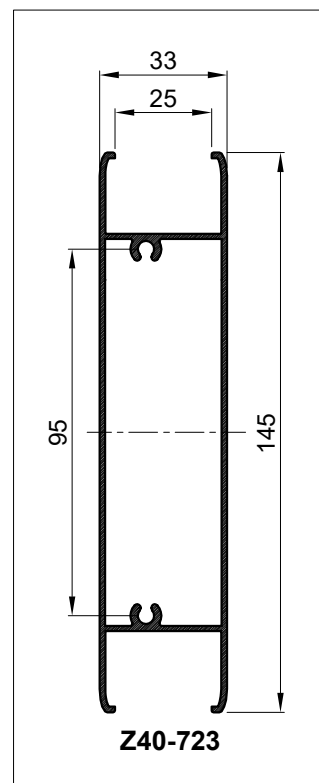
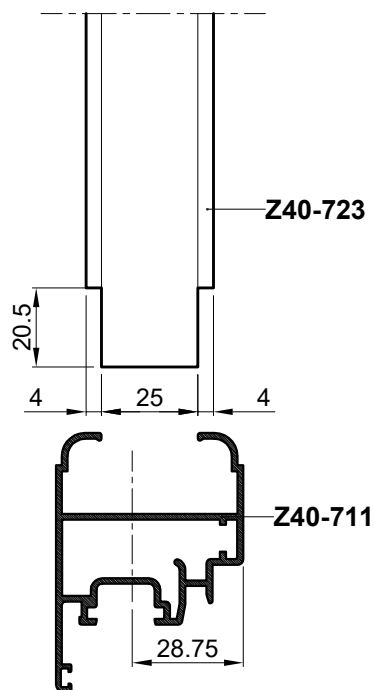
Spajanje kutnikom
710.072 vijcima
M8x13 -(431.266)



Spajanje profila prečke Z40-723 vijcima



Mjera pilanja prečke:
Lpr=Lkr-93.3

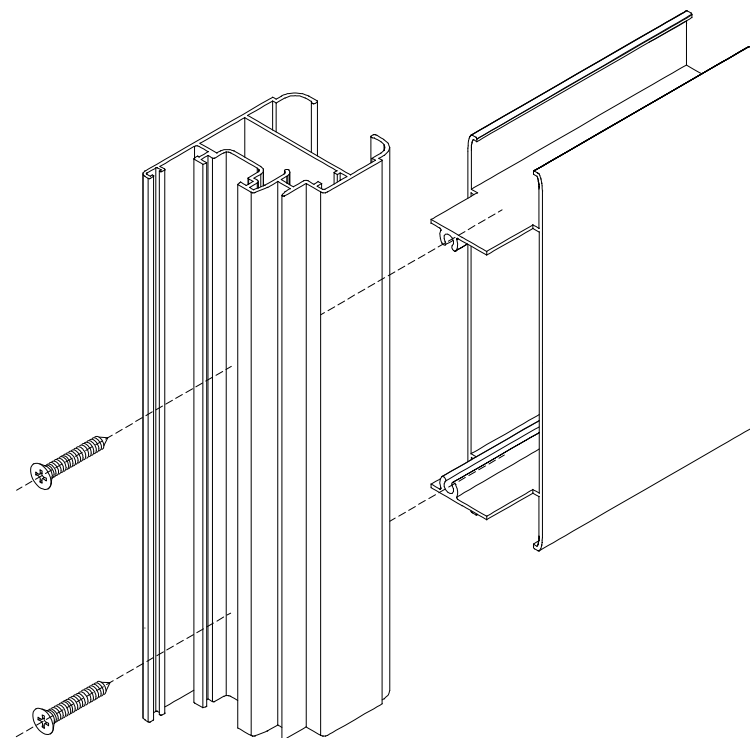
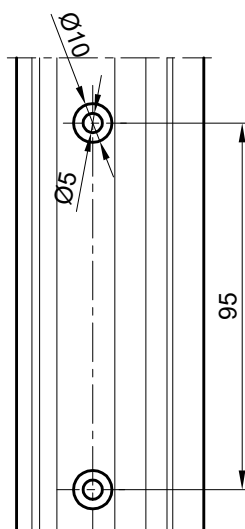
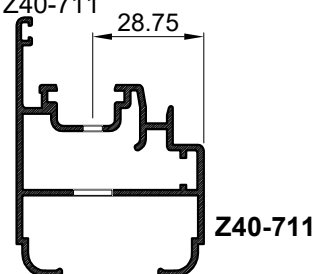


Vijak 4.8x32 DIN 7981(433.046)

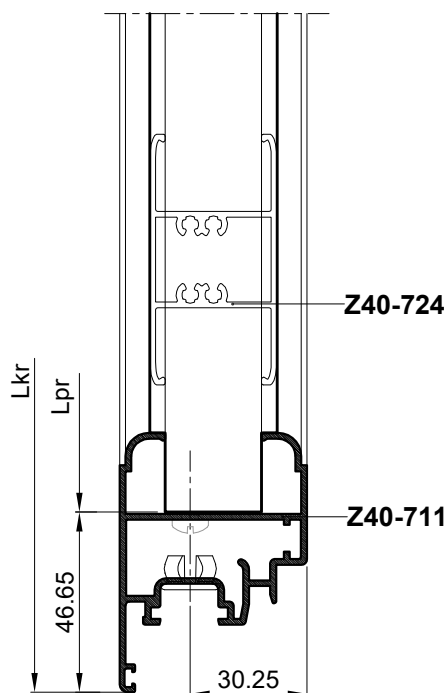


Čep, maska za Ø10 (730.023)

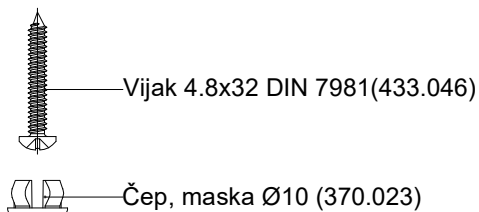
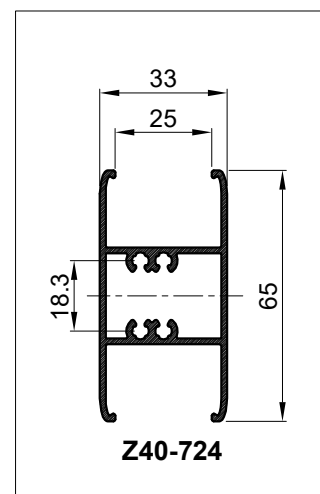
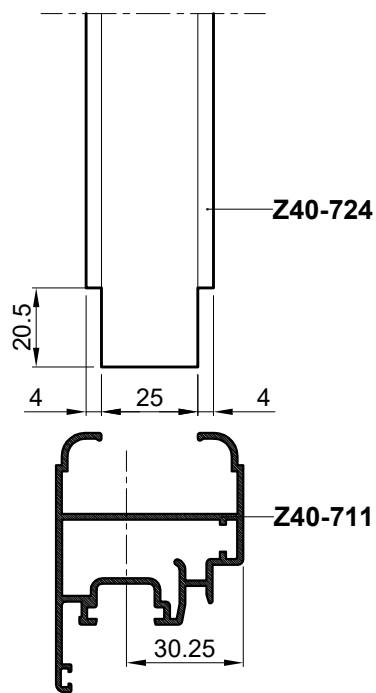
Obrada profila
Z40-711



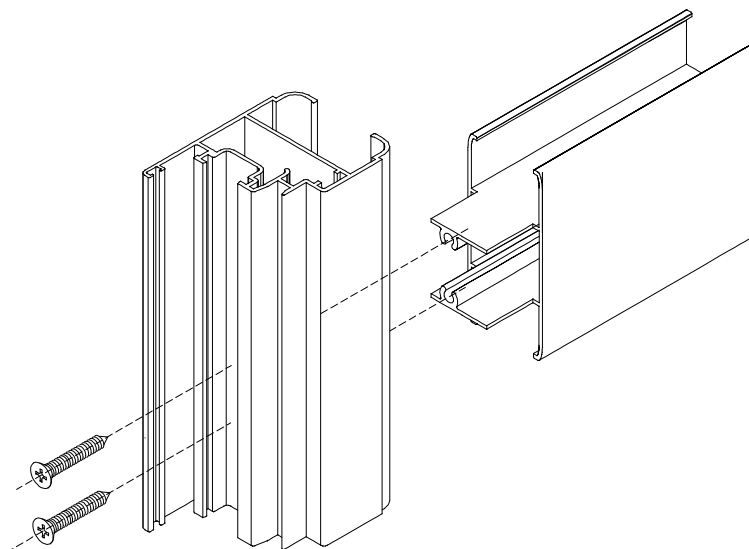
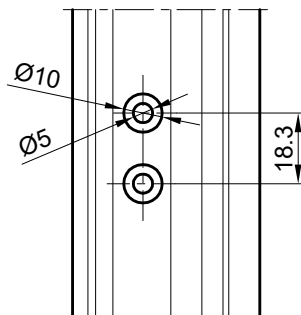
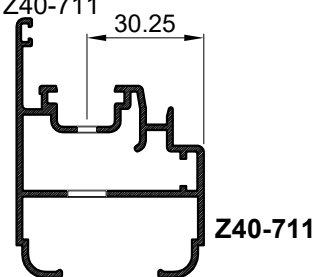
Spajanje profila prečke Z40-724 vijcima



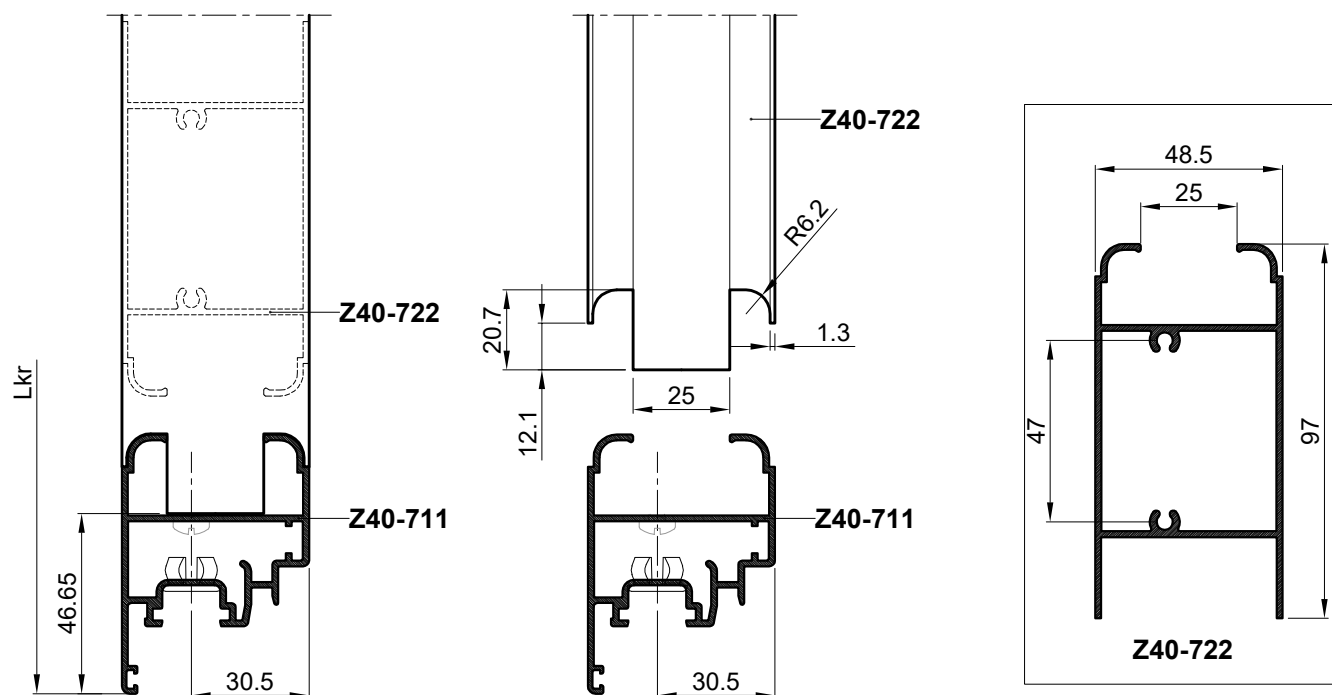
Mjera pilanja prečke:
Lpr=Lkr-93.3



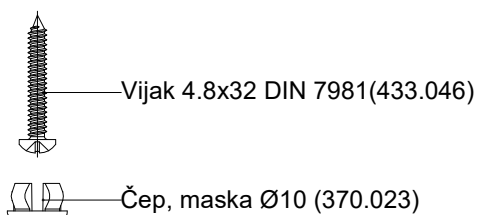
Obrada profila
Z40-711



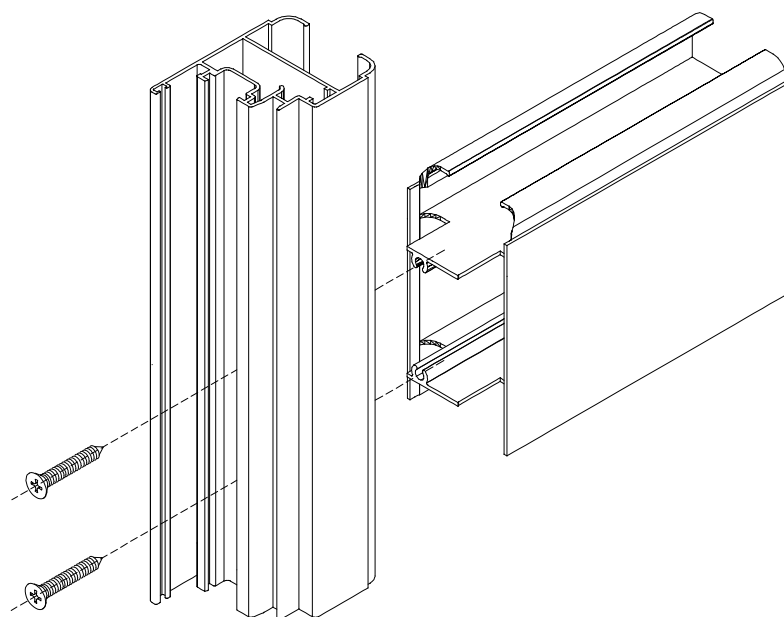
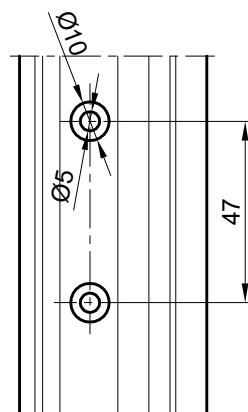
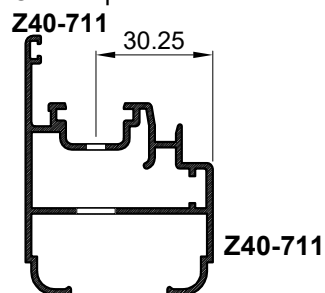
Spajanje profila prečke Z40-722 vijcima



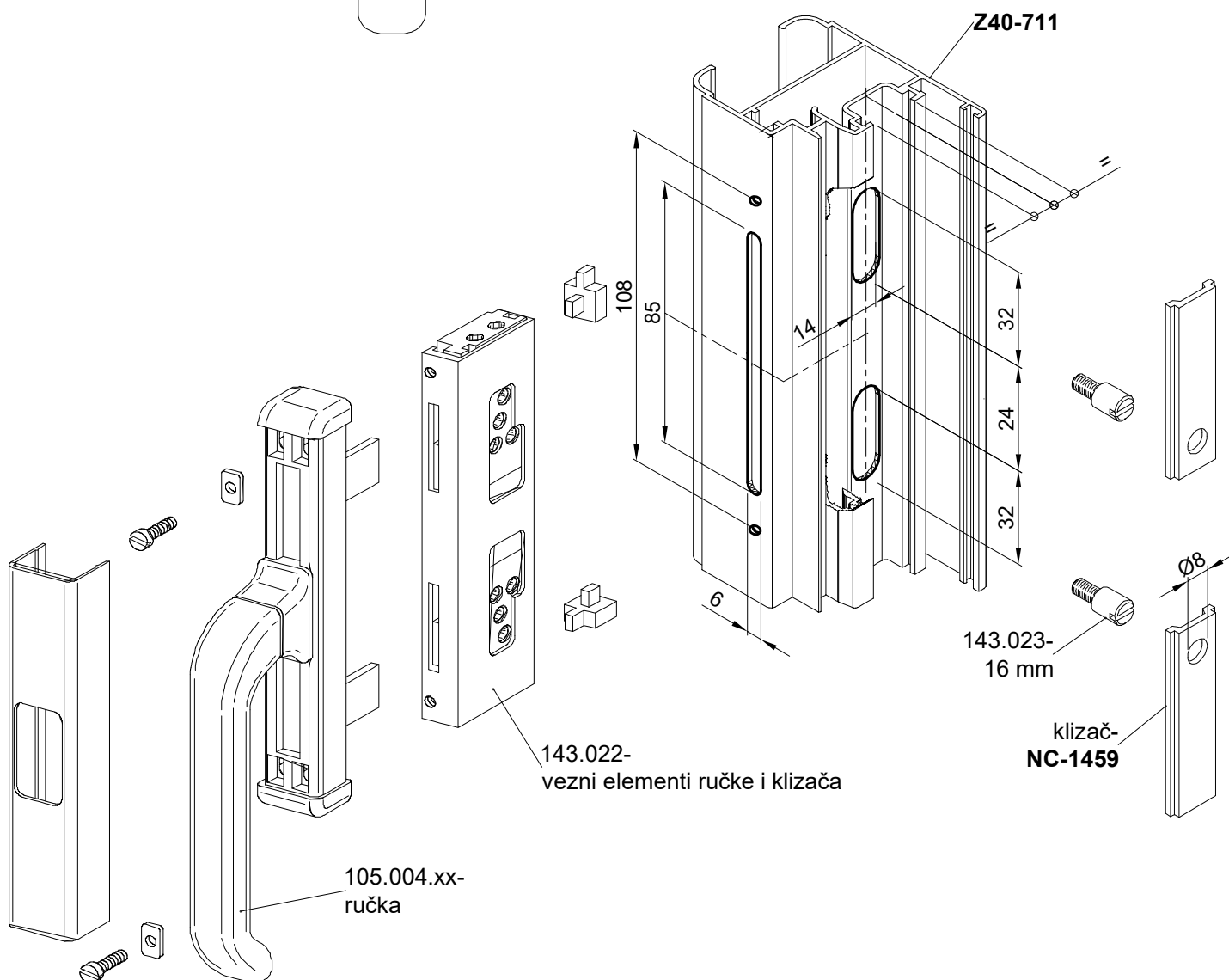
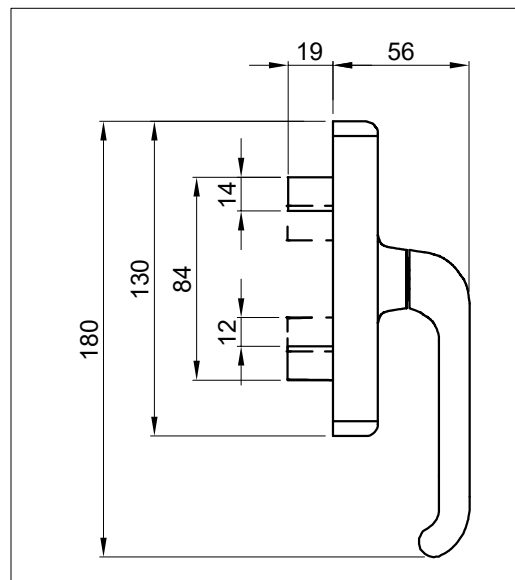
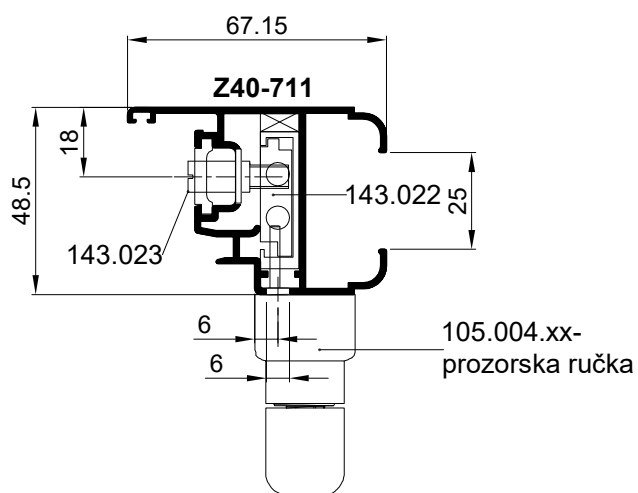
Mjera pilanja prečke:
 $L_{pr} = L_{kr} - 93.3$



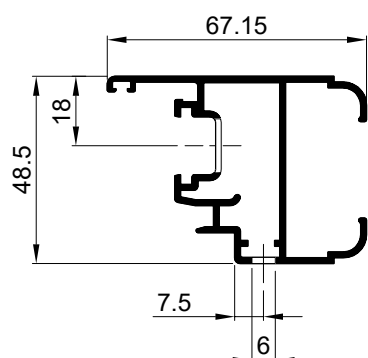
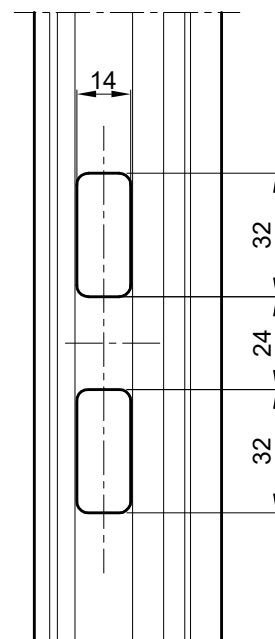
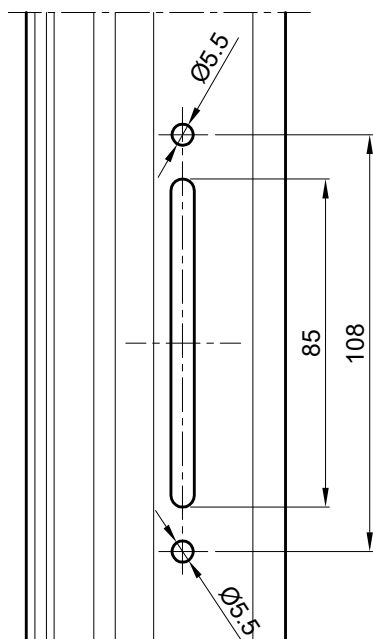
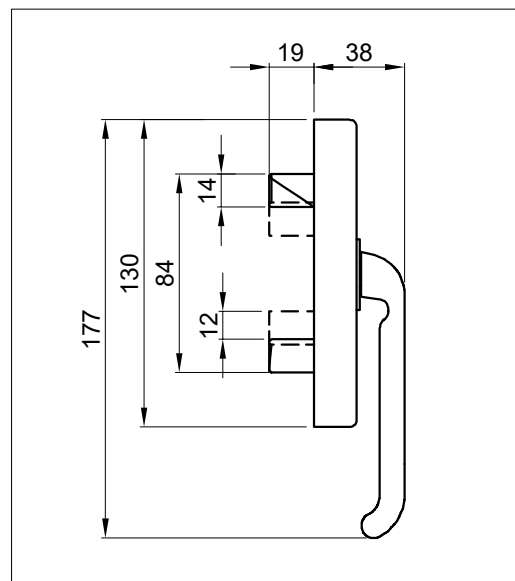
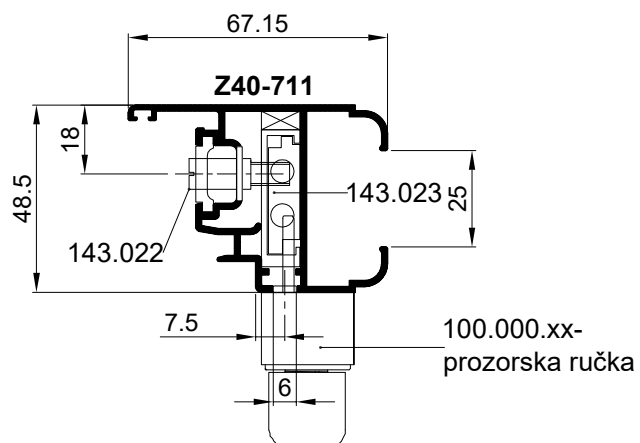
Obrada profila



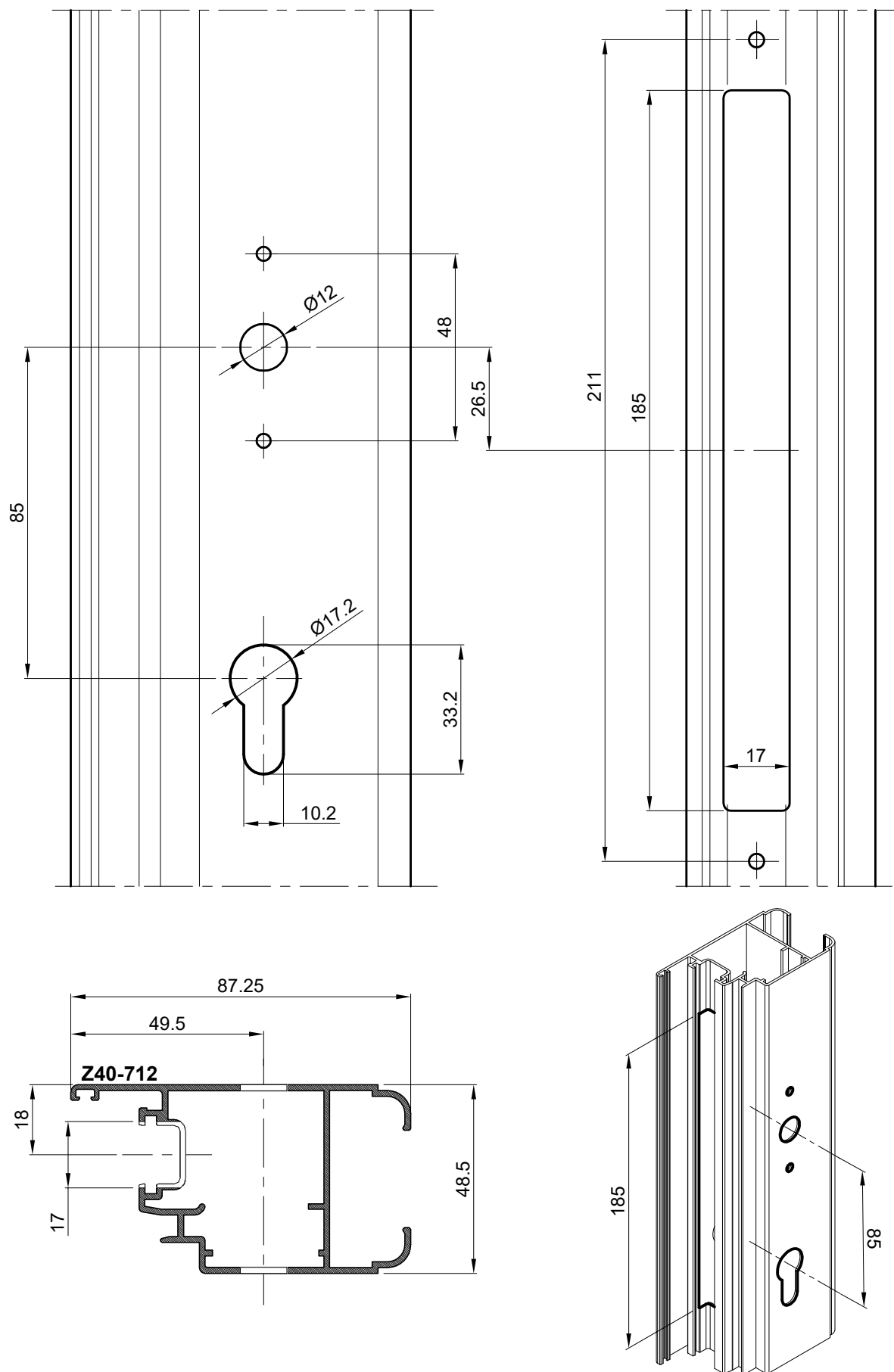
Ugradnja i Obrada i montaža profila za prozorsku ručku 105.004.xx sa elementima pogona klizača 143.022 i 143.023



Obrada i montaža profila Z40-711 za prozorsku ručku 100.000.xx sa art. 143.022 i 143.023

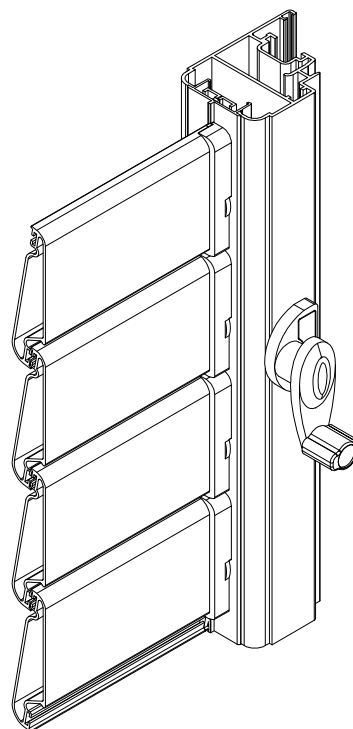
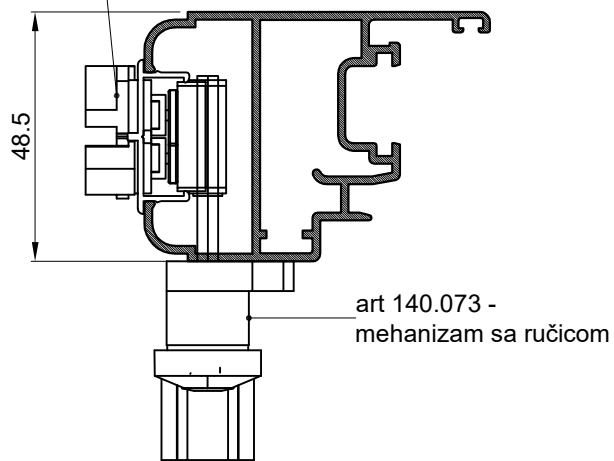


Obrada profila **Z40-712** za bravu 124.001- 35 mm (Stublina) i ručku za vrata 104.001.xx (Stublina)

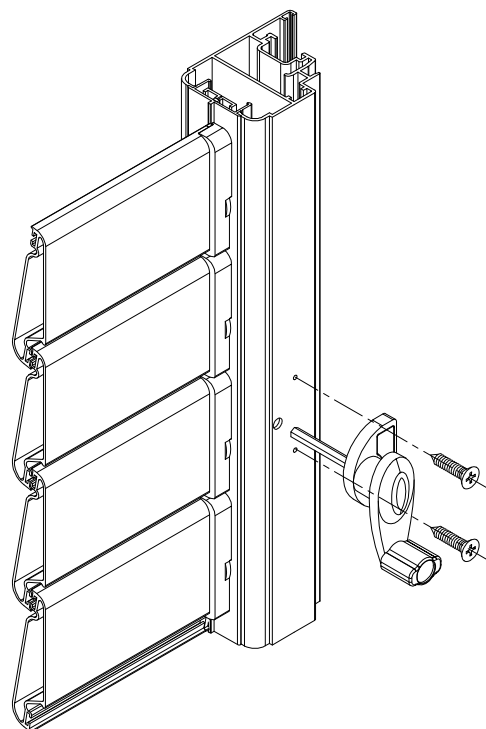
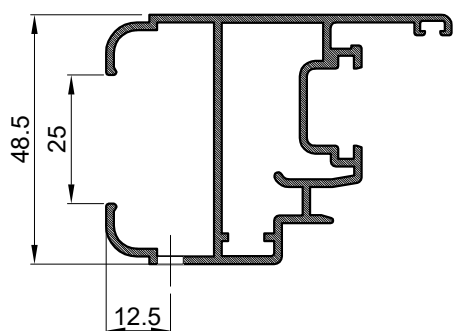
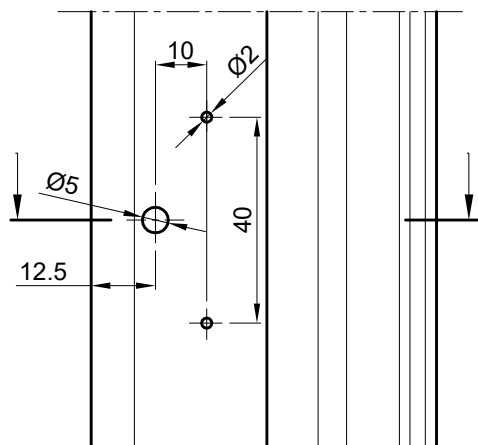


UGRADNJA MEHANIZMA SA RUČICOM (art.140.040) ZA POKRETANJE MAHANIZMA GRILJA (25 mm)

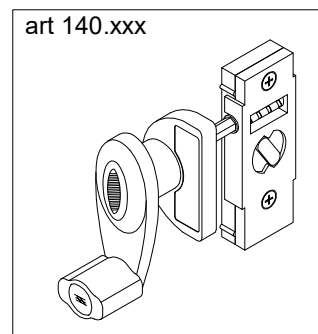
art 140.040-
pokretni mehanizam
grilja



OBRADA ZA UGRADNJU RUČICE

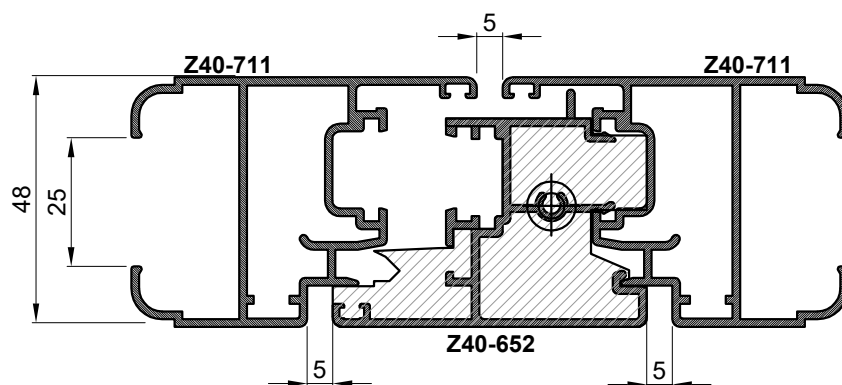
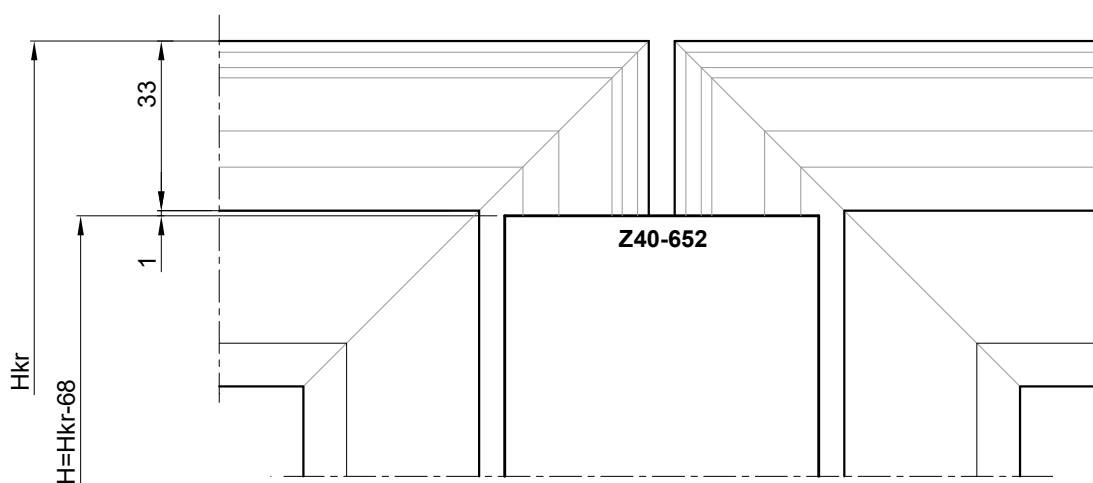
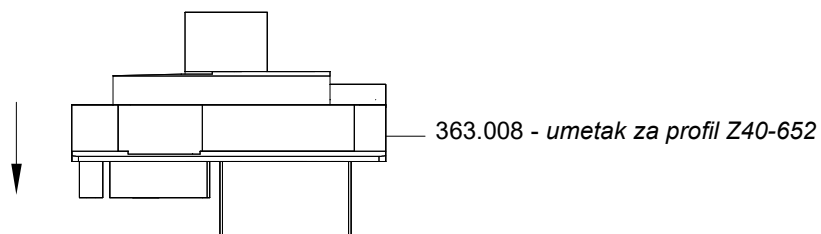


art 140.xxx

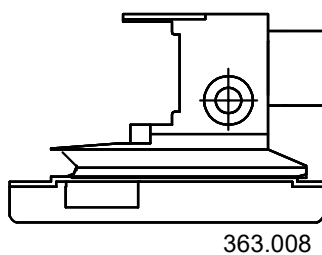


Detalj ugradnje umetka 363.008 u profil Z40-652

-otvaranje unutra

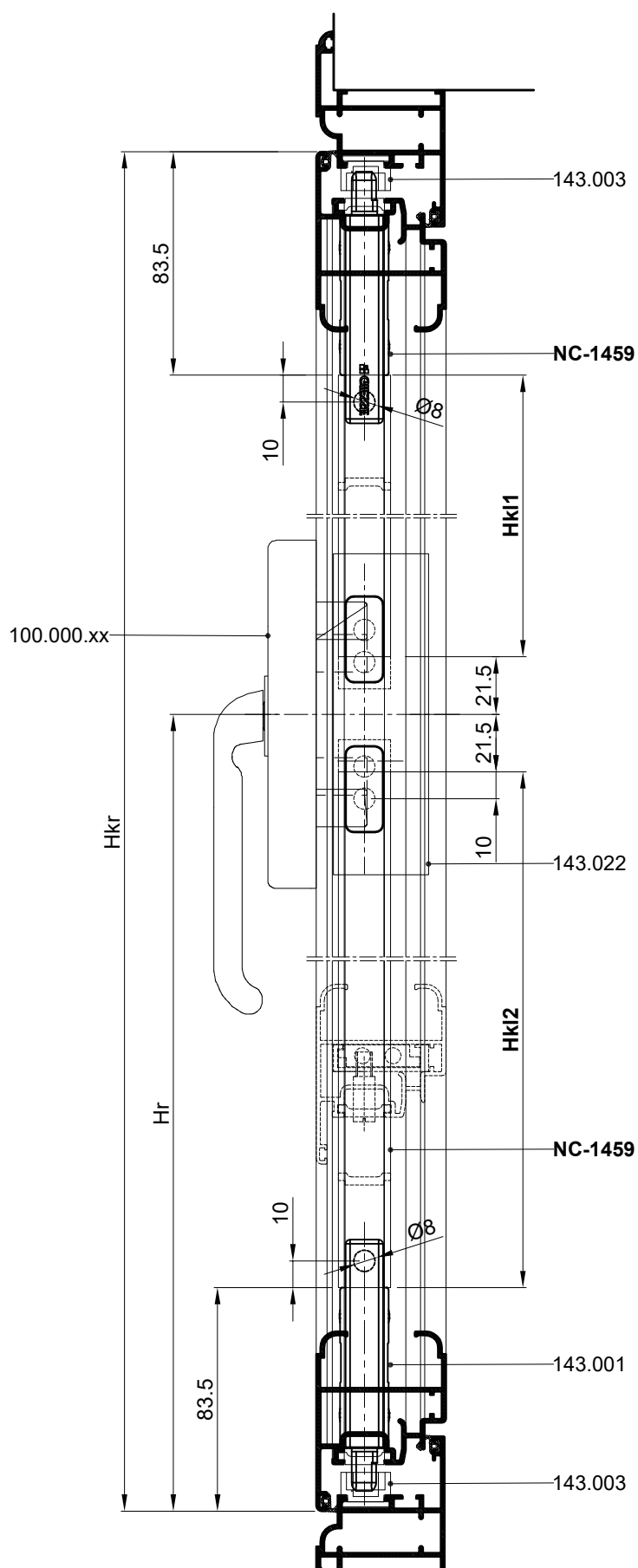


Obrada profila Z40-652
prema profilu krila



Detalj ugradnje umetka 363.008 u profil Z40-652 primjenjiv je i u sklopu s profilom krila Z40-712

Obrada i pilanje profila NC-1459 (klizača)



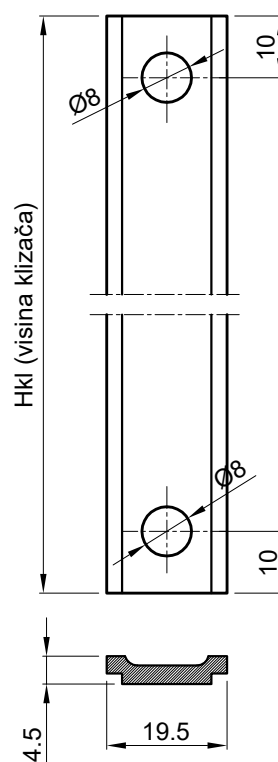
Mjere pilanja klizača

$$Hk11 = Hkr - Hr - 105$$

$$Hk12 = Hr - 105$$

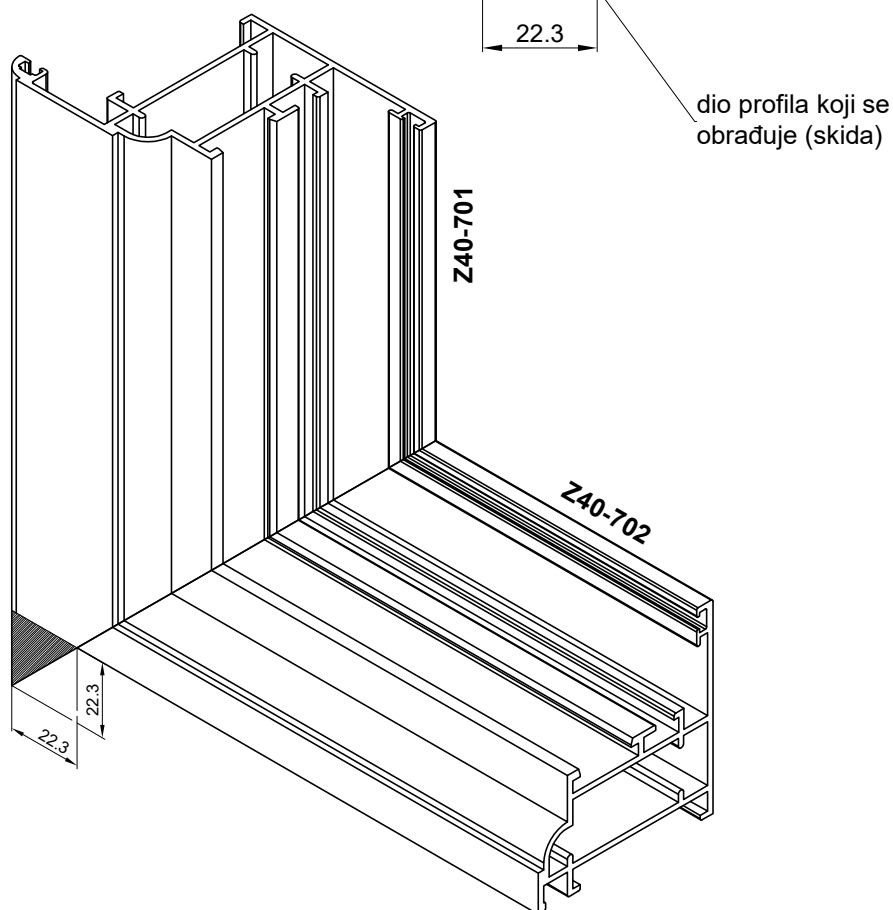
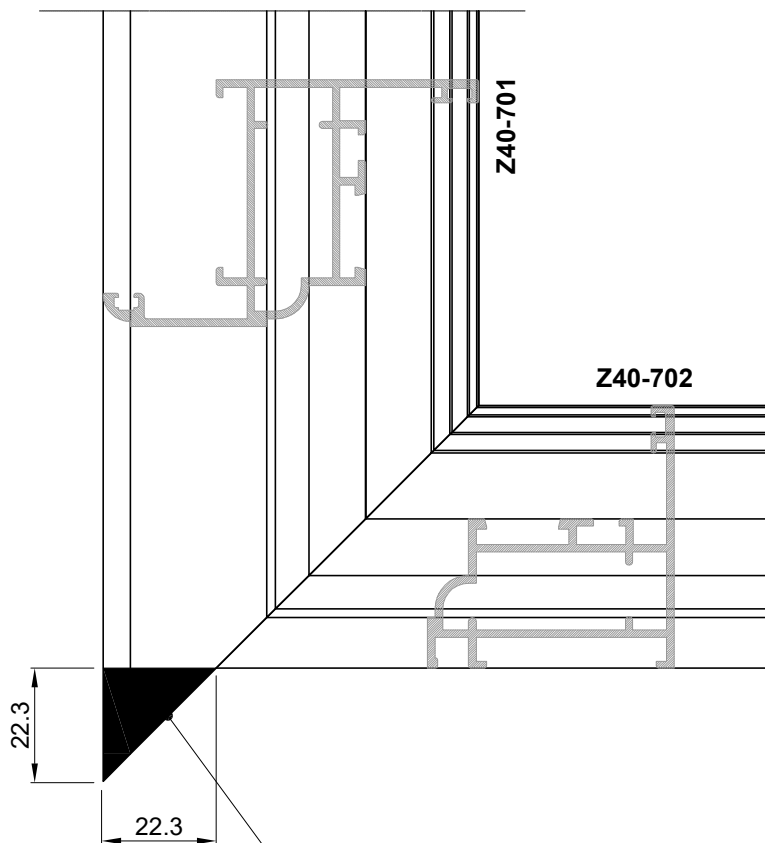
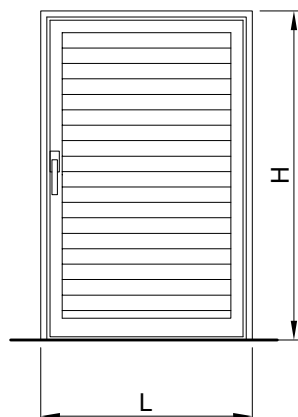
Obrada klizača

M 2:1



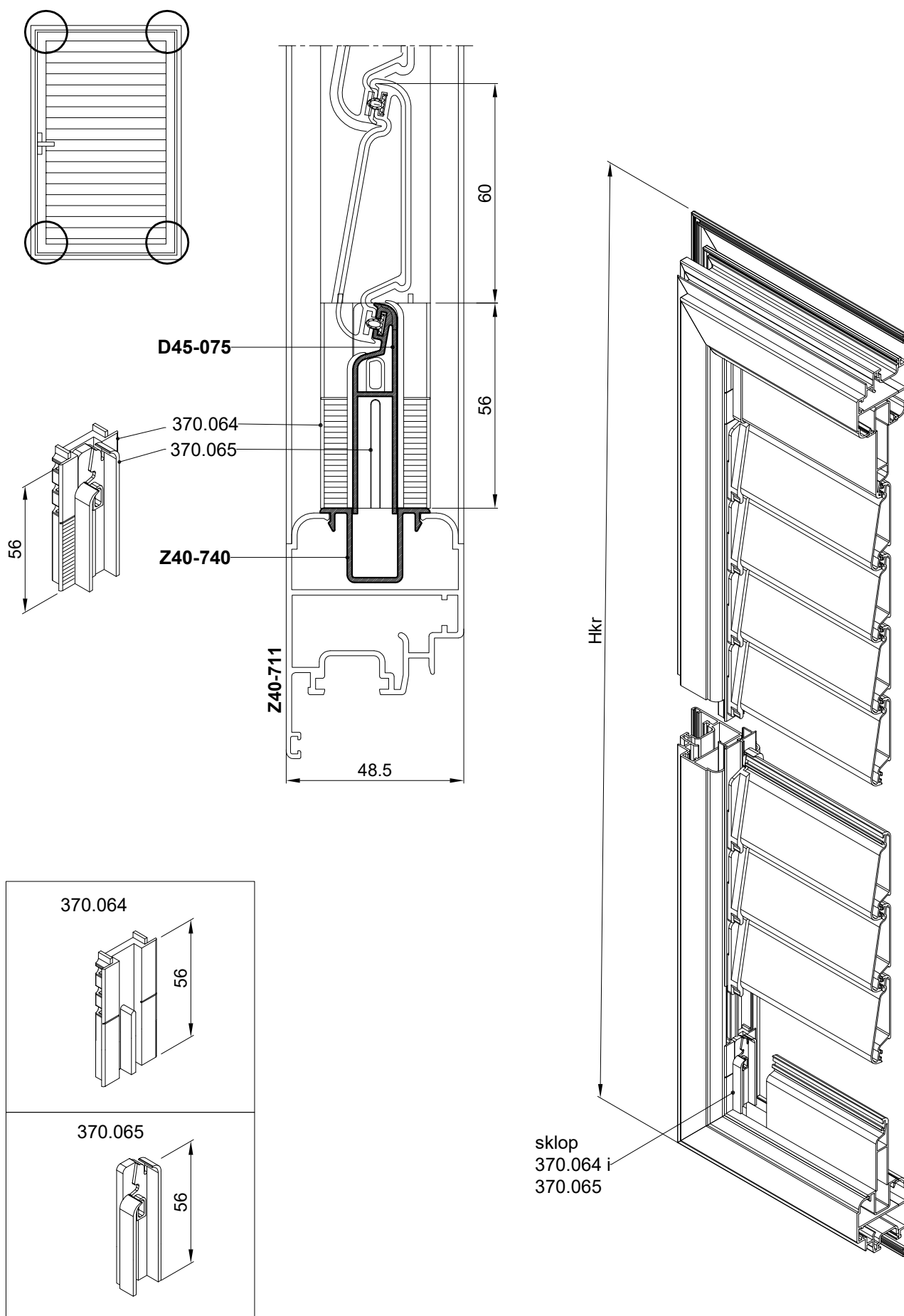
DETALJ KOD UGRADNJE GRILJE NA PROZOR SA KLUPICOM

-Obrada donjeg vodoravnog pojasa rama - profil Z40-701



GRILJA S POKRETNOM ISPUNOM

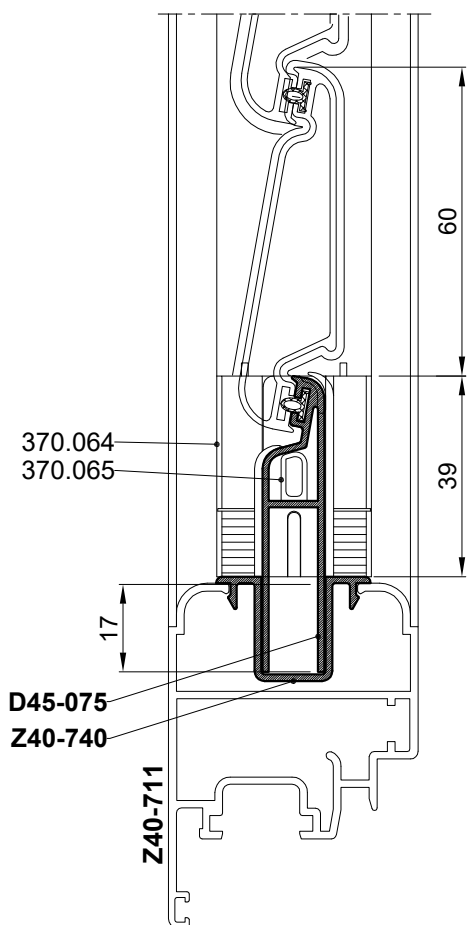
- Ugradnja početnog profila D45-075 s pripadajućim pvc umetcima u krilo grilje



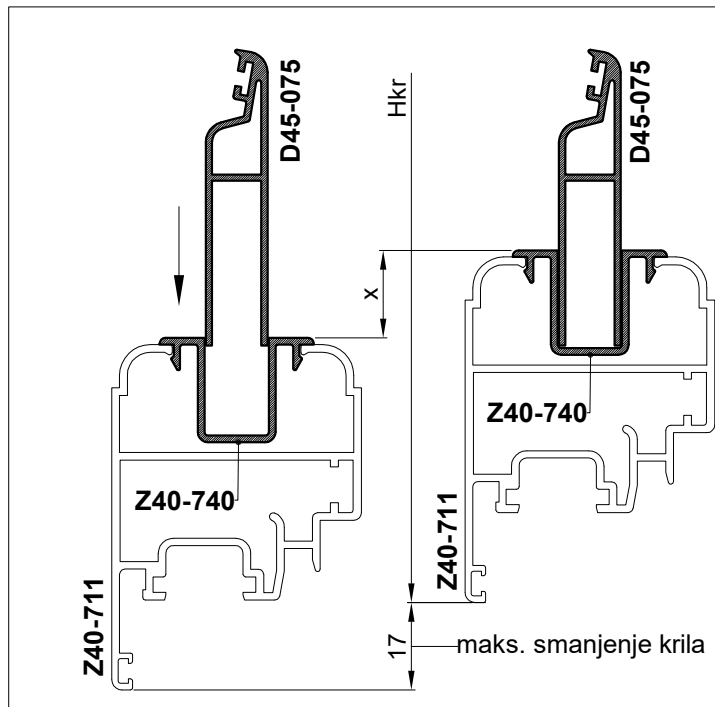
GRILJA S POKRETNOM ISPUNOM

Prvi korak - Smanjivanje krila od 0-34 mm:

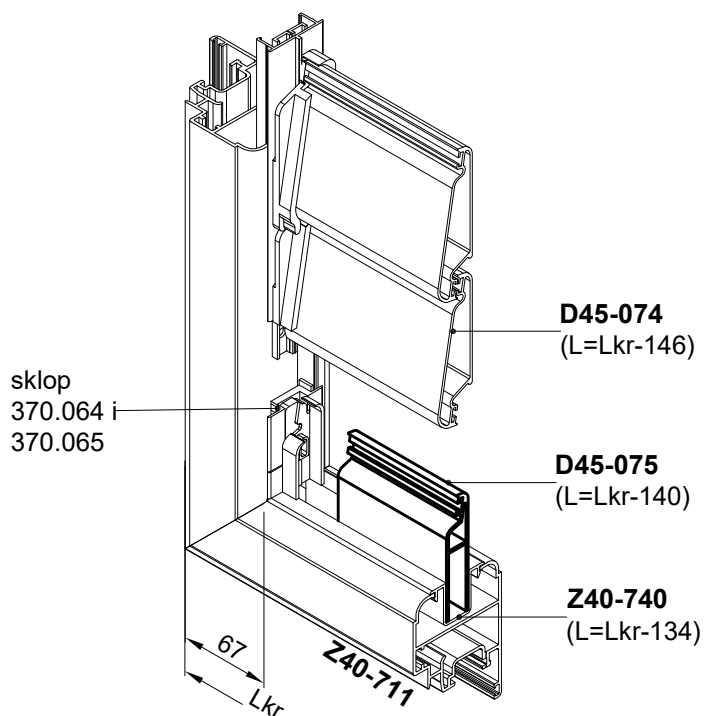
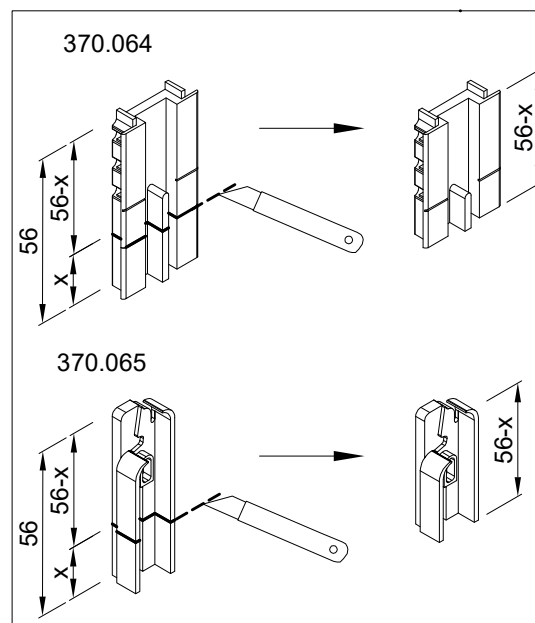
1. Pomjeranjem profila D45-075 u profilu Z40-740
2. Skraćivanje pvc umetaka 370.064 i 370.065



1. Pomjeranje D45-075 u Z40-740 za $x = 0-17$ mm



2. Skraćivanje pvc umetaka, $x = 0-17$ mm



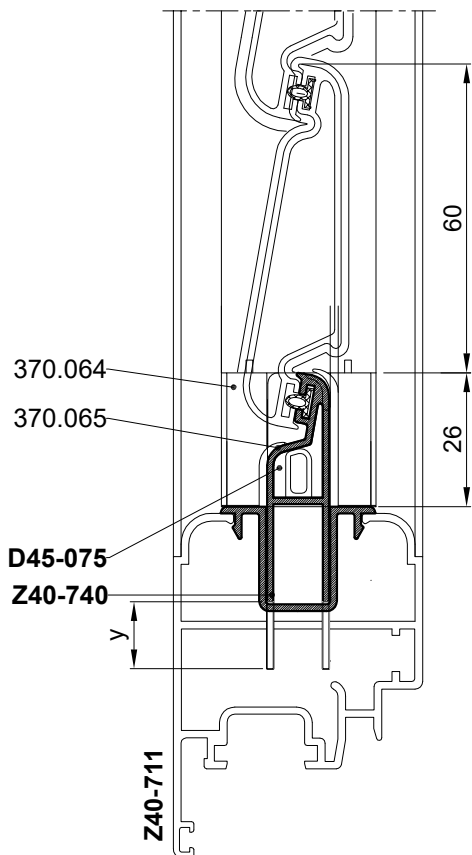
-Maksimalno smanjenje krila u prvom koraku:

$$2 \times 17 \text{ mm} = 34 \text{ mm}$$

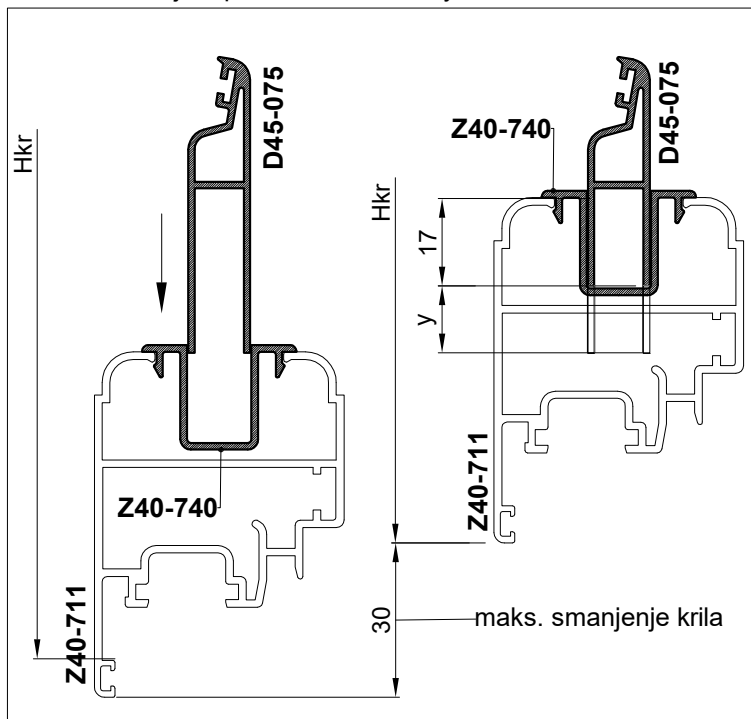
GRILJA S POKRETNOM ISPUNOM

Drugi korak - Smanjivanje krila od 35-60 mm:

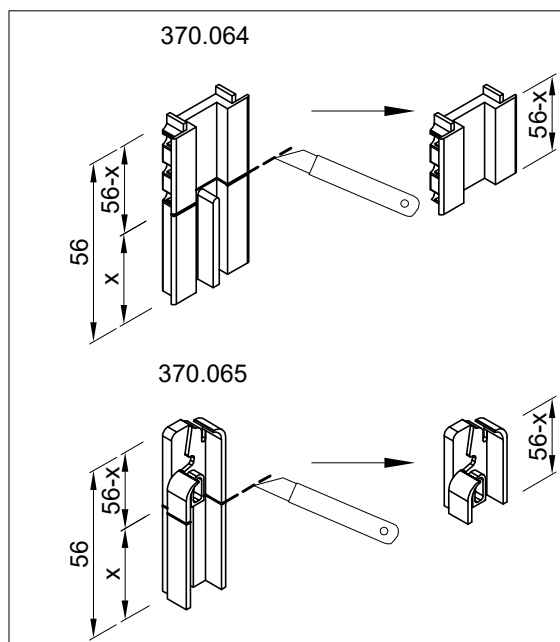
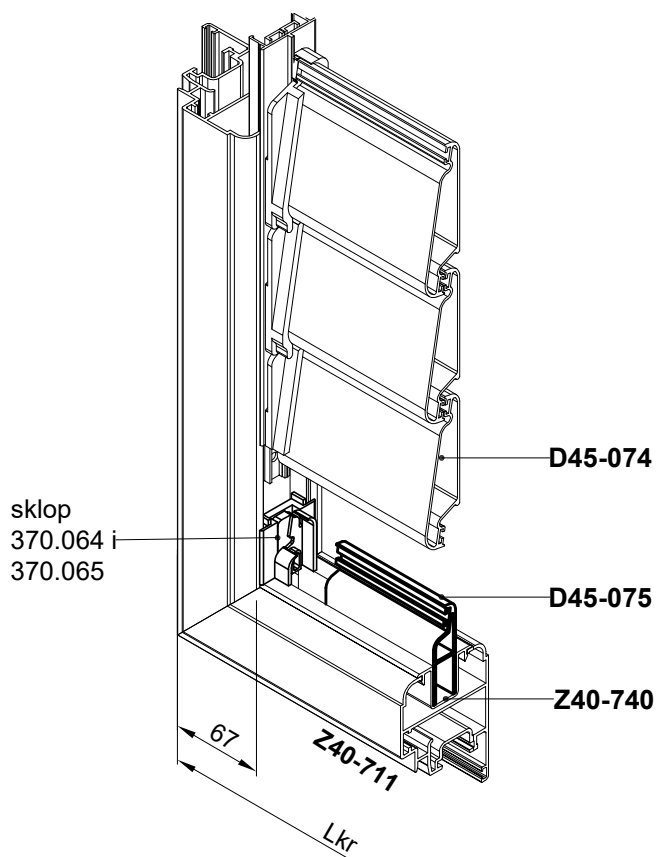
1. 1.1 Pomjeranjem profila D45-075 u profilu Z40-740 za 17 mm
1.2 Skraćivanjem profila D45-075 za $y=0-13$ mm
2. Skraćivanje pvc umetaka 370.064 i 370.065



- 1.1 Pomjeranjem profila D45-075 u profilu Z40-740 za 17 mm
- 1.2 Skraćivanjem profila D45-075 za $y=0-13$ mm

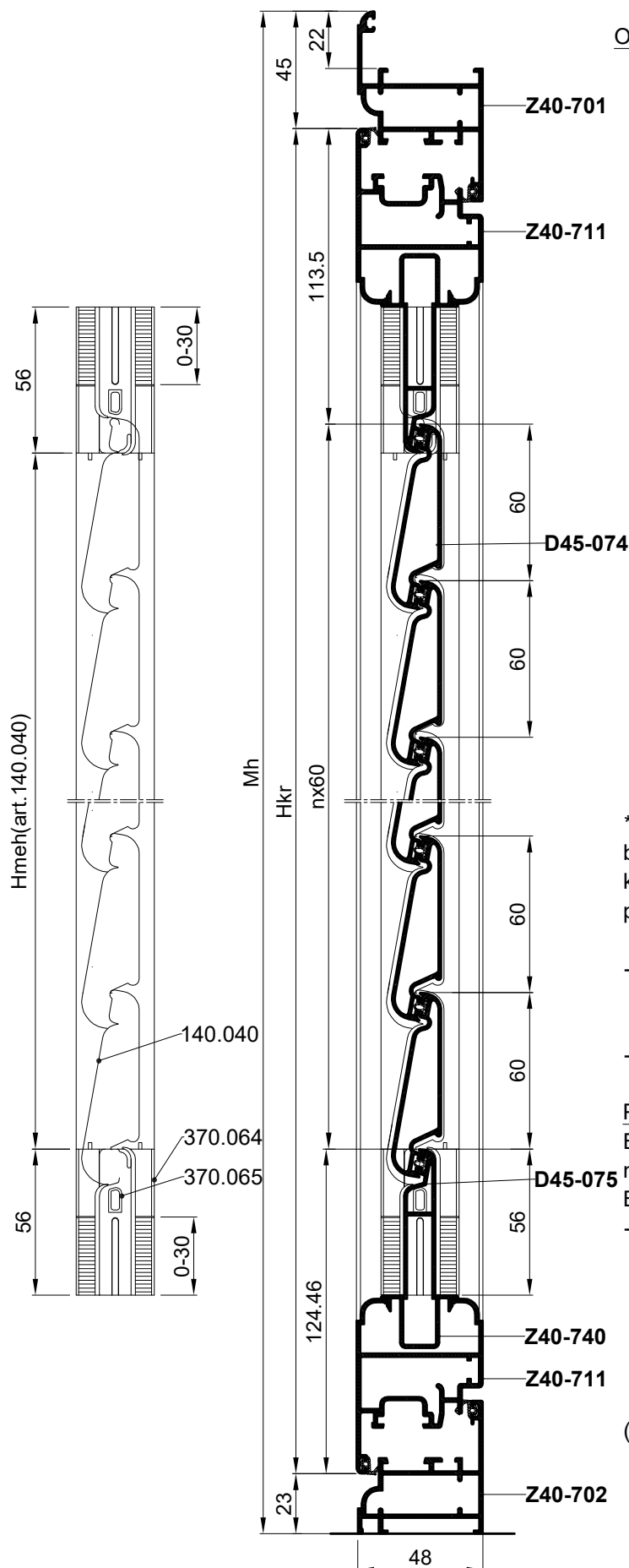


2. Skraćivanje pvc umetaka, $x = 0-30$ mm



-Maksimalno smanjenje krila u drugom koraku:

$$2 \times 30 \text{ mm} = 60 \text{ mm}$$



Ovisnost broja lamela (D45-074) o visini krila grilje

Ovisnost broja lamela D45-074 o visini krila			
Mh[mm]= Hkr+68	Hkr [mm]	n [kom]	Hmeh[mm]
666*	598*	6	349
726*	658*	7	409
786*	718*	8	469
846*	778*	9	529
906*	838*	10	589
966*	898*	11	649
1026*	958*	12	709
1086*	1018*	13	769
1146*	1078*	14	829
1206*	1138*	15	889
1266*	1198*	16	949
1326*	1258*	17	1009
1386*	1318*	18	1069
1446*	1378*	19	1129
1506*	1438*	20	1189
1566*	1498*	21	1249
1626*	1558*	22	1309

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (D45-074) se uzima prvi veći uz korekciju početnog i završnog profila D45-075 sa pripadajućim pvc umetcima 370.064 i 370.065

- Broj lamela (D45-074)
 $n = (H_{kr} - 238) / 60$

- $H_{meh} = H_{kr} - 249$

Primjer : (za $H_{kr} = 1120$ mm)

Broj lamela (D45-074)

$n = (1120 - 238) / 60 = 882 / 60 = 14.7$

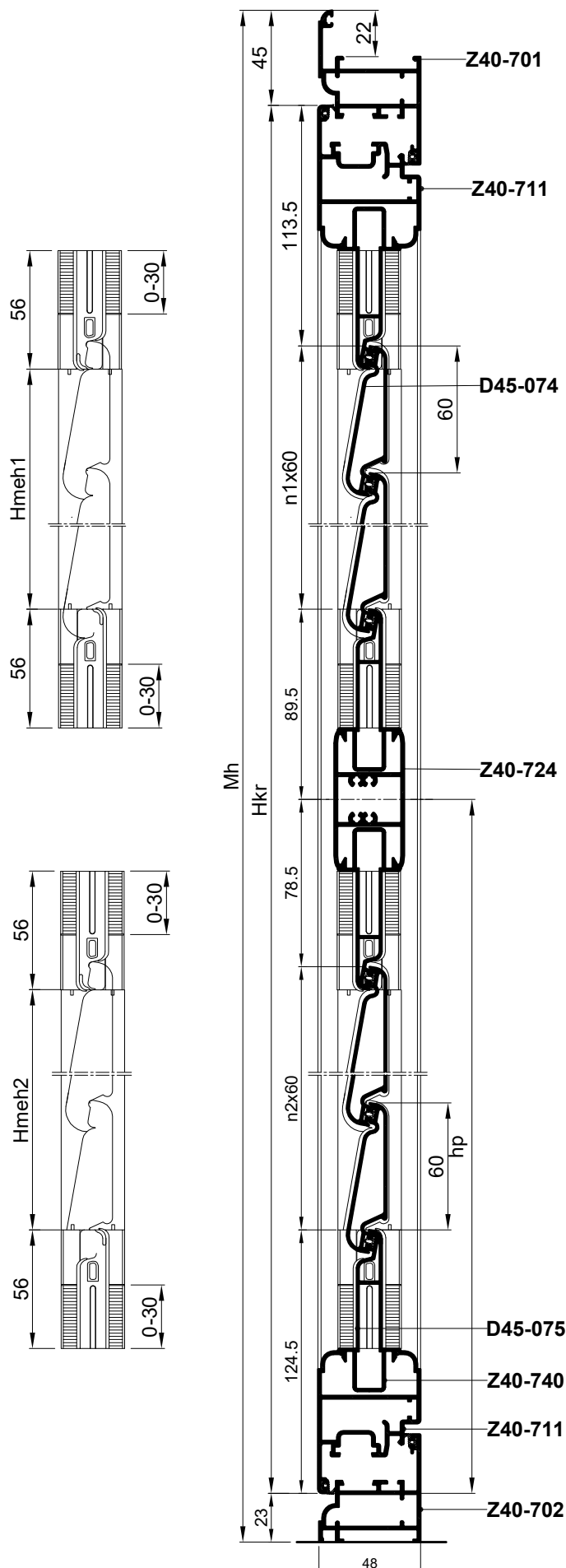
Broj lamela prvi veći je $n = 15$

- Korekcija $1138 - 1120 = 18$ mm

- korekcija početnog profila D45-075 sa pripadajućim pvc umetcima 370.064 i 370.065
 $18 \text{ mm} / 2 = 9 \text{ mm}$

- korekcija završnog profila D45-075 sa pripadajućim pvc umetcima 370.064 i 370.065
 $18 \text{ mm} / 2 = 9 \text{ mm}$

(vidi str.400.11.320)



Ovisnost broja lamela (D45-074) o visini krila grilje

Ovisnost broja lamela D45-074 o visini krila				
$M_h = H_{kr} + 51$ [mm]	H_{kr} [mm]	h_p [mm]	$n1 = n2$ [kom]	$H_{meh1} = H_{meh2}$ [mm]
1657*	1606*	803	10	589
1777*	1726*	863	11	649
1897*	1846*	923	12	709
2017*	1966*	983	13	769
2137*	2086*	1043	14	829
2257*	2206*	1103	15	889
2377*	2326*	1163	16	949
2497*	2446*	1223	17	1009
2617*	2566*	1283	18	1069

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (D45-074) se uzima prvi veći uz korekciju početnog i završnog profila D45-075 sa pripadajućim pvc umetcima 370.064 i 370.065.

- Broj lamela (D45-074):
 $n1 = n2 = (H_{kr} - 406) / 120$

- $h_p = H_{kr} - 203 - 60 \times n_{1,2}$

- $H_{meh1} = H_{meh2} = (H_{kr} - 428) / 2$

Primjer : (za $H_{kr} = 1686$ mm)

$n1 = n2 = (1686 - 406) / 120 = 1280 / 120 = 10.66$

Broj lamela prvi veći je $n1 = n2 = 11$

- Korekcija $1726 - 1686 = 40$ mm

- korekcija početnog profila D45-075

sa pripadajućim pvc umetcima 370.064 i 370.065
 $40 \text{ mm} / 4 = 10 \text{ mm}$

- korekcija završnog profila D45-075

sa pripadajućim pvc umetcima 370.064 i 370.065
 $40 \text{ mm} / 4 = 10 \text{ mm}$

(vidi str. 400.11.320)



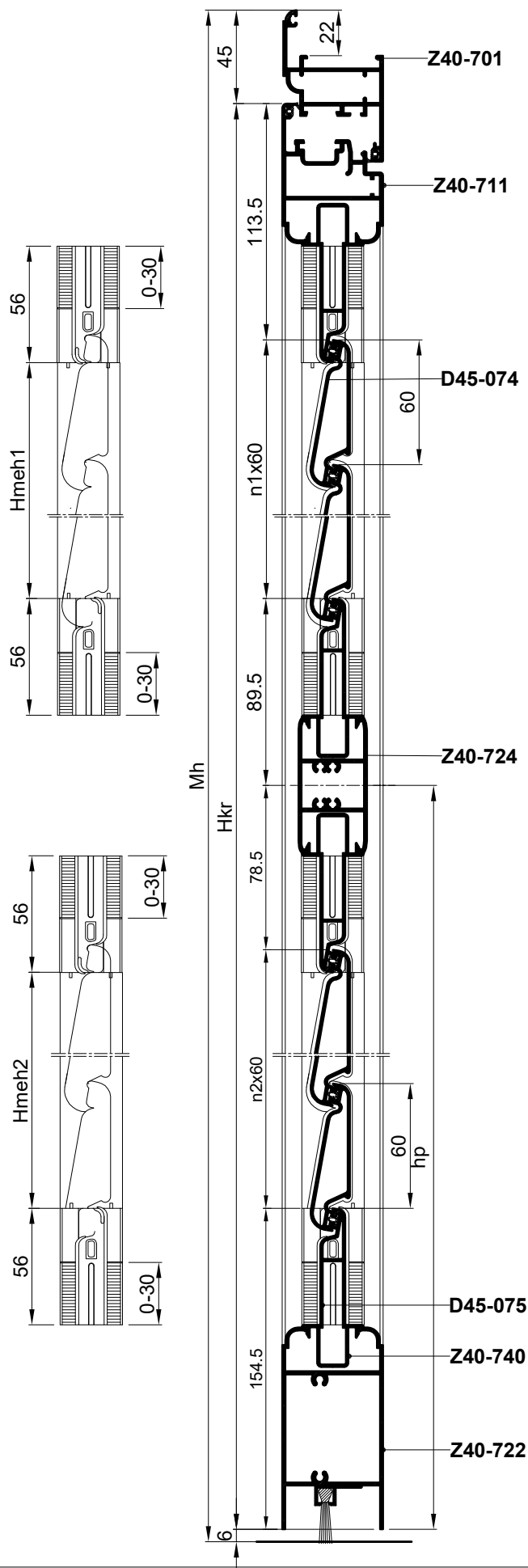
* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (D45-074) se uzima prvi veći uz korekciju početnog i završnog profila D45-075 sa pripadajućim pvc umetcima 370.064 i 370.065

- Hmeh=Hkr-249

-Korekcija $1138-1120=18$ mm

-korekcija završnog profila D45-075 sa
pripadajućim pvc umetcima 370.064 i 370.065
 $18 \text{ mm}/2 = 9 \text{ mm}$

(vidi str.400.11.320)



Ovisnost broja lamela (D45-074) o visini krila grilje

Ovisnost broja lamela D45-074 o visini krila				
Mh=Hkr+51 [mm]	Hkr [mm]	hp [mm]	n1=n2 [kom]	Hmeh1= Hmeh2[mm]
1687*	1636*	833	10	589
1807*	1756*	893	11	649
1927*	1876*	953	12	709
2047*	1996*	1013	13	769
2167*	2116*	1073	14	829
2287*	2236*	1133	15	889
2407*	2356*	1193	16	949
2527*	2476*	1253	17	1009
2647*	2596*	1313	18	1069

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (D45-074) se uzima prvi veći uz korekciju početnog i završnog profila D45-075 sa pripadajućim pvc umetcima 370.064 i 370.065.

- Broj lamela (D45-074):
 $n1=n2 = (Hkr-436) / 120$

- $hp = Hkr - 203 - 60 \times n_{1,2}$

- $Hmeh1 = Hmeh2 = (Hkr - 458) / 2$

Primjer : (za Hkr=1716 mm)

$n1=n2 = (1716-436)/120 = 1280/120 = 10.66$

Broj lamela prvi veći je $n1=n2=11$

-Korekcija $1756-1716=40$ mm

-korekcija početnog profila D45-075

sa pripadajućim pvc umetcima 370.064 i 370.065

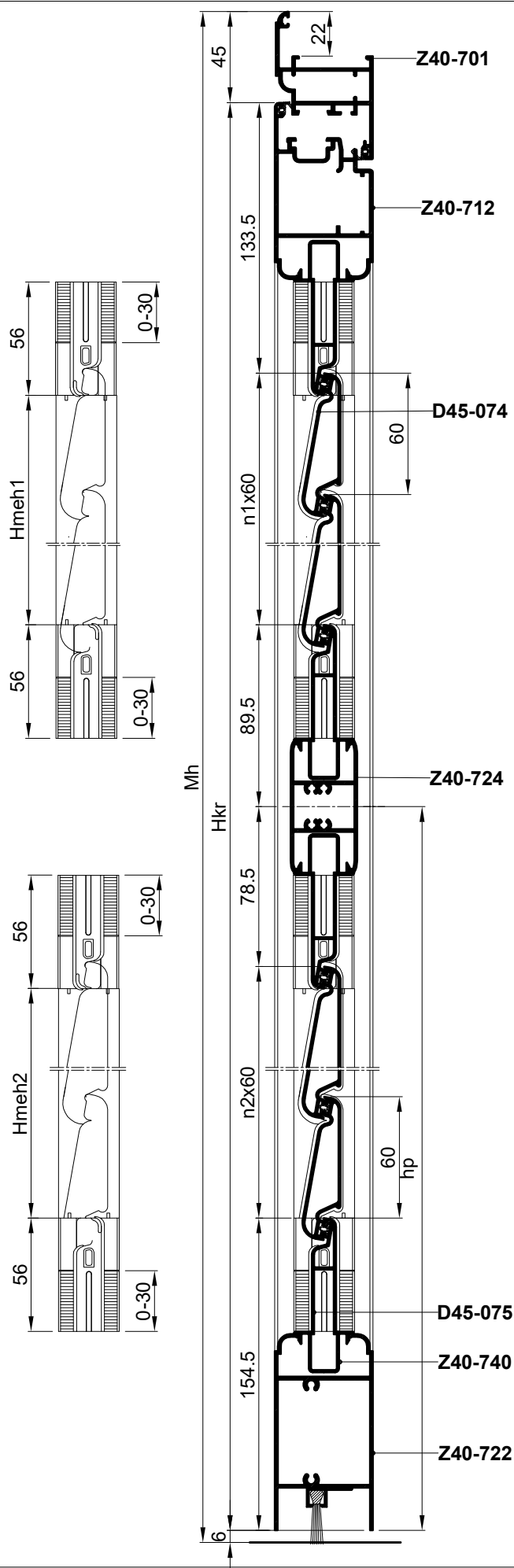
$40 \text{ mm} / 4 = 10 \text{ mm}$

-korekcija završnog profila D45-075

sa pripadajućim pvc umetcima 370.064 i 370.065

$40 \text{ mm} / 4 = 10 \text{ mm}$

(vidi str.400.11.320)



Ovisnost broja lamela (D45-074) o visini krila grilje

$Mh = Hkr + 51$ [mm]	Hkr [mm]	hp [mm]	$n1 = n2$ [kom]	$Hmeh1 = Hmeh2$ [mm]
1707*	1656*	833	10	589
1827*	1776*	893	11	649
1947*	1896*	953	12	709
2067*	2016*	1013	13	769
2187*	2136*	1073	14	829
2307*	2256*	1133	15	889
2427*	2376*	1193	16	949
2547*	2496*	1253	17	1009
2667*	2616*	1313	18	1069

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (D45-074) se uzima prvi veći uz korekciju početnog i završnog profila D45-075 sa pripadajućim pvc umetcima 370.064 i 370.065.

- Broj lamela (D45-074):
 $n1 = n2 = (Hkr - 456) / 120$

- $hp = Hkr - 223 - 60 \times n_{1,2}$

- $Hmeh1 = Hmeh2 = (Hkr - 478) / 2$

Primjer : (za $Hkr = 1736$ mm)

$n1 = n2 = (1736 - 456) / 120 = 1280 / 120 = 10.66$

Broj lamela prvi veći je $n1 = n2 = 11$

- Korekcija $1776 - 1736 = 40$ mm

- korekcija početnog profila D45-075

sa pripadajućim pvc umetcima 370.064 i 370.065

$40 \text{ mm} / 4 = 10 \text{ mm}$

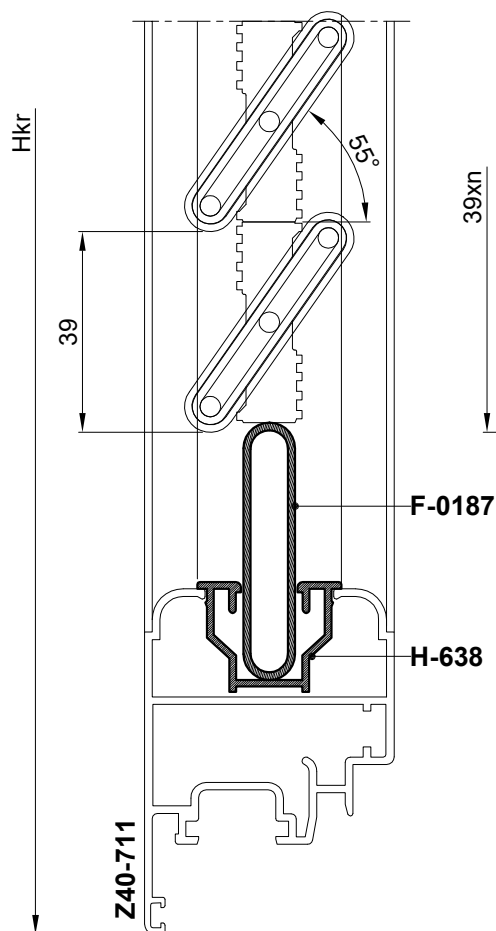
- korekcija završnog profila D45-075

sa pripadajućim pvc umetcima 370.064 i 370.065

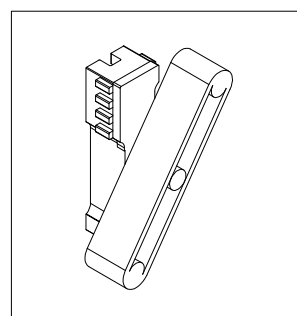
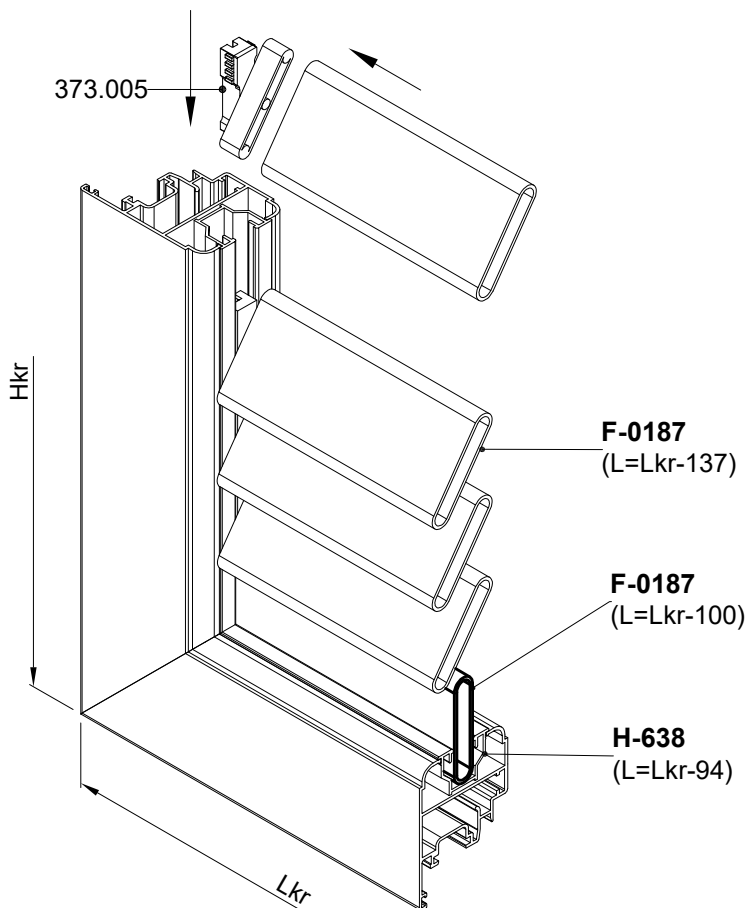
$40 \text{ mm} / 4 = 10 \text{ mm}$

(vidi str. 400.11.320)

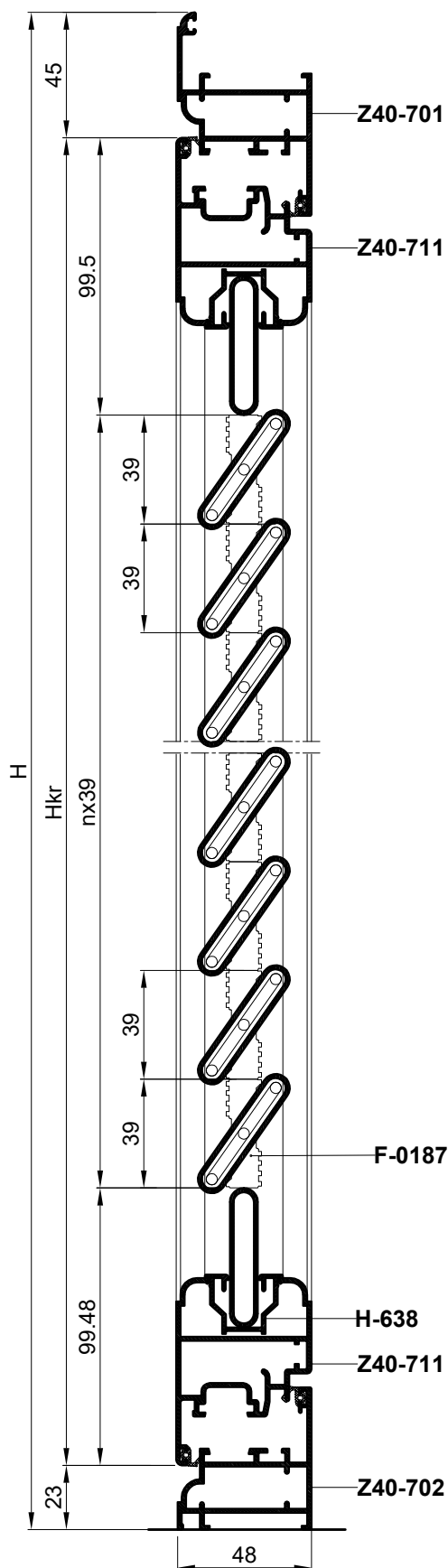
1. Početni položaj profila



Technical drawing of a window frame assembly showing a cross-section of the frame and the installation of a double-pane window unit. The drawing includes dimensions: 19.5 for the frame thickness, $0 < X < 19.5$ for the gap between the frame and the window unit, 39 for the distance between the two panes, and Hkr for the total height of the window unit. The frame is labeled Z40-711, the inner pane is F-0187, and the outer pane is H-638.

$$2 \times 19.5 \text{ mm} = 39 \text{ mm}$$


Ovisnost broja lamela (F-0187) o visini krila grilje



$H[\text{mm}] = H_{\text{kr}} + 68$	$H_{\text{kr}} [\text{mm}]$	$n [\text{kom}]$
657*	589*	10
696*	628*	11
735*	667*	12
774*	706*	13
813*	745*	14
852*	784*	15
891*	823*	16
930*	862*	17
969*	901*	18
1008*	940*	19
1047*	979*	20
1086*	1018*	21
1125*	1057*	22
1164*	1096*	23
1203*	1135*	24
1242*	1174*	25
1281*	1213*	26
1320*	1252*	27
1359*	1291*	28
1398*	1330*	29
1437*	1369*	30
1476*	1408*	31
1515*	1447*	32
1554*	1486*	33
1593*	1525*	34
1632*	1564*	35
1671*	1603*	36

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (F-0187) se uzima prvi veći uz skraćivanje početnog i završnog dodatka od profila F-0187

- Broj lamela (F-0187):
 $n = (H_{\text{kr}} - 199) / 39$

Primjer : (za $H_{\text{kr}} = 1000 \text{ mm}$)

- Broj lamela (F-0187)

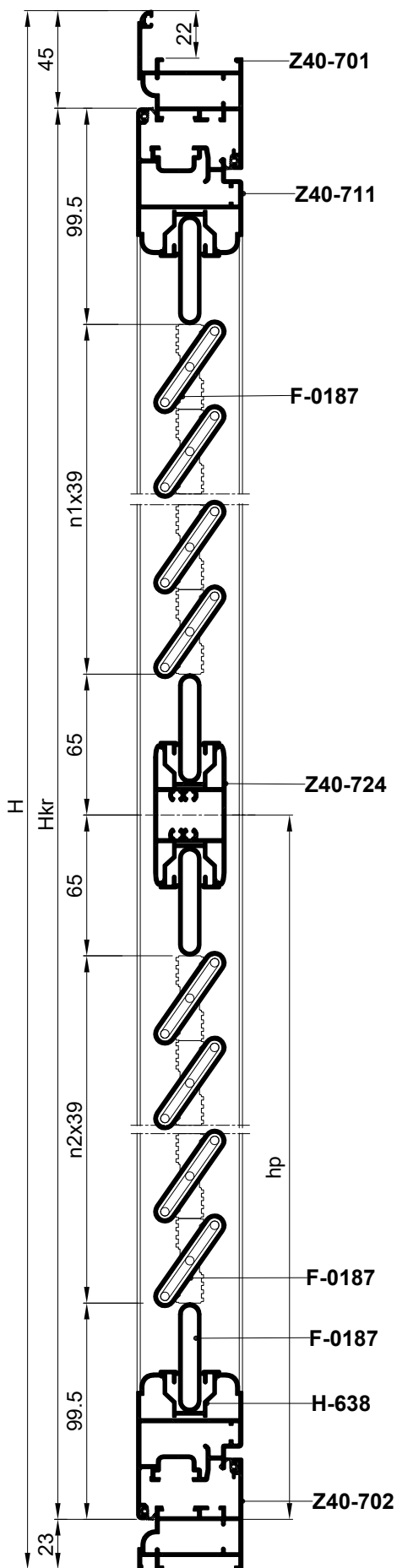
$n = (1000 - 199) / 39 = 801 / 39 = 20.5$

- Broj lamela prvi veći je $n = 21$

- Ukupno skraćenje je $1018 - 1000 = 18 \text{ mm}$

- skraćenje početnog profila F-0187 je $18 \text{ mm} / 2 = 9 \text{ mm}$

- skraćenje završnog profila F-0187 je $18 \text{ mm} / 2 = 9 \text{ mm}$
 (vidi str. 400.11.327)



Ovisnost broja lamela (F-0187) o visini krila grilje

Ovisnost broja lamela F-0187 o visini krila			
$H = H_{kr} + 68$ [mm]	H_{kr} [mm]	hp [mm]	$n1 = n2$ [kom]
1645*	1577*	788*	16
1723*	1655*	827*	17
1801*	1733*	866*	18
1879*	1811*	905*	19
1957*	1889*	944*	20
2035*	1967*	983*	21
2113*	2045*	1022*	22
2191*	2123*	1061*	23
2269*	2201*	1100*	24
2347*	2279*	1139*	25
2425*	2357*	1178*	26
2503*	2435*	1217*	27
2581*	2513*	1256*	28
2659*	2591*	1295*	29
2737*	2669*	1334*	30

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (F-0187) se uzima prvi veći uz skraćivanje početnog i završnog dodatka od profila F-0187

- Broj lamela (F-0187):
 $n1 = n2 = (H_{kr} - 329) / 78$

- $hp = H_{kr} - 165 - 39 \times n_{1,2}$

Primjer : (za $H_{kr} = 2000$ mm)

- Broj lamela (F-0187)

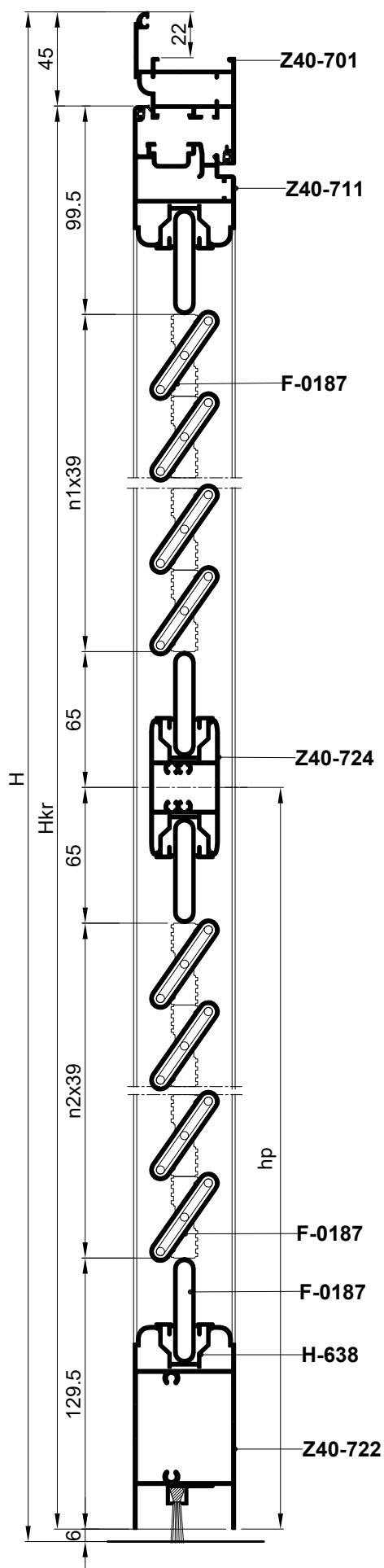
$n1 = n2 = (2000 - 329) / 78 = 1641 / 78 = 21.4$

- Broj lamela prvi veći je $n1 = n2 = 22$

- Ukupno skraćivanje je $2045 - 2000 = 45$ mm

- skraćivanje početnog profila F-0187 je $45/4$ mm ≈ 11 mm

- skraćivanje početnog profila F-0187 je $45/4$ mm ≈ 11 mm
 (vidi str. 400.11.327)



Ovisnost broja lamela (F-0187) o visini krila grilje

Ovisnost broja lamela F-0187 o visini krila			
$H = H_{kr} + 51$ [mm]	H_{kr} [mm]	hp [mm]	$n1 = n2$ [kom]
1658*	1607*	818*	16
1736*	1685*	857*	17
1814*	1763*	896*	18
1892*	1841*	935*	19
1970*	1919*	974*	20
2048*	1997*	1013*	21
2126*	2075*	1052*	22
2204*	2153*	1091*	23
2282*	2231*	1130*	24
2360*	2309*	1169*	25
2438*	2387*	1208*	26
2516*	2465*	1247*	27
2594*	2543*	1286*	28
2672*	2621*	1325*	29
2750*	2699*	1364*	30

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (F-0187) se uzima prvi veći uz skraćivanje početnog i završnog dodatka od profila F-0187

- Broj lamela (F-0187):
 $n1 = n2 = (H_{kr} - 359) / 78$

- $hp = H_{kr} - 165 - 39 \times n_{1,2}$

Primjer : (za $H_{kr} = 2000$ mm)

- Broj lamela (F-0187)

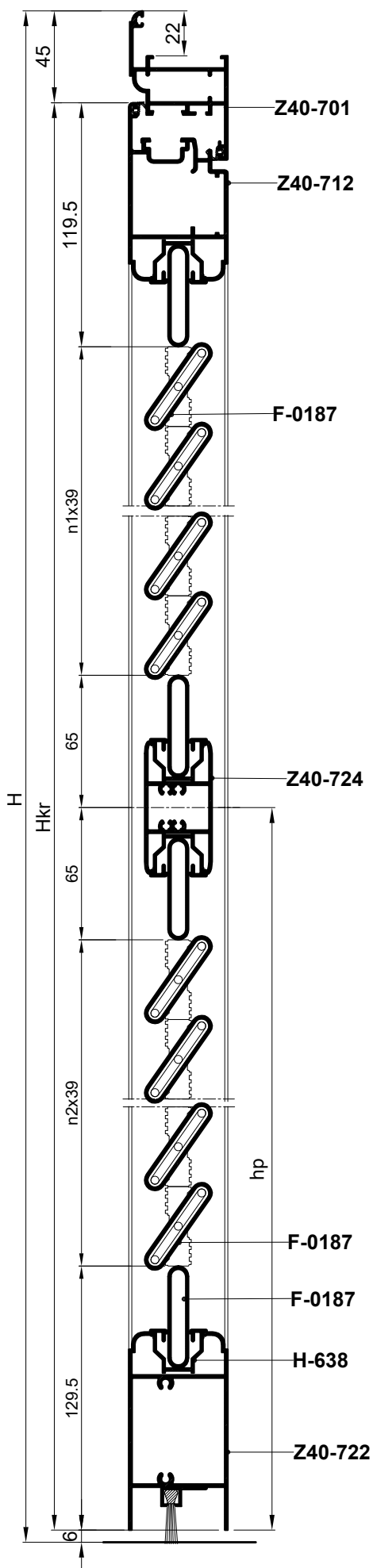
$n1 = n2 = (2000 - 359) / 78 = 1641 / 78 = 21.04$

- Broj lamela prvi veći je $n1 = n2 = 22$

- Ukupno skraćivanje je $2075 - 2000 = 75$ mm

- skraćivanje početnog profila F-0187 je $75/4$ mm ≈ 19 mm

- skraćivanje početnog profila F-0187 je $75/4$ mm ≈ 19 mm
 (vidi str. 400.11.327)



Ovisnost broja lamela (F-0187) o visini krila grilje

Ovisnost broja lamela F-0187 o visini krila			
$H = H_{kr} + 51$ [mm]	H_{kr} [mm]	hp [mm]	$n1 = n2$ [kom]
1678*	1627*	818*	16
1756*	1705*	857*	17
1834*	1783*	896*	18
1912*	1861*	935*	19
1990*	1939*	974*	20
2068*	2017*	1013*	21
2146*	2095*	1052*	22
2224*	2173*	1091*	23
2302*	2251*	1130*	24
2380*	2329*	1169*	25
2458*	2407*	1208*	26
2536*	2485*	1247*	27
2614*	2563*	1286*	28
2692*	2641*	1325*	29
2770*	2719*	1364*	30

* Za mjere visine krila između ovih vrijednosti u tablici broj lamela n (F-0187) se uzima prvi veći uz skraćivanje početnog i završnog dodatka od profila F-0187

- Broj lamela (F-0187):
 $n1 = n2 = (H_{kr} - 379) / 78$

- $hp = H_{kr} - 185 - 39 \times n_{1,2}$

Primjer : (za $H_{kr} = 2000$ mm)

- Broj lamela (F-0187)

$n1 = n2 = (2000 - 379) / 78 = 1621 / 78 = 20.8$

- Broj lamela prvi veći je $n1 = n2 = 21$

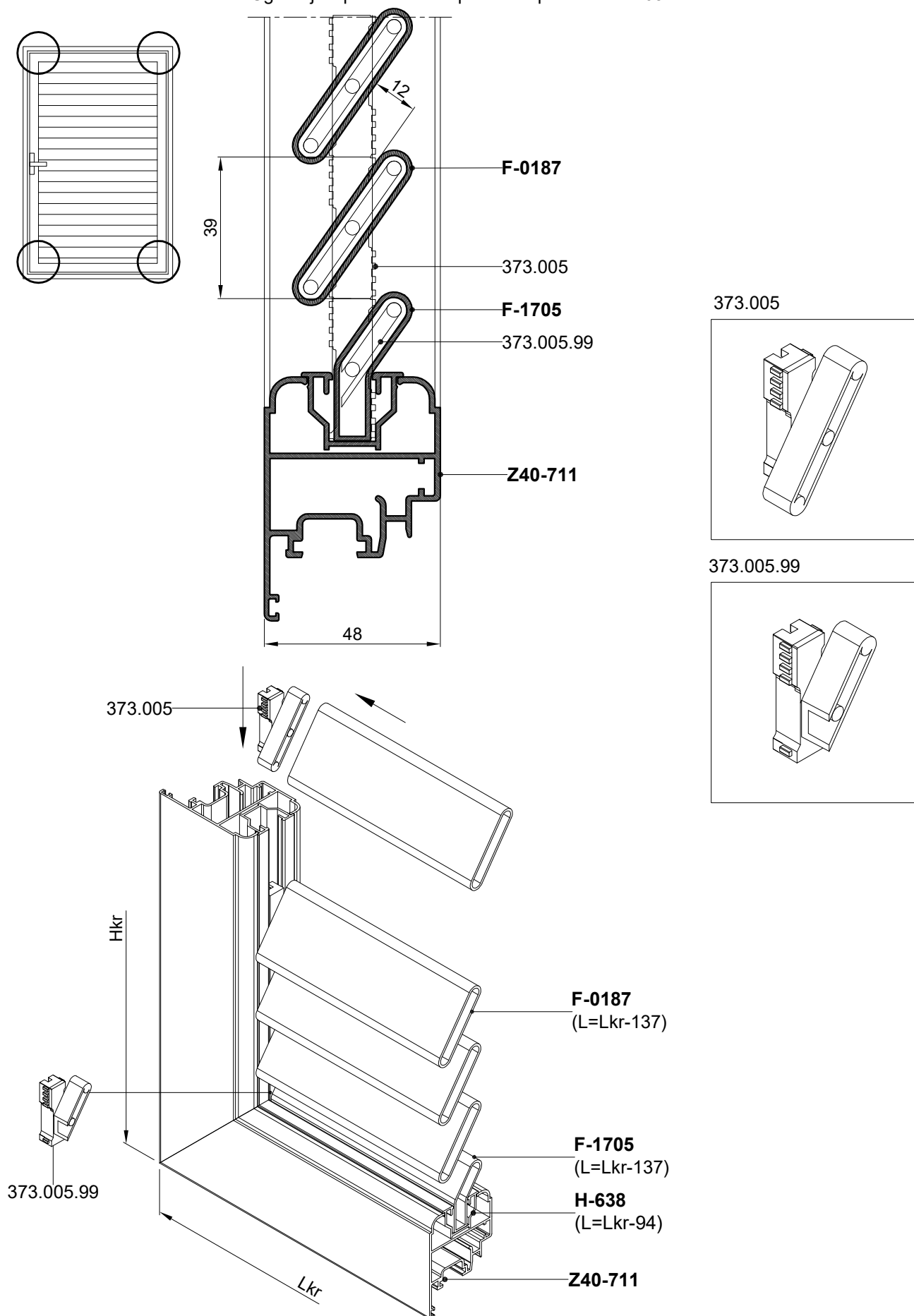
- Ukupno skraćivanje je $2017 - 2000 = 17$ mm

- skraćivanje početnog profila F-0187 je $17/4$ mm ≈ 4 mm

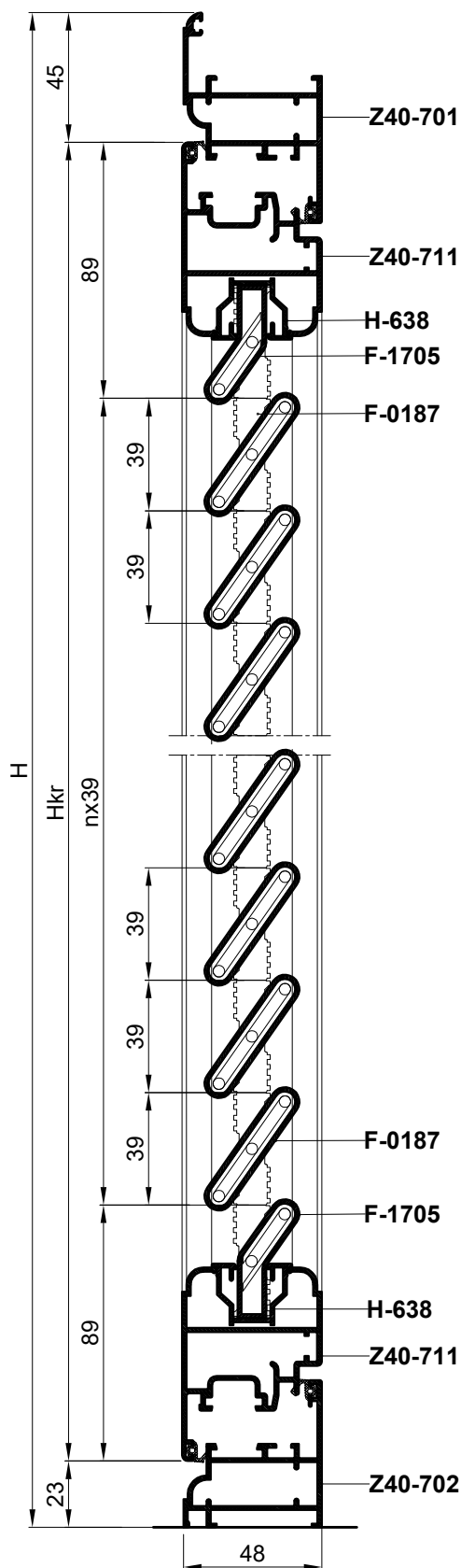
- skraćivanje početnog profila F-0187 je $17/4$ mm ≈ 4 mm
 (vidi str.400.11.327)

GRILJA S FIKSNOM ISPUNOM

Ugradnja ispune u krilo s početnim profilom F-1705



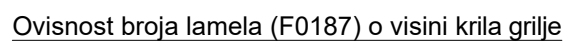
Ovisnost broja lamela (F-0187) o visini krila grilje

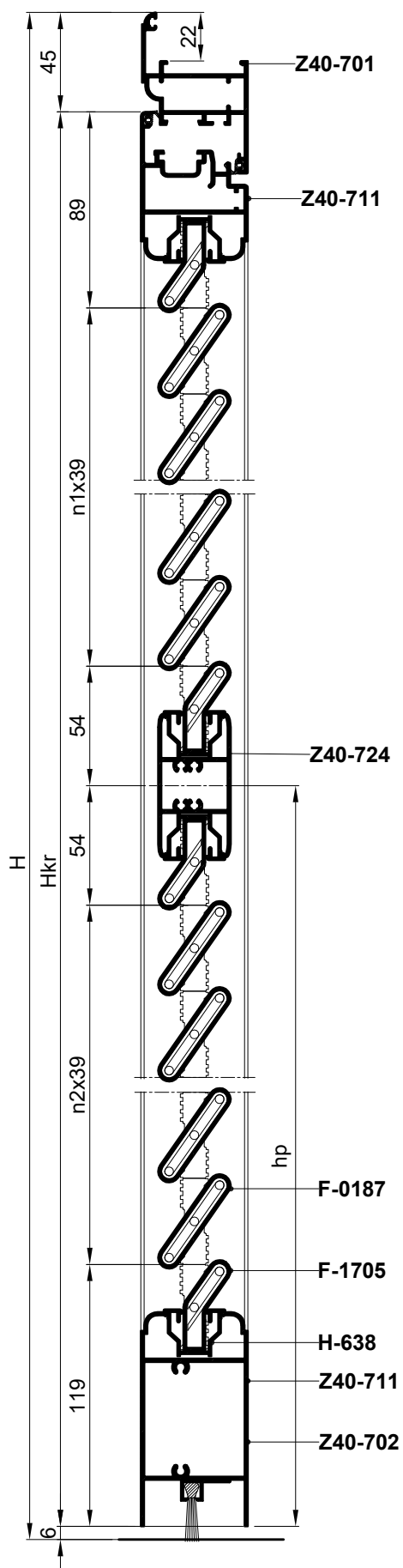


Ovisnost broja lamela F-0187 o visini krila		
H[mm]= Hkr+68	Hkr [mm]	n [kom]
636	568	10
675	607	11
714	646	12
753	685	13
792	724	14
831	763	15
870	802	16
909	841	17
948	880	18
987	919	19
1026	958	20
1065	997	21
1104	1036	22
1143	1075	23
1182	1114	24
1221	1153	25
1260	1192	26
1299	1231	27
1338	1270	28
1377	1309	29
1416	1348	30
1455	1387	31
1494	1426	32
1533	1465	33
1572	1504	34
1611	1543	35
1650	1582	36

- Broj lamela (F-0187):
 $n = (Hkr - 178) / 39$

Primjer :(za Hkr=1114 mm)
 -Broj lamela (F-0187)
 $n = (1114 - 178) / 39 = 936 / 39 = 24$


$$n_1 = n_2 = (2080 - 286) / 78 = 1794 / 78 = 23$$



Ovisnost broja lamela (F0187) o visini krila grilje

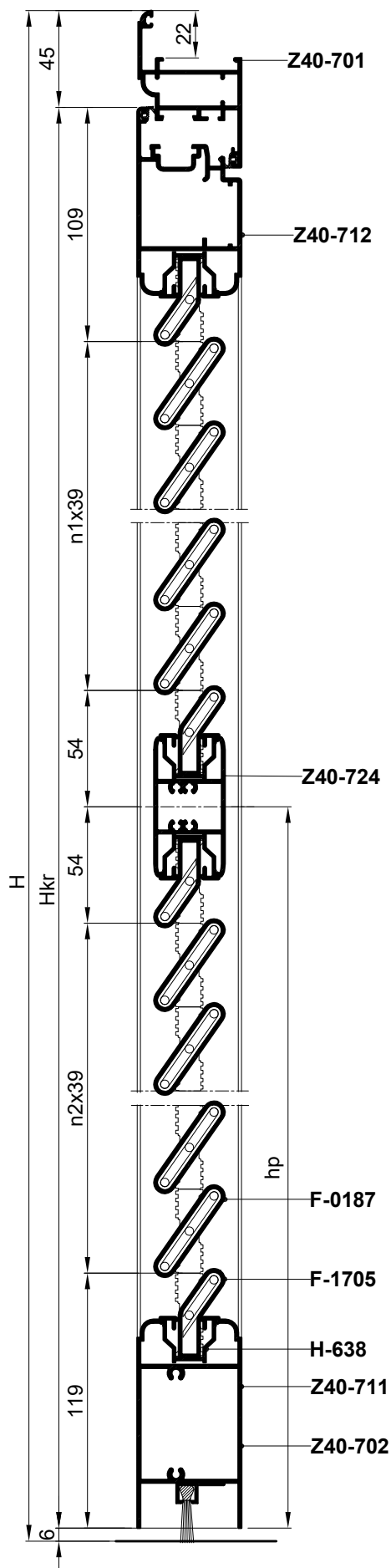
Ovisnost broja lamela F-0187 o visini krila			
H=Hkr+51 [mm]	Hkr [mm]	hp [mm]	n1=n2 [kom]
1615	1564	797	16
1693	1642	836	17
1771	1720	875	18
1849	1798	914	19
1927	1876	953	20
2005	1954	992	21
2083	2032	1031	22
2161	2110	1070	23
2239	2188	1109	24
2317	2266	1148	25
2395	2344	1187	26
2473	2422	1226	27
2551	2500	1265	28
2629	2578	1304	29
2707	2656	1343	30

- Broj lamela (F-0187):
 $n1=n2 = (Hkr-316) / 78$

- $hp = Hkr - 143 - 39 \times n_{1,2}$

Primjer : (za Hkr=2110 mm)

- Broj lamela (F-0187)
 $n1=n2 = (2110-316)/78 = 1794/78 = 23$



Ovisnost broja lamela (F0187) o visini krila grilje

Ovisnost broja lamela F-0187 o visini krila			
$H = H_{kr} + 51$ [mm]	H_{kr} [mm]	hp [mm]	$n1 = n2$ [kom]
1635	1584	797	16
1713	1662	836	17
1791	1740	875	18
1869	1818	914	19
1947	1896	953	20
2025	1974	992	21
2103	2052	1031	22
2181	2130	1070	23
2259	2208	1109	24
2337	2286	1148	25
2415	2364	1187	26
2493	2442	1226	27
2571	2520	1265	28
2649	2598	1304	29
2727	2676	1343	30

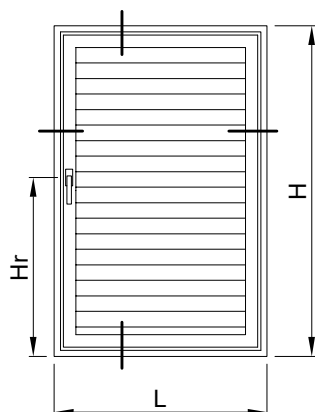
- Broj lamela (F-0187):
 $n1 = n2 = (H_{kr} - 336) / 78$

$hp = H_{kr} - 163 - 39 \times n_{1,2}$

Primjer : (za $H_{kr} = 2130$ mm)

- Broj lamela (F-0187)
 $n1 = n2 = (2130 - 336) / 78 = 1794 / 78 = 23$

Rezne liste /Grilja Z40/



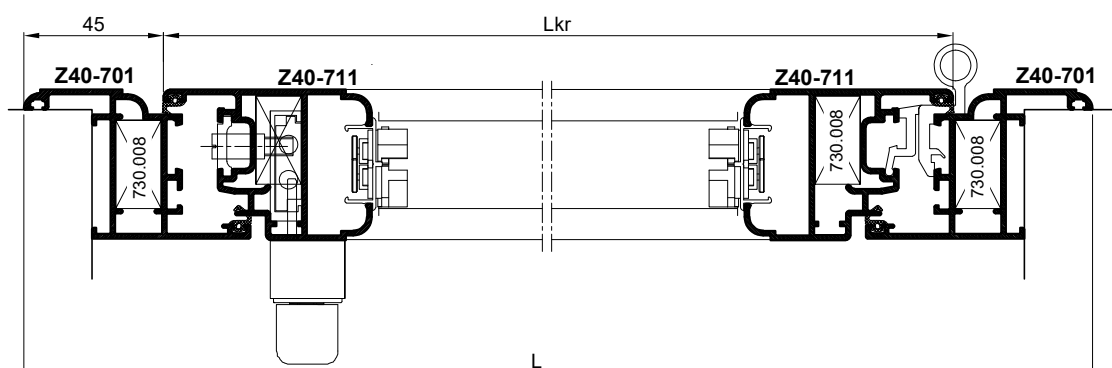
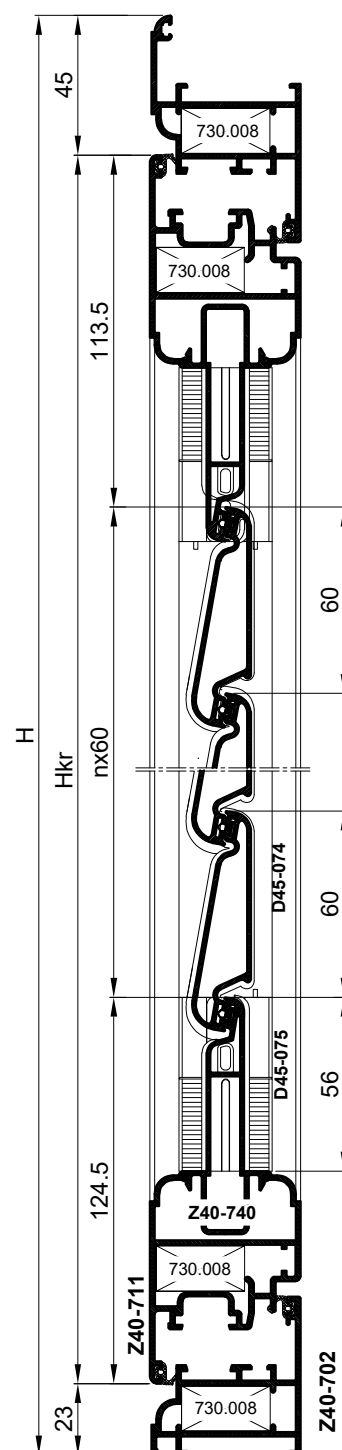
PROFILI		kom	mjera	pilanje
Z40-701	vodoravnica okvira	1	L	45-45
Z40-702	vodoravnica okvira	1	L-44	45-45
Z40-701	okomica okvira	2	H	45-45
Z40-711	vodoravnica krila	2	Lkr=L-90	45-45
Z40-711	okomica krila	2	Hkr=H-68	45-45
Z40-740	držač početne i završne lamele	2	Lkr-134	90-90
D45-075	početna i zvršna lamela	2	Lkr-140	90-90
D45-074	lamela	n	Lkr-146	90-90
NC-1459	klizač gornji	1	Hkr-Hr-105	90-90
NC-1459	klizač donji	1	Hr-105	90-90
OKOVI		kom		
730.008	kutnik krila i rama	8		
730.001	pom. kutnik	8		
730.002	pom. kutnik	2		
111.003.xx	šarka	2 (za Hkr<1500 mm); 3(zaHkr>1500)		
100.000.xx	ručka	1		
143.022	vezni elementi ručke	1		
143.023	vezni elementi ručke-vijak	2		
143.001	zapinjač	2		
143.003	prihvat zapinjača	2		
140.073	ručica za pokretanje lamela	n/10		
140.040.xx	mehanizam za lamele 25 mm	(L+D)		
370.064	pvc umetak početne i završne lamele	2(par)		
370.065	pvc umetak početne i završne lamele	2(par)		
BRTVE		kom	mjera	
321.006	brtva u krilu i ramu		4L+4H	
348.010	brtva na spoju lamela	n+1	Lkr-145	

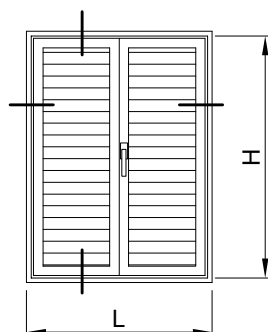
Broj lamela (D45-074) je $n = (Hkr-238) / 60$

Primjer:

Za mjeru krila Hkr=1138 mm, broja lamela $n=(1138-238) / 60 = 15$ kom

Određivanje broja lamela D45-074 dato je tablično na str. 400.11.322





PROFILI		kom	mjera	pilanje
Z40-701	vodoravnica okvira	1	L	45-45
Z40-702	vodoravnica okvira	1	L-44	45-45
Z40-701	okomica okvira	2	H	45-45
Z40-711	vodoravnica krila	4	Lkr=L/2-47.5	45-45
Z40-711	okomica krila	4	Hkr=H-68	45-45
Z40-652	kombatuta	1	Hkr-68	90-90
D45-074	lamela	2n	Lkr-146	90-90
D45-075	početna i završna lamela	4	Lkr-140	90-90
Z40-740	držač početne i završne lamele	4	Lkr-134	90-90
NC-1459	klizač gornji	1	Hkr-Hr-105	90-90
NC-1459	klizač donji	1	Hr-105	90-90
OKOVI		kom		

730.008	kutnik krila i rama	12	
730.001.	pomoćni kutnik	12	
730.002	pomoćni kutnik	2	
111.003.xx	šarka	4 (za Hkr<1500 mm); 6 (za Hkr>1500)	
100.000xx	ručka	1	
143.022	vezni elementi ručke	1	
143.023	vezni elementi ručke-vijak	2	
140.073	ručica za pokretanje lamela	(n/10)x2	
143.001	zapinjač	2	
143.002	zapinjač za pasivno krilo	2	
143.003	prihvatač zapinjača	4	
140.040.xx	mehanizam za lamele 25 mm	(L+D)x2	
370.064	pvc umetak početne i završne lamele	(L+D)x4	
370.065	pvc umetak početne i završne lamele	(L+D)x4	
363.008	umetak profila Z40-652	1(par)	

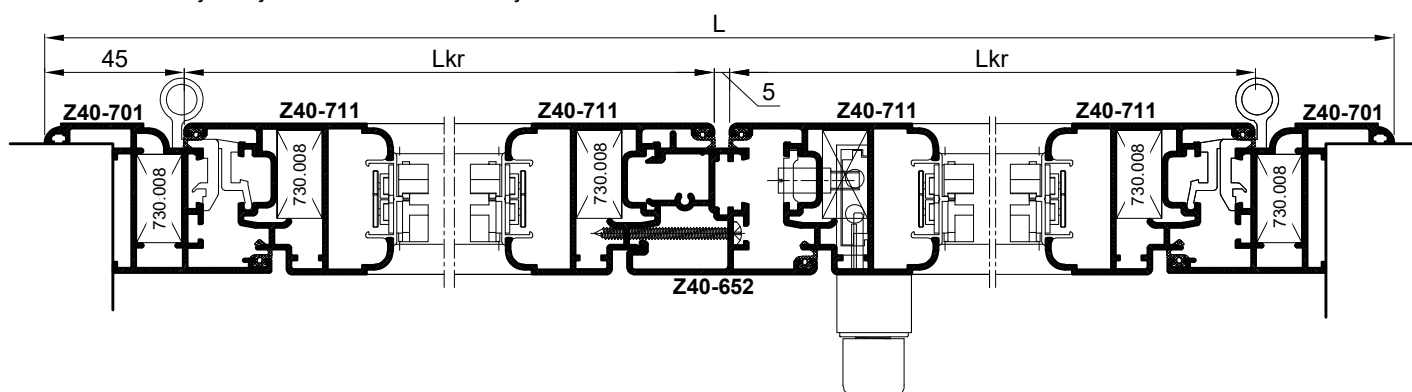
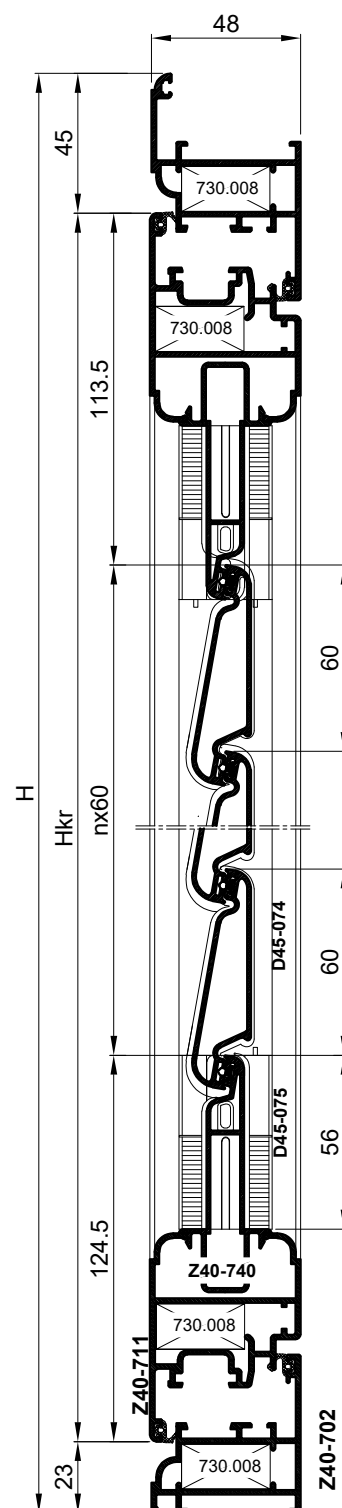
BRTVE		kom	mjera
321.006	brtva u krilu i ramu		4L+7H
348.010	brtva na spoju lamela	2(n+1)	Lkr-145

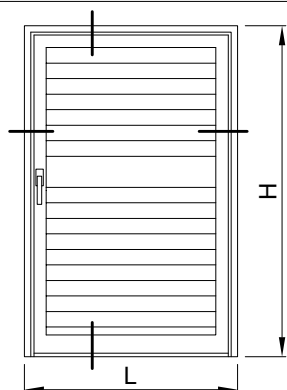
Broj lamela (D45-074) je $n = (Hkr-238) / 60$

Primjer:

Za mjeru krila Hkr=1138 mm, broj lamela $n=(1138-238) / 60 = 15$ kom

Određivanje broja lamela D45-074 dato je tablično na str.400.11.322.





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-701	okomica okvira rama	2	H	45-90
Z40-711	vodoravnica krila	1	Lkr=L-90	45-45
Z40-722	vodoravnica krila	1	Lkr-93	90-90
Z40-711	okomica krila	2	Hkr=H-51	45-90
Z40-724	prečka (za Hkr>1500)	1	Lkr-93	90-90
Z40-740	držač početne i završne lamele	4	Lkr-134	90-90
D45-075	početna i završna lamela	4	Lkr-140	90-90
D45-074	lamela	n1+n2	Lkr-146	90-90
NC-1459	klizač gornji	1	Hkr-Hr-105	90-90
NC-1459	klizač donji	1	Hr-105	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.003	prihvat zapinjača
140.073	ručica za pokretanje lamela
140.040.xx	mah. za lemele 25 mm
370.064	pvc umetak početne i završne lamele
370.065	pvc umetak početne i završne lamele

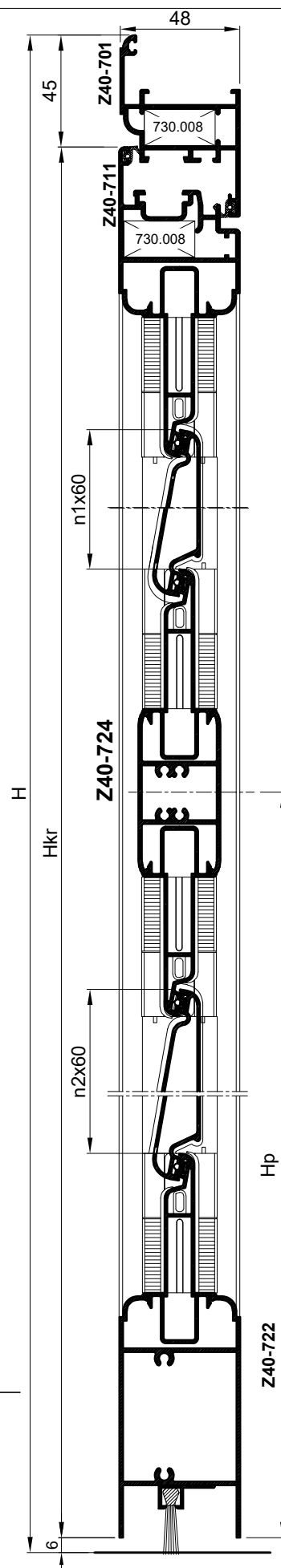
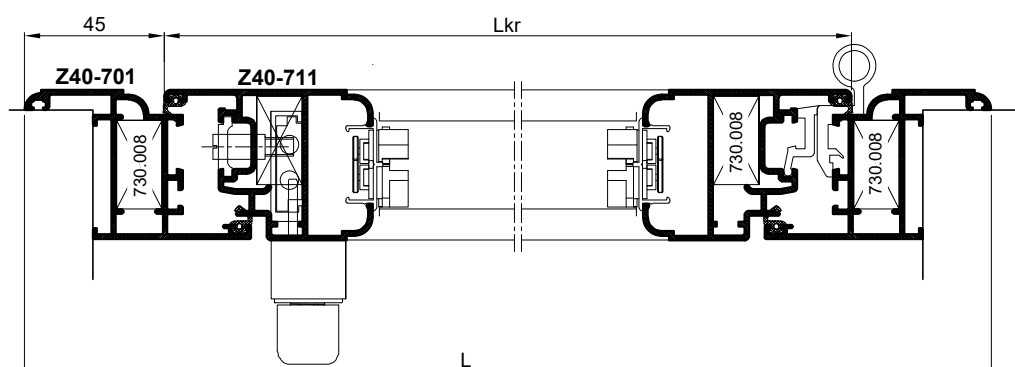
BRTVE	kom	mjera
321.006	brtva u krilu i rami	2L+4H
348.010	brtva na spoju lamela	n1+n2+2 Lkr-145
521.001	nosač četkice	1 Lkr
347.001	četkica	1 Lkr

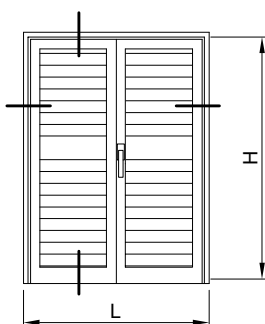
Broj lamela (D45-074) je $n1=n2 = (Hkr-436) / 120$

Primjer:

Za mjeru krila Hkr=1756 mm, broj lamela $n=(1756-436) / 120 = 11$ kom

Određivanje broja lamela D45-074 dato je tablično na str. 400.11.325





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-701	okomica okvira rama	2	H	45-90
Z40-711	vodoravnica krila	2	Lkr=L-90	45-45
Z40-722	vodoravnica krila	2	Lkr-93	90-90
Z40-711	okomica krila	4	Hkr=H-51	45-90
Z40-724	prečka - (za Hkr>1500)	2	Lkr-93	90-90
Z40-652	kambatuta	1	Hkr-68	90-90
Z40-740	držač početne i završne lamele	8	Lkr-134	90-90
D45-075	početna i završna lamela	8	Lkr-140	90-90
D45-074	lamela	2(n1+n2)	Lkr-146	90-90
NC-1459	klizač gornji	1	Hkr-Hr-105	90-90
NC-1459	klizač donji	1	Hr-105	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.002	zapinjač za pasivno krilo
143.003	prihvat zapinjača
363.008	umetak za Z40-652
140.073	ručica za pokretanje lamela
140.040.xx	mah. za lemele 25 mm
370.064	pvc umetak početne i završne lamele
370.065	pvc umetak početne i završne lamele

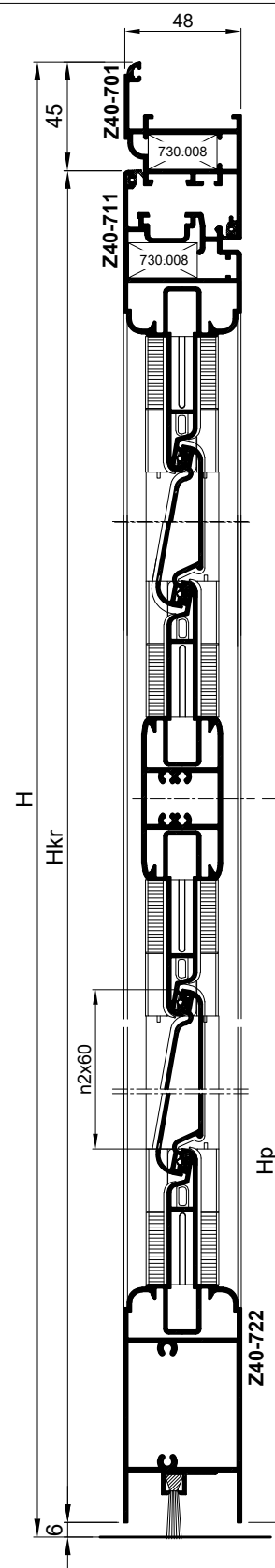
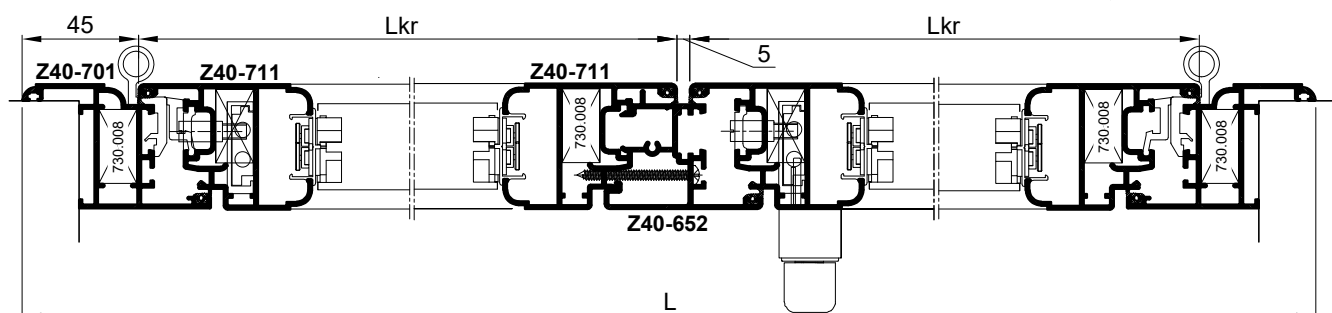
BRTVE	kom	mjera
321.006	brtva u krilu i ramu	2L+7H
348.010	brtva na spoju lamela	2[n1+n2+2]
521.001	nosač četkice	1
347.001	četkica	1

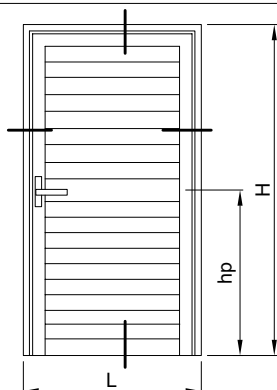
Broj lamela (D45-074) je $n1=n2 = (Hkr-436) / 120$

Primjer:

Za mjeru krila Hkr=1756 mm, broja lamela $n=(1756-436) / 120 = 11$ kom

Određivanje broja lamela D45-074 dato je tablično na str. 400.11.325





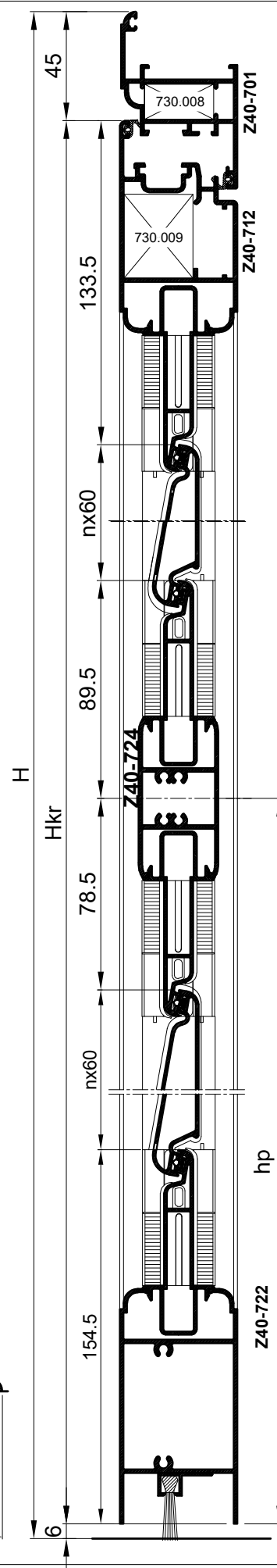
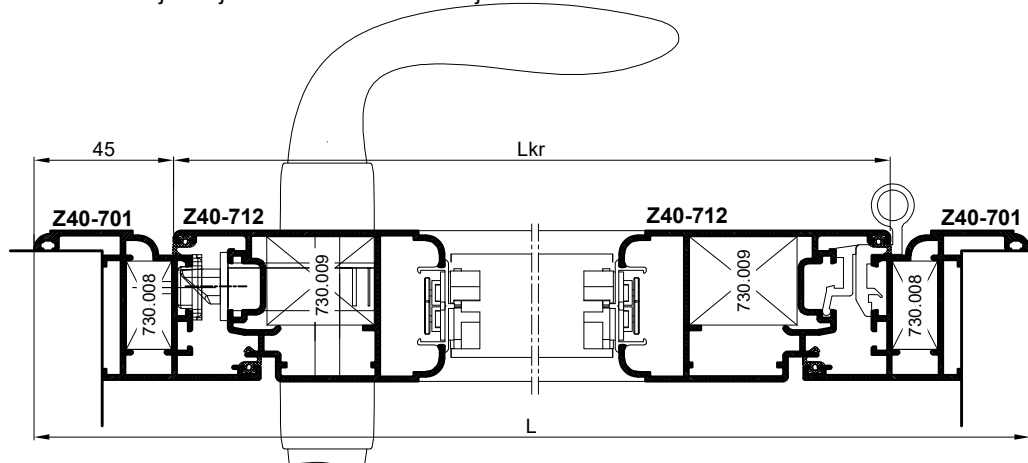
PROFILI		kom	mjera	pilanje
Z40-701	vodoravnica okvira	1	L	45-45
Z40-701	okomica okvira	2	H	45-90
Z40-712	vodoravnica krila	1	Lkr=L-90	45-45
Z40-722	vodoravnica krila	1	Lkr-134	90-90
Z40-712	okomica krila	2	Hkr=H-51	45-90
Z40-724	prečka - (za Hkr>1500)	1	Lkr-134	90-90
Z40-740	držač početne lamele	4	Lkr-174.5	90-90
D45-075	početna lamela	4	Lkr-180.5	90-90
D45-074	lamela	n1+n2	Lkr-186.5	90-90
OKOVI		kom		
730.008	kutnik rama	2		
730.001	pom. kutnik	4		
730.002	pom. kutnik	2		
730.009	kutnik krila	2		
111.003.xx	šarka	3(za Hkr>1500)		
124.001	brava	1		
124.015	uložak brave	1		
124.004	rozeta	1		
125.001	šild	1		
104.001	ručka	1(par)		
140.073	ručica za pokretanje lamela	(n/10)x2		
140.040.xx	mehanizam za lamele 25 mm	2(L+D)		
370.064	pvc umetak početne i završne lamele	4(L+D)		
370.065	pvc umetak početne i završne lamele	4(L+D)		
BRTVE		kom	mjera	
321.006	brtva u krilu i ramu		2Lkr+4Hkr	
348.010	brtva na spoju lamela	n1+n2+2	Lkr-185	
521.001	nosač četkice	1	Lkr	
347.001	četkica	1	Lkr	

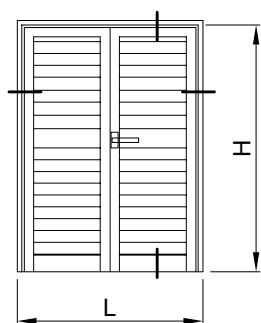
Broj lamela (D45-074) je $n1=n2=(Hkr-456) / 120$

Primjer:

Za mjeru krila Hkr=1776 mm, broj lamela $n1=n2=(1776-456) / 120 = 11$ kom

Određivanje broja lamela D45-074 dato je tablično na str.400.11.326.





PROFILI		kom	mjera	pilanje
Z40-701	vodoravnica okvira	1	L	45-45
Z40-701	okomica okvira	2	H	45-90
Z40-712	vodoravnica krila	2	Lkr=L/2-47.5	45-45
Z40-722	vodoravnica krila	2	Lkr-134	90-90
Z40-712	okomica krila	4	Hkr=H-51	45-90
Z40-724	prečka - (za Hkr>1500)	2	Lkr-134	90-90
Z40-652	kombatuta	1	Hkr-68	90-90
Z40-740	držač početne lamele	8	Lkr-174.5	90-90
D45-075	početna lamela	8	Lkr-180.5	90-90
D45-074	lamela	2(n1+n2)	Lkr-186.5	90-90

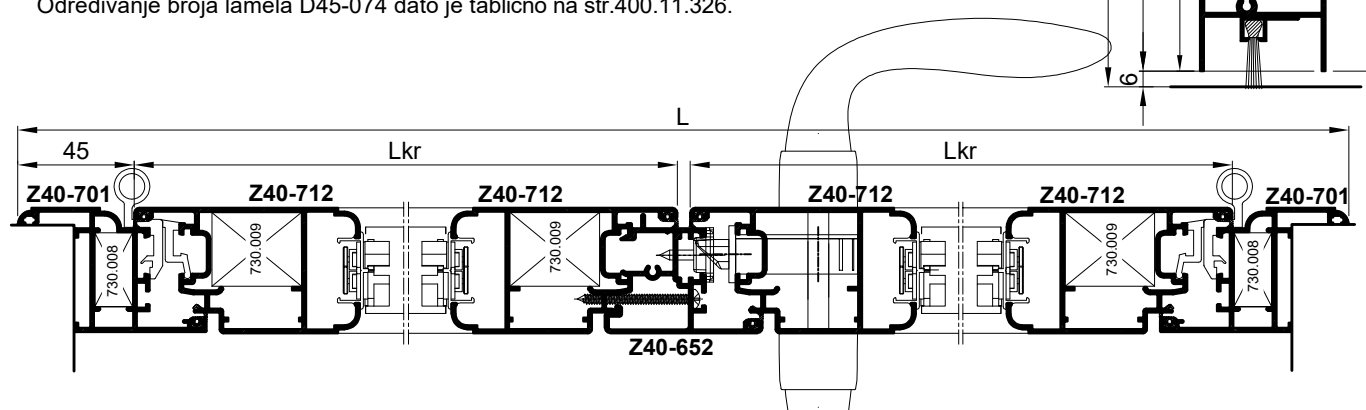
OKOVI		kom	
730.008	kutnik rama	2	
730.001	pom. kutnik	6	
730.002	pom. kutnik	2	
730.009	kutnik krila	4	
111.003.xx	šarka	6(za Hkr>1500)	
124.001	brava	1	
124.015	uložak brave	1	
125.001	rozeta	1	
125.001	šild	1	
104.001	ručka	1(par)	
140.073	ručica za pokretanje lamela	(n/10)x4	
140.040.xx	mehanizam za lamele 25 mm	4(L+D)	
370.064	pvc umetak početne i završne lamele	8(L+D)	
370.065	pvc umetak početne i završne lamele	8(L+D)	
363.008	umetak profila Z40-652	1 (par)	
BRTVE		kom	mjera
321.006	brtva u krilu i ramu		2Lkr+7Hkr
348.010	brtva na spoju lamela	[(n1+n2)+2]x2	Lkr-185
521.001	nosač četkice	1	Lkr
347.001	četkica	1	Lkr

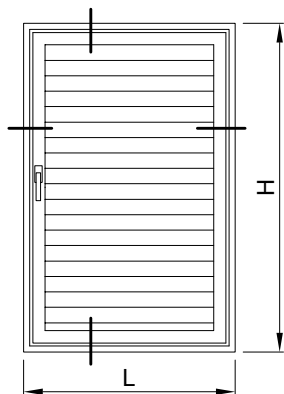
Broj lamela (D45-074) je $n1=n2=(Hkr-456) / 120$

Primjer:

Za mjeru krila Hkr=1776 mm, broj lamela $n1=n2=(1776-456) / 120 = 11$ kom

Određivanje broja lamela D45-074 dato je tablično na str.400.11.326.





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-702	vodoravnica okvira rama	1	L-44	45-45
Z40-701	okomica okvira rama	2	H(obrađa)	45-45
Z40-711	vodoravnica krila	2	Lkr=L-90	45-45
Z40-711	okomica krila	2	Hkr=H-68	45-45
H-638	držač početnog i završnog profila - vodoravni	2	Lkr-95	45-45
H-638	držač profila ispune - okomiti	2	Hkr-95	45-45
F-0187	profil ispune	n	Lkr-137	90-90
F-0187	početni i završni profil	2	Lkr-100	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.003	prihvat zapinjača
373.005	pvc umetak za fiksnu grilju

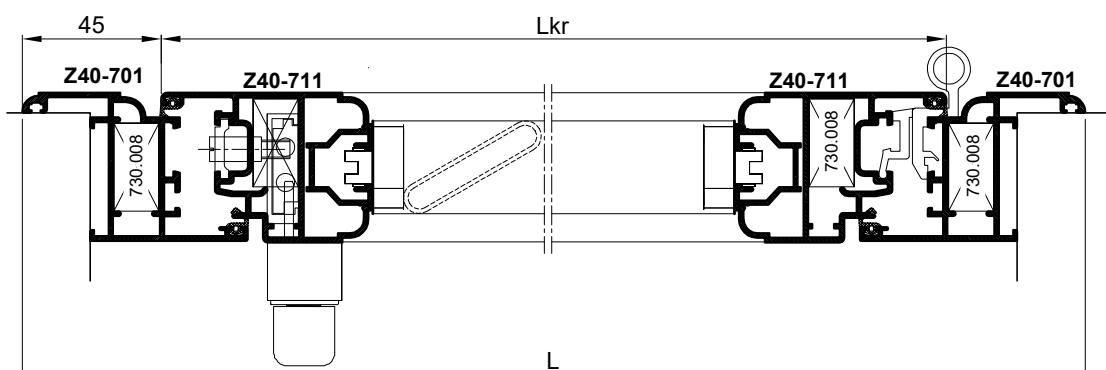
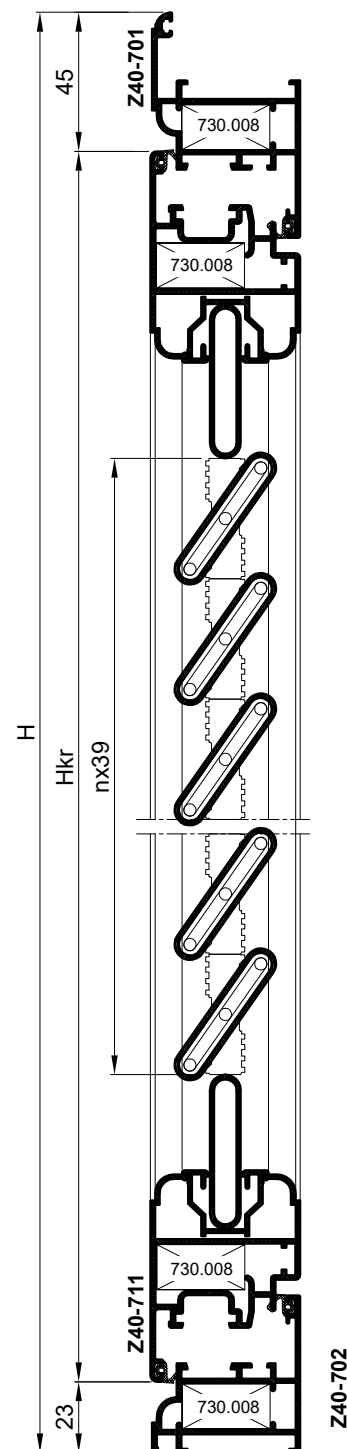
BRTVE	kom	mjera
321.006	brtva u krilu i ramu	4L+4H

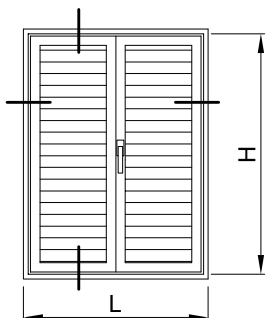
Broj lamela (F-0187) je $n = (Hkr-199) / 39$

Primjer:

Za mjeru krila Hkr=1018 mm, broj lamela $n=(1018-199) / 39 = 21$ kom

Određivanje broja lamela F-0187 dato je tablično na str. 400.11.328





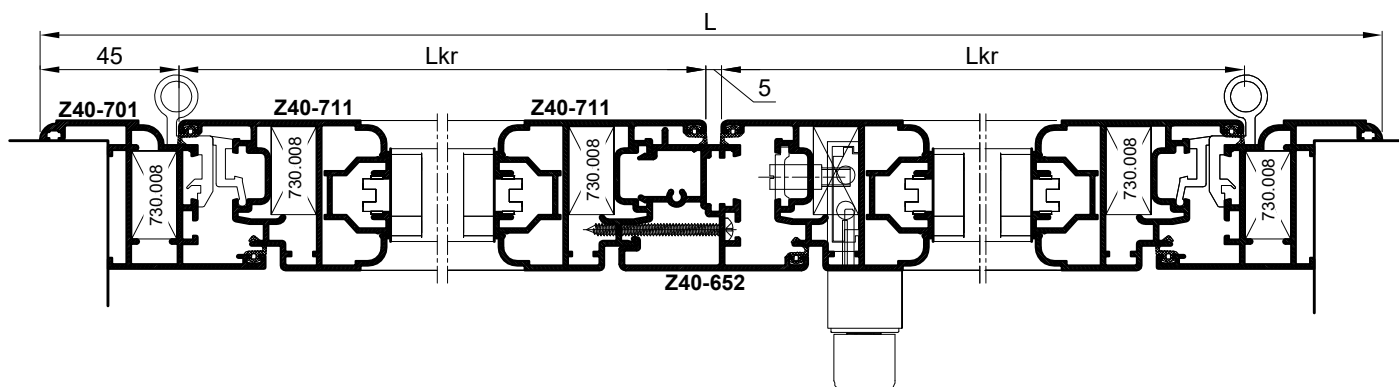
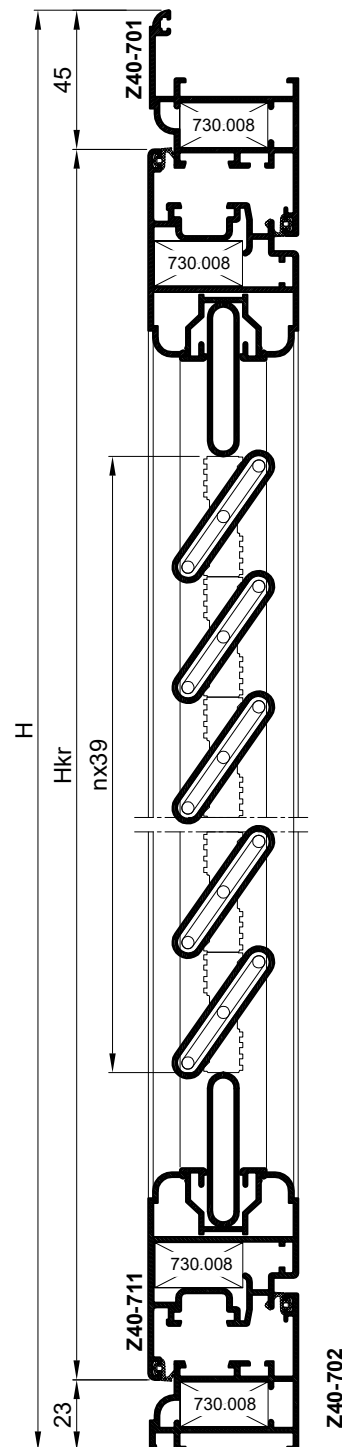
PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnca okvira rama	1	L	45-45
Z40-702	vodoravnca okvira rama	1	L-44	45-45
Z40-701	okomica okvira rama	2	H(obrađa)	45-45
Z40-711	vodoravnica krila	4	Lkr=L/2-47.5	45-45
Z40-711	okomica krila	4	Hkr=H-68	45-45
Z40-652	kambatuta	1	Hkr-68	90-90
H-638	držač početnog i završog profila - vodoravni	4	Lkr-95	45-45
H-638	držač profila ispune - okomiti	4	Hkr-95	45-45
F-0187	profil ispune	2n	Lkr-137	90-90
F-0187	početni i završni profil	4	Lkr-100	90-90
OKOVI		kom		
730.008	kutnik krila i rama	12		
730.001	pom. kutnik	12		
730.002	pom. kutnik	2		
111.003.xx	šarka	[2-za Hkr<1500;3-za Hkr>1500]x2		
100.000.xx	ručka	1		
143.022	vezni elementi ručke	1		
143.023	vezni elementi ručke-vijak	2		
143.001	zapinjač	2		
143.002	zapinjač za pasivno krilo	2		
143.003	prihvat zapinjača	4		
373.005	pvc umetak za fiksnu grilju	2n(L+D)		
363.008	umetak za Z40-652	1 par		
BRTVE		kom	mjera	
321.006	brtva u krilu i ramu		4L+7H	

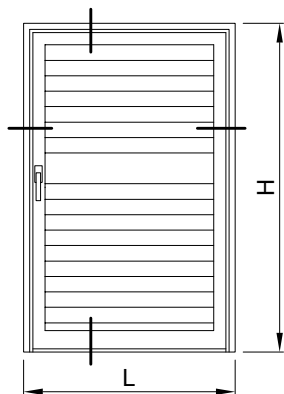
Broj lamela (F-0187) je $n = (Hkr-199) / 39$

Primjer:

Za mjeru krila Hkr=1018 mm, broja lamela $n=(1018-199) / 39 = 21$ kom

Određivanje broja lamela F-0187 dato je tablično na str. 400.11.328





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-701	okomica okvira rama	2	H	45-90
Z40-711	vodoravnica krila	1	Lkr=L-90	45-45
Z40-722	vodoravnica krila	1	Lkr-93	90-90
Z40-711	okomica krila	2	Hkr=H-51	45-90
Z40-724	prečka (za Hkr>1500)	1	Lkr-93	90-90
H-638	držač početnog i završnog profila - vodoravni	4	Lkr-95	45-45
H-638	držač profila ispune - okomiti	4	Hkr-95	45-45
F-0187	profil ispune	2n	Lkr-137	90-90
F-0187	početni i završni profil	4	Lkr-100	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.003	prihvatač zapinjača
373.005	pvc umetak za fiksnu grilju

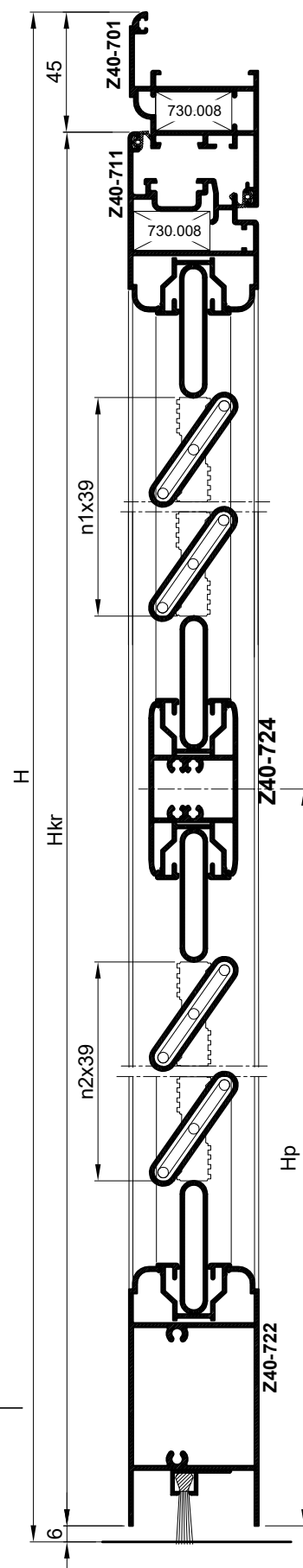
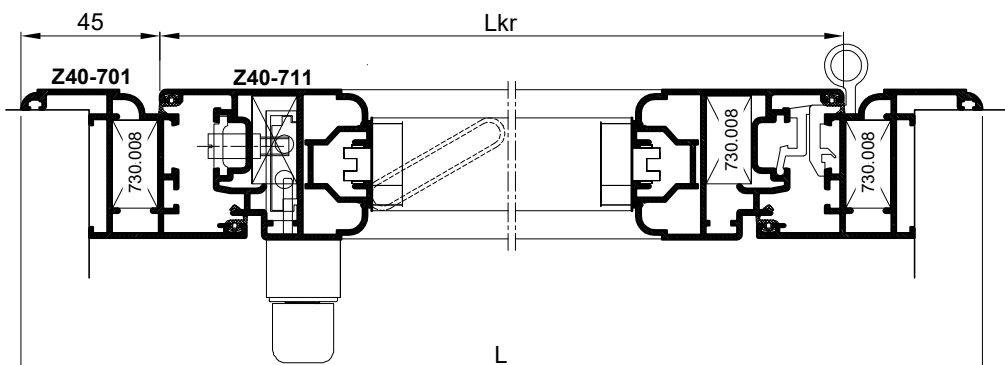
BRTVE	kom	mjera
321.006	brtva u krilu i ramu	2L+4H
521.001	nosač četkice	1 Lkr
347.001	četkica	1 Lkr

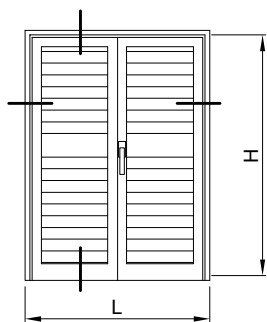
Broj lamela (F-0187) je $n=n_1=n_2 = (Hkr-359) / 78$

Primjer:

Za mjeru krila Hkr=2075 mm, broja lamela $n_1=n_2=(2075-359) / 78 = 22$ kom

Određivanje broja lamela F-0187 dato je tablično na str. 400.11.330





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-701	okomica okvira rama	2	H	45-90
Z40-711	vodoravnica krila	2	Lkr=L-90	45-45
Z40-722	vodoravnica krila	2	Lkr-93	90-90
Z40-711	okomica krila	4	Hkr=H-51	45-90
Z40-724	prečka - (za Hkr>1500)	2	Lkr-93	90-90
Z40-652	kambatuta	1	Hkr-68	90-90
H-638	držač početnog i završog profila - vodoravni	8	Lkr-95	45-45
H-638	držač profila ispune - okomiti	8	Hkr-95	45-45
F-0187	profil ispune	4n	Lkr-137	90-90
F-0187	početni i završni profil	8	Lkr-100	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.002	zapinjač za pasivno krilo
143.003	prihvatač zapinjača
373.005	pvc umetak za fiksnu grilju
363.008	umetak za Z40-652

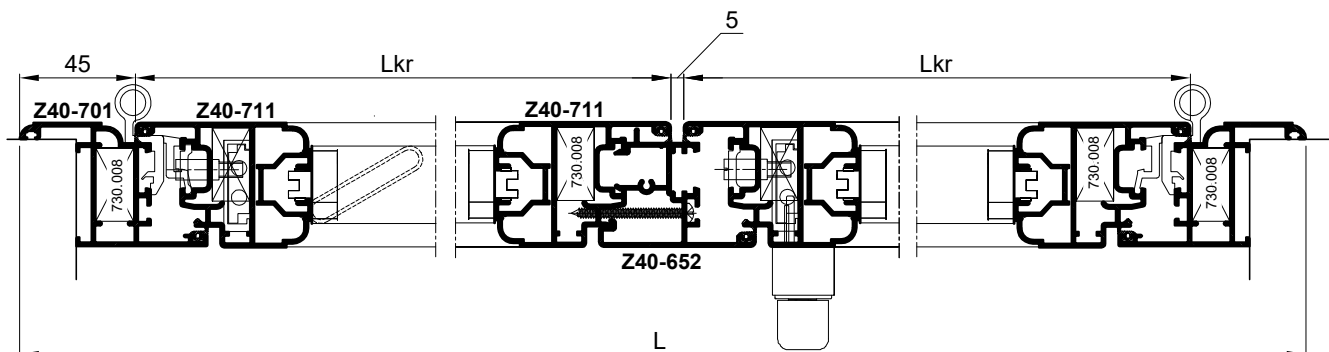
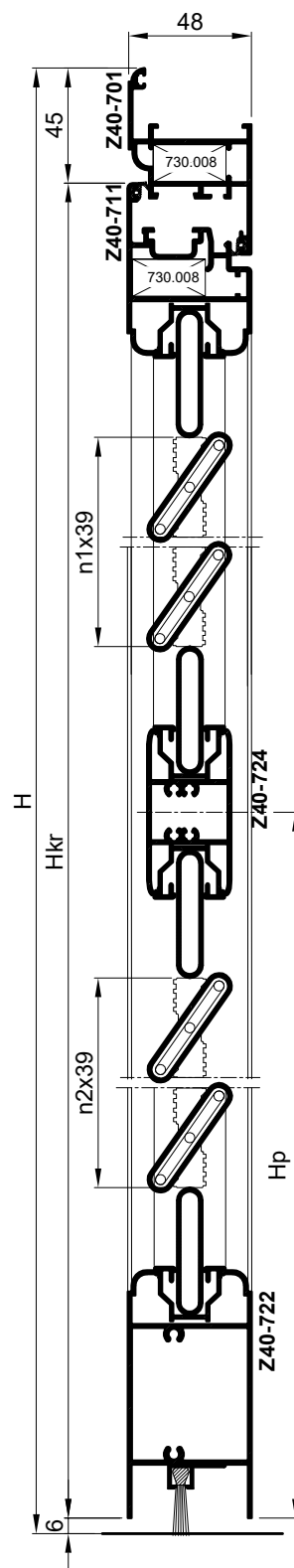
BRTVE	kom	mjera
321.006	brtva u krilu i ramu	2L+7H
521.001	nosač četkice	1 Lkr
347.001	četkica	1 Lkr

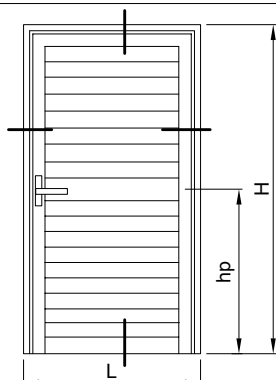
Broj lamela (F-0187) je $n=n_1=n_2 = (Hkr-359) / 78$

Primjer:

Za mjeru krila Hkr=2075 mm, broja lamela $n=(2075-359) / 78 = 22$ kom

Određivanje broja lamela F-0187 dato je tablično na str. 400.11.331





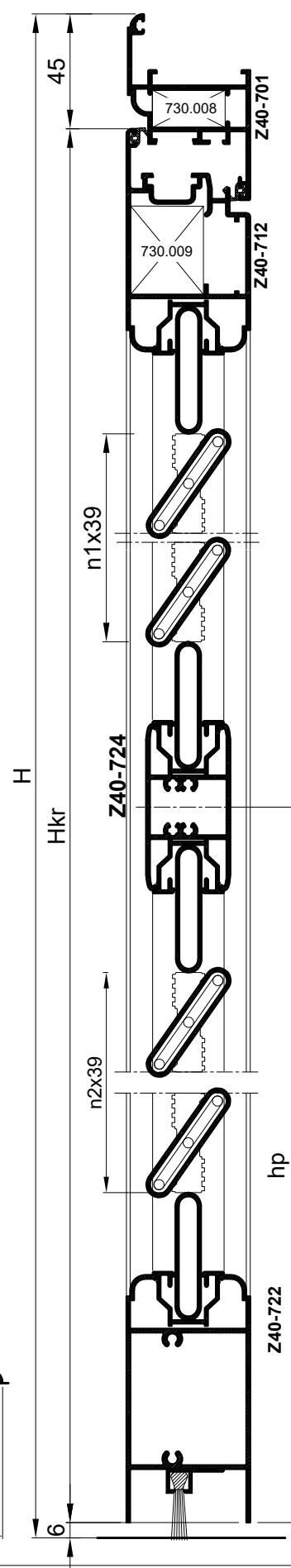
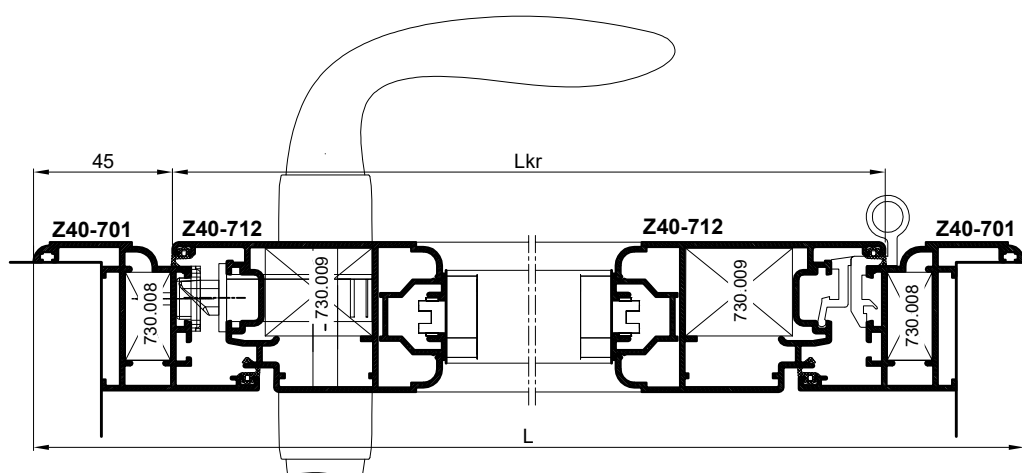
PROFILI		kom	mjera	pilanje
Z40-701	vodoravnica okvira	1	L	45-45
Z40-701	okomica okvira	2	H	45-90
Z40-712	vodoravnica krila	1	Lkr=L-90	45-45
Z40-722	vodoravnica krila	1	Lkr-134	90-90
Z40-712	okomica krila	2	Hkr=H-51	45-90
Z40-724	prečka - (za Hkr>1500)	1	Lkr-134	90-90
H-638	držač početnog i završnog profila - vod.	4	Lkr-135	45-45
H-638	držač profila ispune - okomiti	4	Lkr-135	45-45
F-0187	profil ispune	2n	Lkr-177	90-90
F-0187	početni i završni profil	4	Lkr-140	90-90
OKOVI		kom		
730.008	kutnik rama	2		
730.001	pom. kutnik	4		
730.002	pom. kutnik	2		
730.009	kutnik krila	2		
111.003.xx	šarka	3(za Hkr>1500)		
124.001	brava	1		
124.015	uložak brave	1		
124.004	rozeta	1		
125.001	šild	1		
104.001	ručka	1(par)		
373.005	pvc umetak za fiksnu grilju	2n(L+D)		
BRTVE		kom	mjera	
321.006	brtva u krilu i ramu		2Lkr+4Hkr	
521.001	nosač četkice	1	Lkr	
347.001	četkica	1	Lkr	

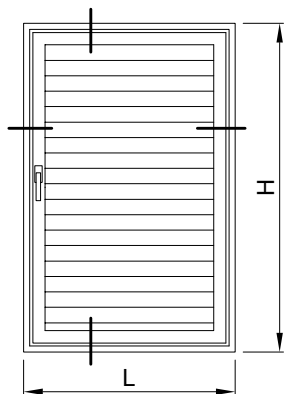
Broj lamela (F-0187) je $n=n_1=n_2=(H_{kr}-379) / 78$

Primjer:

Za mjeru krila $H_{kr}=2017$ mm, broj lamela $n_1=n_2=(2017-379) / 78 = 21$ kom

Određivanje broja lamela F-0187 dato je tablično na str.400.11.331





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-702	vodoravnica okvira rama	1	L-44	45-45
Z40-701	okomica okvira rama	2	H(obrađ)	45-45
Z40-711	vodoravnica krila	2	Lkr=L-90	45-45
Z40-711	okomica krila	2	Hkr=H-68	45-45
H-638	držač početnog i završnog profila - vodoravni	2	Lkr-95	45-45
H-638	držač profila ispune - okomiti	2	Hkr-95	45-45
F-0187	profil ispune	n	Lkr-137	90-90
F-1705	početni i završni profil	2	Lkr-137	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.003	prihvat zapinjača
373.005	pvc umetak za fiksnu grilju
373.005.99	pvc umetak za F-1705

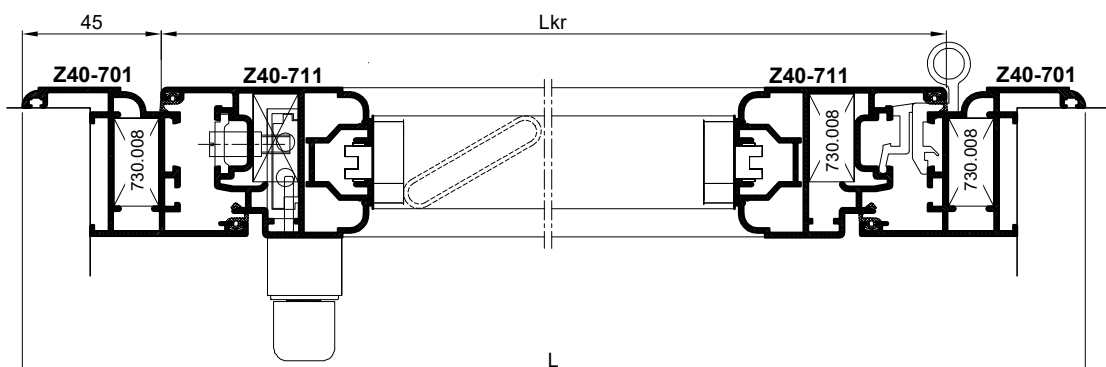
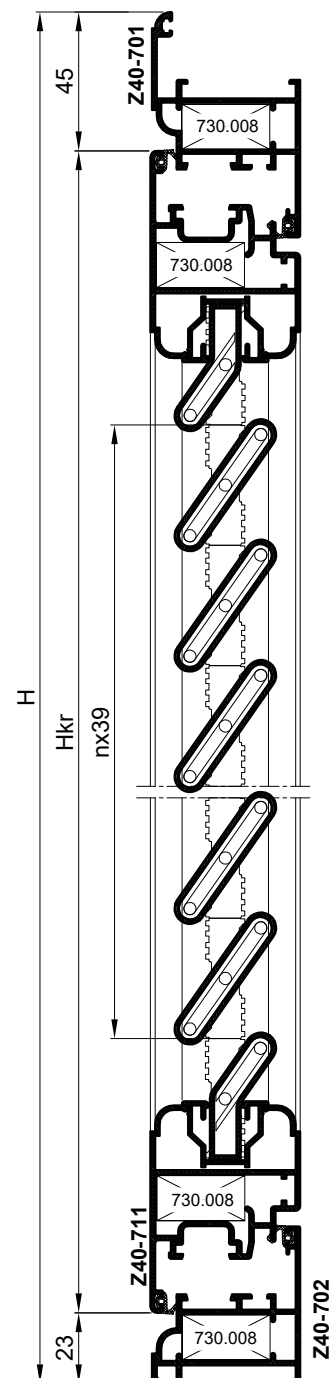
BRTVE	kom	mjera
321.006	brtva u krilu i rami	4L+4H

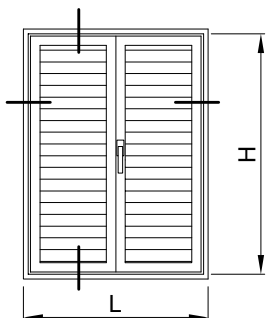
Broj lamela (F-0187) je $n = (Hkr-178) / 39$

Primjer:

Za mjeru krila Hkr=1114 mm, broja lamela $n = (1114-178) / 39 = 936 / 39 = 24$ kom

Određivanje broja lamela F-0187 dato je tablično na str. 400.11.333





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-702	vodoravnica okvira rama	1	L-44	45-45
Z40-701	okomica okvira rama	2	H(obrađ)	45-45
Z40-711	vodoravnica krila	4	Lkr=L/2-47.5	45-45
Z40-711	okomica krila	4	Hkr=H-68	45-45
Z40-652	kambatuta	1	Hkr-68	90-90
H-638	držač početnog i završnog profila - vodoravni	4	Lkr-95	45-45
H-638	držač profila ispune - okomiti	4	Hkr-95	45-45
F-0187	profil ispune	2n	Lkr-137	90-90
F-1705	početni i završni profil	4	Lkr-137	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.002	zapinjač za pasivno krilo
143.003	prihvatač zapinjača
373.005	pvc umetak za fiksnu grilju
363.008	umetak za Z40-652
373.005.99	pvc umetak za F-1705

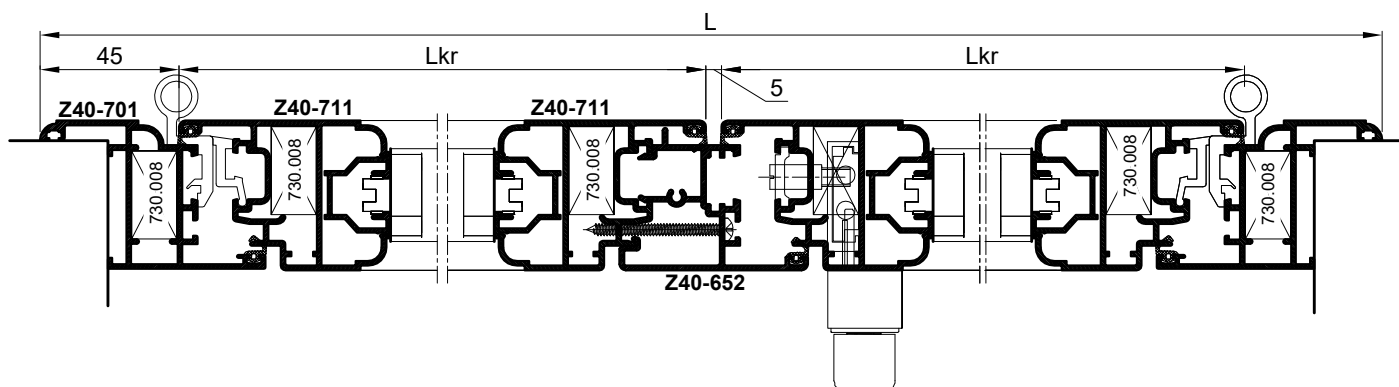
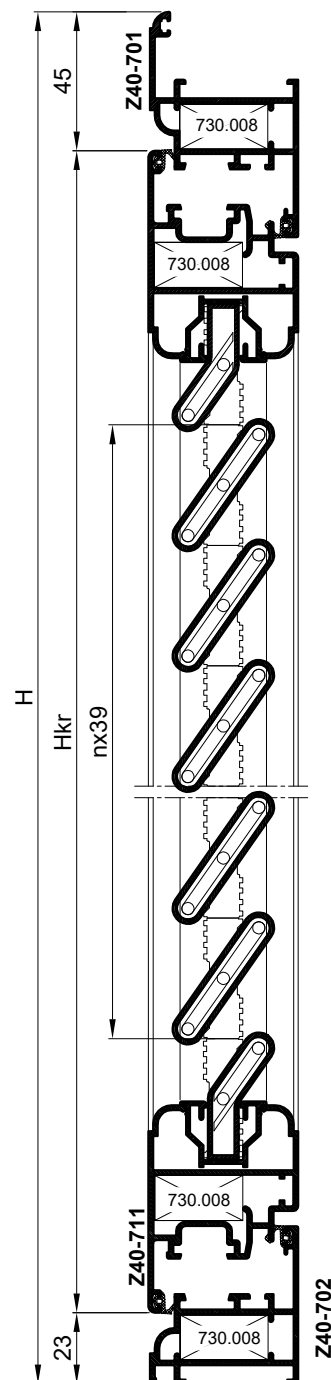
BRTVE	kom	mjera
321.006	brtva u krilu i ramu	4L+7H

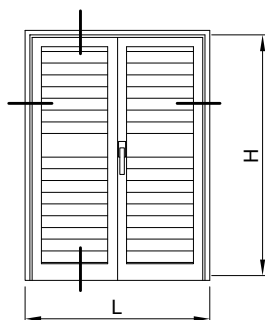
Broj lamela (F-0187) je $n = (Hkr-178) / 39$

Primjer:

Za mjeru krila Hkr=1114 mm, broja lamela $n = (1114-178) / 39 = 936 / 39 = 24$ kom

Određivanje broja lamela F-0187 dato je tablično na str. 400.11.333





PROFILI	opis	kom.	mjera	pilanje
Z40-701	vodoravnica okvira rama	1	L	45-45
Z40-701	okomica okvira rama	2	H	45-90
Z40-711	vodoravnica krila	2	Lkr=L-90	45-45
Z40-722	vodoravnica krila	2	Lkr-93	90-90
Z40-711	okomica krila	4	Hkr=H-51	45-90
Z40-724	prečka - (za Hkr>1500)	2	Lkr-93	90-90
Z40-652	kambatuta	1	Hkr-68	90-90
H-638	držač početnog i završnog profila - vodoravni	8	Lkr-95	45-45
H-638	držač profila ispune - okomiti	8	Hkr-95	45-45
F-0187	profil ispune	4n	Lkr-137	90-90
F-1705	početni i završni profil	8	Lkr-137	90-90

OKOVI	kom
730.008	kutnik krila i rama
730.001	pom. kutnik
730.002	pom. kutnik
111.003.xx	šarka [2-za Hkr<1500;3-za Hkr>1500]x2
100.000.xx	ručka
143.022	vezni elementi ručke
143.023	vezni elementi ručke-vijak
143.001	zapinjač
143.002	zapinjač za pasivno krilo
143.003	prihvat zapinjača
373.005	pvc umetak za fiksnu grilju 4n(L+D)
363.008	umetak za Z40-652 1 par
373.005.99	pvc umetak za F-1705 (2L+2D)x4

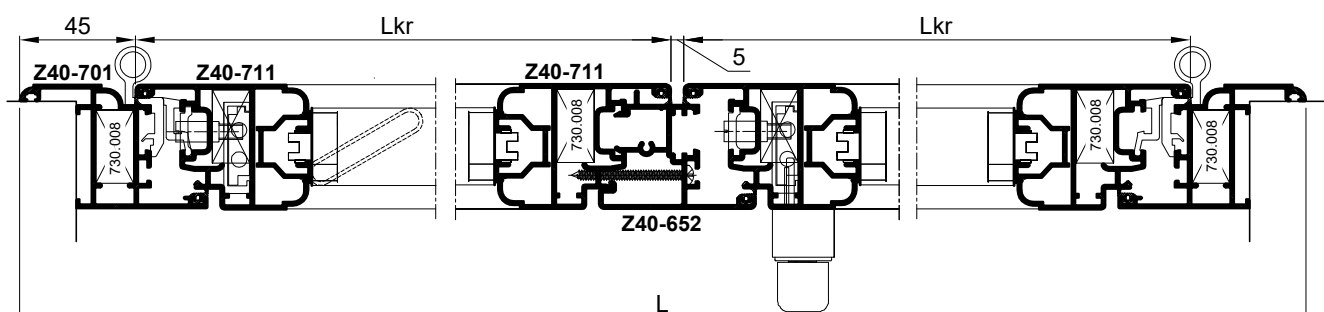
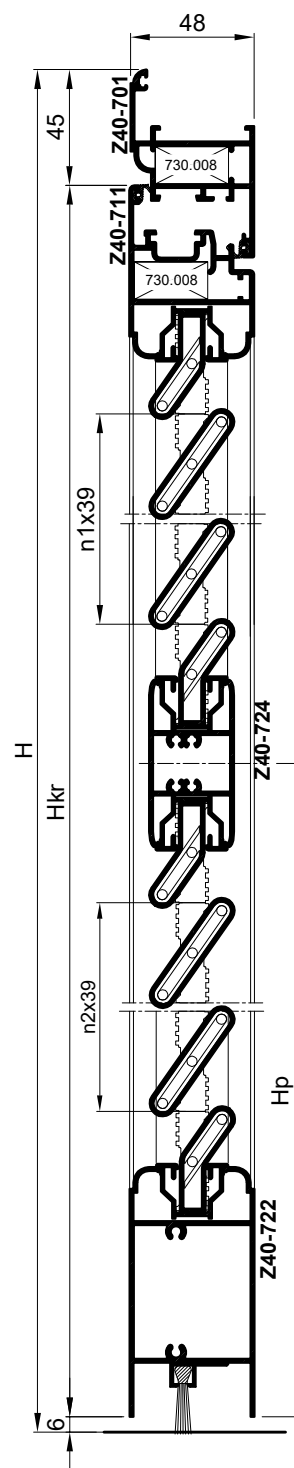
BRTVE	kom	mjera
321.006	brtva u krilu i ramu	2L+7H
521.001	nosač četkice	1 Lkr
347.001	četkica	1 Lkr

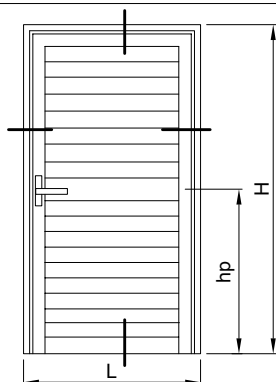
Broj lamela (F-0187) je $n=n_1=n_2 = (Hkr-316) / 78$

Primjer:

Za mjeru krila Hkr=2110 mm, broja lamela $n_1=n_2=(2110-316) / 78 = 23$ kom

Određivanje broja lamela F-0187 dato je tablično na str. 400.11.335





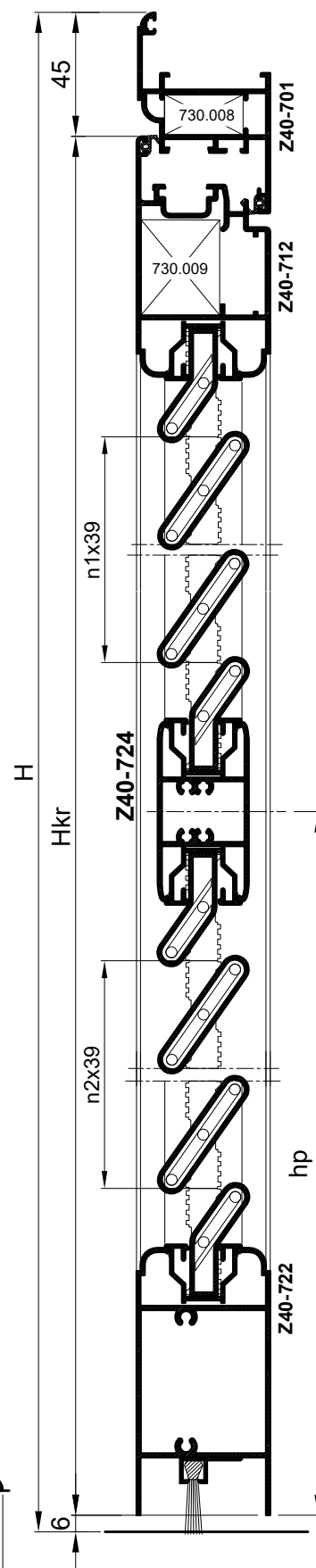
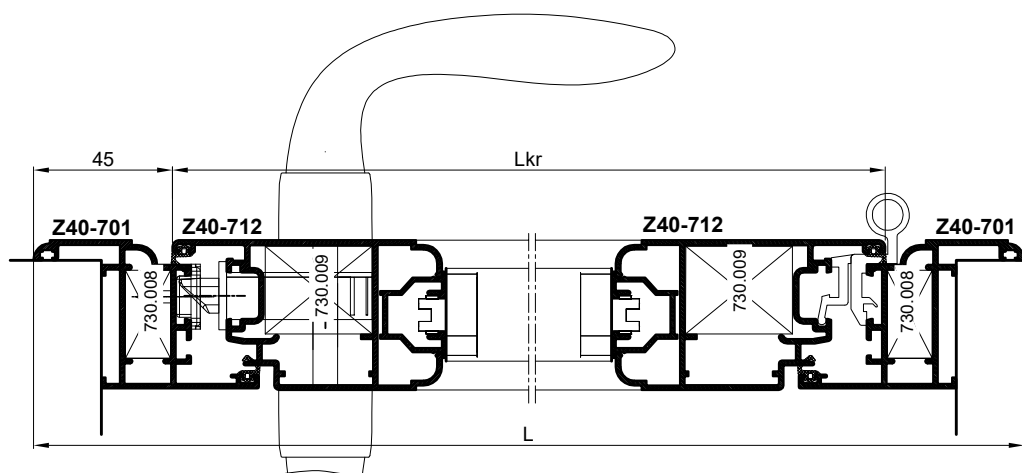
PROFILI		kom	mjera	pilanje
Z40-701	vodoravnica okvira	1	L	45-45
Z40-701	okomica okvira	2	H	45-90
Z40-712	vodoravnica krila	1	Lkr=L-90	45-45
Z40-722	vodoravnica krila	1	Lkr-134	90-90
Z40-712	okomica krila	2	Hkr=H-51	45-90
Z40-724	prečka - (za Hkr>1500)	1	Lkr-134	90-90
H-638	držač početnog i završnog profila - vod.	4	Lkr-135	45-45
H-638	držač profila ispune - okomiti	4	Lkr-135	45-45
F-0187	profil ispune	2n	Lkr-177	90-90
F-1705	početni i završni profil	4	Lkr-177	90-90
OKOVI		kom		
730.008	kutnik rama	2		
730.001	pom. kutnik	4		
730.002	pom. kutnik	2		
730.009	kutnik krila	2		
111.003.xx	šarka	3(za Hkr>1500)		
124.001	brava	1		
124.015	uložak brave	1		
124.004	rozeta	1		
125.001	šild	1		
104.001	ručka	1(par)		
373.005	pvc umetak za fiksnu grilju	2n(L+D)		
373.005.99	pvc umetak F-1705	(2L+2D)x2		
BRTVE		kom	mjera	
321.006	brtva u krilu i ramu		2Lkr+4Hkr	
521.001	nosač četkice	1	Lkr	
347.001	četkica	1	Lkr	

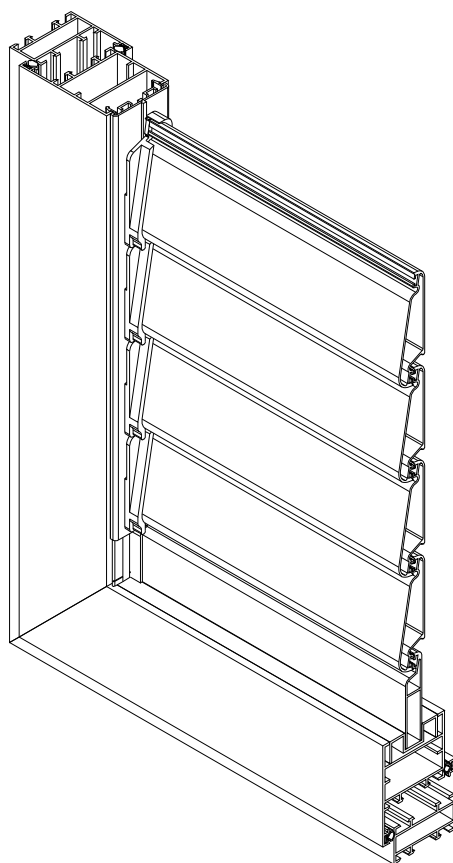
Broj lamela (F-0187) je $n=n_1=n_2=(Hkr-336) / 78$

Primjer:

Za mjeru krila Hkr=2130 mm, broj lamela $n_1=n_2=(2130-336) / 78 = 23$ kom

Određivanje broja lamela F-0187 dato je tablično na str.400.11.336





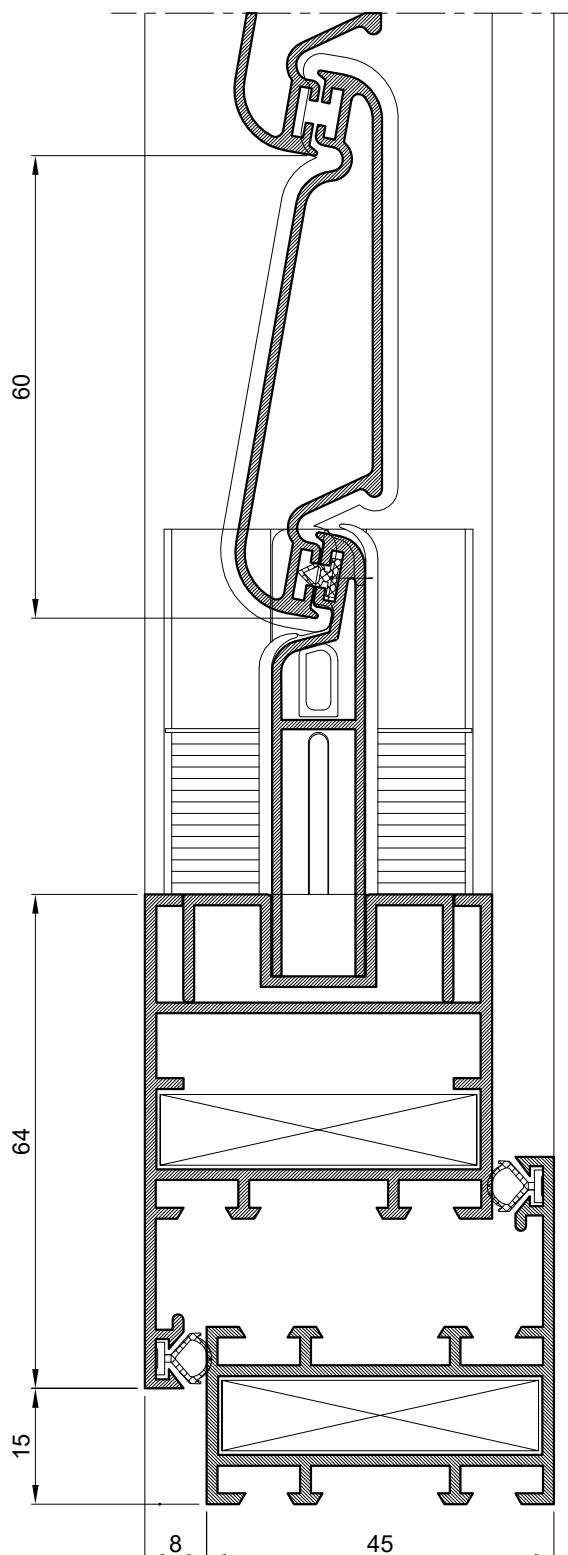
GRILJA DALMO

SADRŽAJ

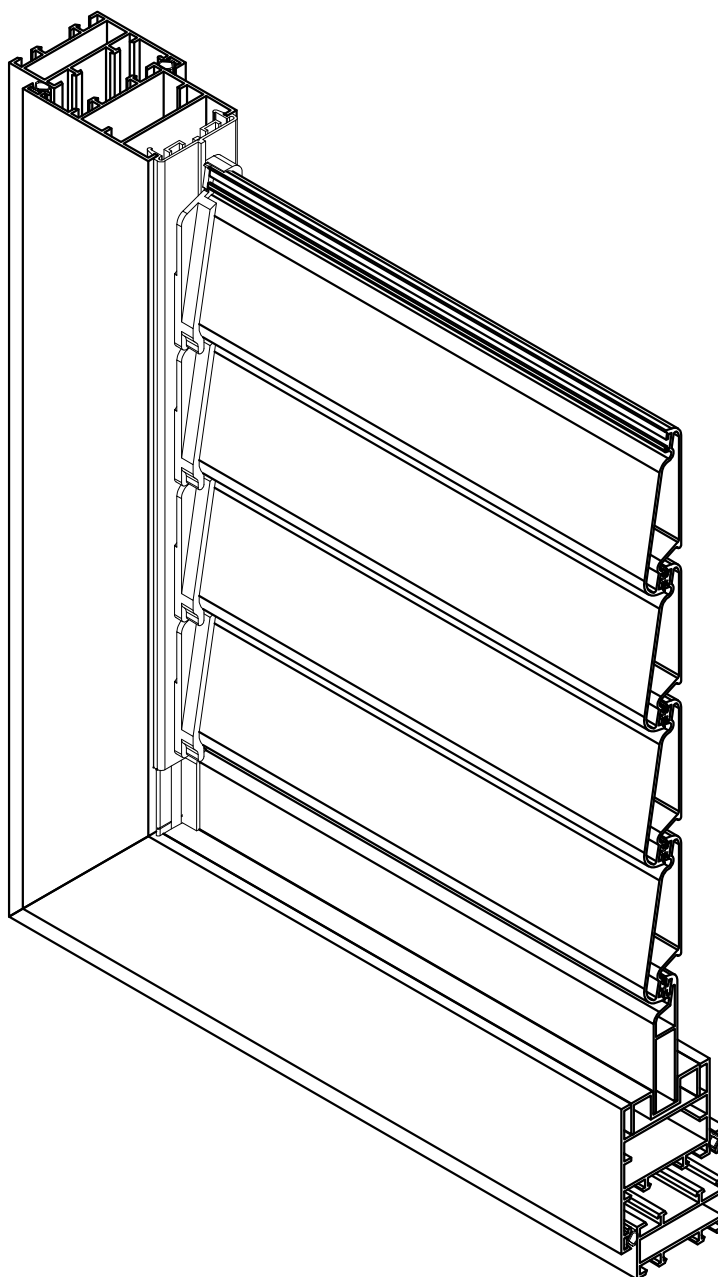
01	ZNAČAJKE SISTEMA	Grilja Dalmo 400.01.200-203
03	PROFILI	Grilja Dalmo 400.03.200-209
04	VEZNI ELEMENTI	Grilja Dalmo 400.04.200-203
05	PVC ELEMENTI	Grilja Dalmo 400.05.200-203
06	MEHANIZMI	Grilja Dalmo 400.06.200-207
07	BRTVILA	Grilja Dalmo 400.07.200-203
10	PRESJECI	Grilja Dalmo 400.10.200-217
11	OBRADA I MONTAŽA	Grilja Dalmo 400.11.200-211
12	REZNE LISTE	Grilja Dalmo 400.12.200-207

Značajke sistema /Grilja Dalmo/

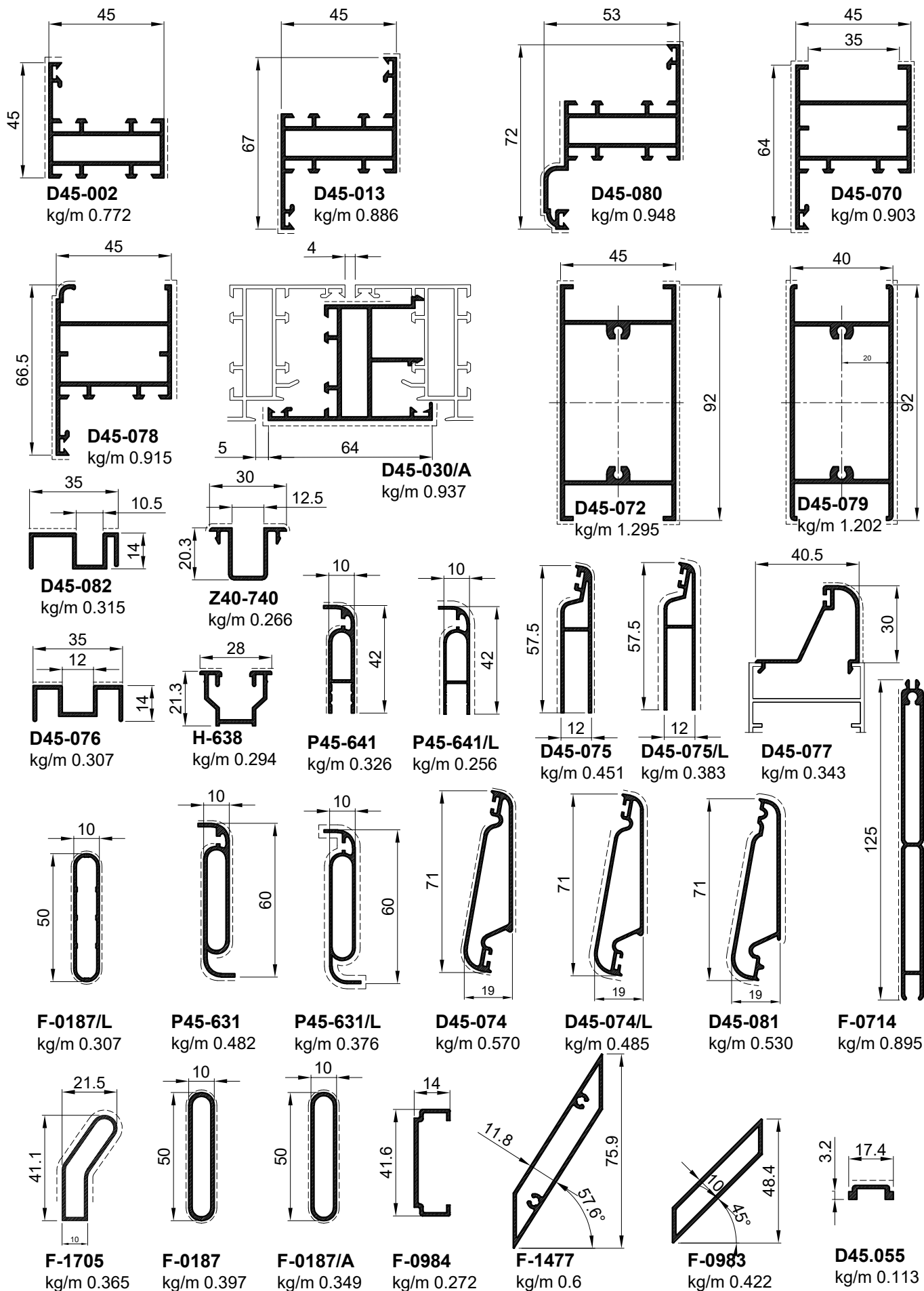
GRILJA DALMO

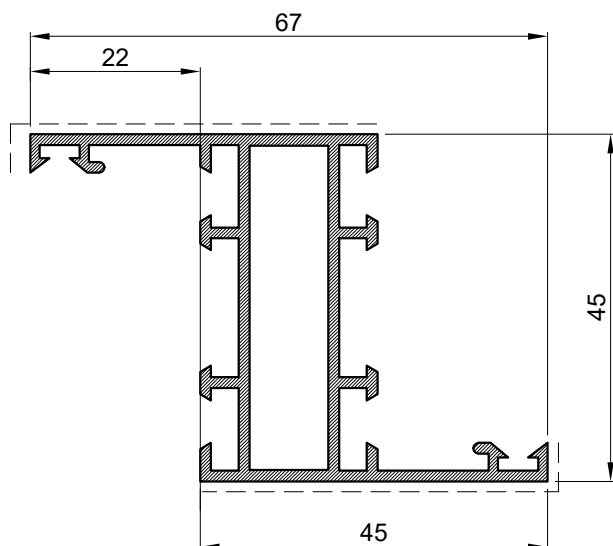


- Sistem profila **Grilja Dalmo** namjenjen je za izradu zaokretnih grilja u obliku prozora i vrata.
- Grilje su dugovječne, lagane, čvrste, postojane (materijal i površinska zaštita), te su otporne na vremenske i ostale utjecaje. Jednostavne su i praktične za rukovanje, čišćenje i održavanje.
- Odabir boje po izboru (u boji prema RAL karti, eloksaža te imitacija drveta).
- Ispuna grilje može biti pokretna (zaokretne lamele), fiksna (fiksne lamele) i škure (puna ispuna).
- Preklop okvira krila i rama je 8 mm.
- Žlijeb za okov je R žlijeb.

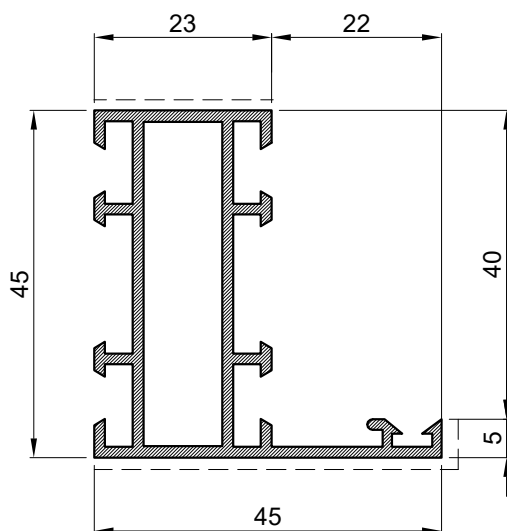


Profili /Grilja Dalmo/

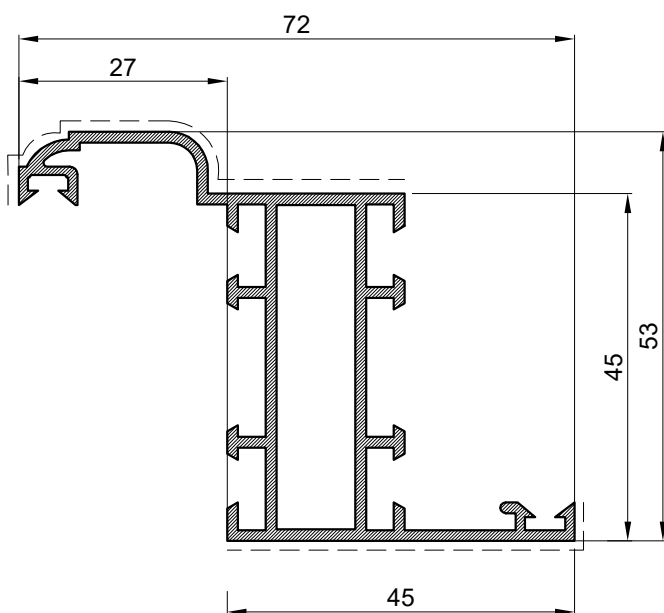




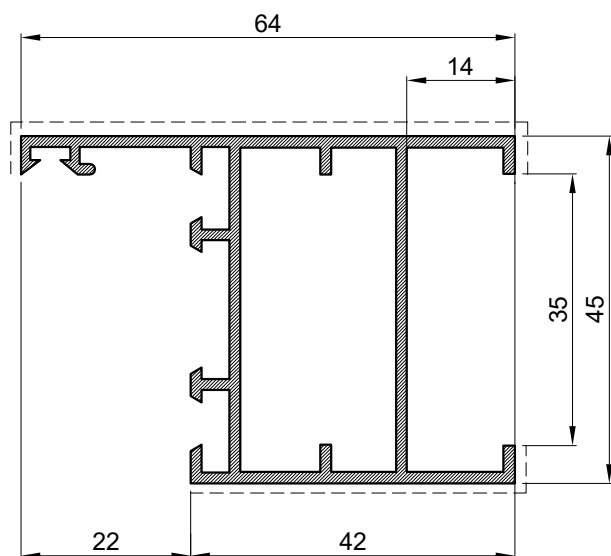
Ram grilje Dalmo		
Art.-Br.	D45-013	
Težina	kg/m	0.886
Opseg	mm	372
Momenti inercije	I _x (cm ⁴)	9.77
	W _x (cm ⁴)	4.34
Dužina isporuke	mm	6500



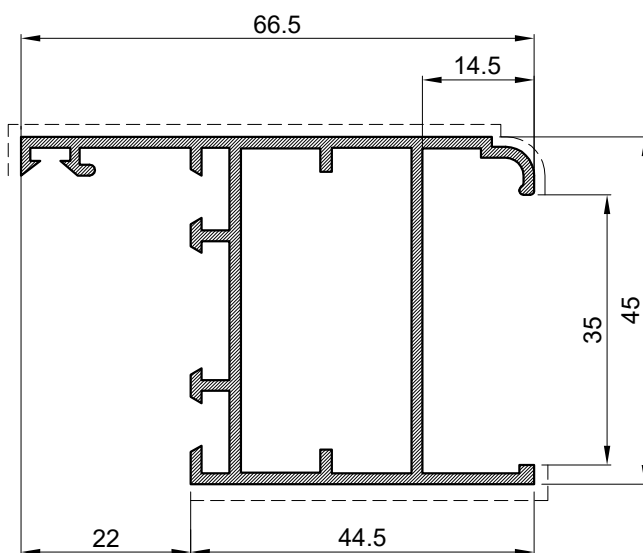
Ram grilje Dalmo		
Art.-Br.	D45-002	
Težina	kg/m	0.772
Opseg	mm	307
Momenti inercije	I _x (cm ⁴)	7.59
	W _x (cm ⁴)	2.96
Dužina isporuke	mm	6500



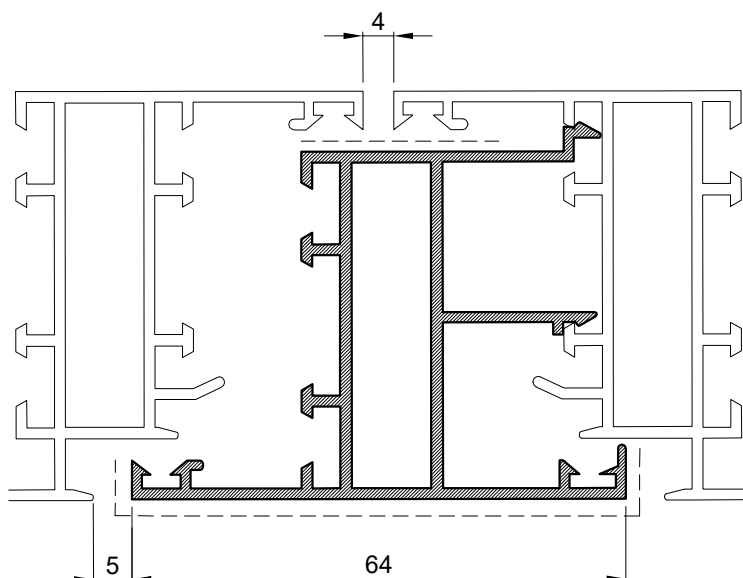
Ram grilje Dalmo		
Art.-Br.	D45-080	
Težina	kg/m	0.948
Opseg	mm	405
Momenti inercije	I _x (cm ⁴)	12.36
	W _x (cm ⁴)	4.4
Dužina isporuke	mm	6500



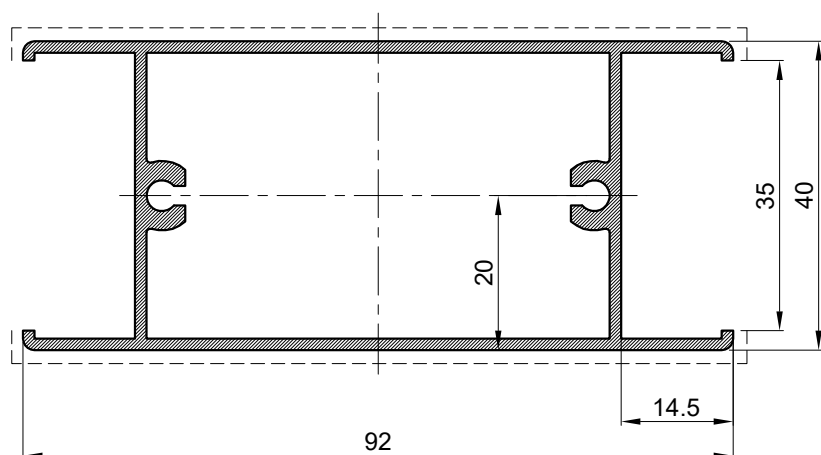
Kriilo grilje Dalmo		
Art.-Br.	D45-070	
Težina	kg/m	0.903
Opseg	mm	333
Momenti inercije	I _x (cm ⁴)	10.58
	W _x (cm ⁴)	4.2
Dužina isporuke	mm	6500



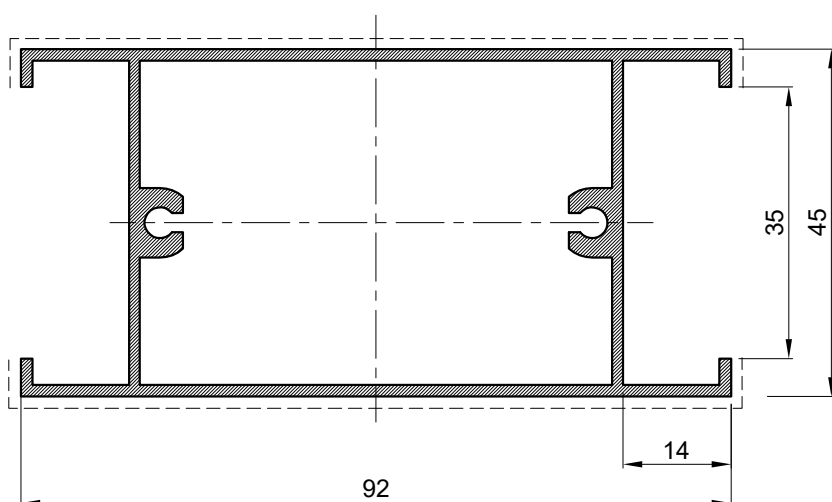
Kriilo grilje Dalmo		
Art.-Br.	D45-078	
Težina	kg/m	0.915
Opseg	mm	338
Momenti inercije	I _x (cm ⁴)	10.59
	W _x (cm ⁴)	4.17
Dužina isporuke	mm	6500



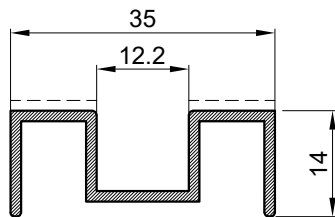
Kombatuta grilje Dalmo		
Art.-Br.	D45-030/A	
Težina	kg/m	0.937
Opseg	mm	510
Momenti inercije	I _x (cm ⁴)	10.01
	W _x (cm ⁴)	3.36
Dužina isporuke	mm	6500



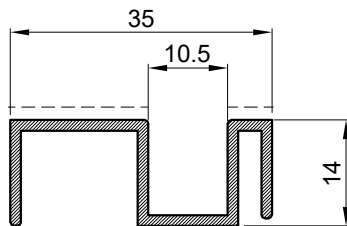
Prečka grilje Dalmo		
Art.-Br.	D45-079	
Težina	kg/m	1.202
Opseg	mm	327
Momenti inercije	I _x (cm ⁴)	11.67
	W _x (cm ⁴)	5.83
Dužina isporuke	mm	6500



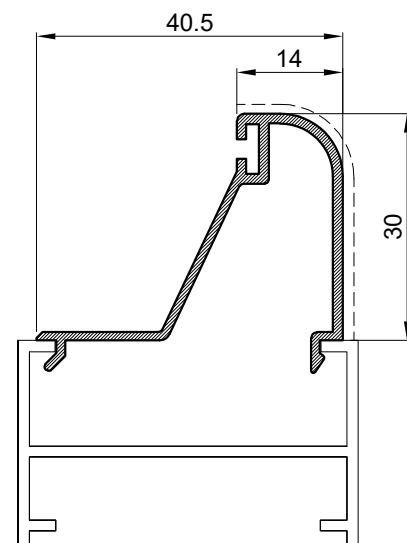
Prečka grilje Dalmo		
Art.-Br.	D45-072	
Težina	kg/m	1.295
Opseg	mm	357
Momenti inercije	I _x (cm ⁴)	15.61
	W _x (cm ⁴)	6.94
Dužina isporuke	mm	6500



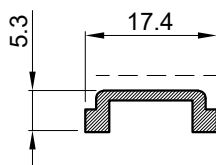
Prihvatnik početnog profila ispune grilje Dalmo		
Art.-Br.	D45-076	
Težina	kg/m	0.307
Opseg	mm	164
Dužina isporuke	mm	6500



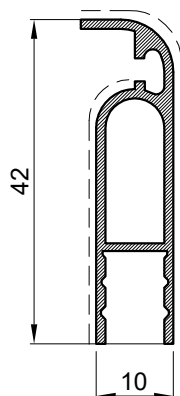
Prihvatnik početnog profila ispune grilje Dalmo		
Art.-Br.	D45-082	
Težina	kg/m	0.315
Opseg	mm	169
Dužina isporuke	mm	6500



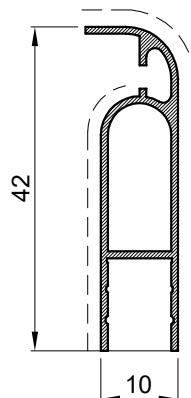
Početni profil fiksne ispune grilje Dalmo		
Art.-Br.	D45-077	
Težina	kg/m	0.343
Opseg	mm	212
Dužina isporuke	mm	6500



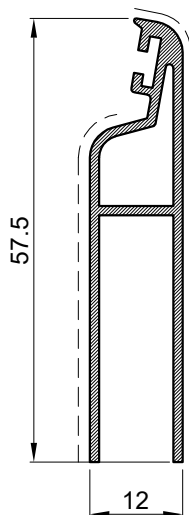
Klizač za grilju Dalmo		
Art.-Br.	D45-055	
Težina	kg/m	0.113
Opseg	mm	53
Dužina isporuke	mm	6500



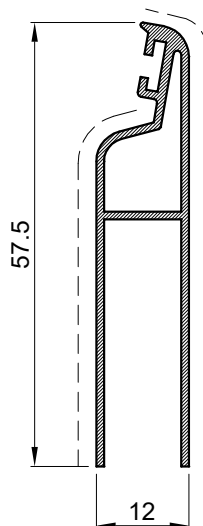
Početni profil ispune		
Art.-Br.	P45-641	
Težina	kg/m	0.326
Opseg	mm	151
Dužina isporuke	mm	6500



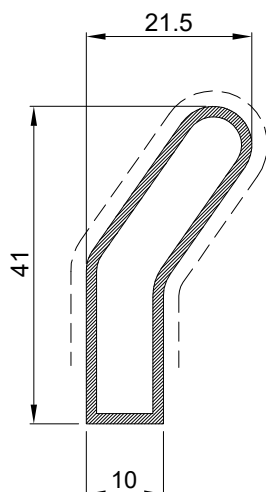
Početni profil ispune		
Art.-Br.	P45-641/L	
Težina	kg/m	0.256
Opseg	mm	151
Dužina isporuke	mm	6500



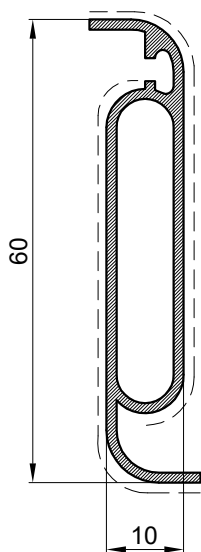
Početni profil ispune		
Art.-Br.	D45-075	
Težina	kg/m	0.451
Opseg	mm	215
Dužina isporuke	mm	6500



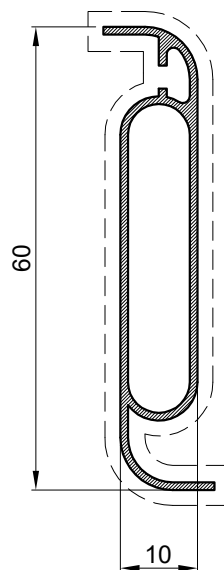
Početni profil ispune		
Art.-Br.	D45-075/L	
Težina	kg/m	0.383
Opseg	mm	214
Dužina isporuke	mm	6500



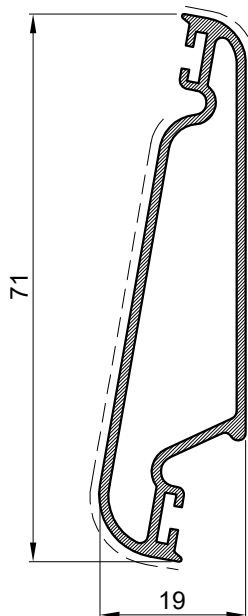
Profil ispune		
Art.-Br.	F-1705	
Težina	kg/m	0.365
Opseg	mm	105
Dužina isporuke	mm	6500



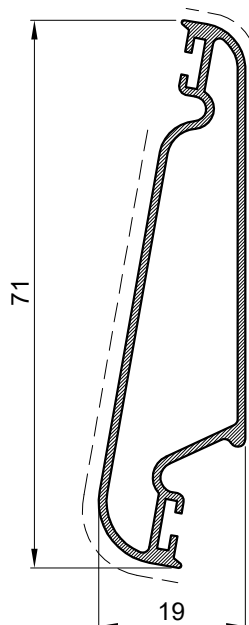
Profil ispune		
Art.-Br.	P45-631	
Težina	kg/m	0.482
Opseg	mm	176
Dužina isporuke	mm	6500



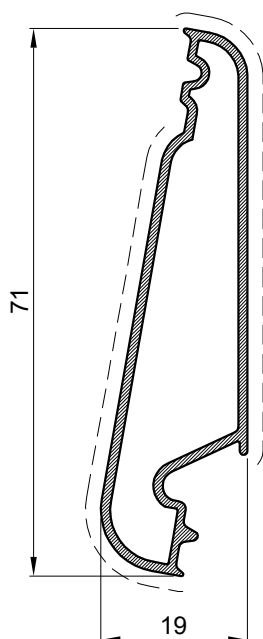
Profil ispune		
Art.-Br.	P45-631/L	
Težina	kg/m	0.376
Opseg	mm	181
Dužina isporuke	mm	6500



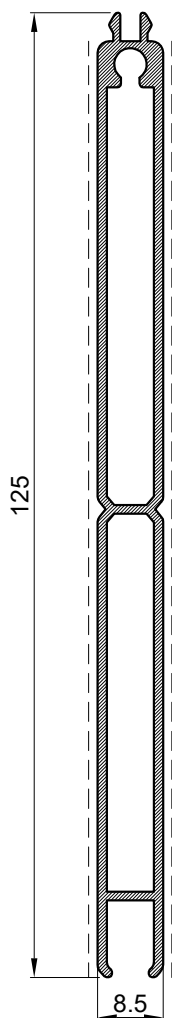
Profil ispune		
Art.-Br.	D45-074	
Težina	kg/m	0.570
Opseg	mm	195
Dužina isporuke	mm	6500



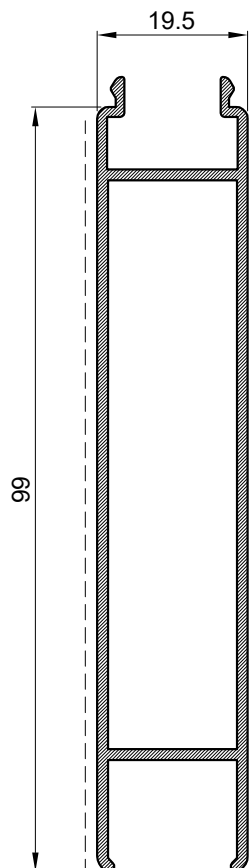
Profil ispune		
Art.-Br.	D45-074/L	
Težina	kg/m	0.485
Opseg	mm	195
Dužina isporuke	mm	6500



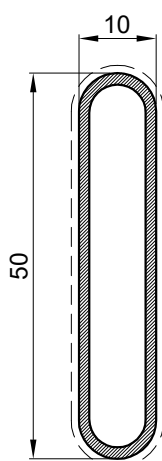
Profil ispune		
Art.-Br.	D45-081	
Težina	kg/m	0.530
Opseg	mm	174
Dužina isporuke	mm	6500



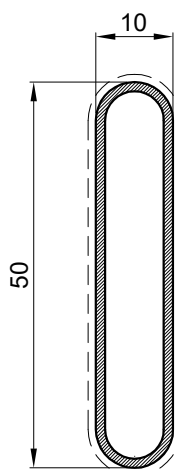
Profil ispune		
Art.-Br.	F-0714	
Težina	kg/m	0.895
Opseg	mm	294
Dužina isporuke	mm	6500



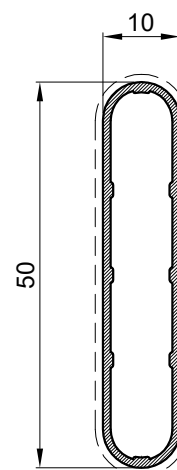
Profil ispune		
Art.-Br.	F-0681	
Težina	kg/m	0.920
Opseg	mm	304
Dužina isporuke	mm	6500



Profil ispune		
Art.-Br.	F-0187	
Težina	kg/m	0.397
Opseg	mm	111
Dužina isporuke	mm	6500

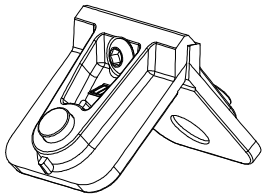
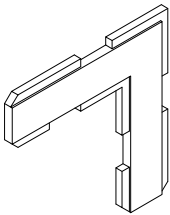
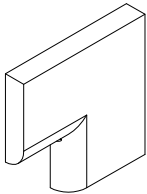
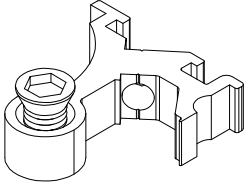


Profil ispune		
Art.-Br.	F-0187/A	
Težina	kg/m	0.349
Opseg	mm	111
Dužina isporuke	mm	6500

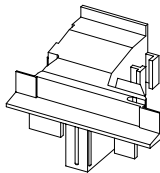
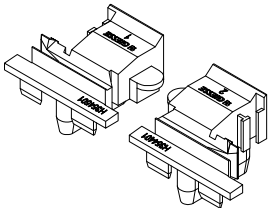
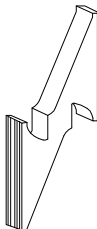
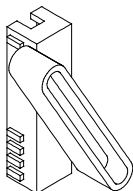
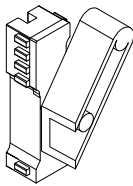
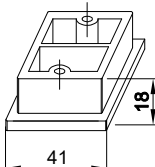
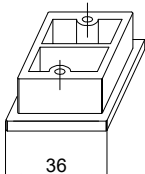


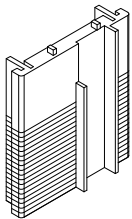
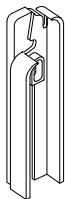
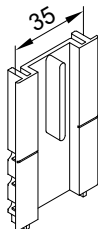
Profil ispune		
Art.-Br.	F-0187/L	
Težina	kg/m	0.307
Opseg	mm	111
Dužina isporuke	mm	6500

Vezni elementi /Grilja Dalmo/

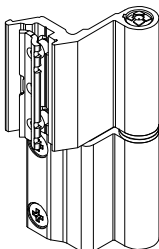
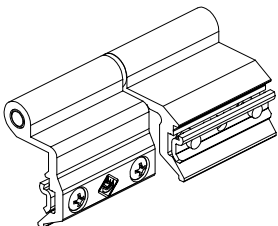
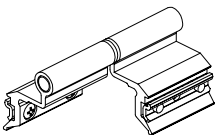
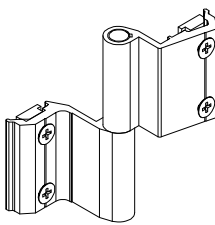
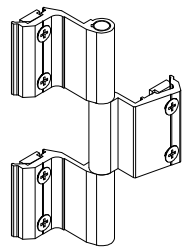
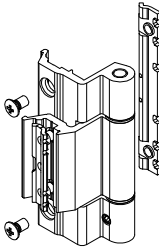
CODE	Izgled-presjek	Opis	Materijal	Nap.
730.013		- Kutna spojnica za komoru 42x11 - Stara oznaka: 0432 (Monticelli) - Kutna spojnica za komoru 42x11 - Stara oznaka: A0311 (Master)	AL	
731.005		- Pomoćna kutna spojnica - Stara oznaka: (A2181) - Proizvođač: Master Italy	PVC	
731.006		- Pomoćna kutna spojnica - Stara oznaka: (P.K široki)	PVC	
710.101		- Veznik - Stara oznaka D-200	Al.	

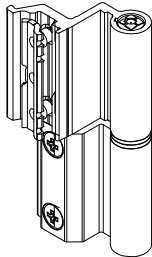
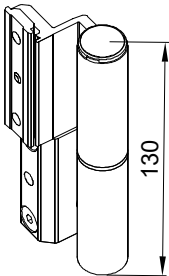
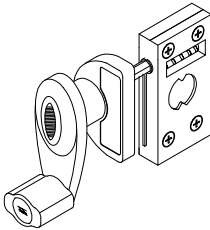
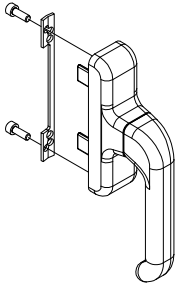
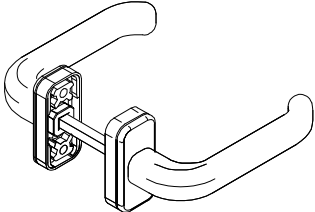
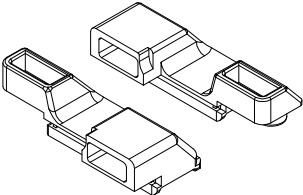
PVC elementi /Grilja Dalmo/

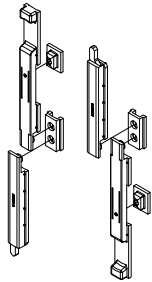
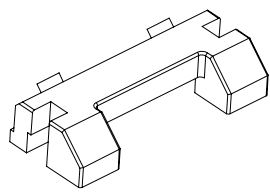
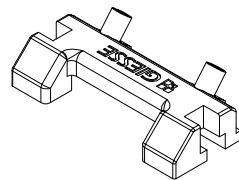
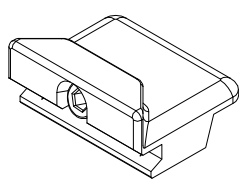
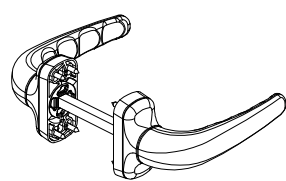
CODE	Izgled-presjek	Opis	Materijal	Nap.
360.001		- Čep za profil D45-030 - Stara oznaka (A2110) - Proizvođač: Master		
360.002		- Čep za profil D45-030 - Stara oznaka: (02439) - Proizvođač: Giesse		
370.020		- Umetak za fiksnu grilju - umeće se u profil krila grilje D45-070 D45-078 - prihvaća profil lamele P45-631 - Stara oznaka: 698.001	PVC	
373.005		- Umetak za fiksnu grilju - umeće se u profil D45-076 - prihvaća profil lamele F-0187 - Stara oznaka: 2101-PR	PVC	L+D
373.005.99		- Početni i završni umetak za fiksnu grilju - umeće se u profil D45-076 - prihvaća profil lamele F-1705	PVC	L+D
370.021		- T-spoj prečke D45-072 - Stara oznaka T D45-072	PVC	
373.022		- T-spoj prečke D45-079 - Stara oznaka T D45-079	PVC	

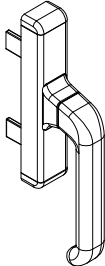
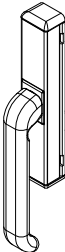
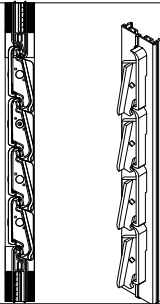
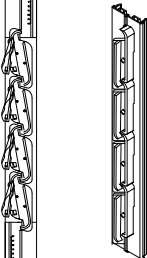
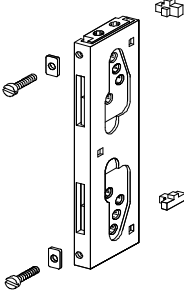
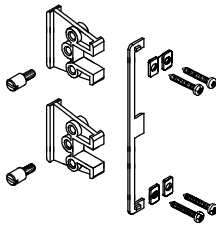
CODE	Izgled-presjek	Opis	Materijal	Nap.
370.066		-Umetak za početnu i završnu lamelu kod grilje sa pokretnim lamelama.	PVC	
370.073		-Umetak za početnu i završnu lamelu kod grilje sa pokretnim lamelama. -Za profile: D45-075;D45-075/L - B.B.C. Italija	PVC	
370.074		-Umetak za mehanizma (utor 35mm), za početnu i završnu lamelu kod grilje sa pokretnim lamelama. - B.B.C. Italija	PVC	

Mehanizmi /Grilja Dalmo/

CODE	Izgled-presjek	Opis	Materijal	Nap.
115.001.01 02 03		- Dvodijelna šarka - Stara oznaka 0128 xxx - Proizvođač: Giesse - Boje: 01- bijela; 02 - siva;03 - crna		
110.005.01 02 03		- Dvodijelna šarka - Stara oznaka A 9616 xxx - Proizvođač: Master - Boje: 01- bijela; 02 - siva;03 - crna		
110.006.01 02 03		- Šarka za treće krilo - Stara oznaka: (A9626 R xxxx) - Proizvođač: Master - Boje: 01- bijela; 02 - siva;03 - crna		
111.010.01 02 03		- Dvodijelna šarka - Stara oznaka D-100 - Proizvođač: Feal - Boje: 01- bijela; 02 - siva;03 - crna		
111.011.01 02 03		- Trodiyelna šarka-češalj - Stara oznaka D-120 - Proizvođač: Feal - Boje: 01- bijela; 02 - siva;03 - crna		
115.002.01 02 03		- Trodiyelna šarka-češalj - Stara oznaka: (0602 xxx) - Proizvođač: Giesse - Boje: 01- bijela; 02 - siva;03 - crna		

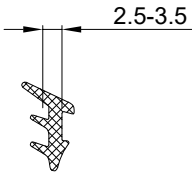
CODE	Izgled-presjek	Opis	Materijal	Nap.
115.003.01 02 03		- Šarka za treće krilo - Stara oznaka: (0143 xxx) - Proizvođač: Giesse - Boje: 01- bijela; 02 - siva;03 - crna		
115.004.01 02 03		- Šarka za vrata - Stara oznaka: (0592 xxx) - Proizvođač: Giesse - Boje: 01- bijela; 02 - siva;03 - crna		
140.045.01 03		- Ručica za okretanje lamela - Stara oznaka BBC ROLY - Boje 01- bijela; 03- crna Za mehanizam 35 mm		
105.002.01 02 03		- Dvostrana ručka za unutarnje otvaranje - Stara oznaka: (1000 xxxx) - Proizvođač: Giesse		
105.003.01 02 03		- Ručka za vrata - Stara oznaka: (2422 xxxx) - Proizvođač: Giesse - Boje: 01- bijela; 02 - siva;03 - crna		
143.014		- Vezni element ručke za unutra - Stara oznaka: (02385) - Proizvođač: Giesse		

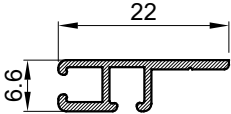
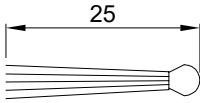
CODE	Izgled-presjek	Opis	Materijal	Nap.
143.017		- Fiksni zapinjač pomoćnog krila - Stara oznaka 403.801.55 (02131)		
143.018		- Zapinjač - Stara oznaka 404.120.55 (02141) - Proizvođač: Giesse		
143.019		- Pojedinačni nasuprotni zasun - Stara oznaka: (A4217) - Proizvođač: Master		
143.020		- Pojedinačni nasuprotni zasun - Stara oznaka: (01317) - Proizvođač: Giesse		
143.021		- Umetak za treće ključanje - Stara oznaka: (1343) - Proizvođač: Giesse		
100.002.01 02 03		- Ručka za vrata - Stara oznaka 290.036.xxx (A3060 xxxx) - Proizvođač: Giesse - Boje: 01- bijela; 02 - siva; 03 - crna		

CODE	Izgled-presjek	Opis	Materijal	Nap.
105.004.01 02 03		- Ručka grilje-široka - Stara oznaka: 1004 - Proizvođač: Giesse - Boje: 01- bijela; 02 - siva; 03 - crna Debljina ručke 56mm		
100.000.01 02 03		- Ručka grilje-uska - Stara oznaka: 1056 - proizvođač: Giesse - Boje: 01- bijela; 02 - siva; 03 - crna Debljina ručke 38mm		
140.043.01 03		- Mehanizam za grilje 35 mm ,5 m (ljevi + desni) - Stara oznaka: BBC D45-074 - Proizvođač BBC Italy - Boje: 01- bijela; 03- crna		
140.044.01 03		- Mehanizam za grilje 35 mm ,5 m (ljevi + desni) - Stara oznaka: BBC 89-5m P45-631 - Proizvođač BBC Italy - Boje: 01- bijela; 03- crna		
143.015		- Vezni element ručke za vani-grilja - Stara oznaka 404.130.01 (02250) - Proizvođač: Giesse		
143.013		- Vezni elementi ručke - Stara oznaka: 2377		

CODE	Izgled-presjek	Opis	Materijal	Nap.
126.004		- Brava za prečku grilje - Stara oznaka 704602S		
126.005		- Cilindar za bravu 126.004 - Stara oznaka 83002727 - L=54mm (27+27), 3 ključa		

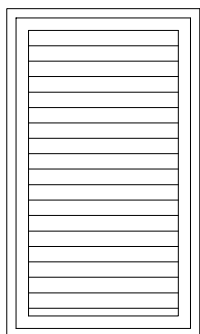
Brtvila
/Grilja Dalmo/

CODE	Izgled-presjek	Opis	Materijal	Nap.
310.001		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (PR1011-1866)	EPDM	
310.002		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (PR1012-3866)		
312.002		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (01866)		
312.003		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (03866)		
312.004		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka 02405 - Brtva za utiskivanje	EPDM	
344.014		- Brtva na spoju lamela - Stara oznaka: C781-M	EPDM	
344.010		-Brtva na spoju lamela -Stara oznaka: 01104-M	EPDM	
311.001		- Brtva prema staklu /unutarnja/ - Stara oznaka 210.001.125 (921)	EPDM	71

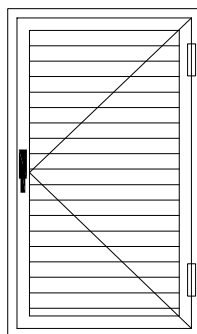
CODE	Izgled-presjek	Opis	Materijal	Nap.
521.001		- Držać četkaste brtve L=2500 mm - Stara oznaka Z 801	Al.	
347.001		- Četkasta brtva L=2500 mm - Stara oznaka Z 802		

Presjeci /Grilja Dalmo/

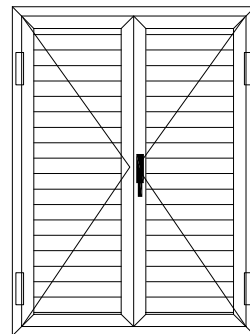
TIPOLOGIJA



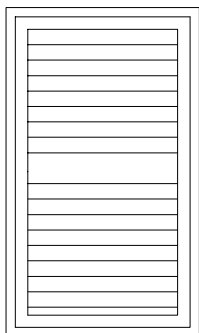
Fiksna grilja



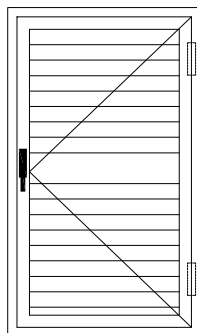
Jednokrilna prozorska grilja



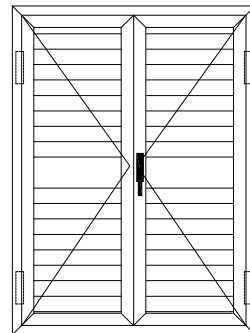
Dvokrilna prozorska grilja



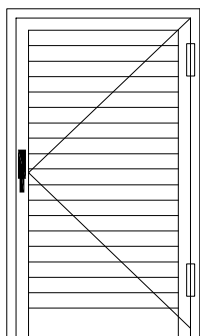
Fiksna grilja s prečkom



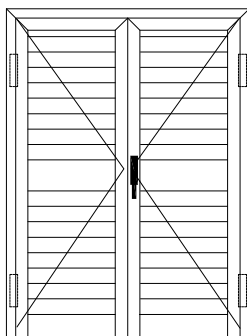
Jednokrilna prozorska grilja s prečkom



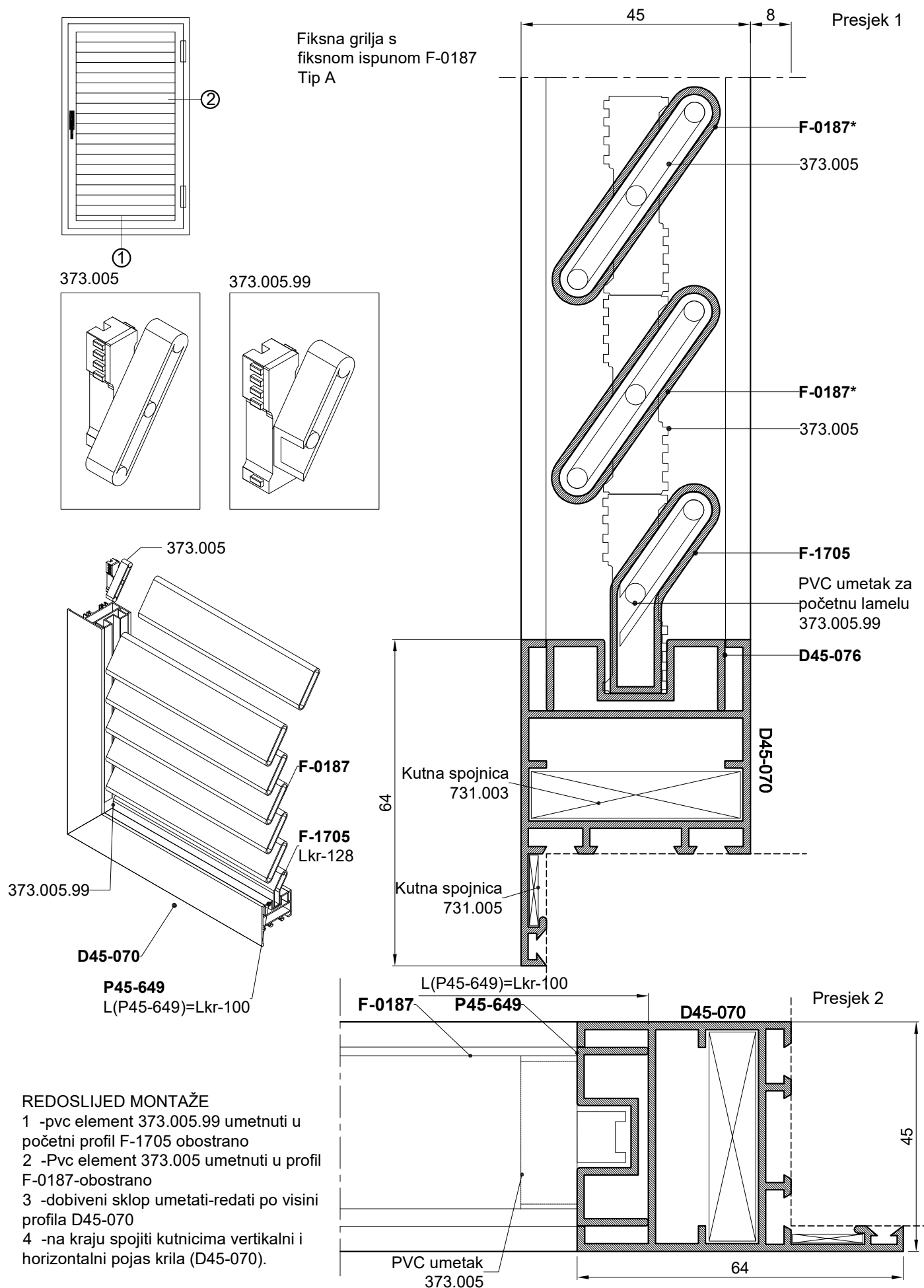
Dvokrilna prozorska grilja s prečkom

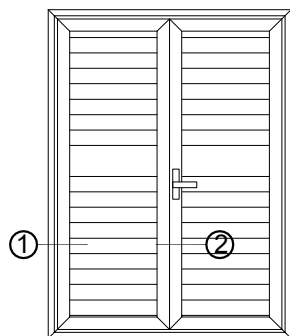


Jednokrilna grilja bez praga



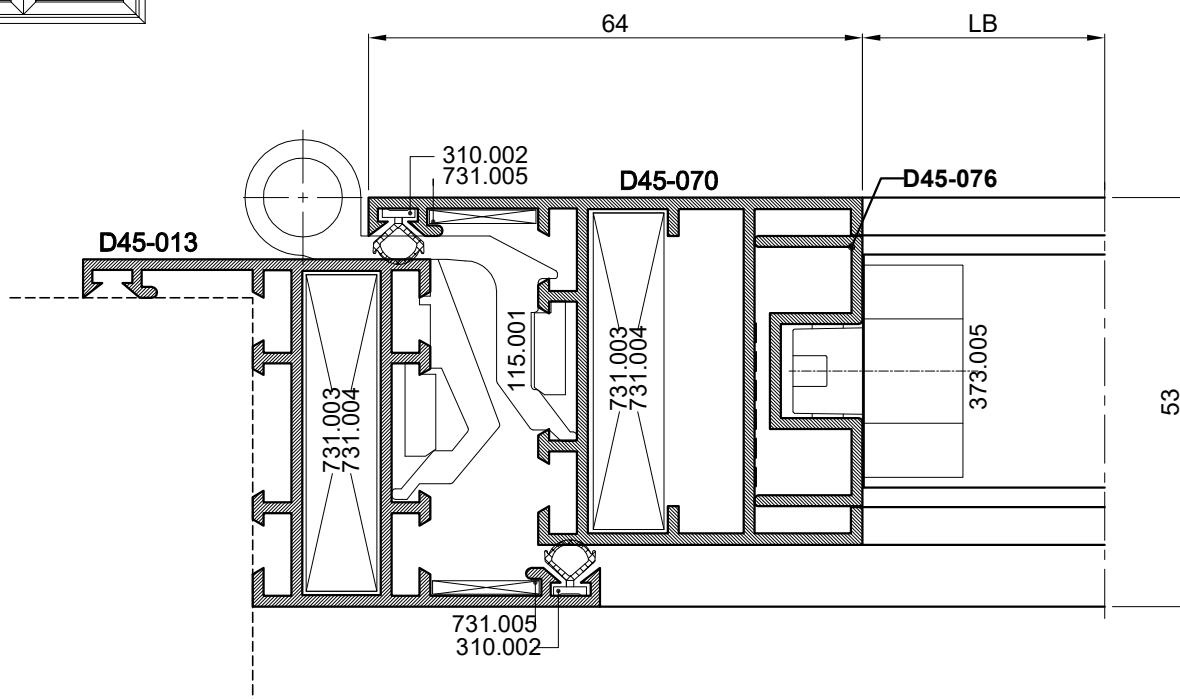
Dvokrilna grilja bez praga



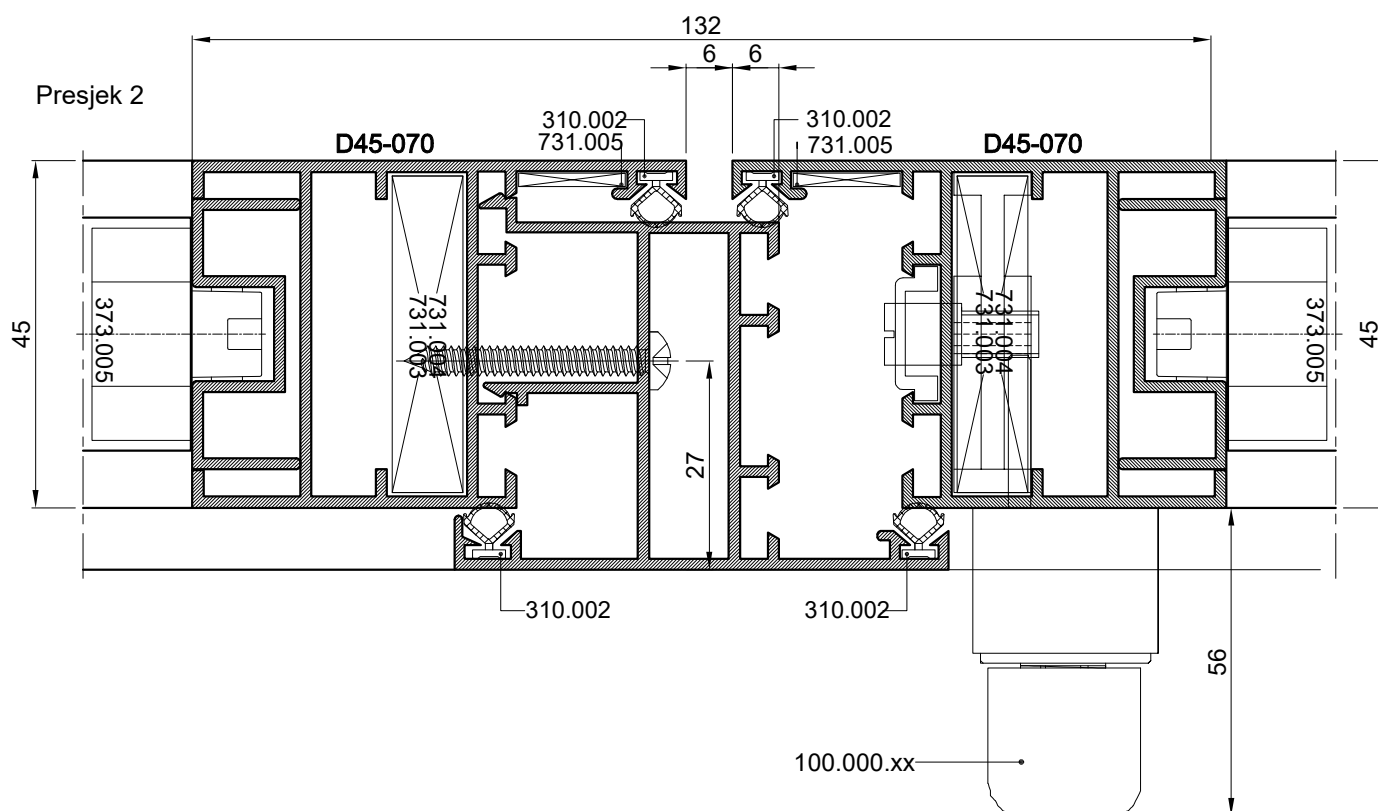


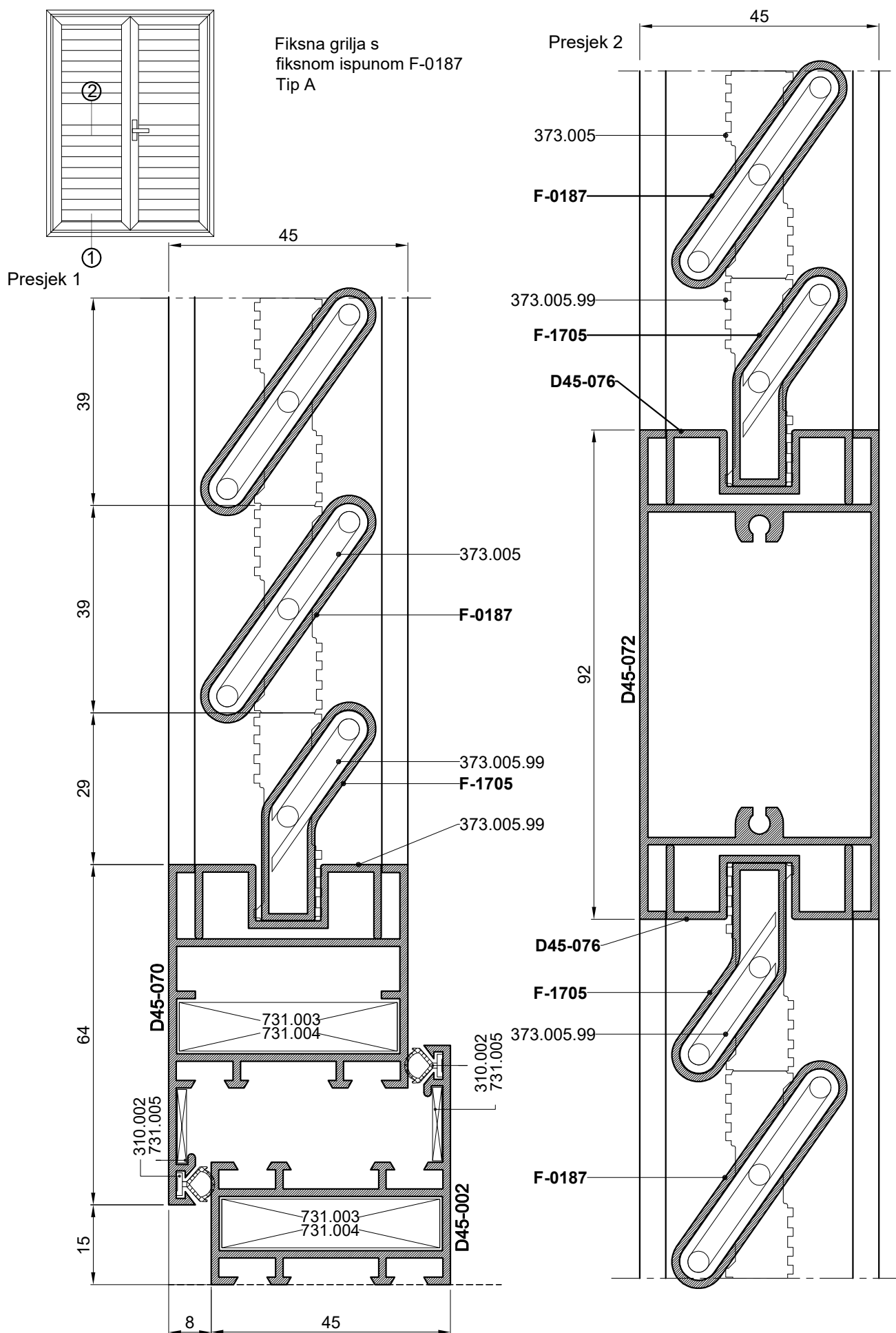
Grilja s fiksnim lamelama
Mjera pilanja lamela F-0187 je L(F-0187)=Lkrila-128
Tip A

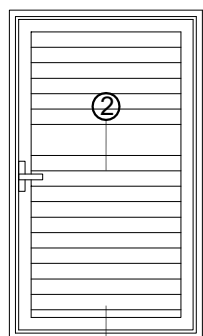
Presjek 1



Presjek 2







②

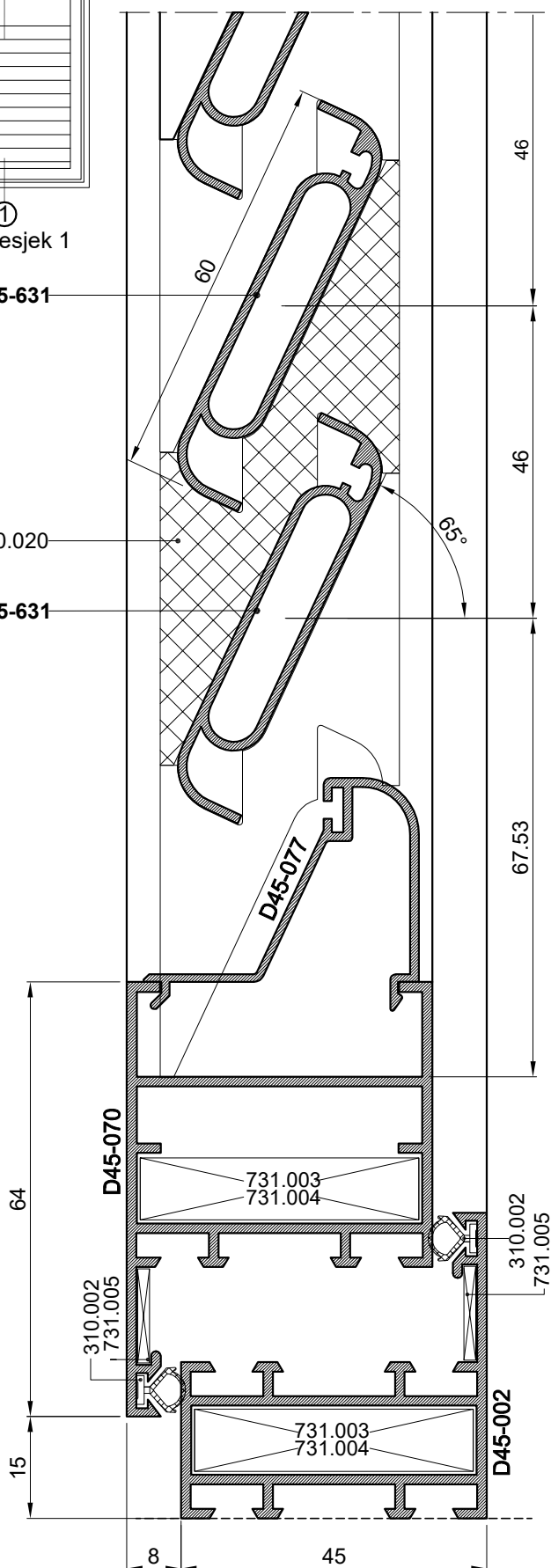
Grilja s fiksnim lamelama P45-631
Tip B

①
Presjek 1

P45-631

370.020

P45-631



Presjek 2

P45-631

D45-077

92

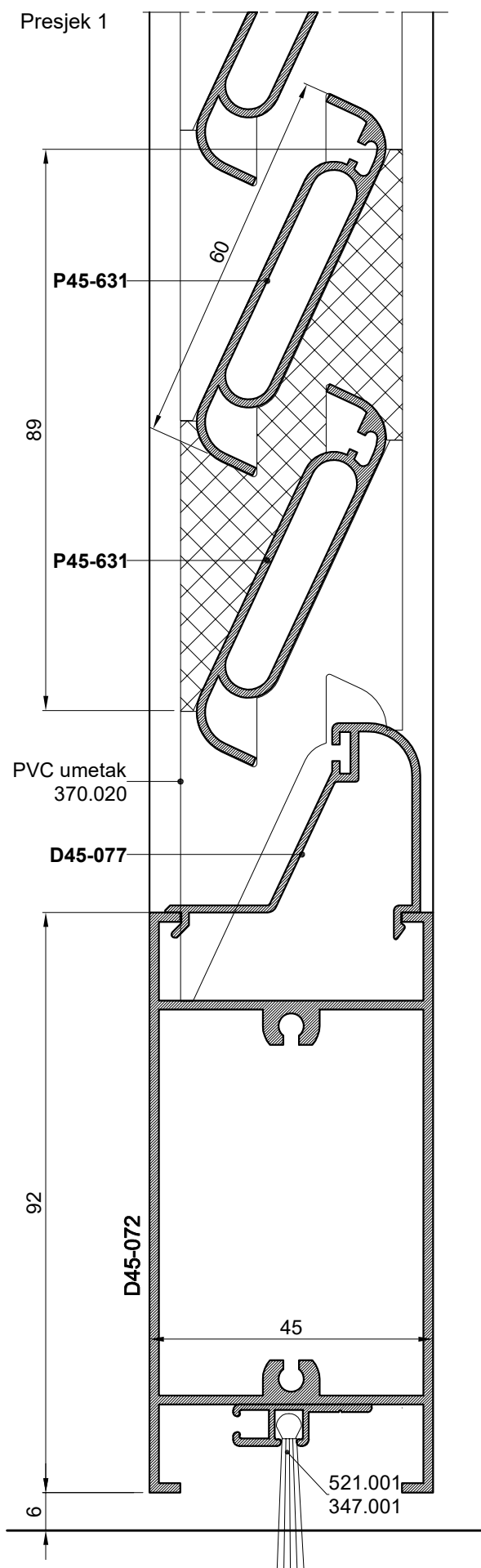
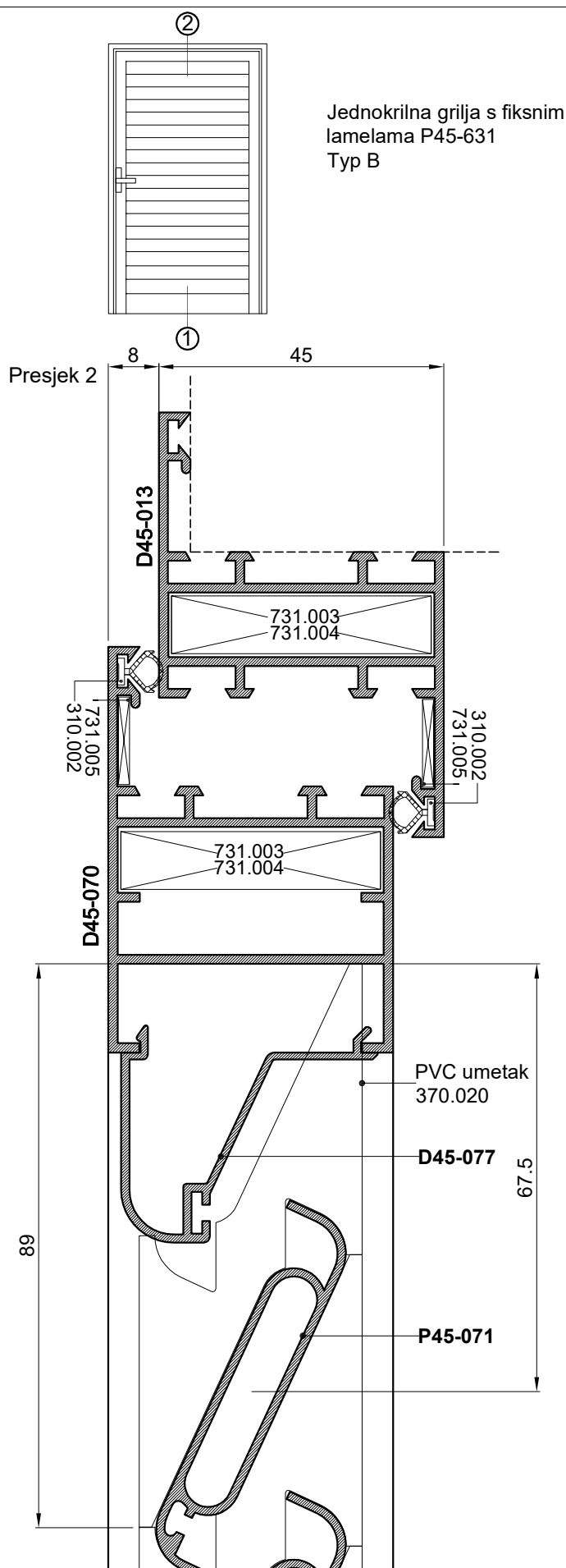
D45-072

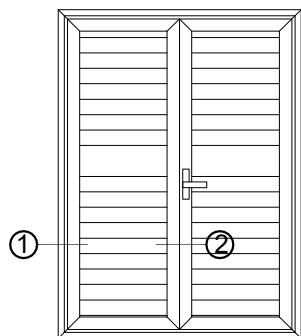
D45-077

P45-631

P45-631

89

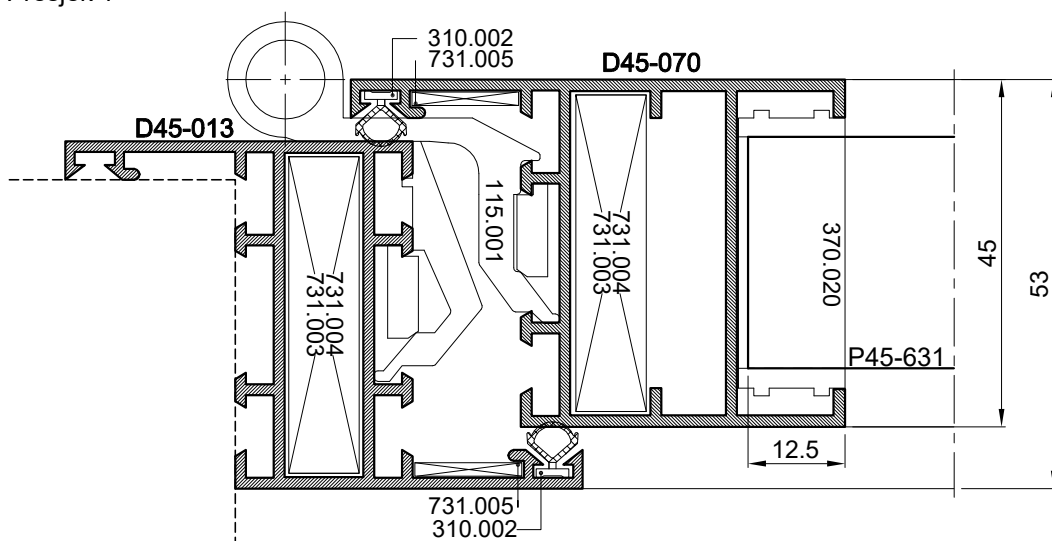




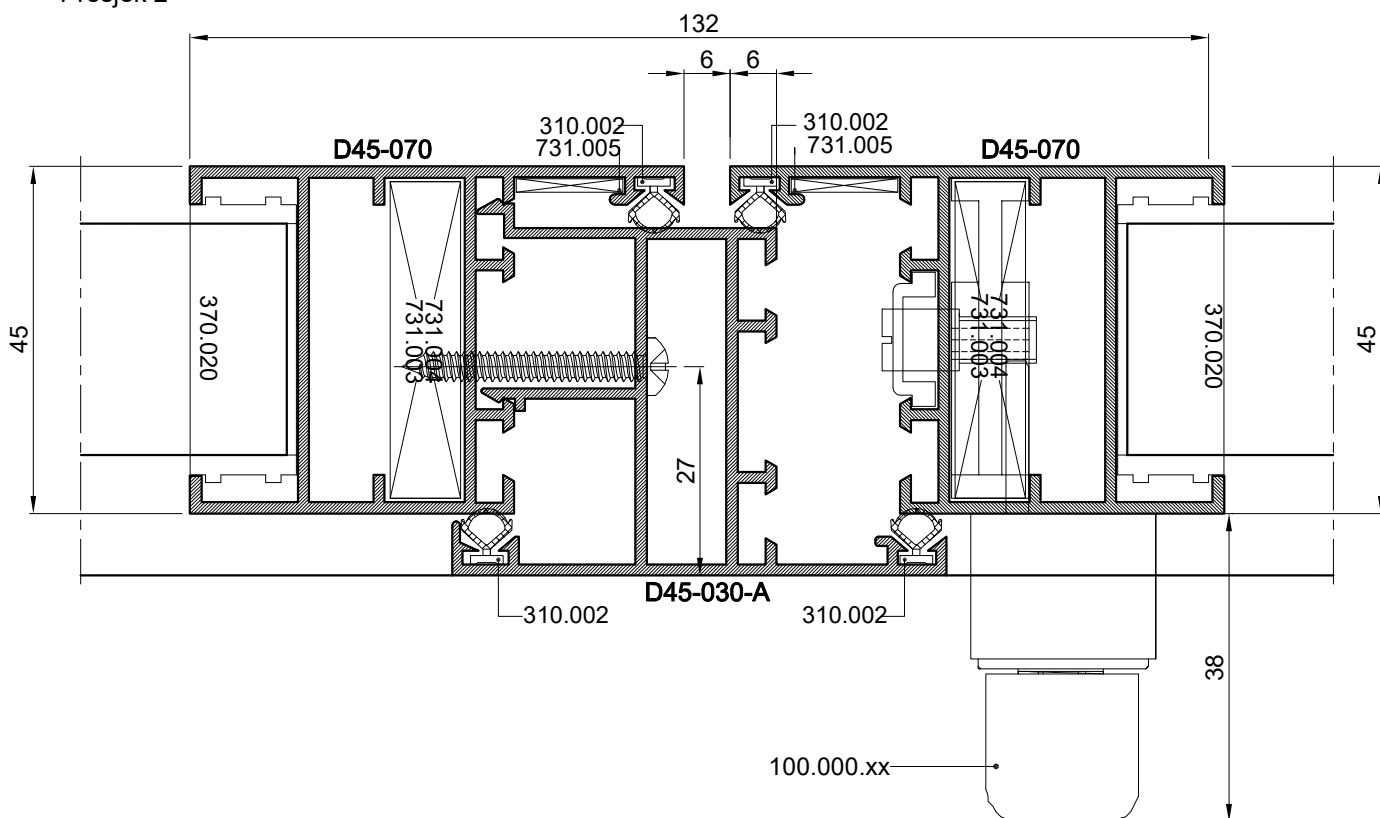
Grilja s fiksnim lamelama-Typ1

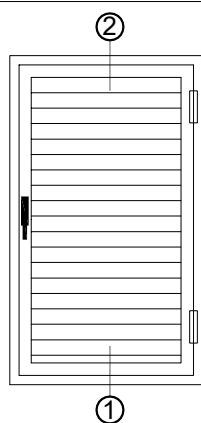
Mjera pilanja lamela P45-631 je $L(P45-631)=Lkrila-103$

Presjek 1



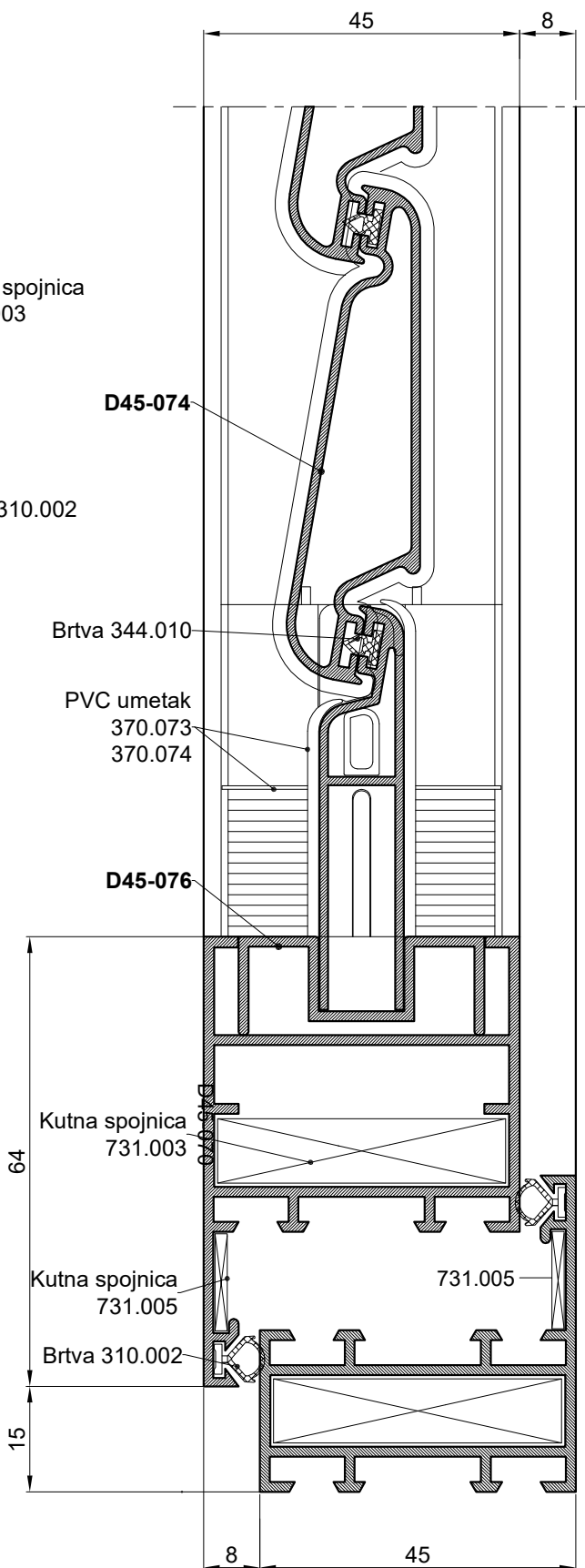
Presjek 2



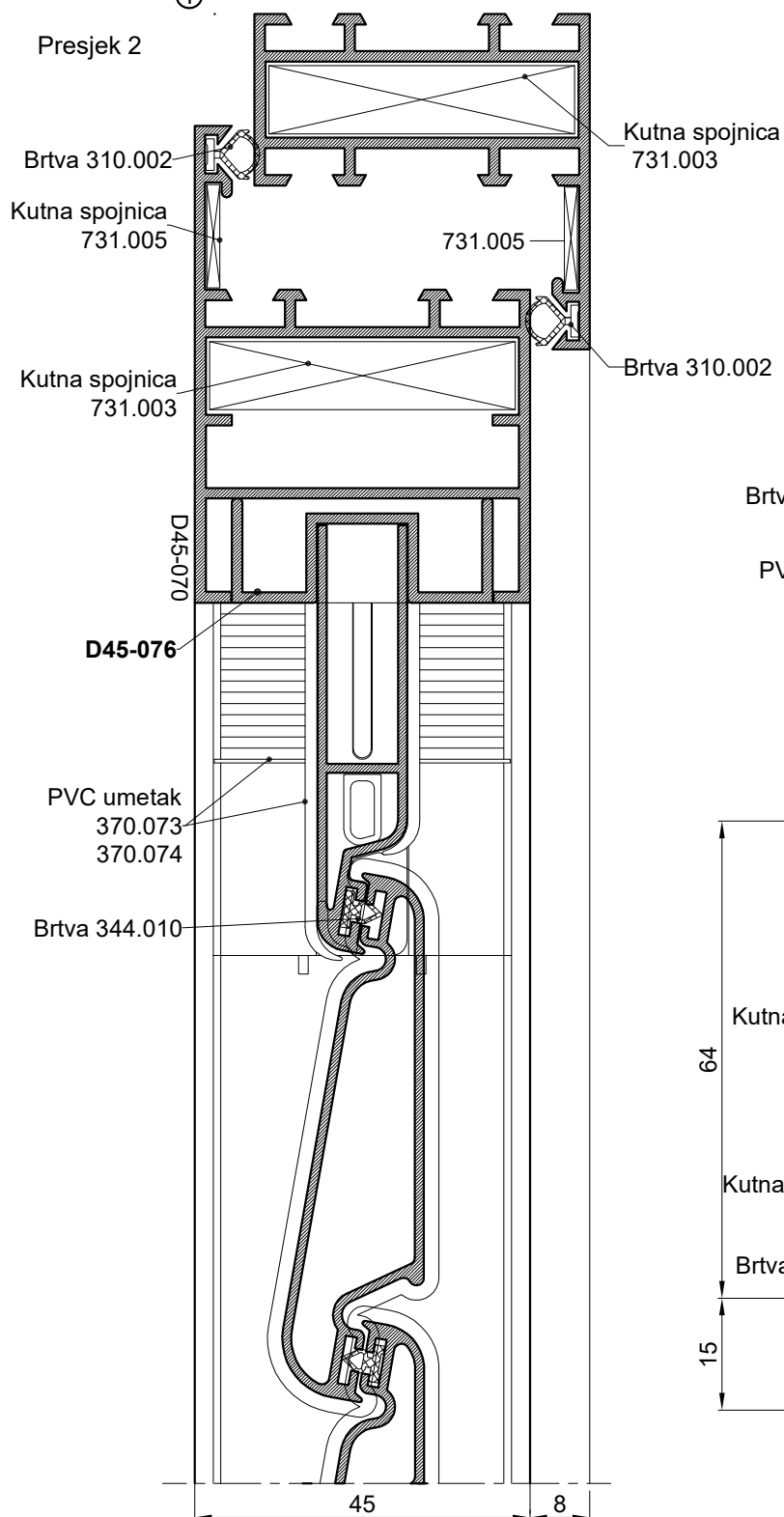


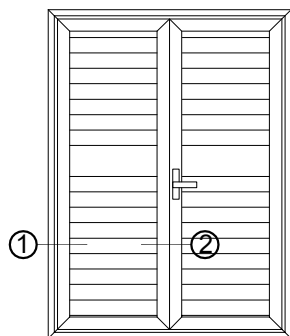
Jednokrilna grilja s pokretnom ispunom
D45-074

Presjek 1



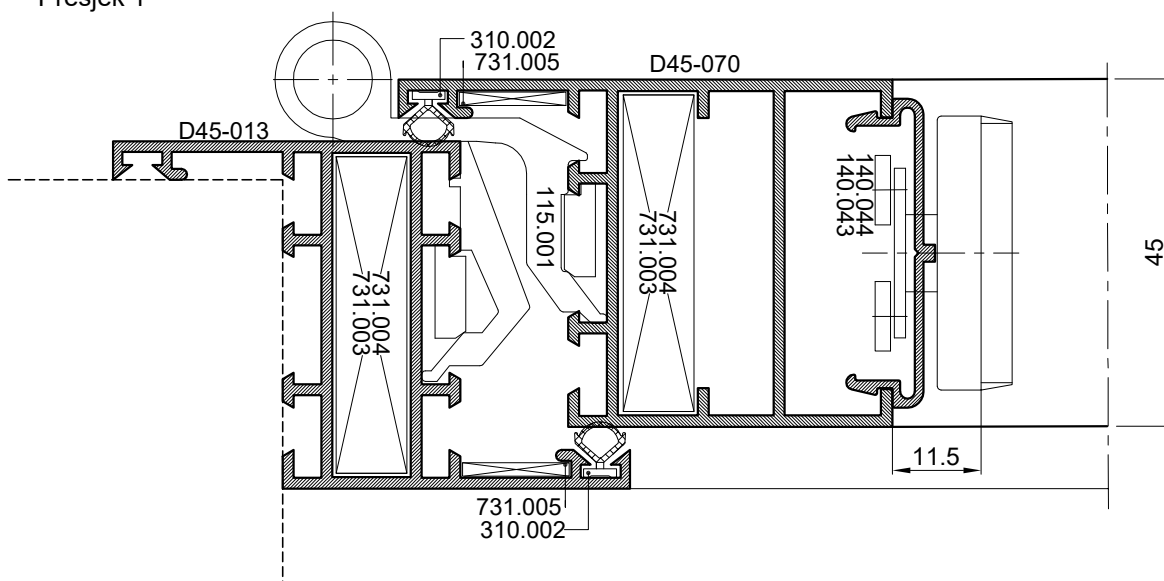
Presjek 2



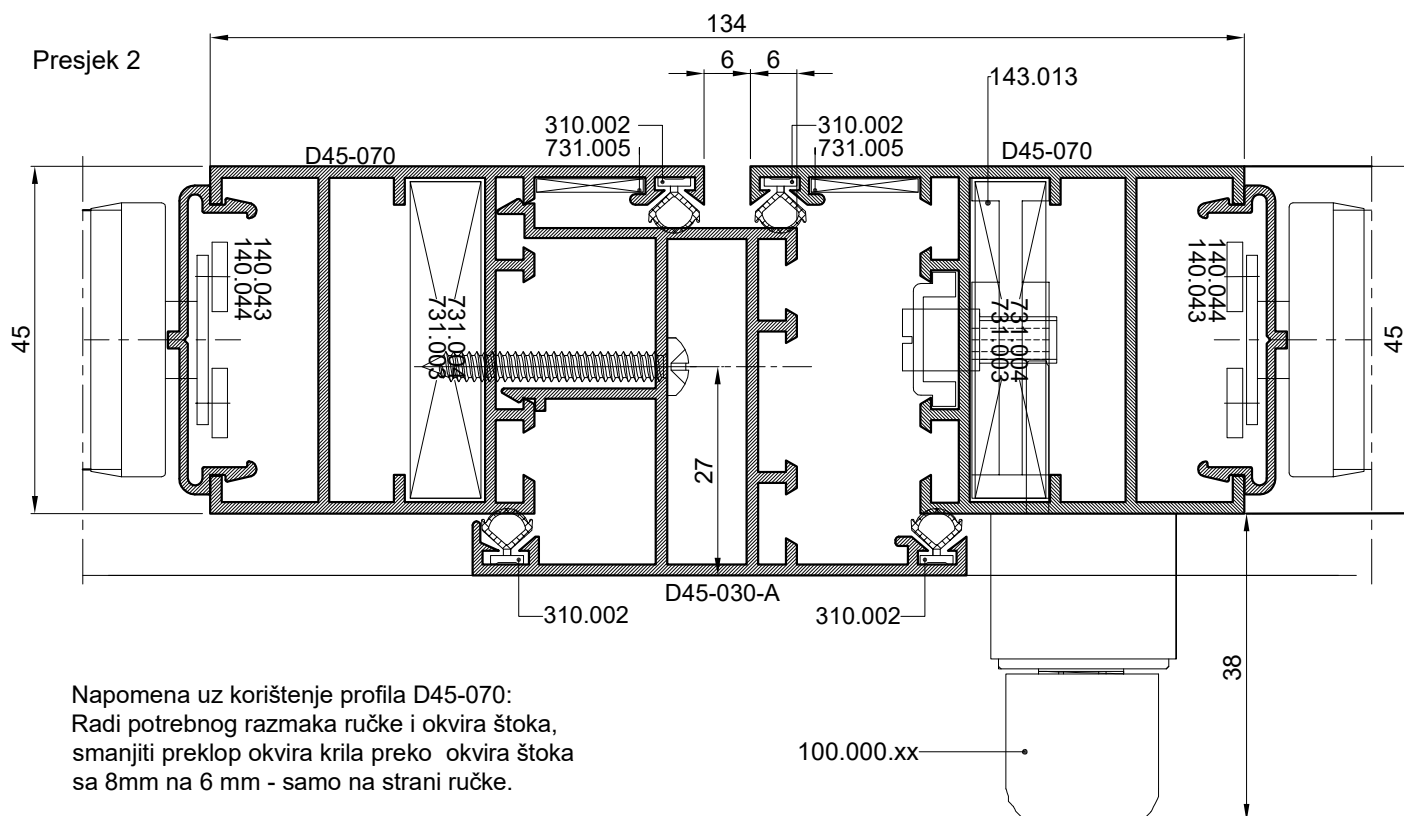


Dvokrilna grilja s pokretnom ispunom

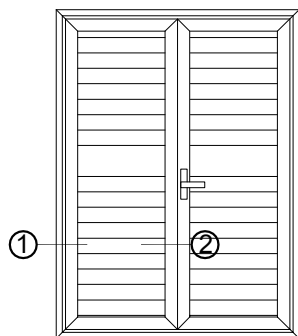
Presjek 1



Presjek 2

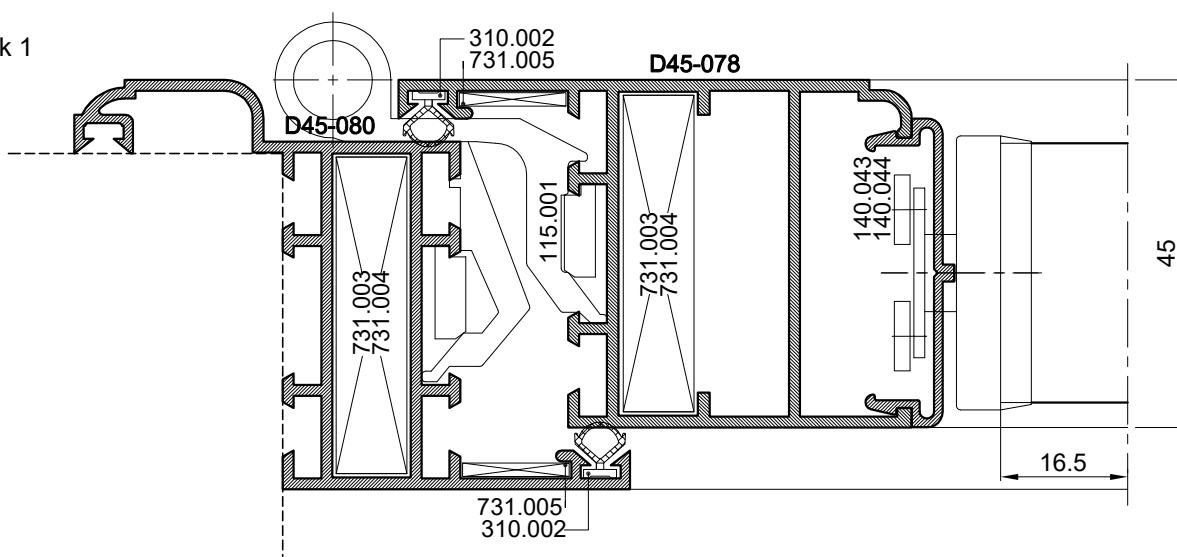


Napomena uz korištenje profila D45-070:
Radi potrebnog razmaka ručke i okvira štoka,
smanjiti preklop okvira krila preko okvira štoka
sa 8mm na 6 mm - samo na strani ručke.

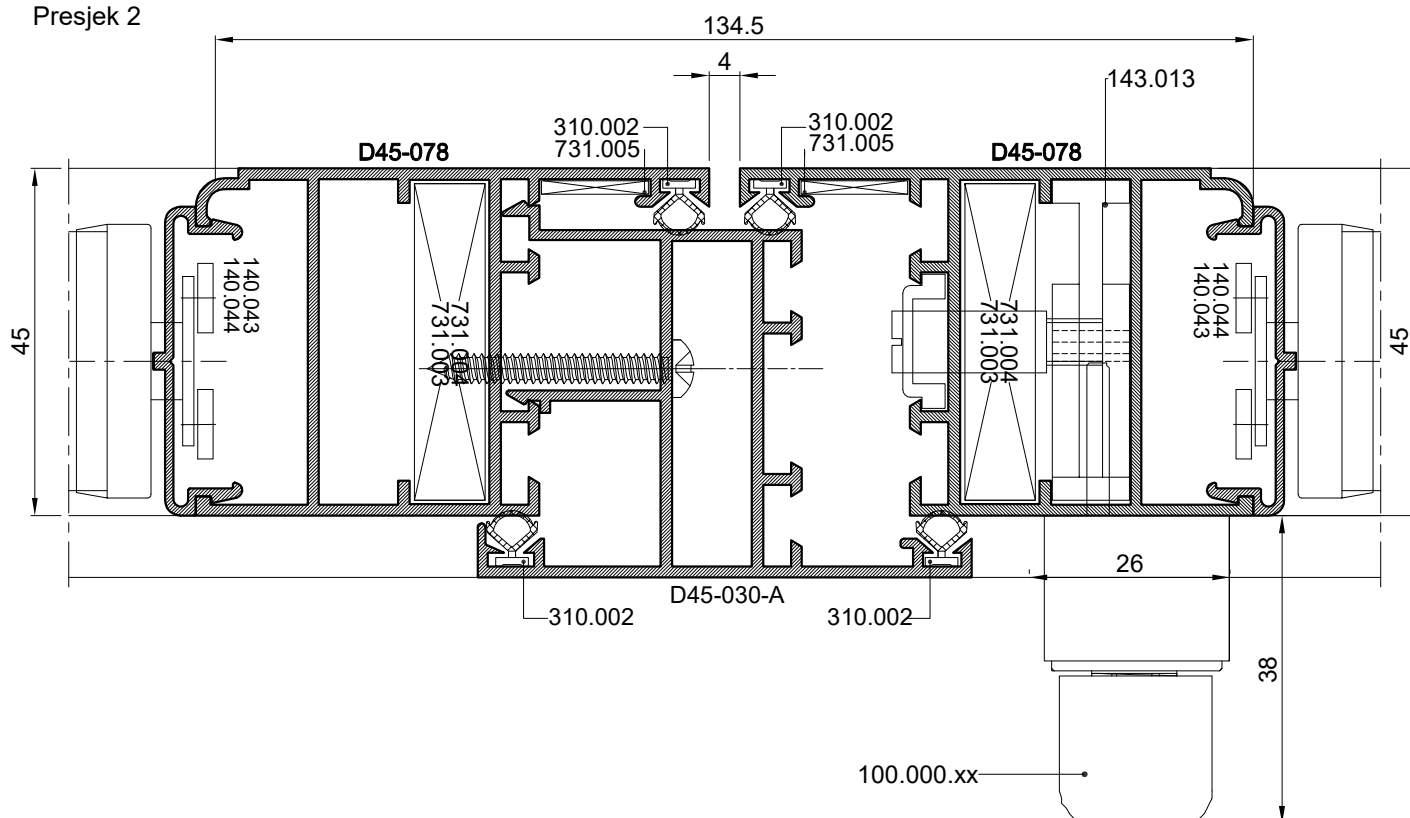


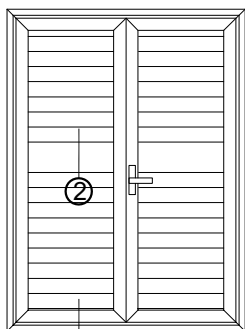
Dvokrilna grilja s pokretnom ispunom

Presjek 1



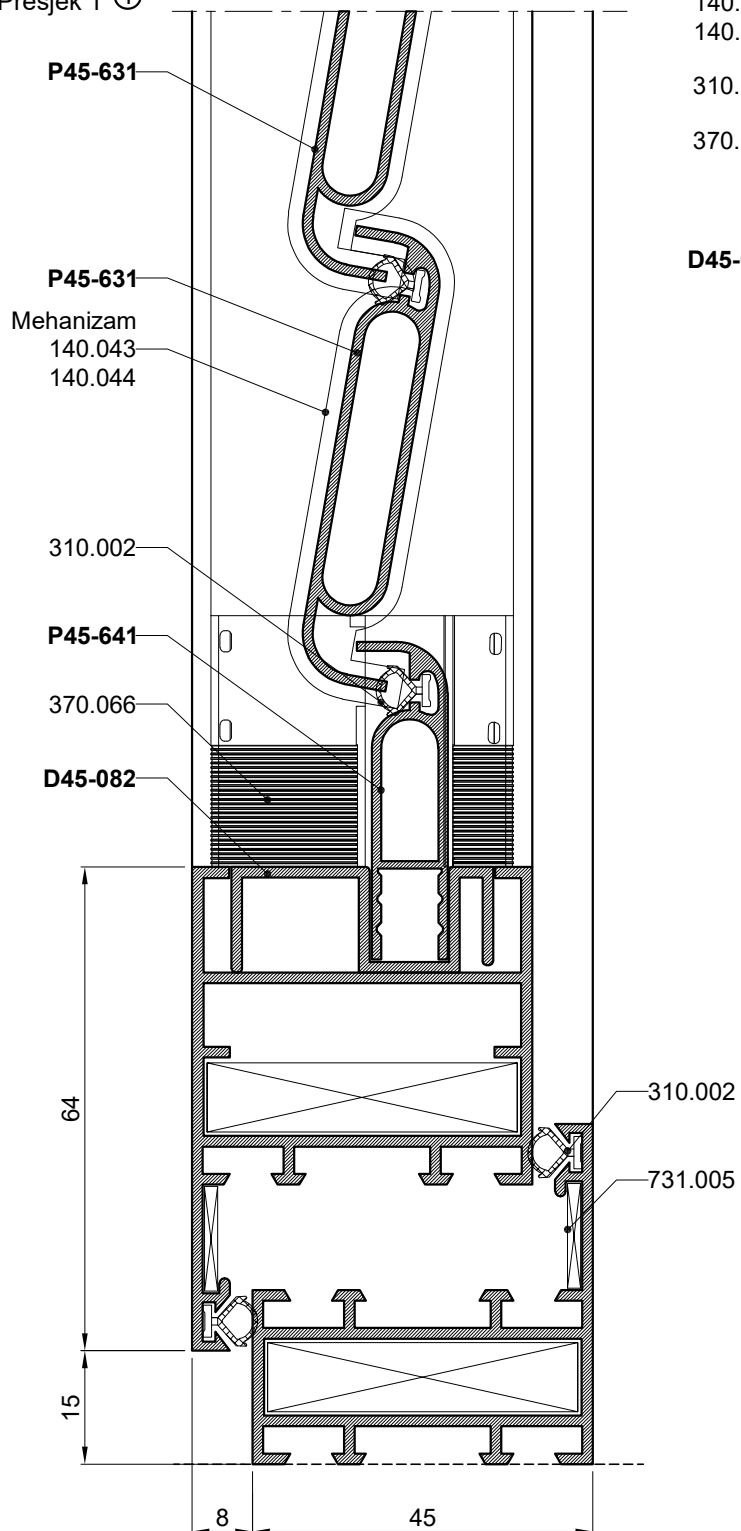
Presjek 2



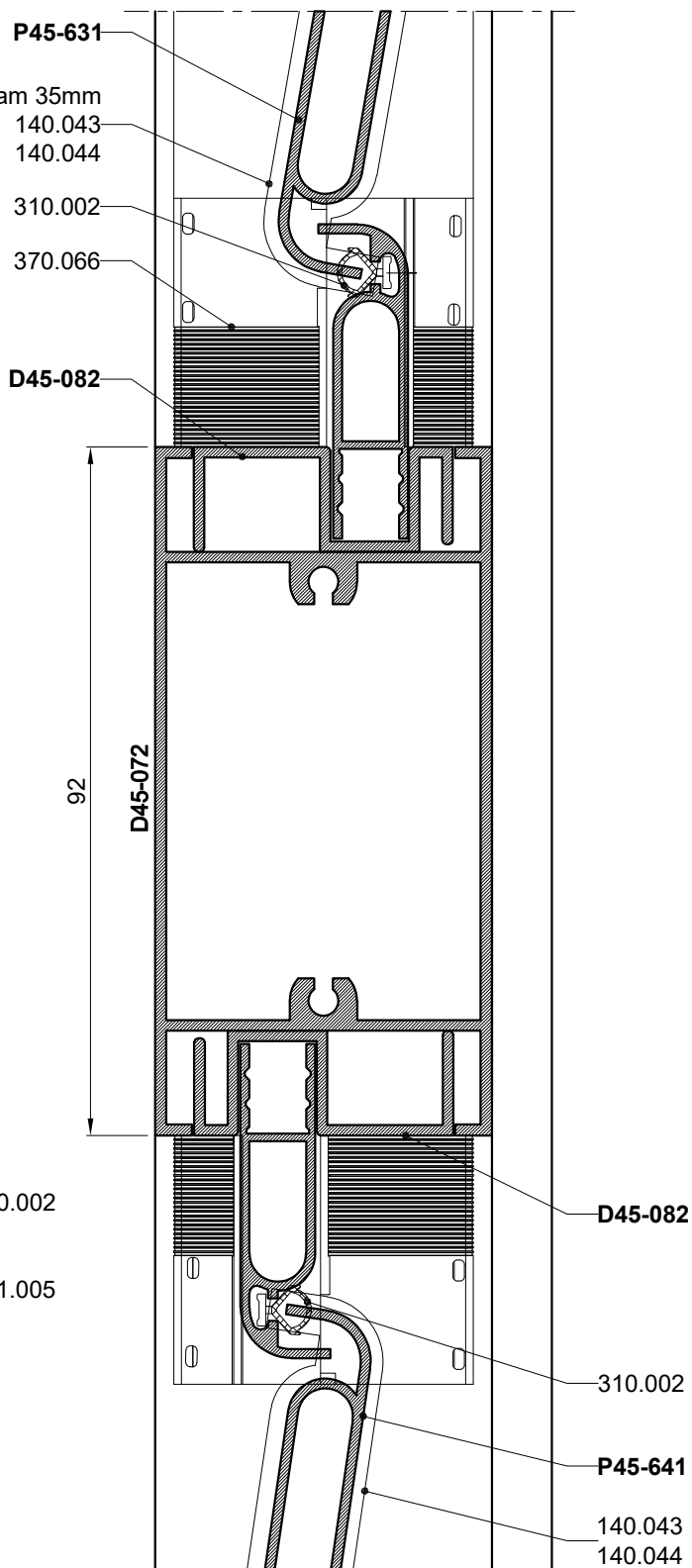


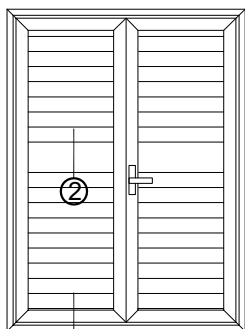
Dvokrilna grilja s pokretnom ispunom i prečkom

Presjek 1 ①



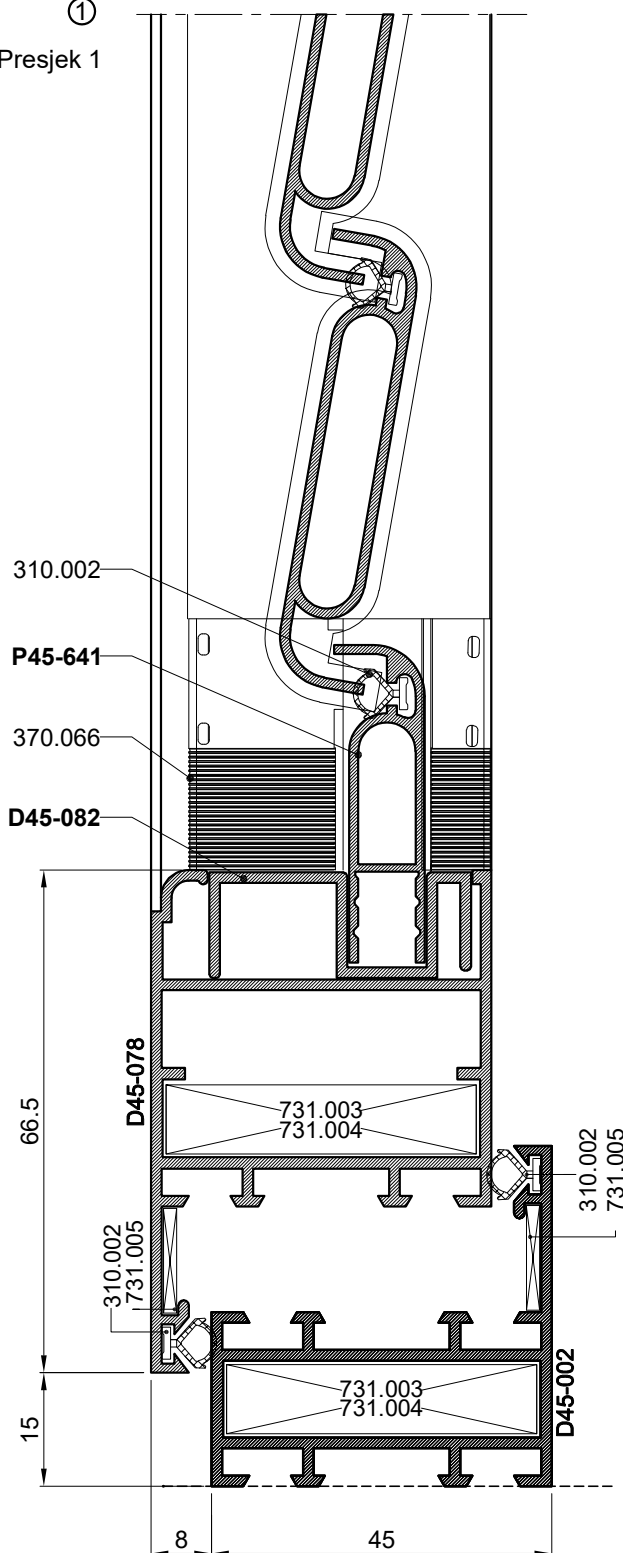
Presjek 2



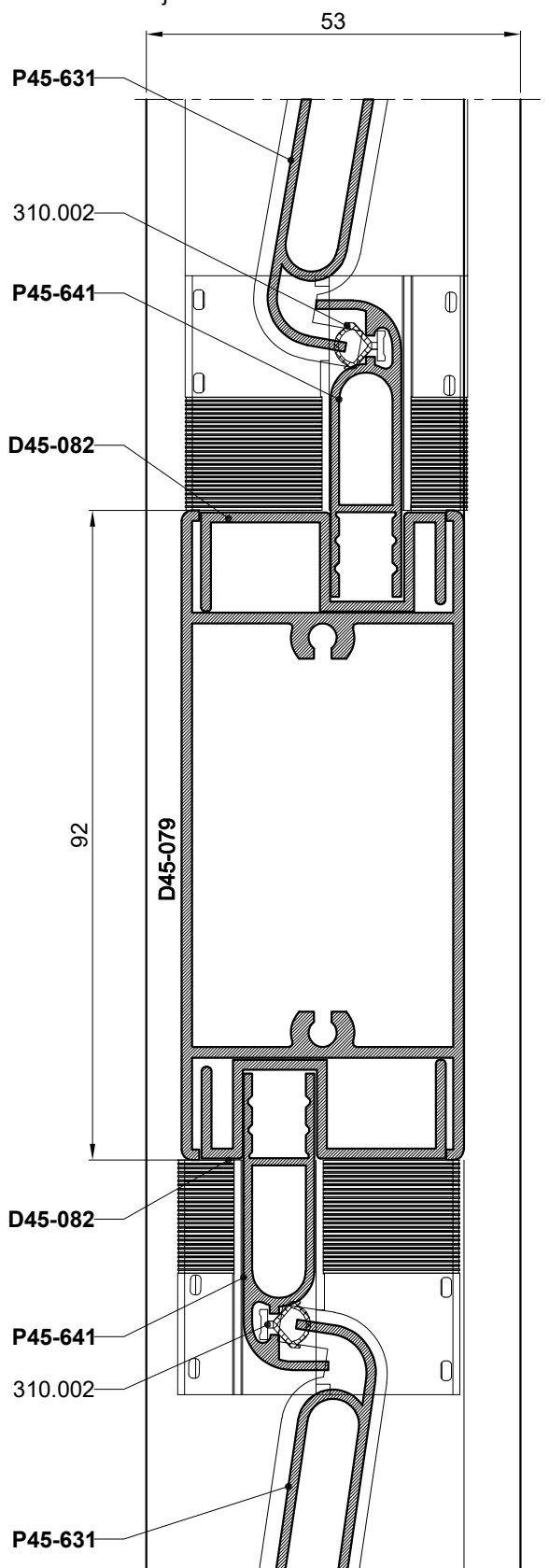


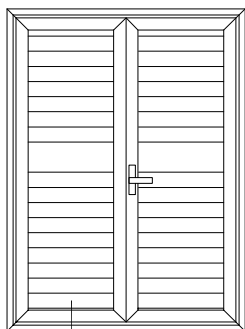
Dvokrilna grilja s pokretnom ispunom i prečkom

Presjek 1

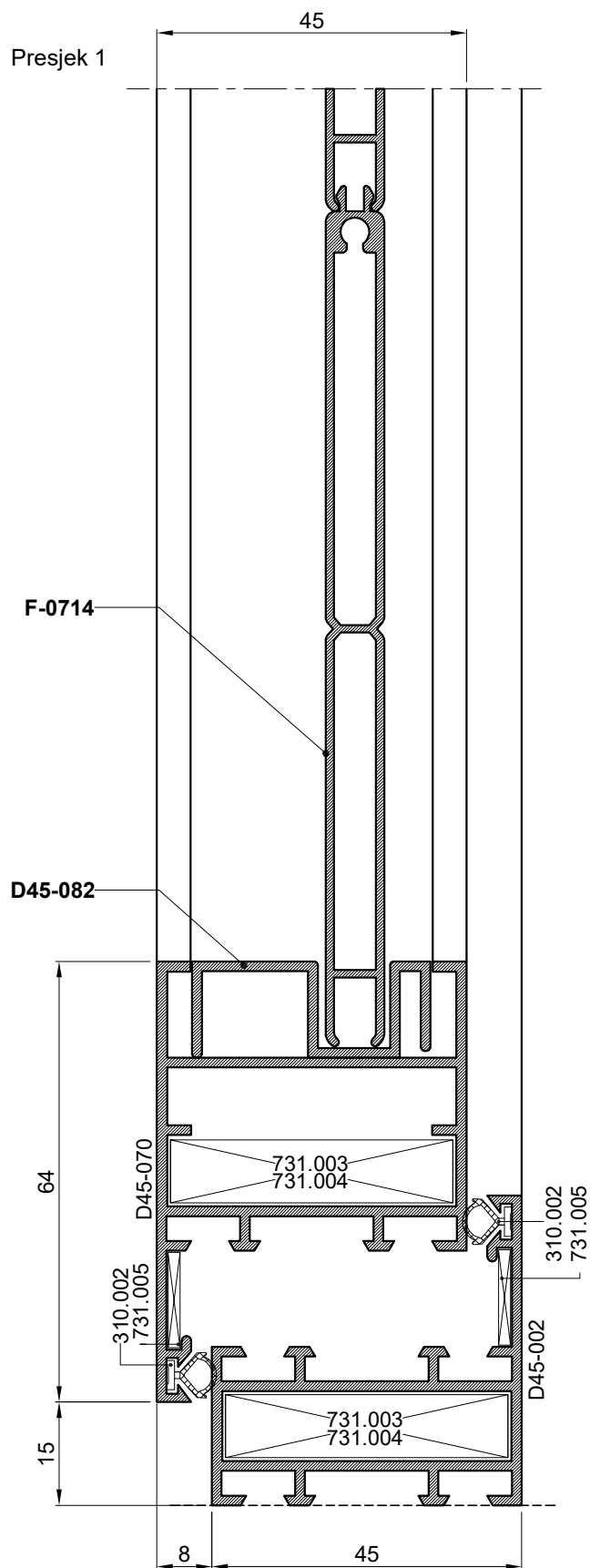
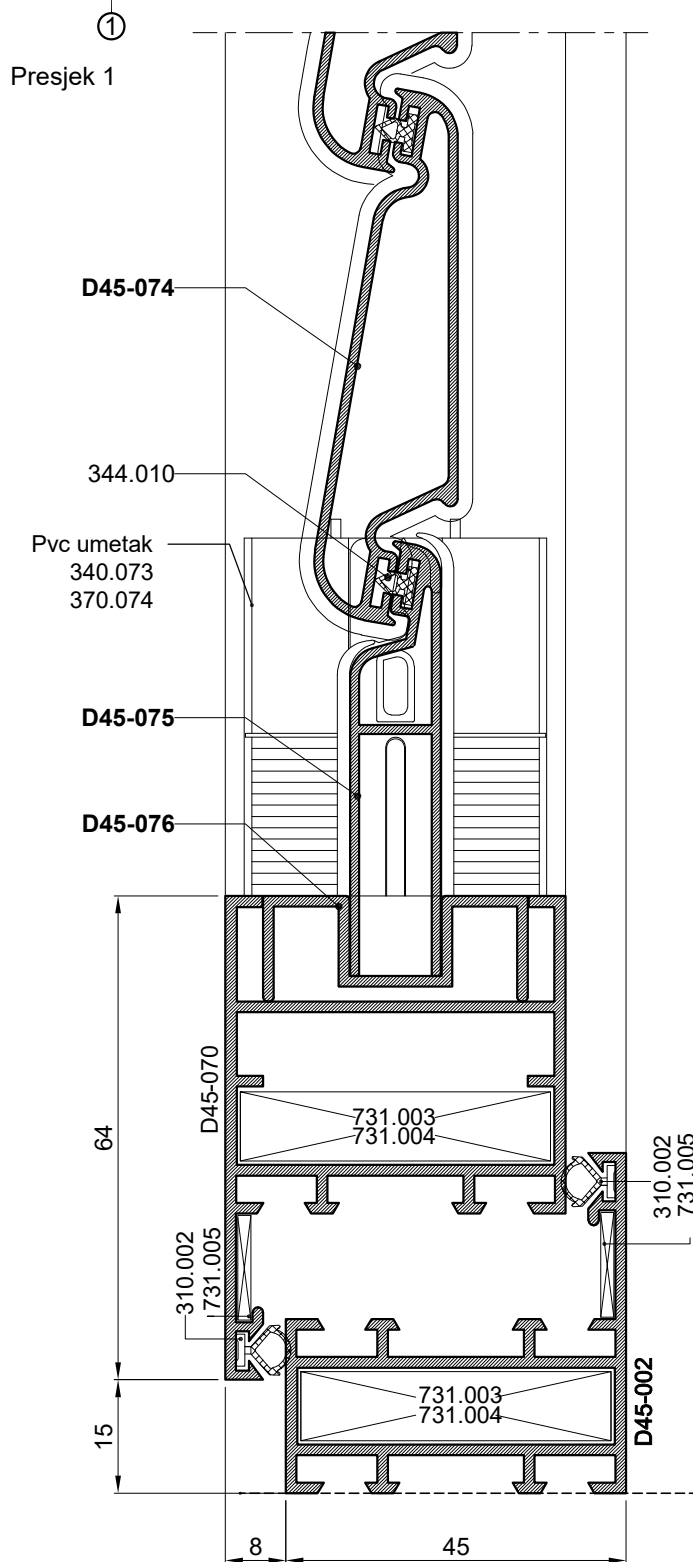


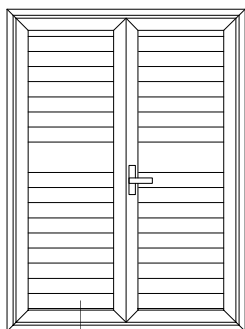
Presjek 2



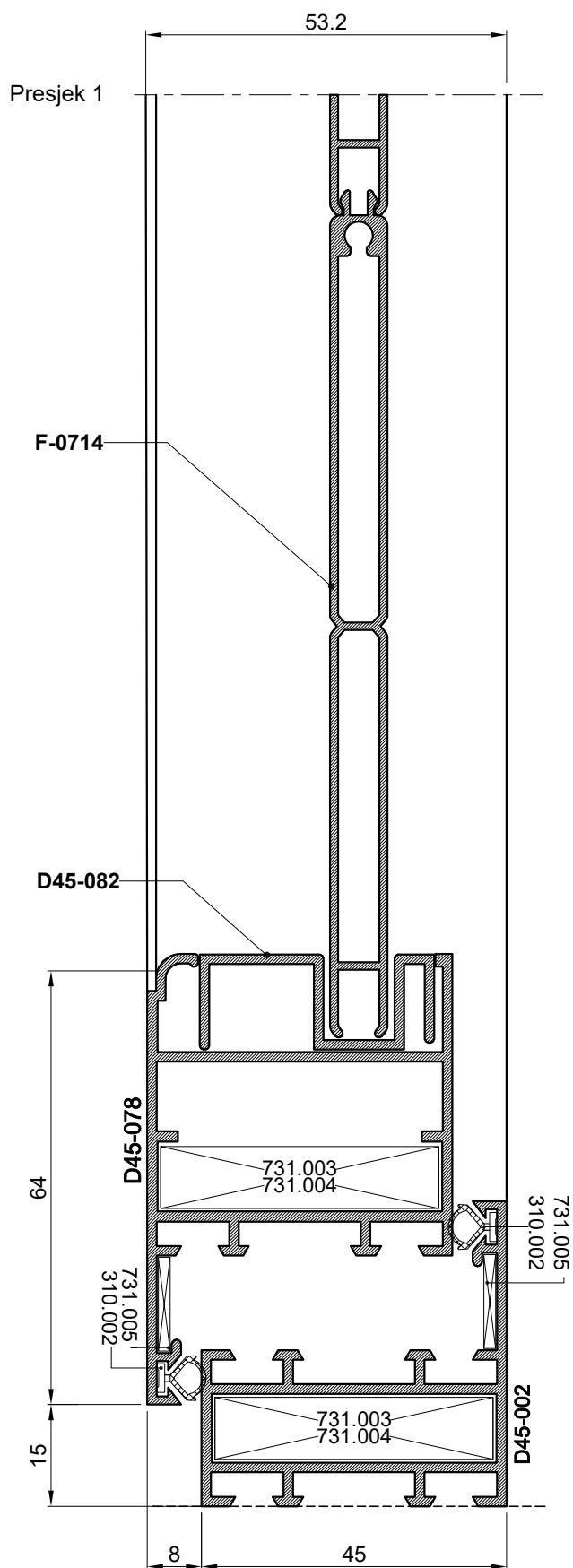
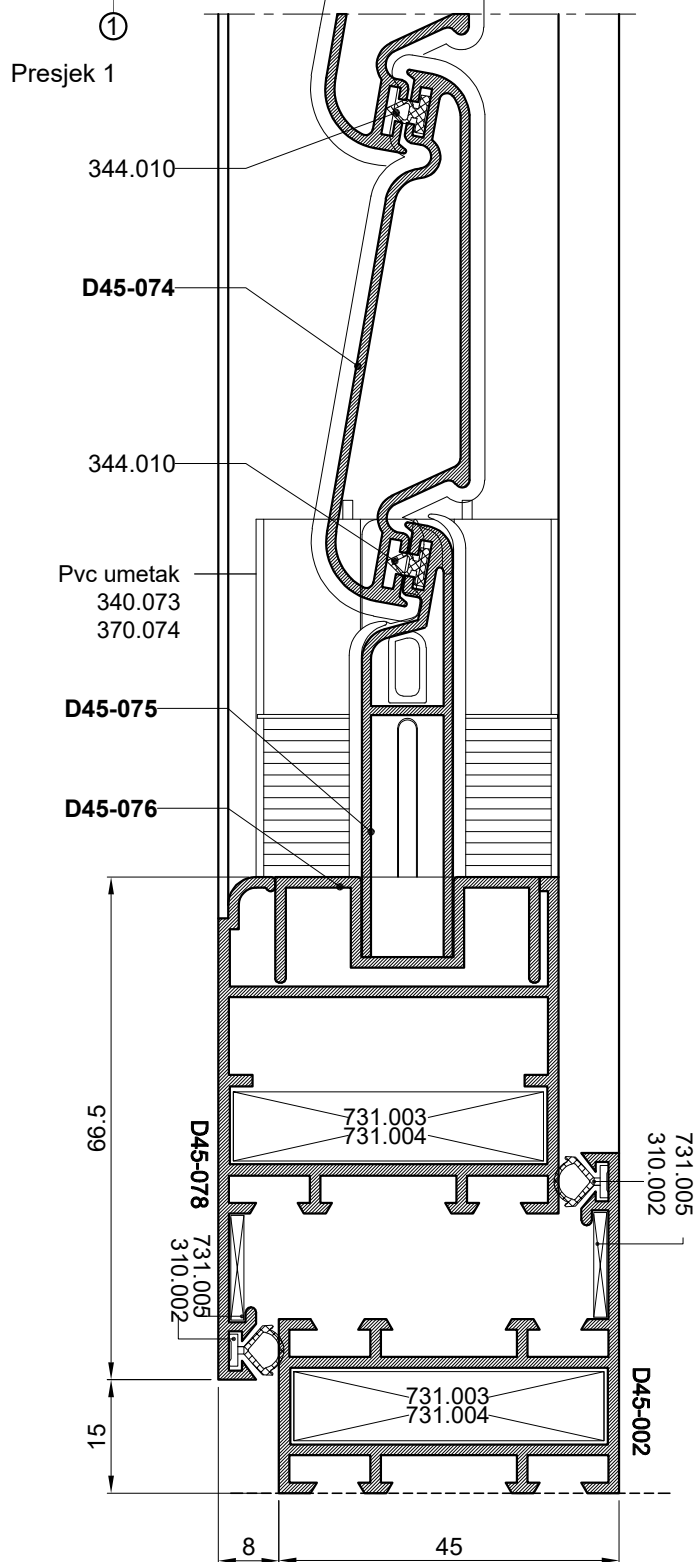


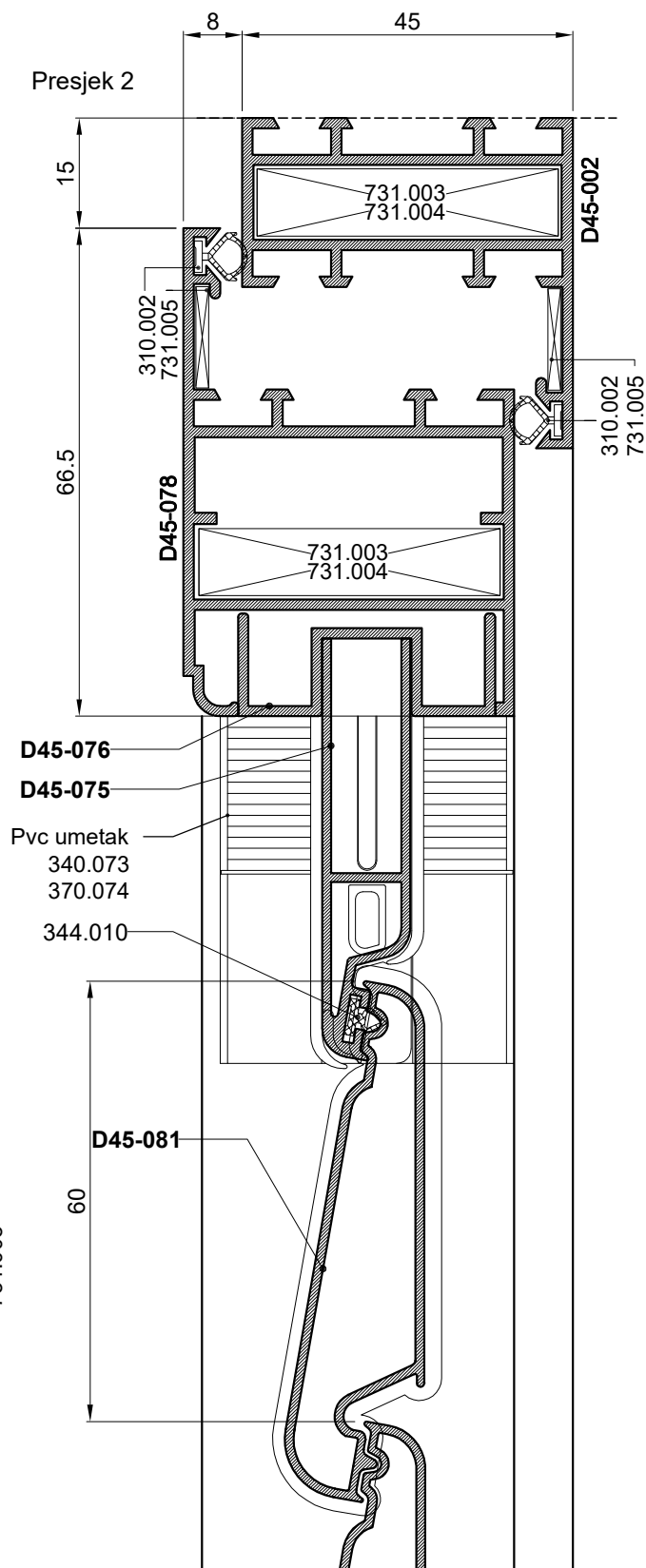
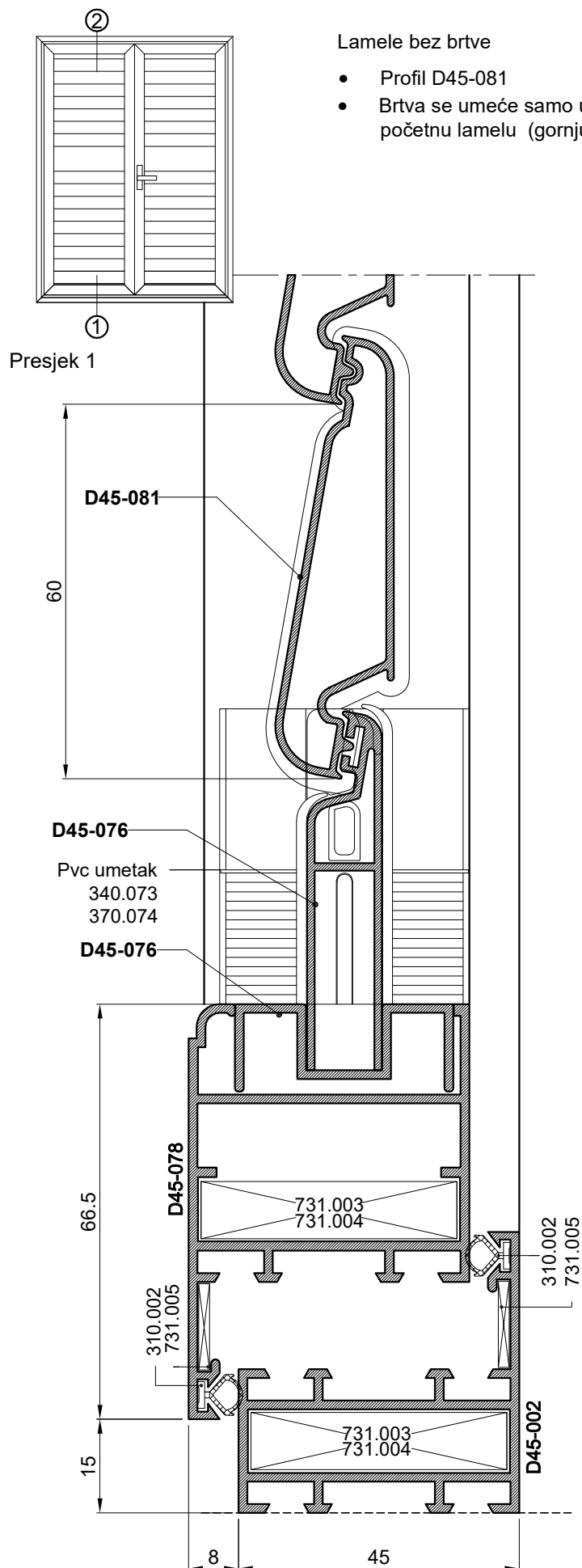
Dvokrilna grilja s pokretnom ili fiksnom ispunom i prečkom





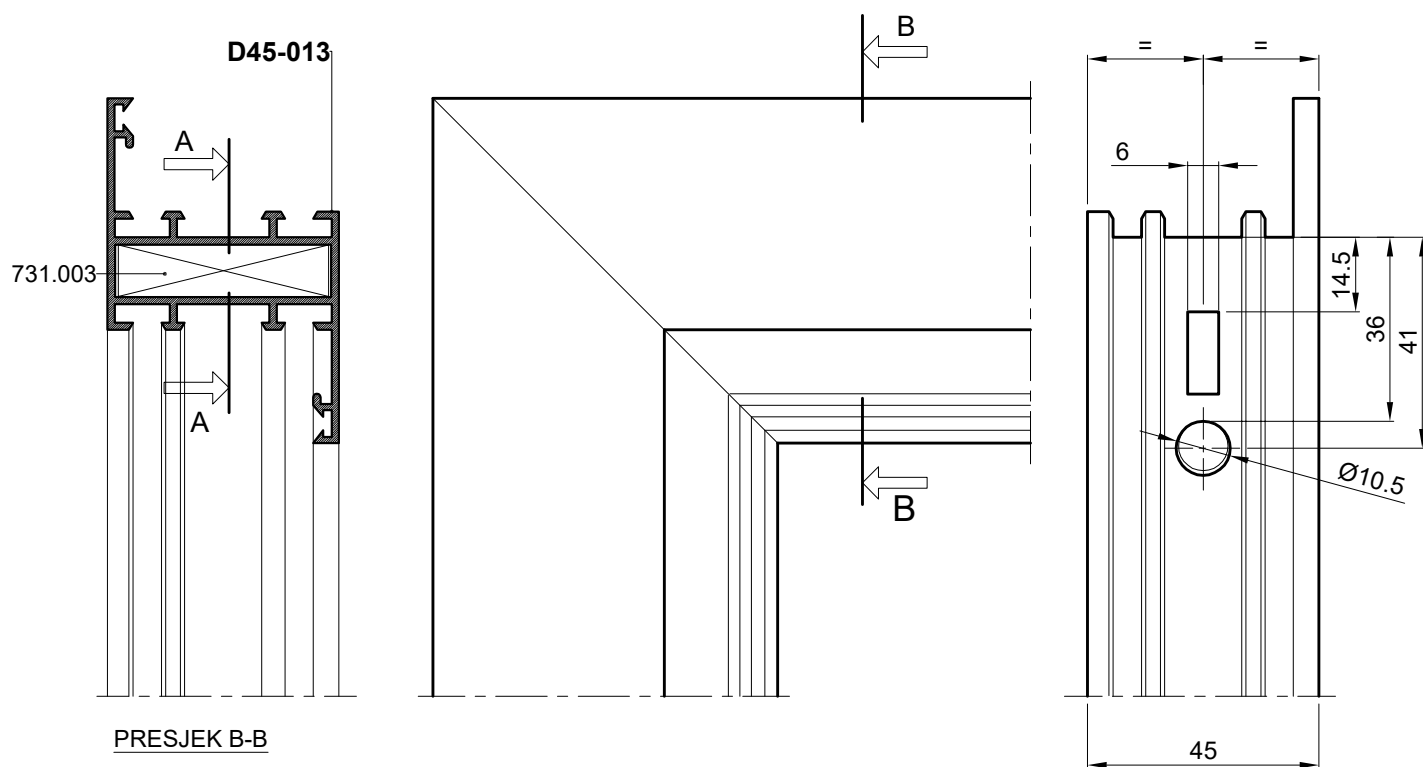
Dvokrilna grilja s pokretnom ili fiksnom ispunom i prečkom



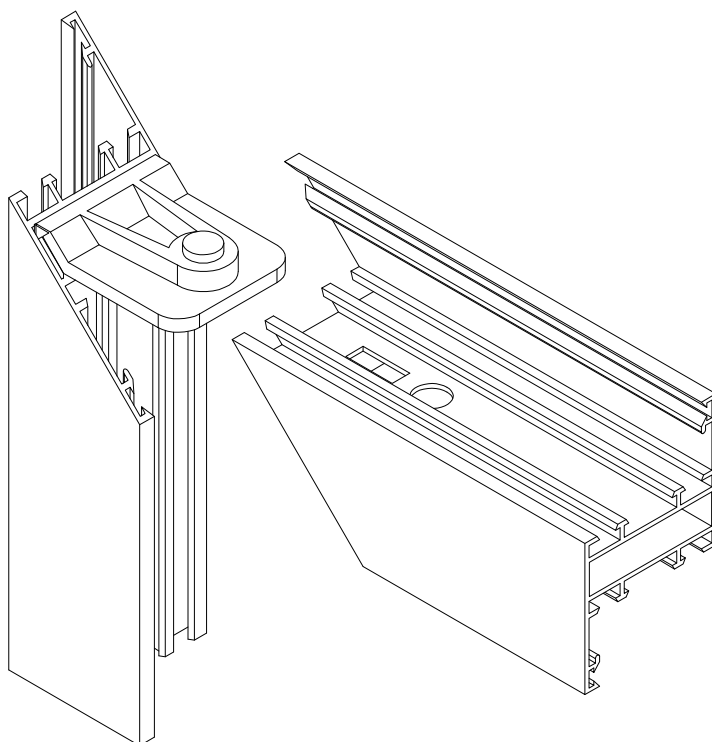
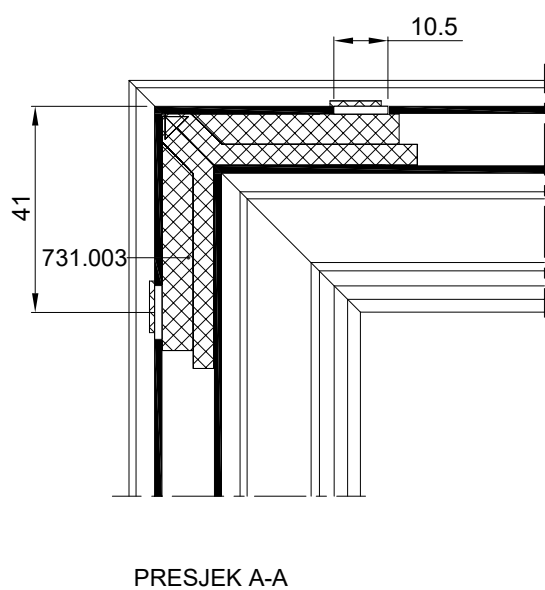


Obrada i montaža /Grilja Dalmo/

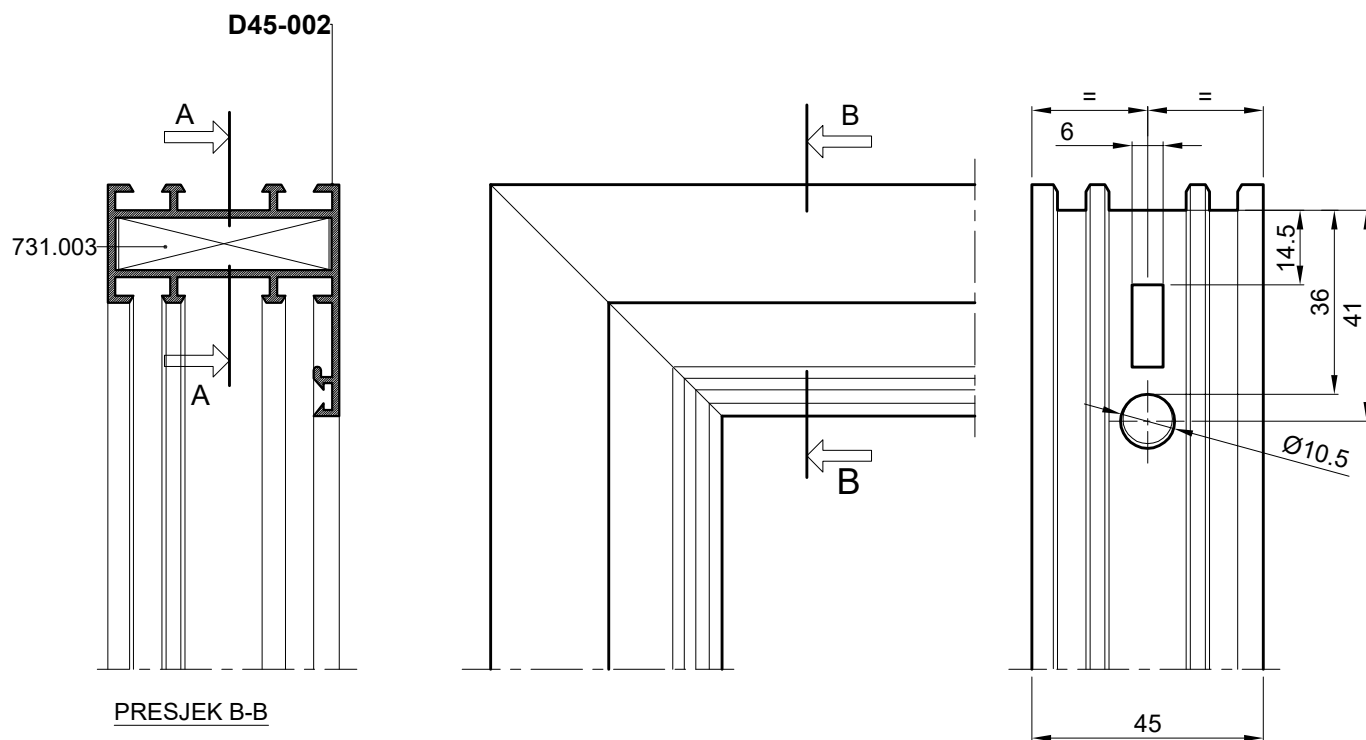
SPAJANJE PROFILA D45-013 KUTNIKOM 731.003



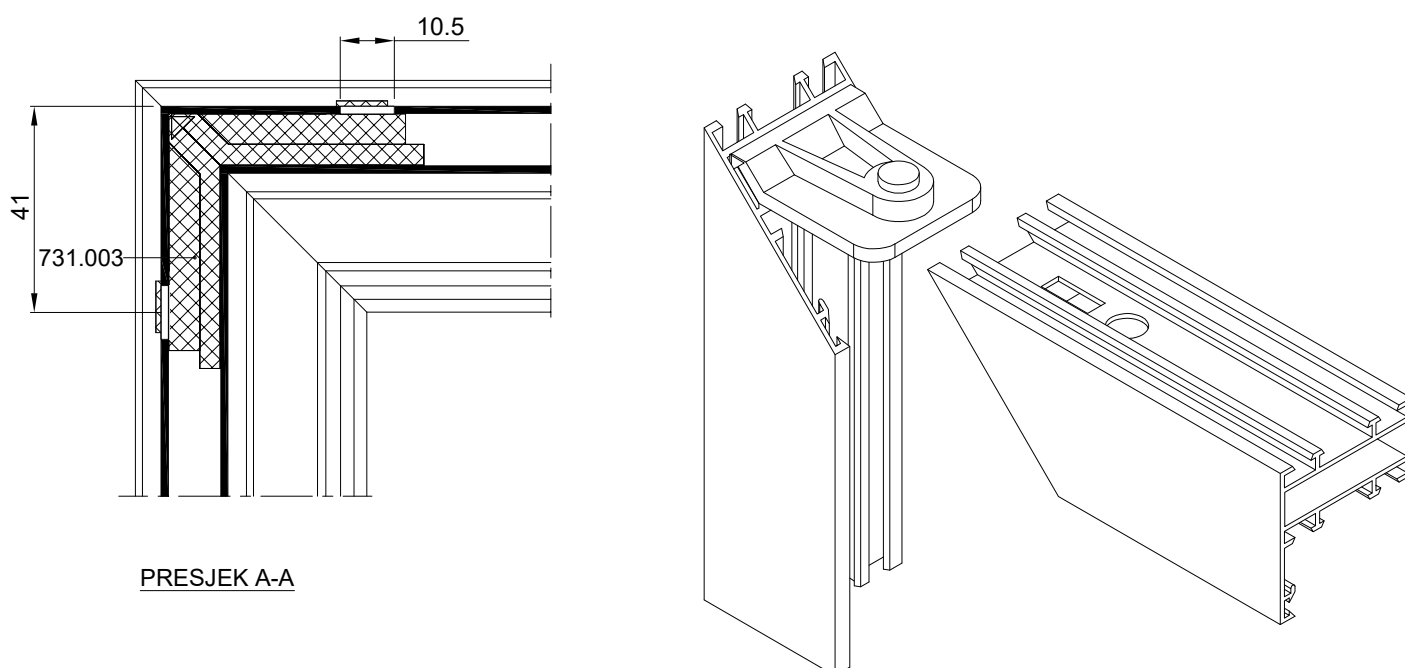
Spajanje kutnikom 731.003 s predobradom štancanja



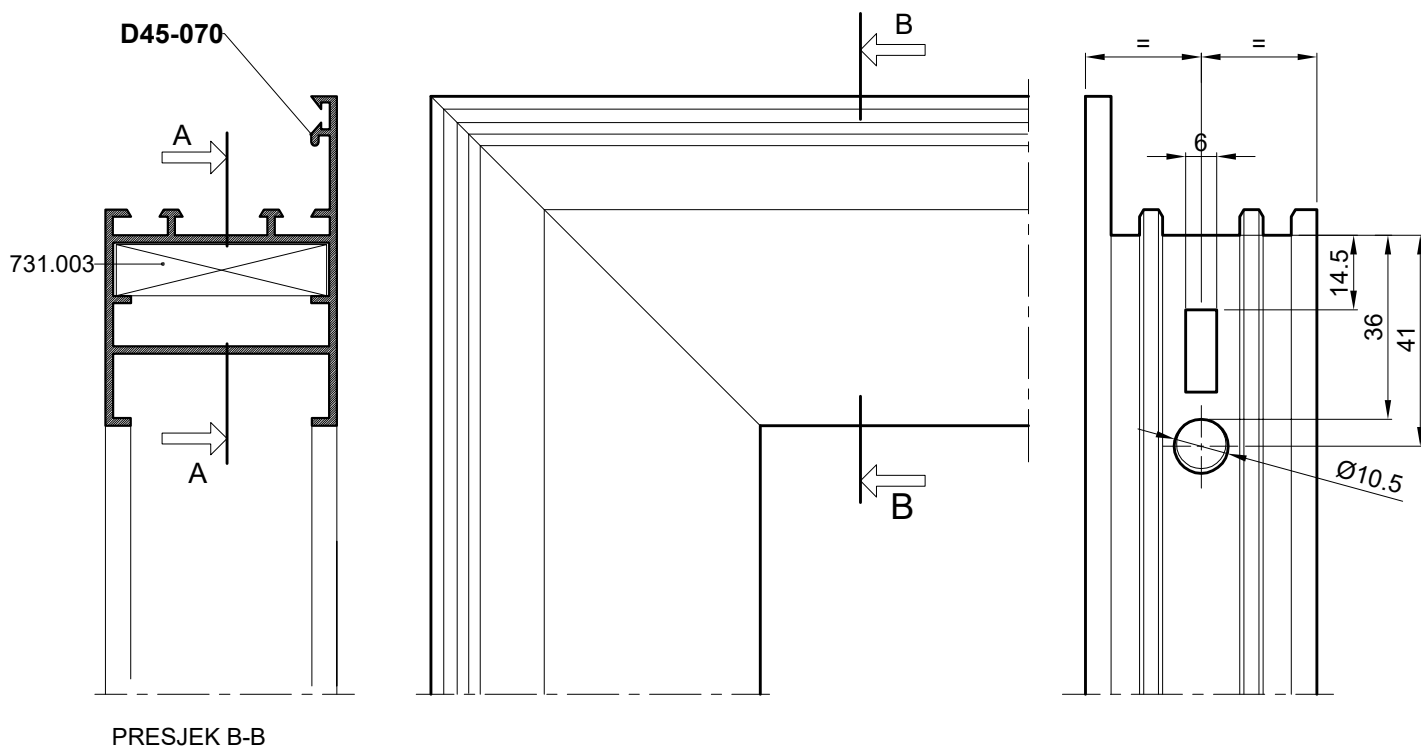
SPAJANJE PROFILA D45-002 KUTNIKOM 731.003



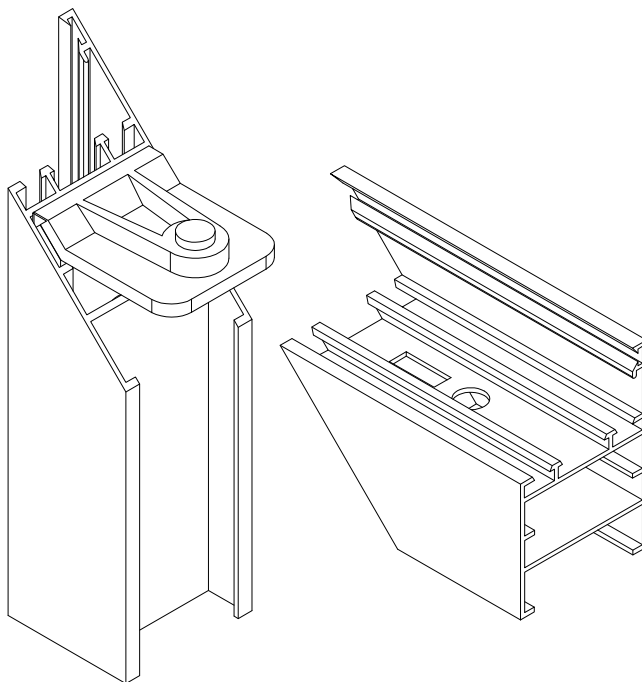
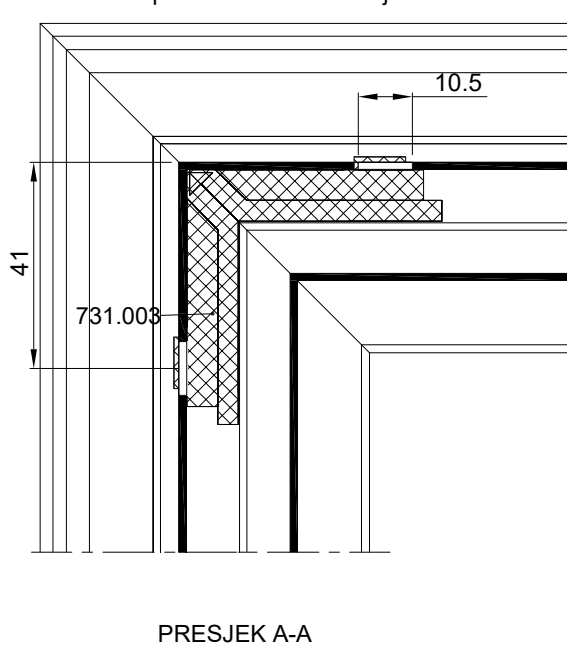
Spajanje kutnikom 731.003 s predobradom štancanja



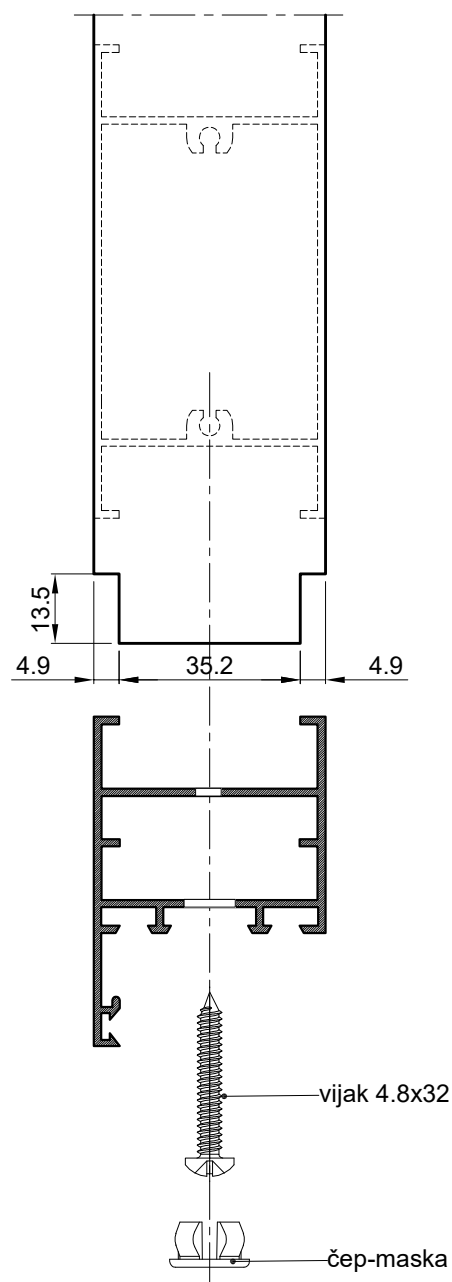
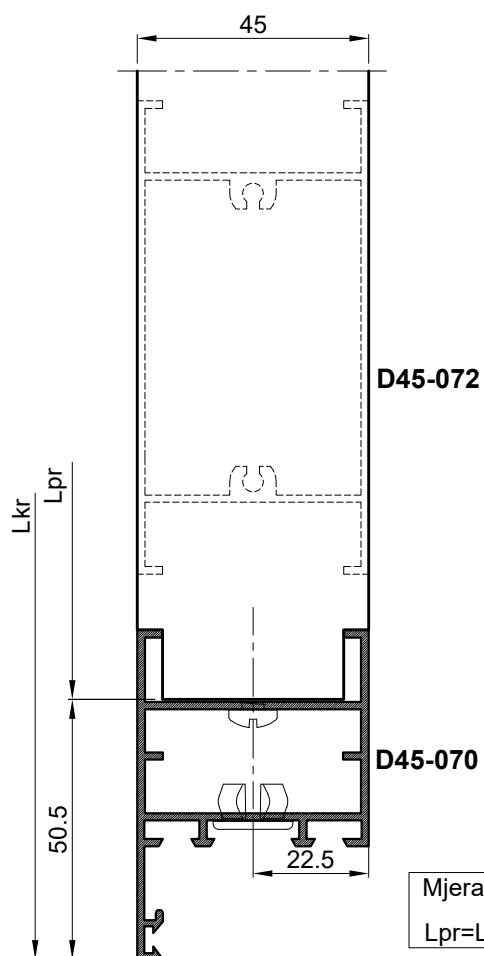
SPAJANJE PROFILA D45-070 KUTNIKOM 731.003



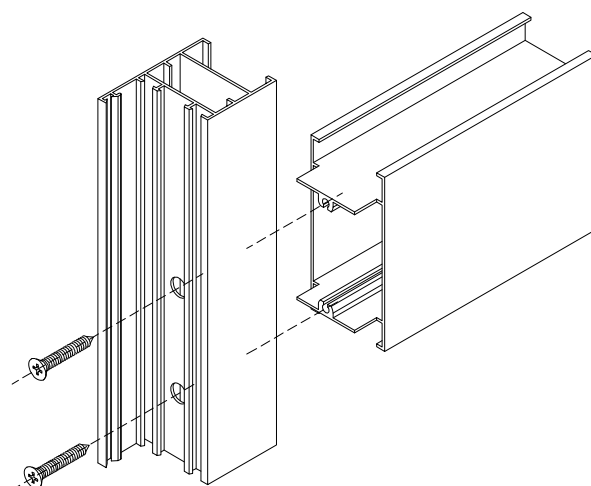
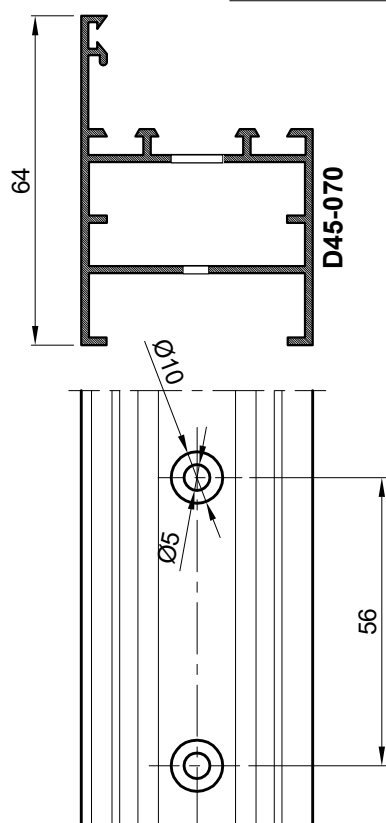
Spajanje kutnikom 731.003 s predobradom štanca



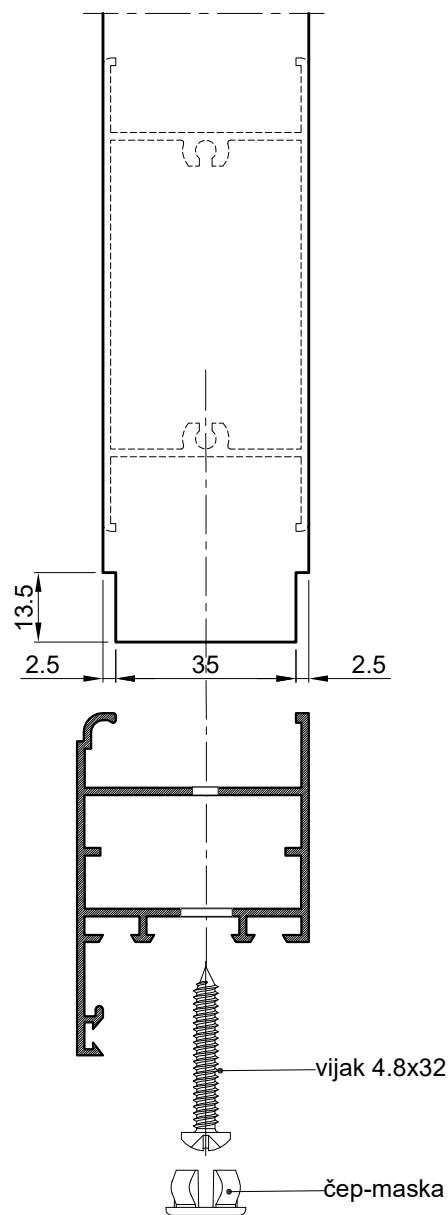
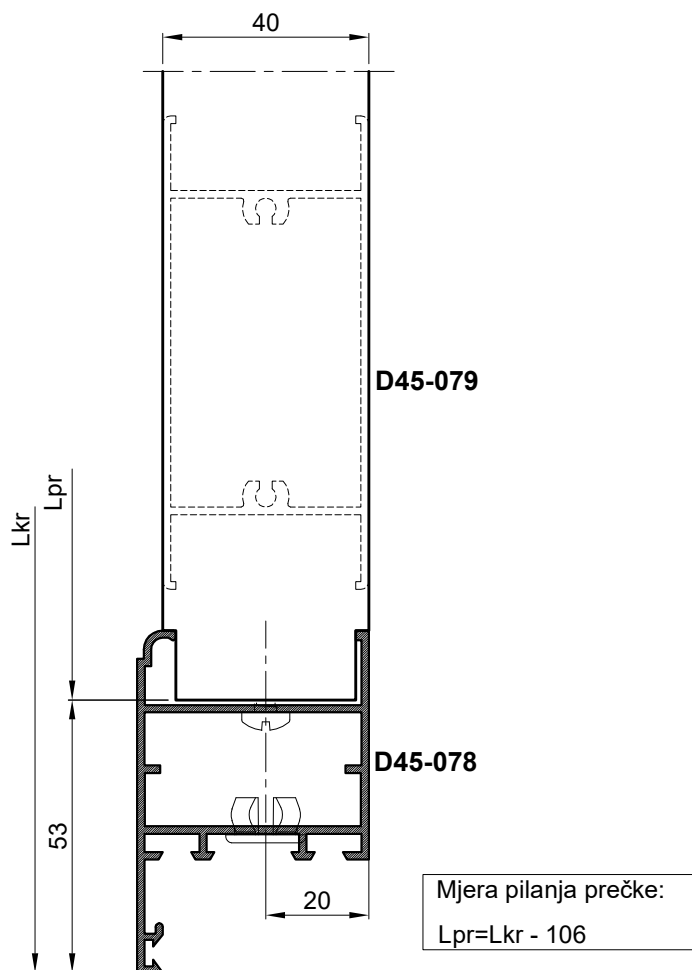
SPAJANJE PROFILA PREČKE D45-072 PREMA PROFILU KRILA D45-070



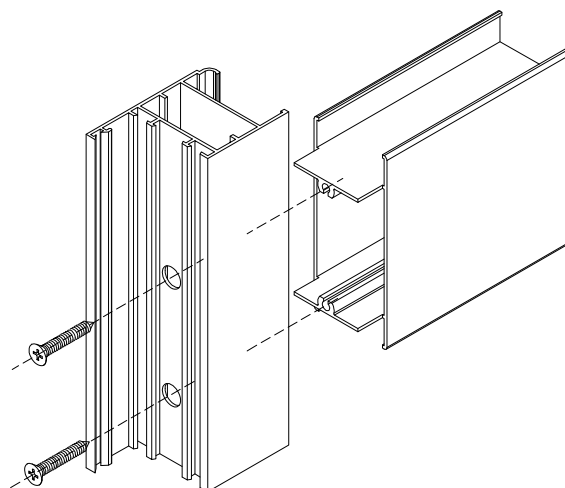
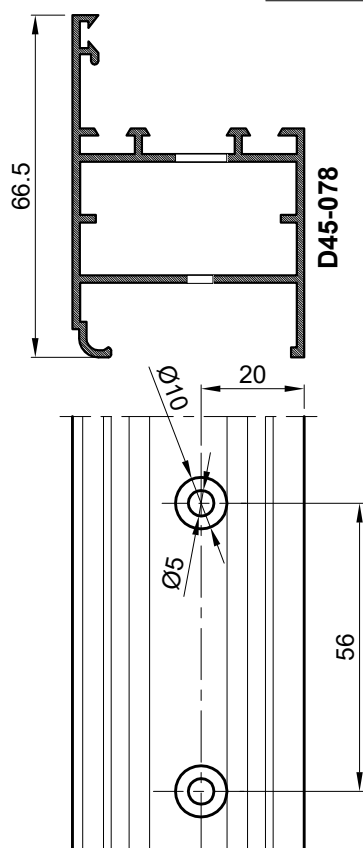
OBRADA PROFILA KRILA



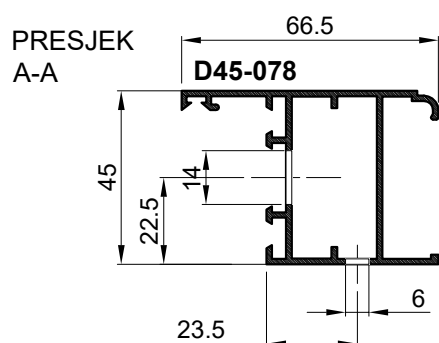
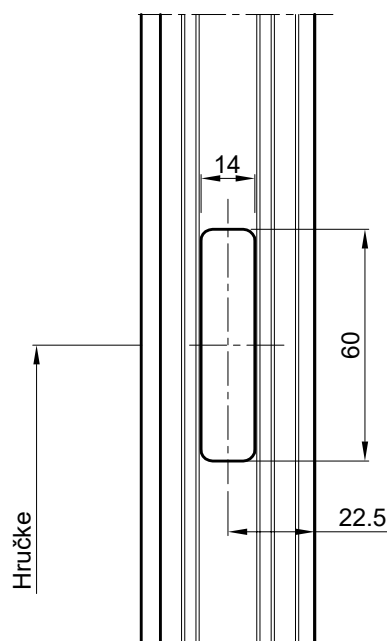
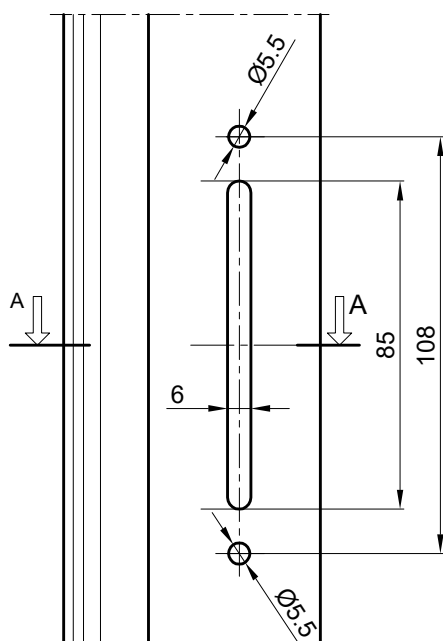
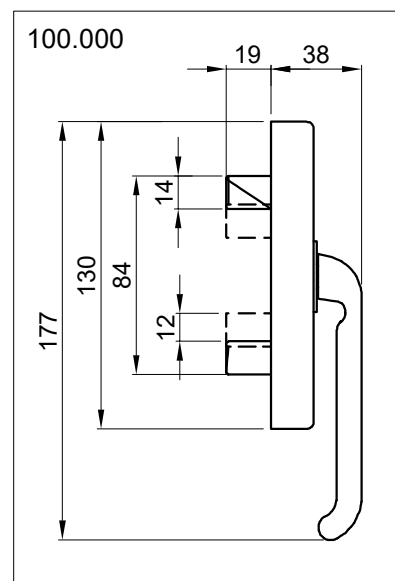
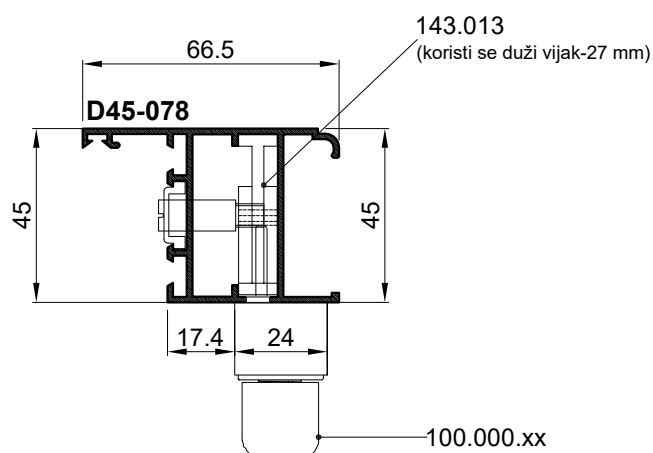
SPAJANJE PROFILA PREČKE D45-079 PREMA PROFILU KRILA D45-078



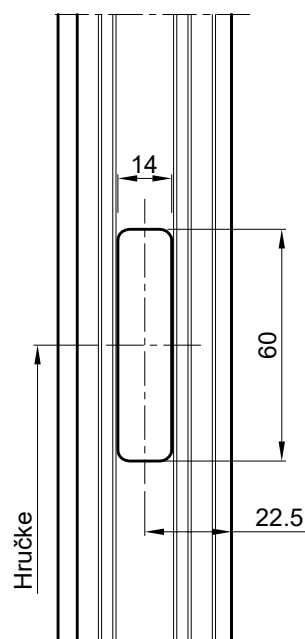
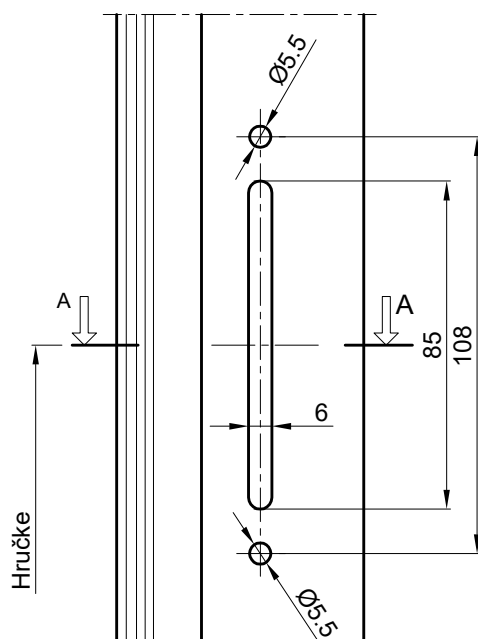
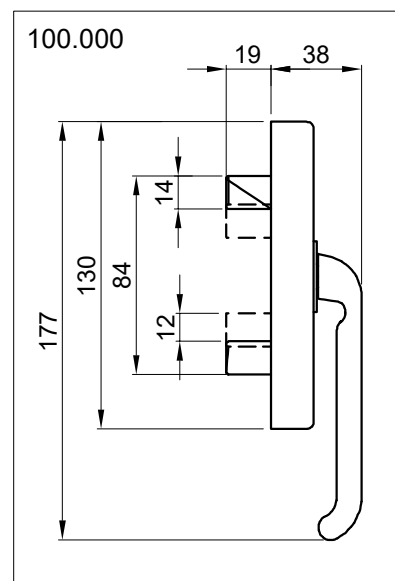
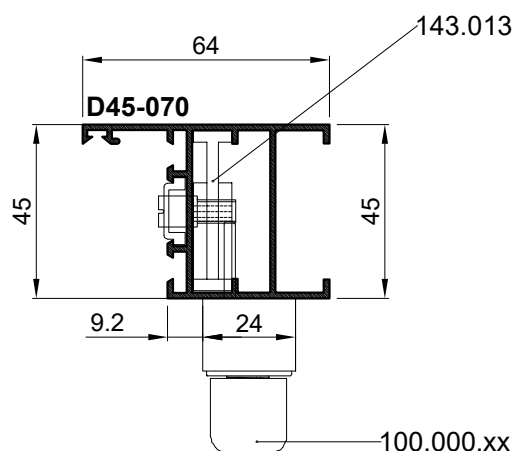
OBRADA PROFILA KRILA



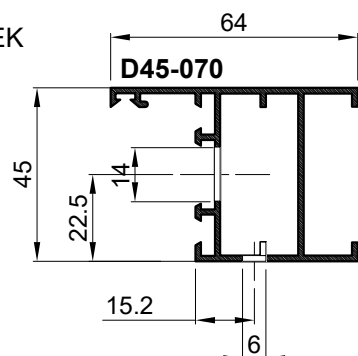
OBRADA PROFILA D45-078 ZA PROZORSKU RUČKU 100.000.xx SA art. 143.013



OBRADA PROFILA D45-070 ZA PROZORSKU RUČKU 100.000.xx SA art. 143.013

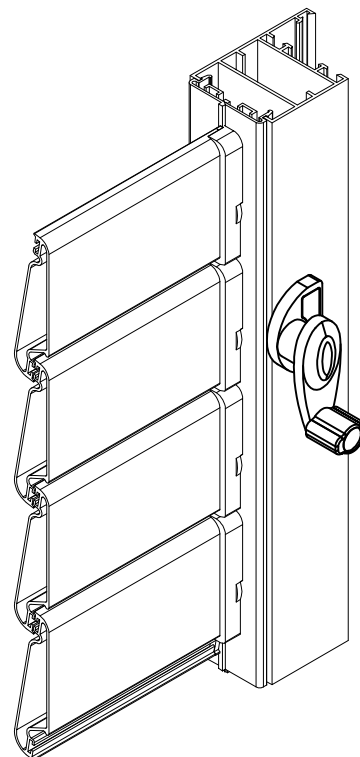
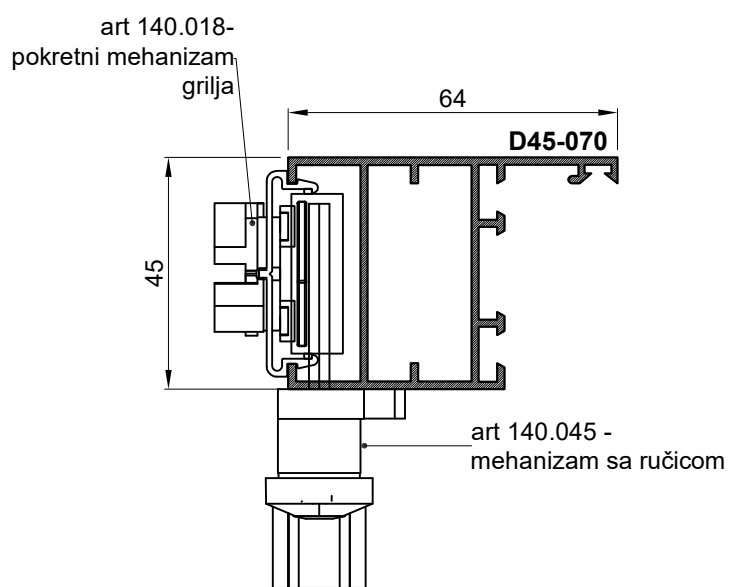


PRESJEK
A-A

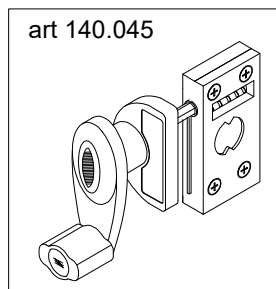
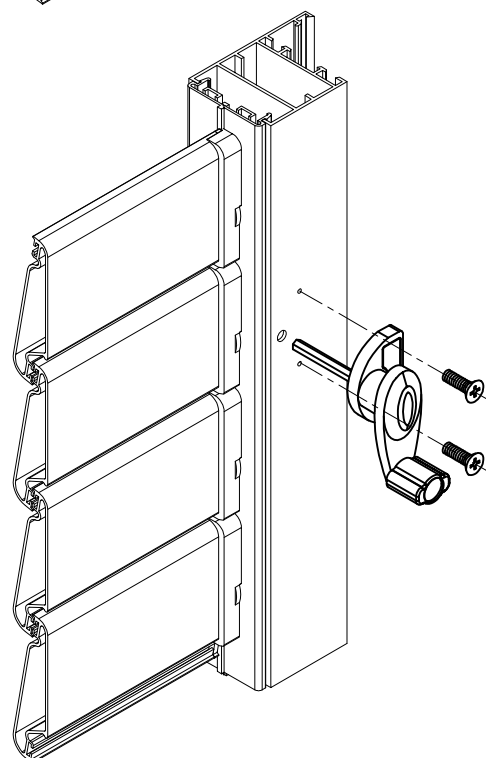
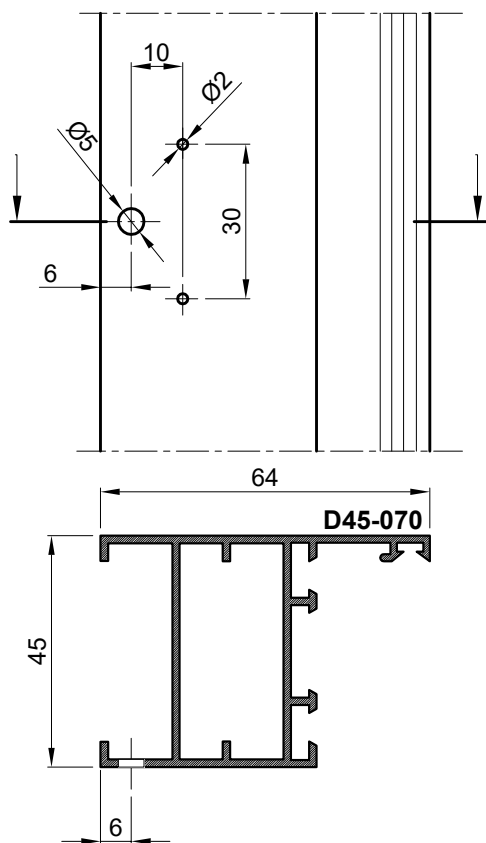


Napomena:
Radi potrebnog razmaka ručke i okvira štoka,
smanjiti preklap okvira krila preko okvira štoka
sa 8mm na 6 mm - samo na strani ručke.

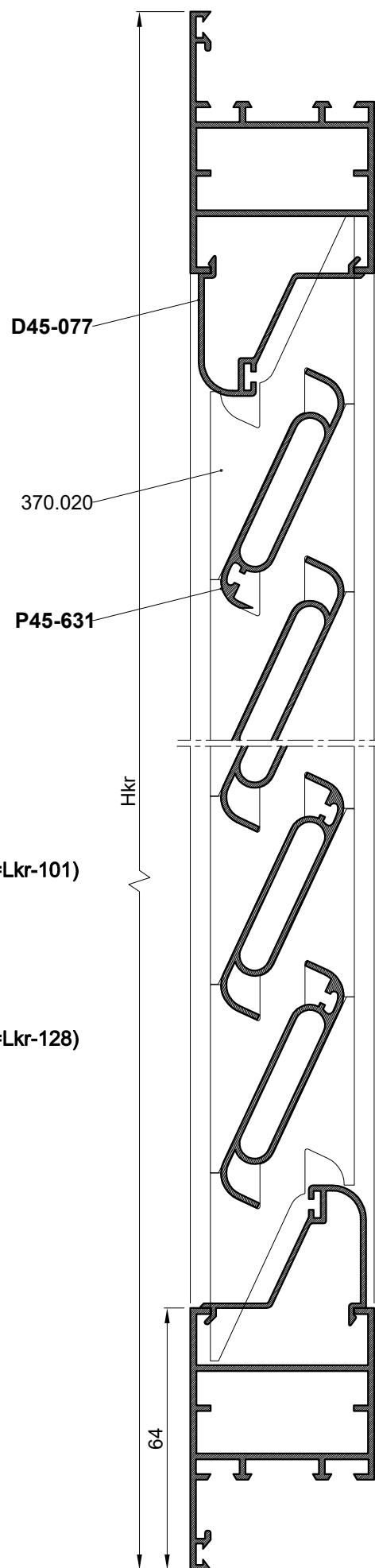
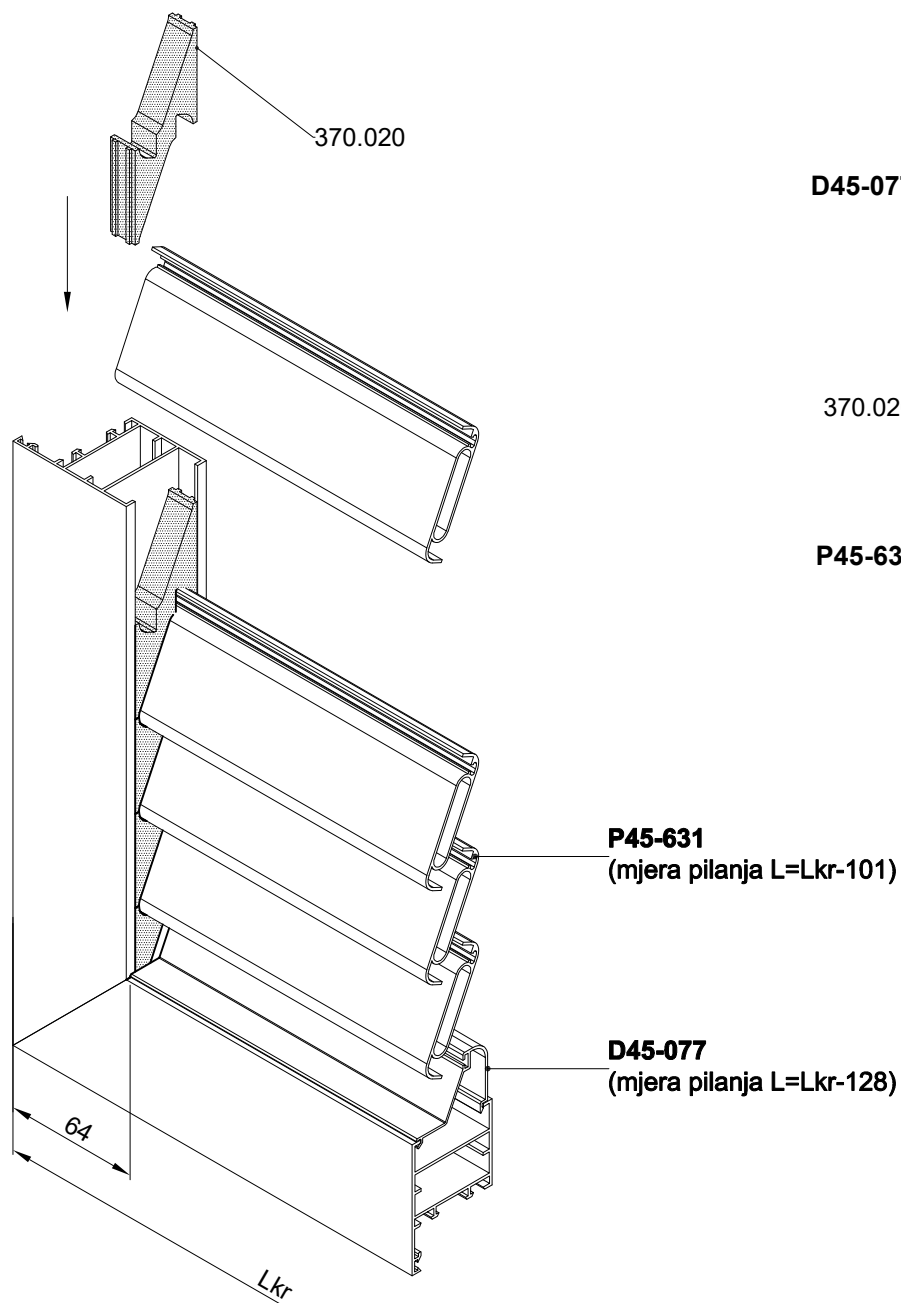
UGRADNJA MEHANIZMA SA RUČICOM (art.140.018) ZA POKRETANJE MAHANIZMA GRILJA (35 mm)



OBRADA ZA UGRADNJU RUČICE



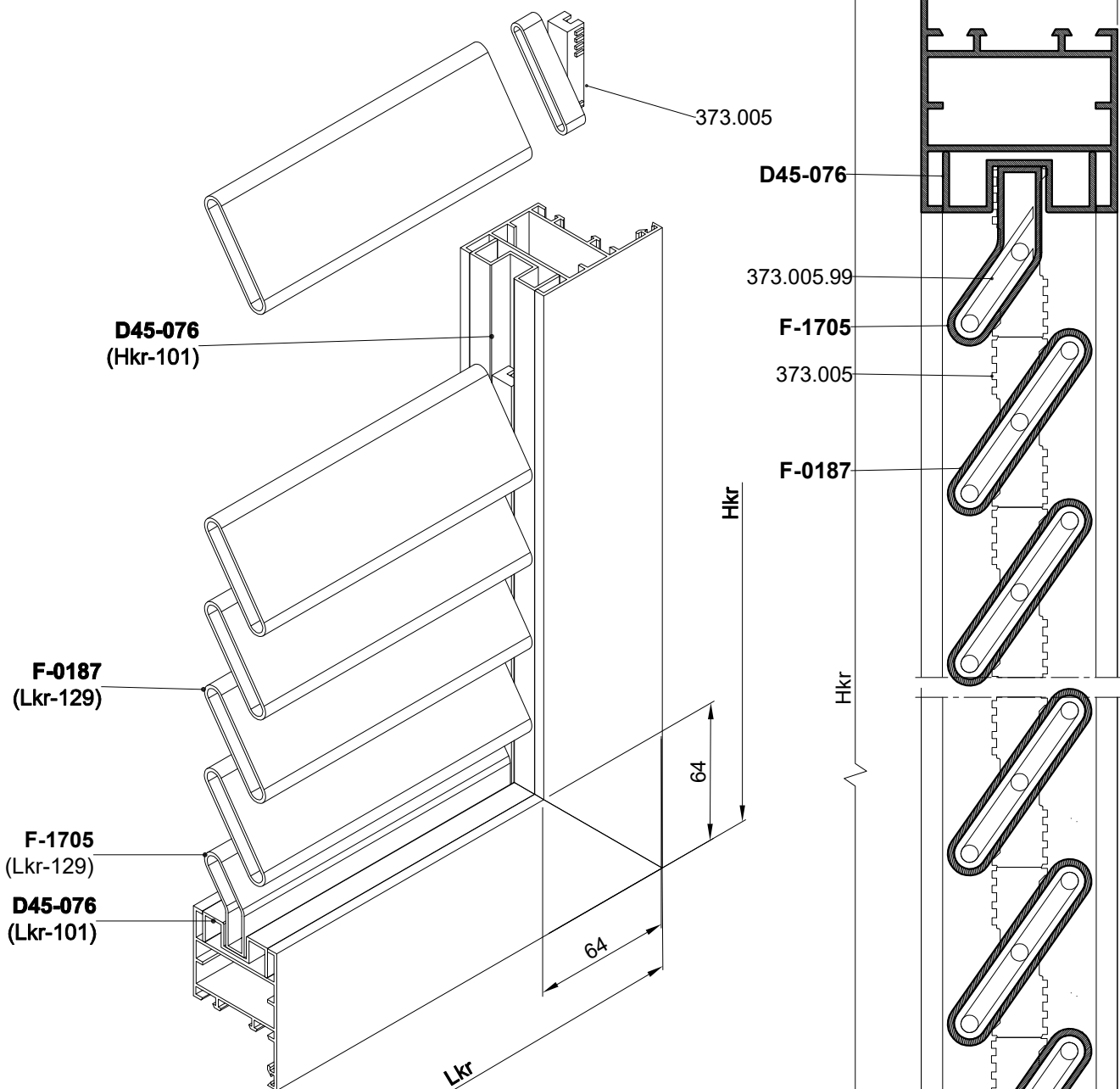
Ugradnja fiksne ispune u krilo grilje



Način ugradnje fiksne ispune u krilo grilje:

1. Na okviru krila grilje skinuti gornji vodoravni pojas krila
2. Umetnuti početni profil D45-077
3. Umetati po visini pvc umetke art.370.020 (lijevo i desno) i profile ispune P45-631
4. Umetnuti završni profil D45-077 te vratiti vodoravni pojas krila

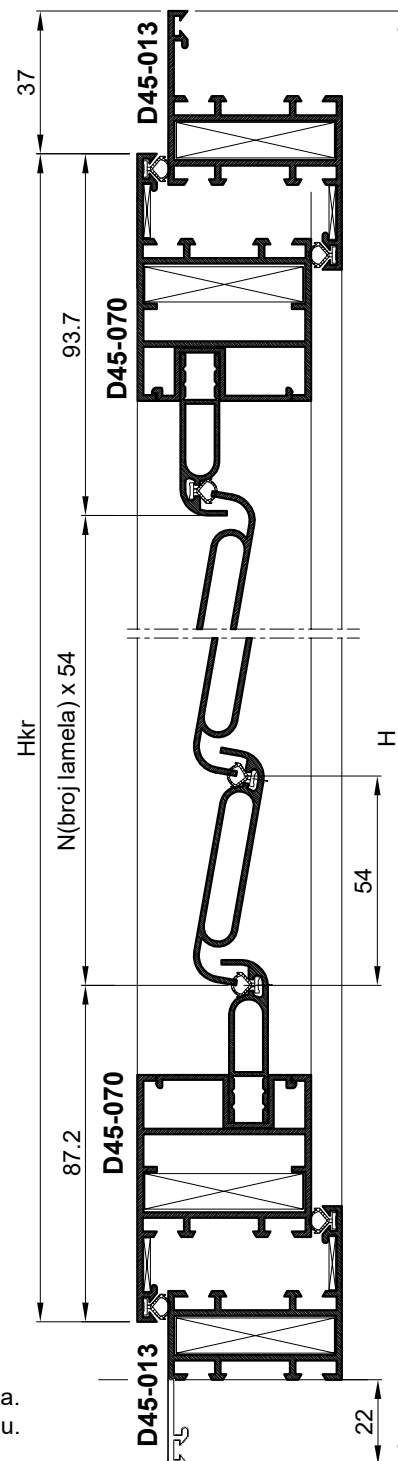
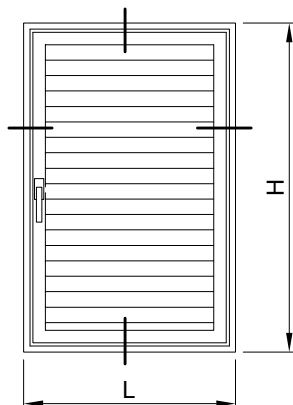
Ugradnja fiksne ispune u krilo grilje



Način ugradnje fiksne ispune u krilo grilje:

1. Na okviru krila grilje skinuti gornji vodoravni pojas krila
2. Umetnuti početni profil D45-076, dolje te lijevo i desno
3. Umetati redom:
 - početni profil F-1705 sa umetcima 373.005.99 (obostrano)
 - profil ispune F-0187 sa umetcima 373.005 (obostrano)
 - završni profil F-1705 sa umetcima 373.005.99 (obostrano)
4. Umetnuti završni profil D45-076 te vratiti vodoravni pojas krila

Rezne liste /Grilja Dalmo/



PROFILI		kom	mjera	pilanje
D45-013	vodoravnica okvira	2	L	45-45
D45-013	okomica okvira	2	H	45-45
D45-070	vodoravnica krila	2	Lkr=L-76	45-45
D45-070	okomica krila	2	Hkr=H-74	45-45
D45-071	lajsna	2	Lkr-102	90-90
P45-641	početna lamela	2	Lkr-140	90-90
P45-631	lamele	N	Lkr-148	90-90
NC-1459	klizač			90-90

OKOVI		kom
731.003	kutnik krila i rama	8
731.005	pomoćni kutnik	8
115.001.xx	šarka	2 (za Hkr<1500 mm); 3(za Hkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela N/10
143.018	zapinjač	2
143.019	jednostrani prihvati zapinjača	2
140.044	mehanizam za lamele 35 mm	L+D
370.066	pvc umetak poč. i zav. lamele	2 (par)

BRTVE		kom	mjera
310.002	brtva u krilu i ramu		4L+4H
344.014	brtva na spoju lamela	N+1	Lkr-147

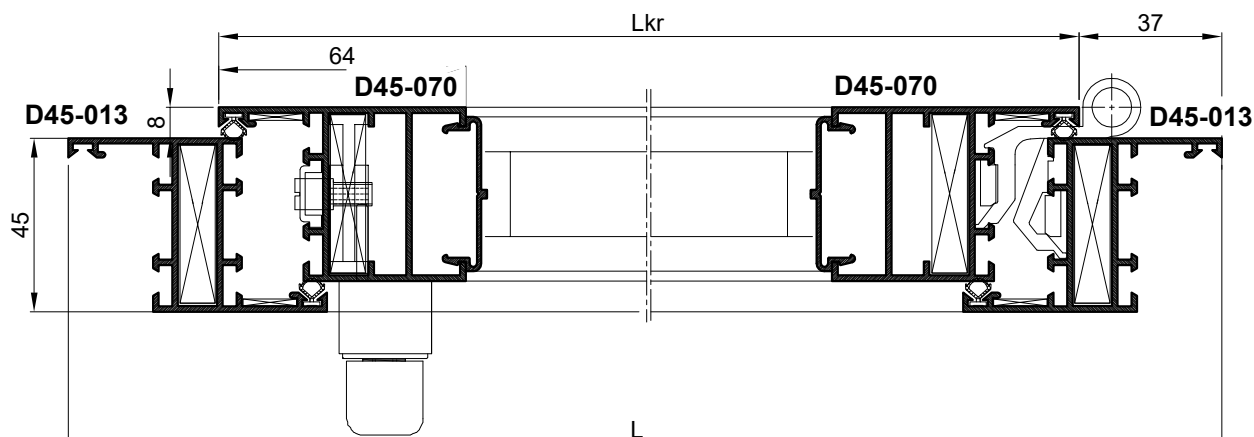
Broj lamela (P45-631) je $N = (Hkr - 181) / 54$

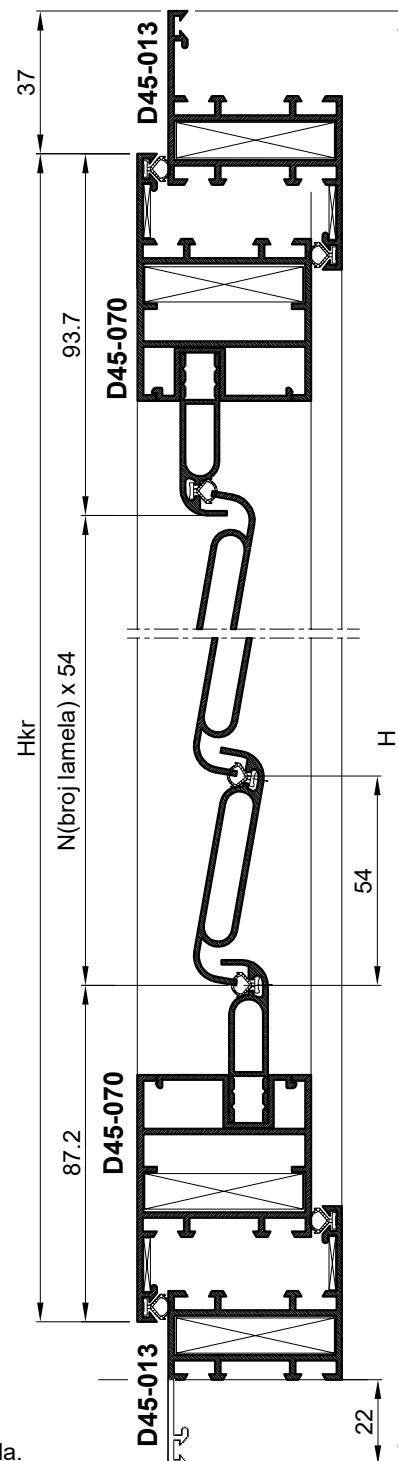
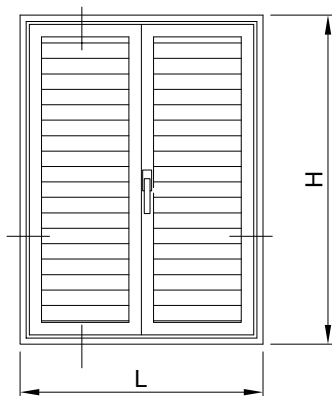
Primjer:

Za mjeru visine krila $Hkr=991$ mm, broj lamela je 15 kom; $N=(991-181) / 54 = 15$ kom

Za mjere visine krila veće ili manje od $Hkr=991$ za 54 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.





PROFILI		kom	mjera	pilanje
D45-013	vodoravnica okvira	2	L	45-45
D45-013	okomica okvira	2	H	45-45
D45-070	vodoravnica krila	4	Lkr=L/2-40	45-45
D45-070	okomica krila	4	Hkr=H-74	45-45
D45-030/A	kombatuta	1	Hkr-36	90-90
D45-076	lajsna	4	Lkr-102	90-90
D45-075	početna lamela	4	Lkr-140	90-90
D45-074	lamelle	Nx2	Lkr-148	90-90
NC-1459	klizač			90-90

OKOVI		kom
731.003	kutnik krila i rama	12
731.005	pomoćni kutnik	12
115.001.xx	šarka	4 (za Hkr<1500 mm); 6(za Hkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela (N/10)x2
143.018	zapinjač	2
143.019	jednostrani prihvati zapinjača	4
140.044	mehanizam za lamelle	(L+D) x 2
143.017	zapinjač pomoćnog krila	2
360.001	čep za kombatutu	1 par
370.066	pvc umetak poč. i zav. lamelle	4 (par)

BRTVE		kom	mjera
310.002	brtva u krilu i rami		4L+8H
344.010	brtva na spoju lamela	N+1	Lkr-147

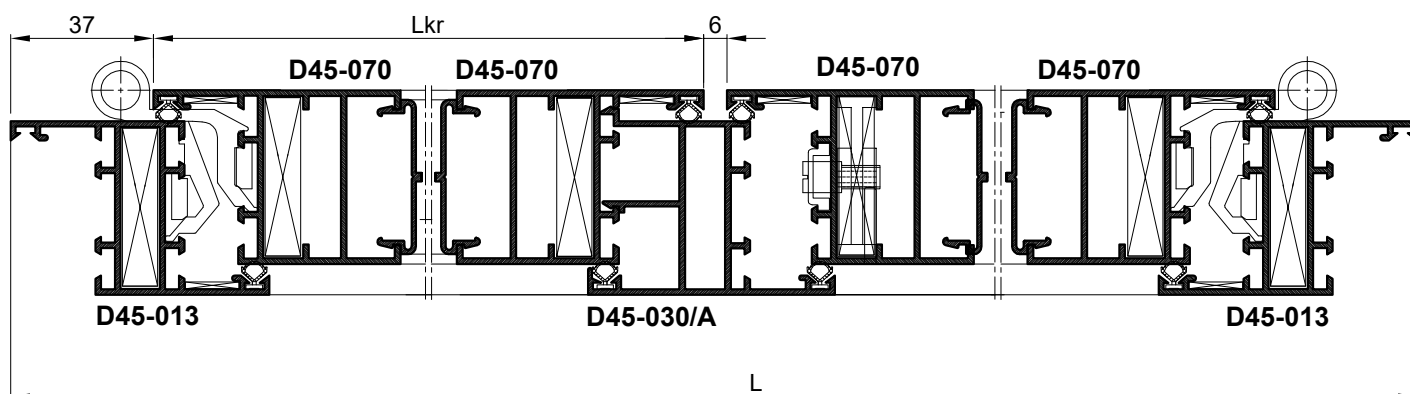
Broj lamela (P45-631) je $N = (Hkr-181) / 54$

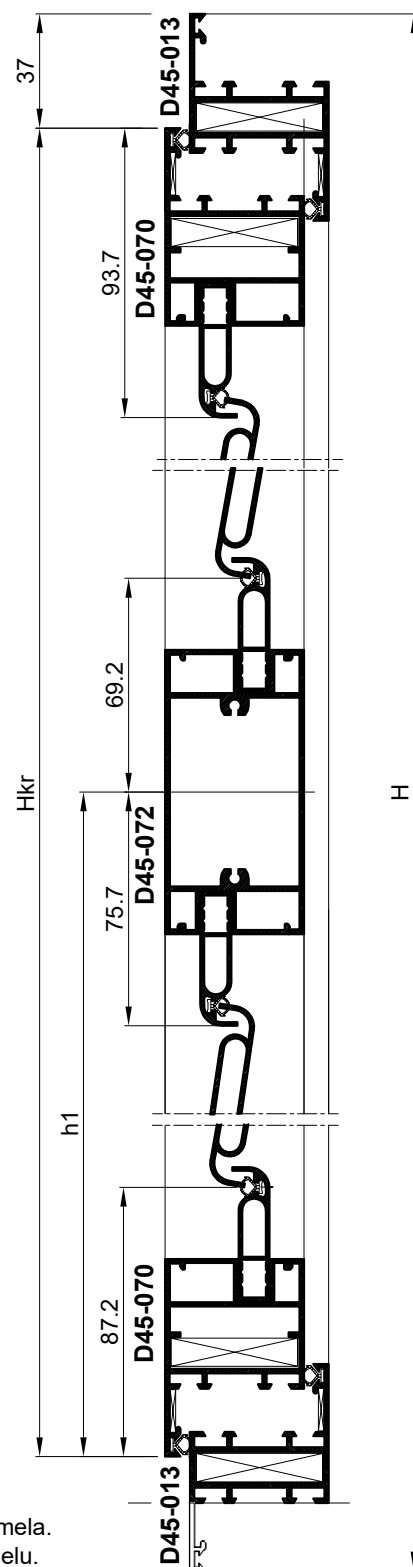
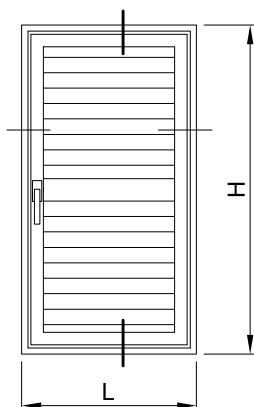
Primjer:

Za mjeru krila Hkr=991 mm, broj lamela je 15 kom; $N=(991-181) / 54 = 15$ kom

Za mjere visine krila veće ili manje od Hkr=991 za 54 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.





PROFILI		kom	mjera	pilanje
D45-013	vodoravnica okvira	2	L	45-45
D45-013	okomica okvira	2	H	45-45
D45-070	vodoravnica krila	2	Lkr=L-76	45-45
D45-070	okomica krila	2	Hkr=H-74	45-45
D45-072	prečka	1	Hkr-100	90-90
D45-071	lajsna	4	Lkr-102	90-90
P45-641	početna lamela	4	Lkr-140	90-90
P45-642	lamеле	N1+N2	Lkr-148	90-90
NC-1459	klizač			90-90

OKOVI		kom
731.003	kutnik krila i rama	8
731.005	pomoćni kutnik	8
115.001.xx	šarka	2 (za Hkr<1500 mm); 3(za Hkr>1500)
105.004.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela N/10
143.018	zapinjač	2
143.019	prihvat zapinjača	2
140.044	mehanizam za lamele 35 mm	(L+D)x2
370.066	pvc umetak poč. i zav. lamele	2 (par)

BRTVE		kom	mjera
310.002	brtva u krilu i ramu		4L+4H
344.010	brtva na spoju lamela	N1+N2+2	Lkr-147

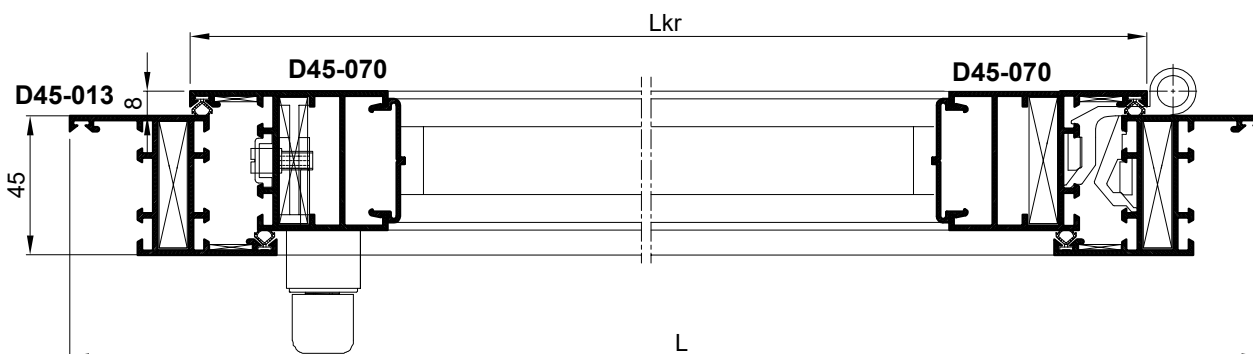
Broj lamela (P45-631) je $N1 = (Hkr-h1-163) / 54$
 $N2 = (h1-163) / 54$

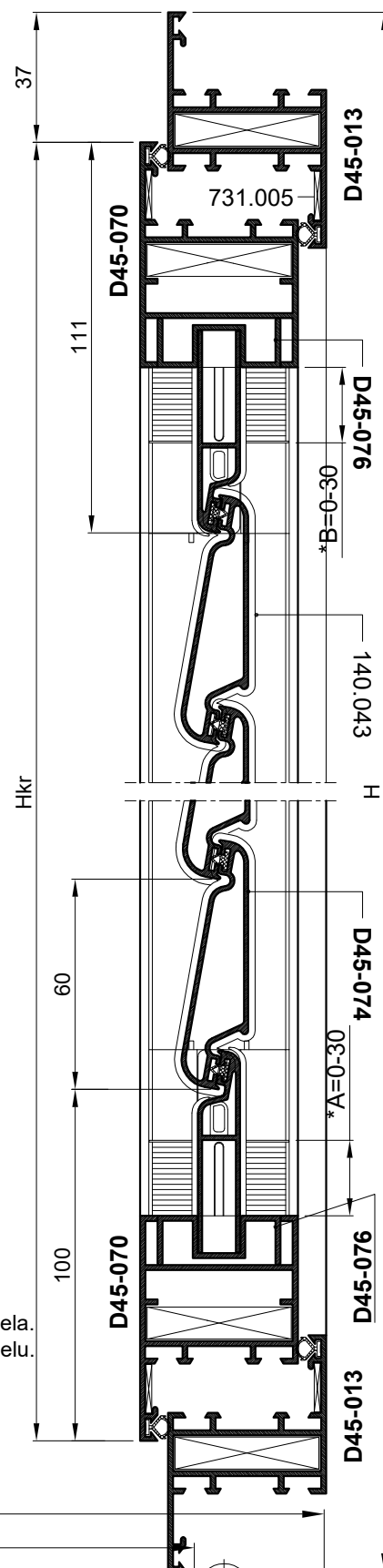
Primjer:

Za mjeru krila Hkr=1190 mm i h1=595 broj lamela je N1=8 i N2= 8 kom

Za mjere visine krila veće ili manje od Hkr=1190 za 54 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.





PROFILI		kom	mjera	pilanje
D45-013	vodoravnica okvira	2	L	45-45
D45-013	okornica okvira	2	H	45-45
D45-070	vodoravnica krila	2	Lkr=L-76	45-45
D45-070	okornica krila	2	Hkr=H-74	45-45
D45-076	lajsna	2	Lkr-102	90-90
D45-075	početna lamela	2	Lkr-140	90-90
D45-074	lamela	N	Lkr-148	90-90
NC-1459	klizač			90-90

OKOVI		kom
731.003	kutnik krila i rama	8
731.005	pomoćni kutnik	8
115.001.xx	šarka	2 (za Hkr<1500 mm); 3(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela N/10
143.018	zapinjač	2
143.019	jednostrani prihvata zapinjača	2
140.043	mehanizam za lamele 35 mm	L+D
370.073	pvc umetak poč. i zav. lamele	
370.074	pvc umetak poč. i zav. lamele	
BRTVE		kom mjera

BRTVE		kom	mjera
310.002	brtva u krilu i ramu		4L+4H
344.014	brtva na spoju lamela	N+1	Lkr-147

Broj lamela (D45-074) je $N = (H_{kr}-211) / 60$

Primjer:

Za mjeru krila Hkr=991 mm, broj lamela je 13 kom; $N=(991-211) / 60 = 13$ kom

Za mjere visine krila veće ili manje od $H_{kr}=991$ za 60 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

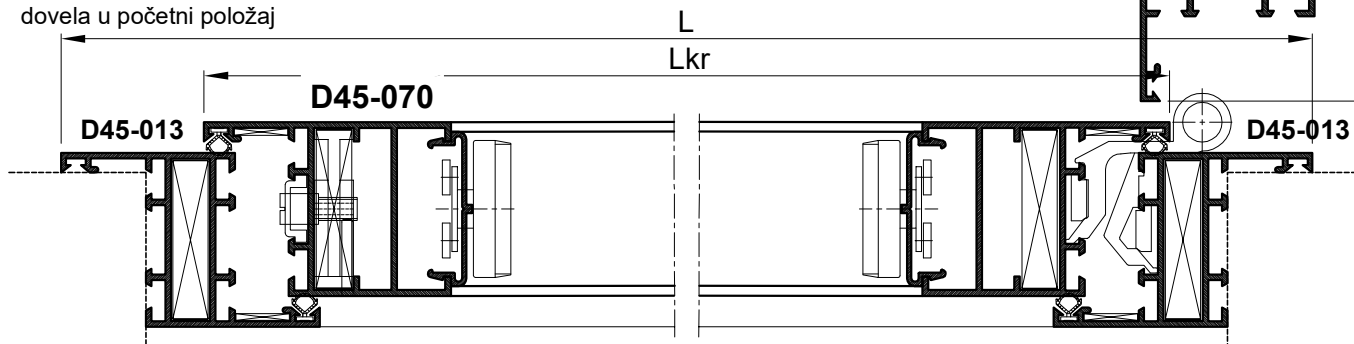
Napomena:

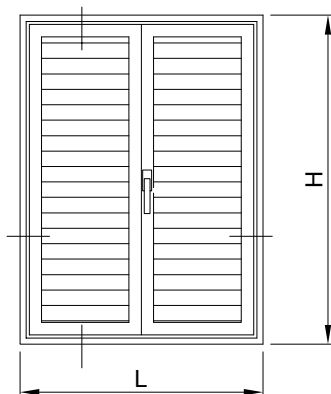
*PVC umetak 370.073 i

370.074 odsijeći 3mm kako bi se početna lamela D45-075 dovela u početni položaj

*Mjera pilanja mehanizma za

pokretanje lamela 140.043

$$L_{meh} = (Hkr^* - 180) - (A + B)$$




PROFILI		kom	mjera	pilanje
D45-013	vodoravnica okvira	2	L	45-45
D45-013	okomica okvira	2	H	45-45
D45-070	vodoravnica krila	4	Lkr=L/2-40	45-45
D45-070	okomica krila	4	Hkr=H-74	45-45
D45-030/A	kombatuta	1	Hkr-36	90-90
D45-076	lajsna	4	Lkr-102	90-90
D45-075	početna lamela	4	Lkr-140	90-90
D45-074	lamela	Nx2	Lkr-148	90-90
NC-1459	klizač	kom		90-90
OKOVI				
731.003	kutnik krila i rama	12		
731.005	pomoćni kutnik	12		
115.001.xx	šarka	4 (za Hkr<1500 mm); 6(zaHkr>1500)		
100.001.xx	ručka	1		
143.013	vezni elementi ručke	1		
140.045	ručica za pokretanje lamela	Broj lamela (N/10)x2		
143.018	zapinjač	2		
143.019	jednostrani prihvatač zapinjača	4		
140.043	mehanizam za lamele	(L+D) x 2		
143.017	zapinjač pomoćnog krila	2		
360.001	čep za kombatutu	1 par		
370.073	pvc umetak poč. i zav. lamele			
370.074	pvc umetak poč. i zav. lamele			
BRTVE		kom	mjera	
310.002	brtva u krilu i rami		4L+8H	
344.010	brtva na spoju lamela	N+1	Lkr-147	

Broj lamela (D45-074) je $N = (Hkr-211) / 60$

Primjer:

Za mjeru krila Hkr=991 mm, broj lamela je 13 kom; $N=(991-211) / 60 = 13$ kom

Za mjere visine krila veće ili manje od Hkr=991 za 60 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

Napomena:

*PVC umetak 370.073 i

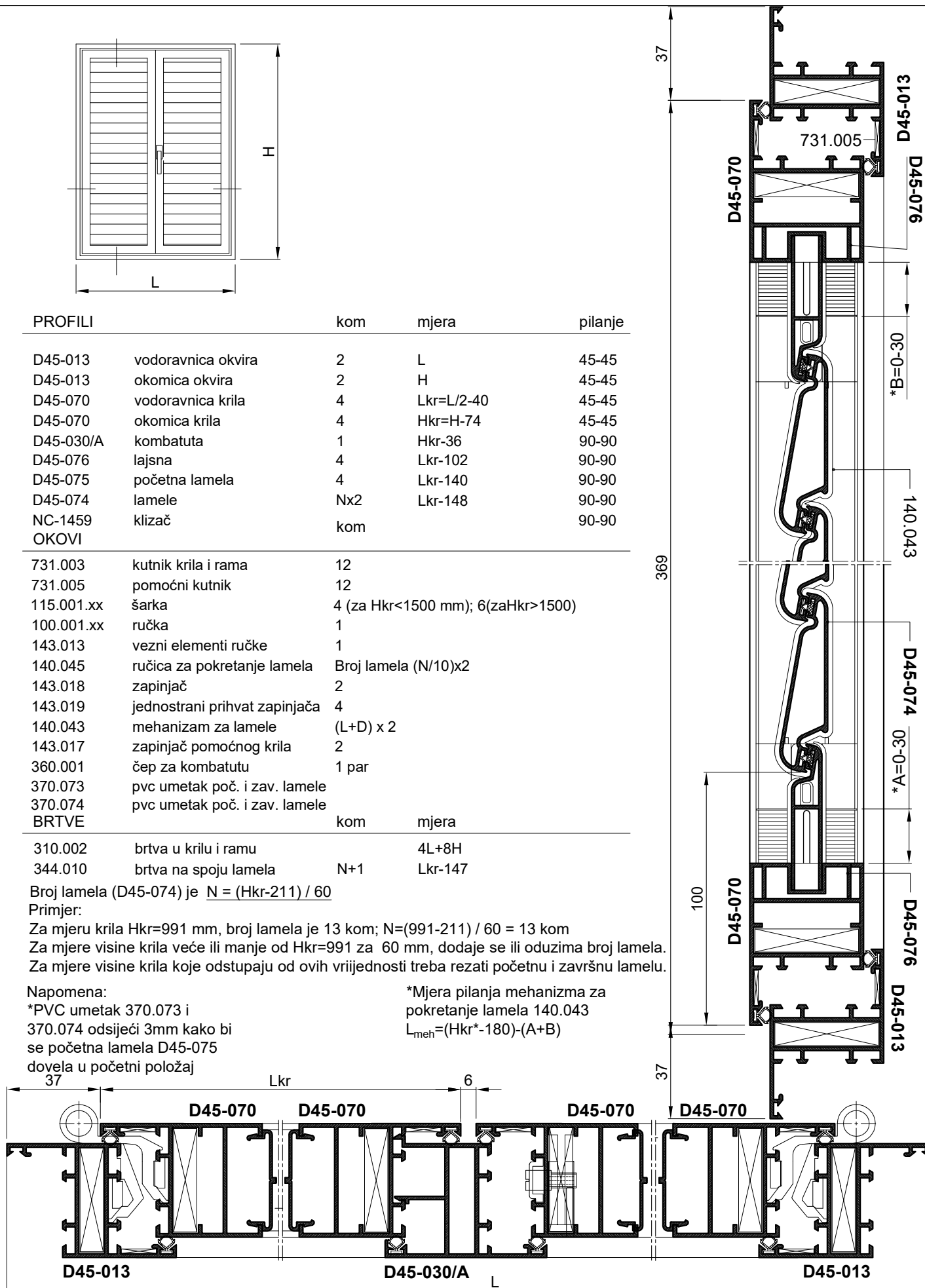
370.074 odsijeći 3mm kako bi

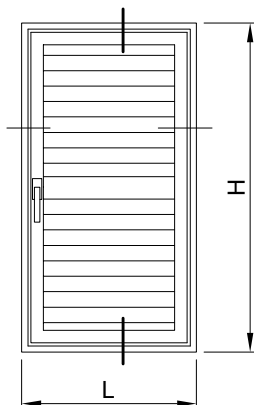
se početna lamela D45-075

dovela u početni položaj

*Mjera pilanja mehanizma za pokretanje lamela 140.043

$L_{meh}=(Hkr^*-180)-(A+B)$





PROFILI		kom	mjera	pilanje
D45-013	vodoravnica okvira	2	L	45-45
D45-013	okomica okvira	2	H	45-45
D45-070	vodoravnica krila	2	Lkr=L-76	45-45
D45-070	okomica krila	2	Hkr=H-74	45-45
D45-072	prečka	1	Hkr-100	90-90
D45-076	lajsna	4	Lkr-102	90-90
D45-075	početna lamela	4	Lkr-140	90-90
D45-074	lamela	N1+N2	Lkr-148	90-90
NC-1459	klizač			90-90
OKOVI		kom		
731.003	kutnik krila i rama	8		
731.005	pomoćni kutnik	8		
115.001.xx	šarka	2 (za Hkr<1500 mm); 3(za Hkr>1500)		
105.004.xx	ručka	1		
143.013	vezni elementi ručke	1		
140.045	ručica za pokretanje lamela	Broj lamela N/10		
143.018	zapinjač	2		
143.019	prihvatač zapinjača	2		
140.043	mehanizam za lamela 35 mm	(L+D)x2		
370.073	pvc umetak poč. i zav. lamela			
370.074	pvc umetak poč. i zav. lamela			
BRTVE		kom	mjera	
310.002	brtva u krilu i ramu		4L+4H	
344.010	brtva na spoju lamela	N1+N2+2	Lkr-147	

Broj lamela (D45-074) je $N1 = \frac{(Hkr-h1-193)}{60}$
 $N2 = \frac{(h1-193)}{60}$

Primjer:

Za mjeru krila Hkr=1190 mm i h1=595 broj lamela je N1=6 i N2= 6 kom

Za mjere visine krila veće ili manje od Hkr=1190 za 60 mm, dodaje se ili oduzima broj lamela. Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

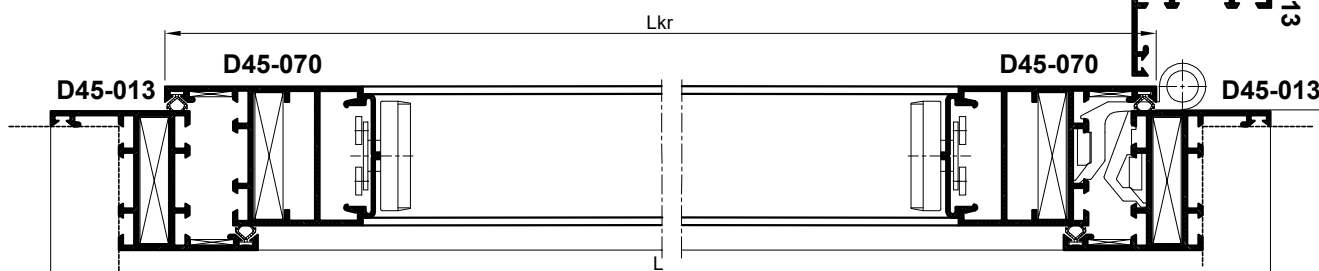
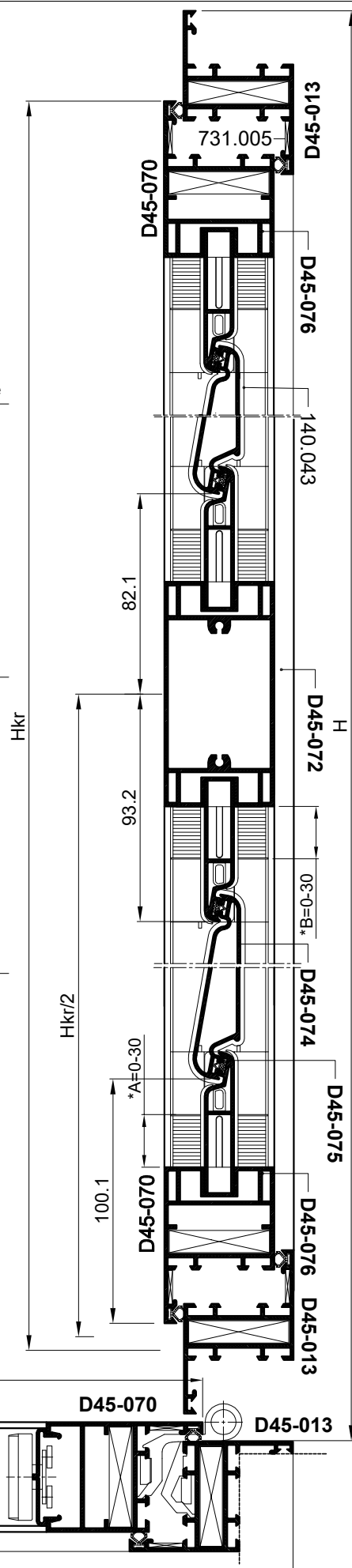
Napomena:

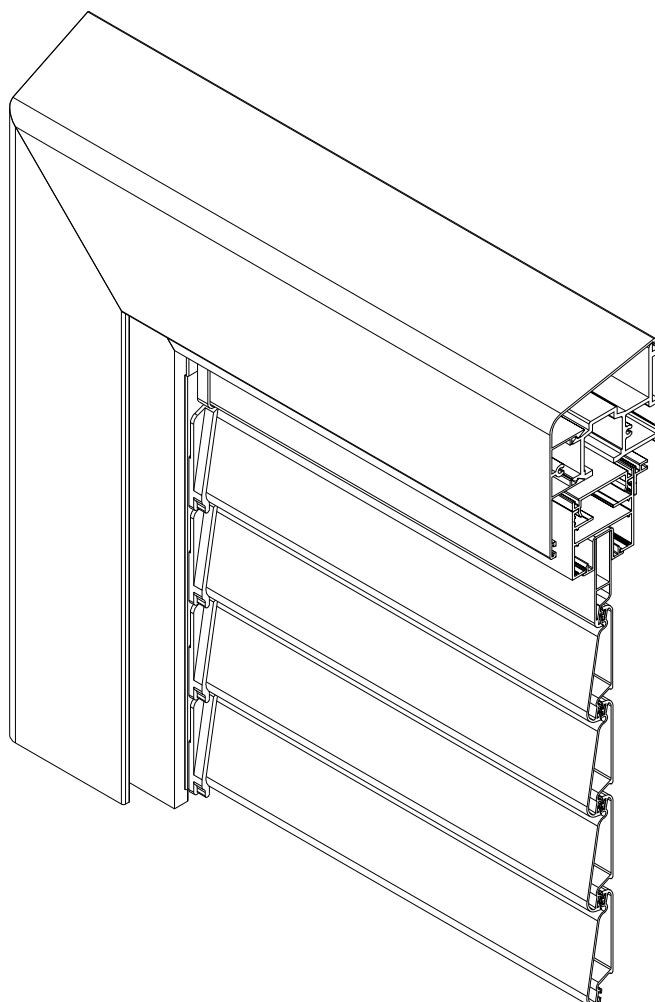
*PVC umetak 370.073 i 370.074 odsijeći 3mm kako bi se početna lamela D45-075 dovela u početni položaj

*Mjera pilanja mehanizma za pokretanje lamela 140.043

$$L_{meh1} = \left(\frac{Hkr}{2} - 162 \right) - (A+C)$$

$$L_{meh2} = \left(\frac{Hkr}{2} - 162 \right) - (B+C)$$





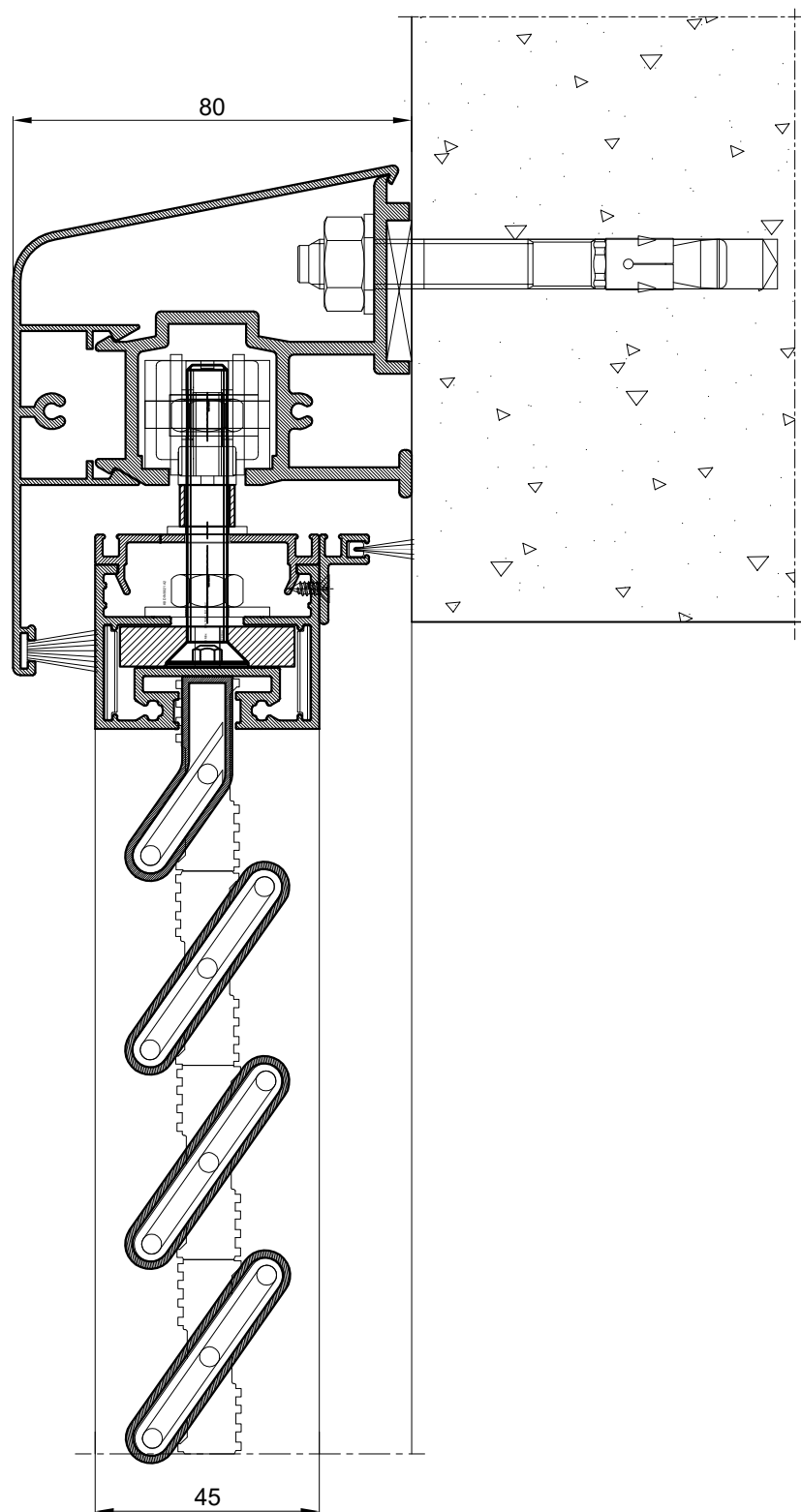
KLIZNA GRILJA

SADRŽAJ

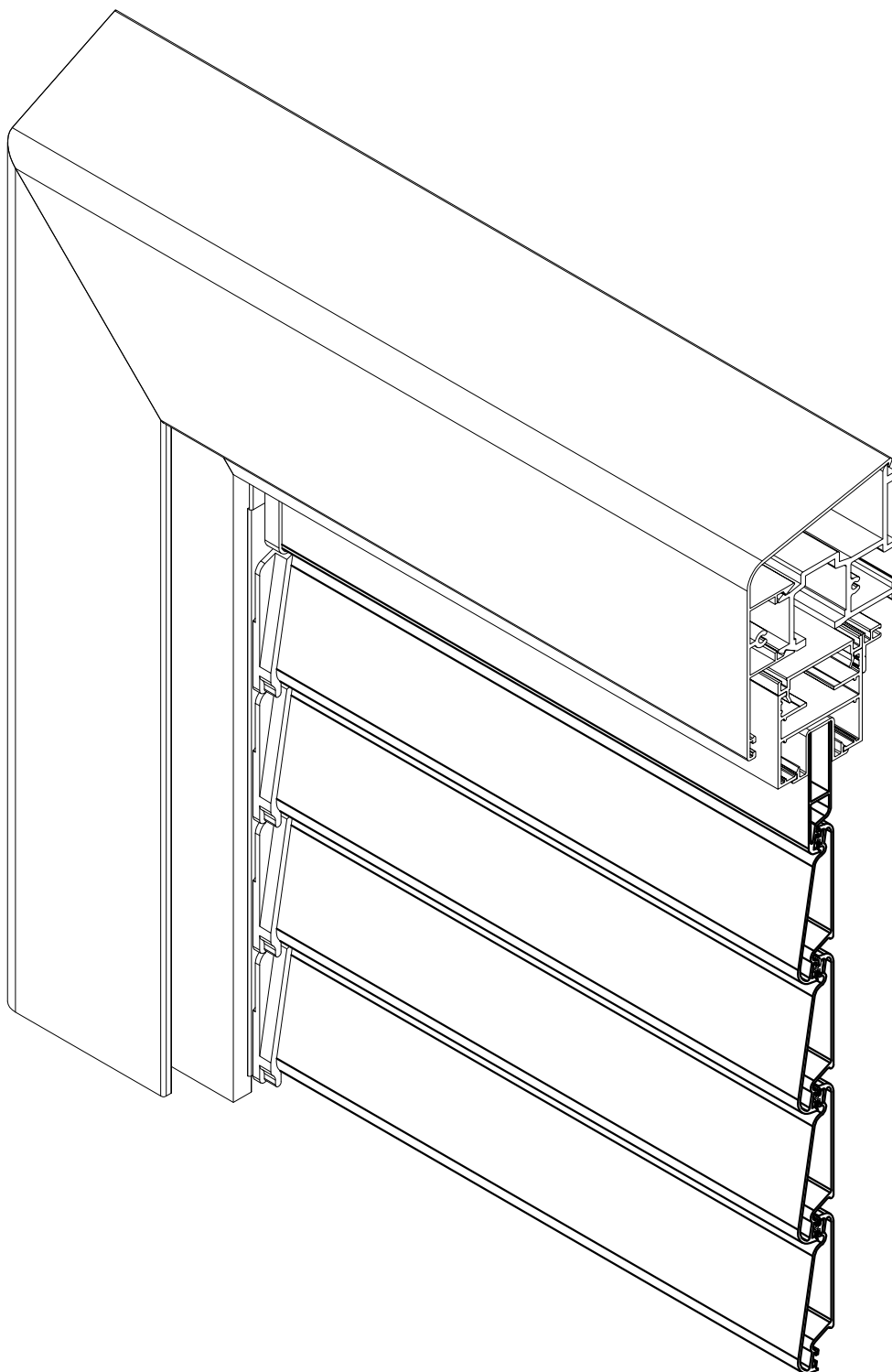
01	ZNAČAJKE SISTEMA	Klizna grilja 400.01.300-303
03	PROFILI	Klizna grilja 400.03.300-313
04	VEZNI ELEMENTI	Klizna grilja 400.04.300-303
05	PVC ELEMENTI	Klizna grilja 400.05.300-303
06	MEHANIZMI	Klizna grilja 400.06.300-305
07	BRTVILA	Klizna grilja 400.07.300-303
10	PRESJECI	Klizna grilja 400.10.300-333
11	OBRADA I MONTAŽA	Klizna grilja 400.11.300-331
12	REZNE LISTE	Klizna grilja 400.12.300-309

Značajke sistema /Klizna grilja/

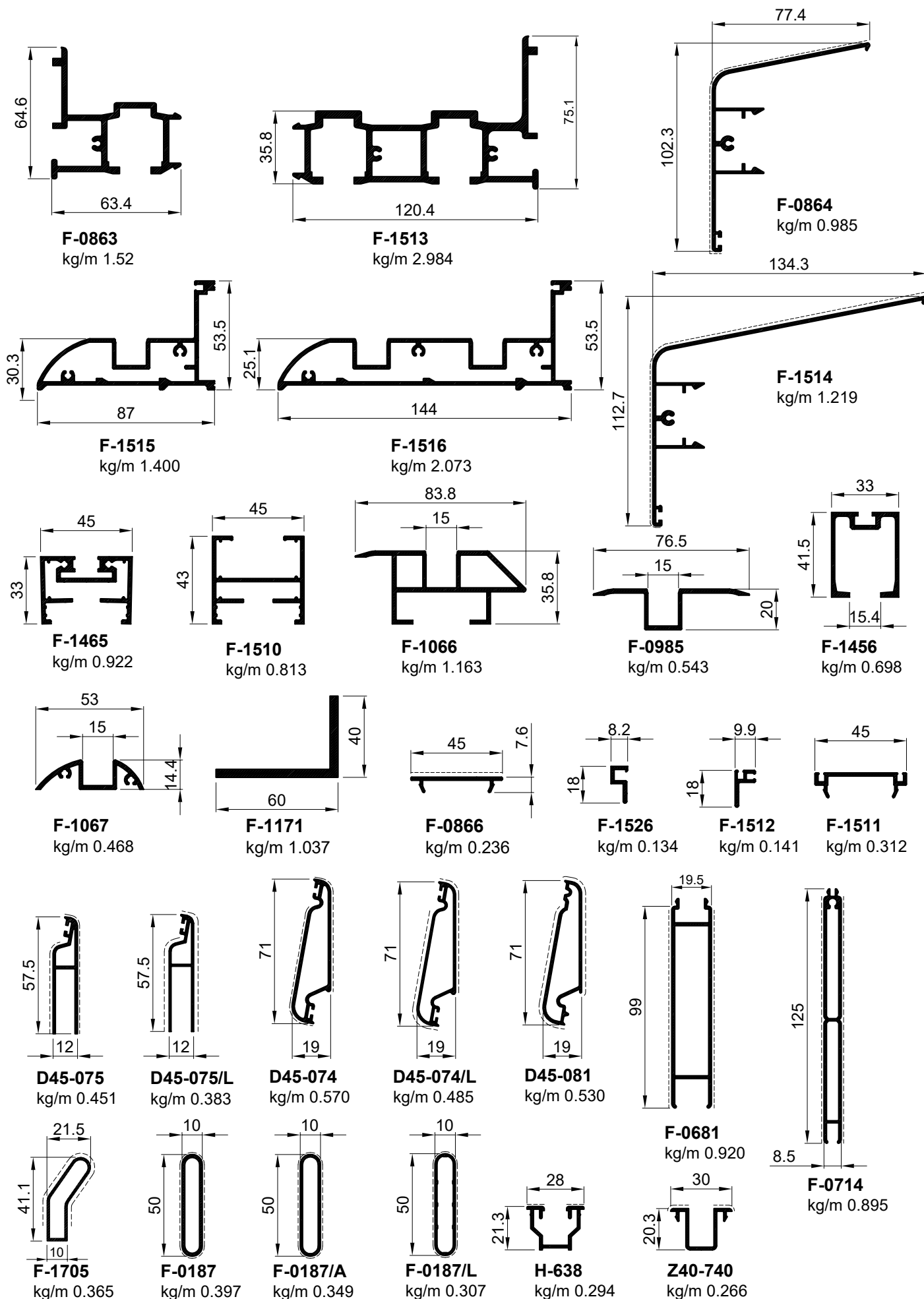
KLIZNE GRILJE

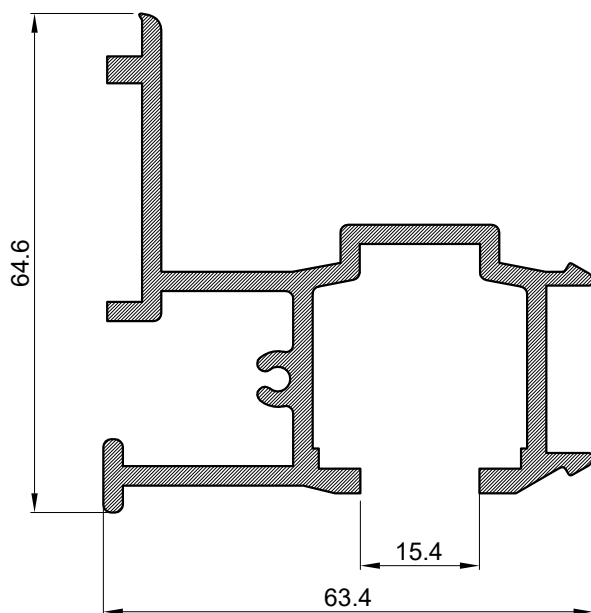


- Sistem profila za **Klizne grilje** namjenjen je za izradu kliznih grilja u obliku prozora i vrata.
- Grilje su dugovječne, lagane, čvrste, postojane (materijal i površinska zaštita), te su otporne na vremenske i ostale utjecaje. Jednostavne su i praktične za rukovanje, čišćenje i održavanje.
- Odabir boje po izboru (u boji prema RAL karti, eloksaža te imitacija drveta).
- Ispuna grilje može biti pokretna (zaokretne lamele), fiksna (fiksne lamele) i škure (puna ispuna).
- Jednostazna i dvostazna grilja
- Mogućnost ugradnje komarice

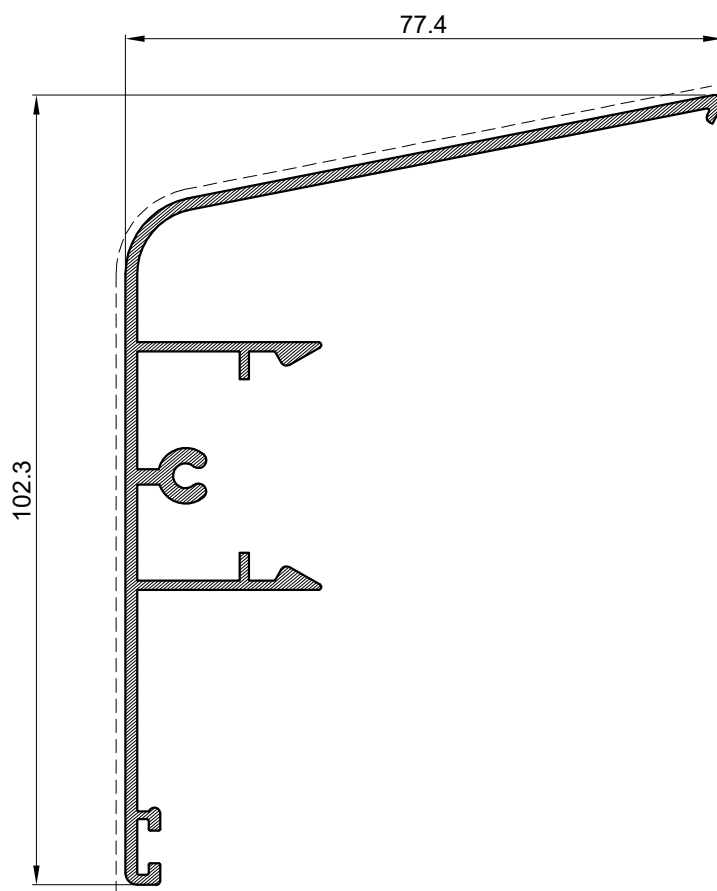


Profili /Klizna Grilja/

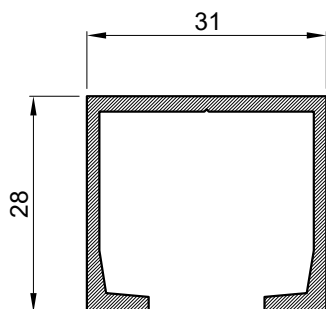




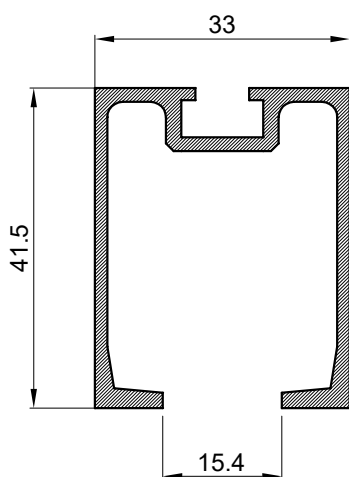
Nosáč klizne grilje		
Art.-Br.	F-0863	
Težina	kg/m	1.52
Opseg	mm	446
Dužina isporuke	mm	6500



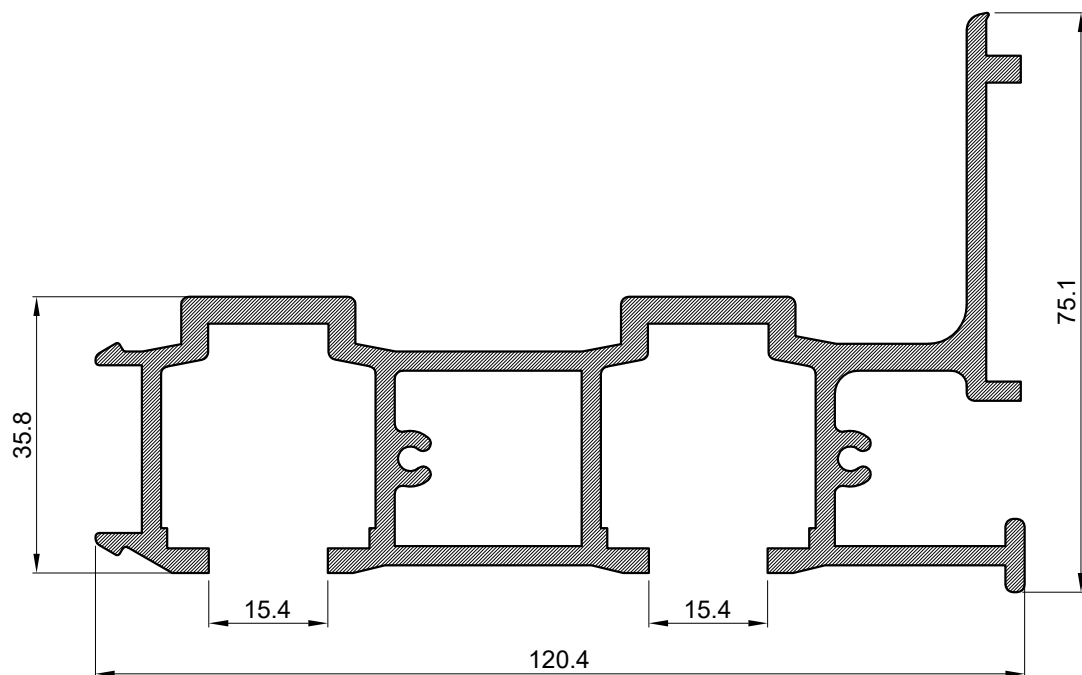
Maska nosača klizne grilje		
Art.-Br.	F-0864	
Težina	kg/m	0.985
Opseg	mm	490
Dužina isporuke	mm	6500



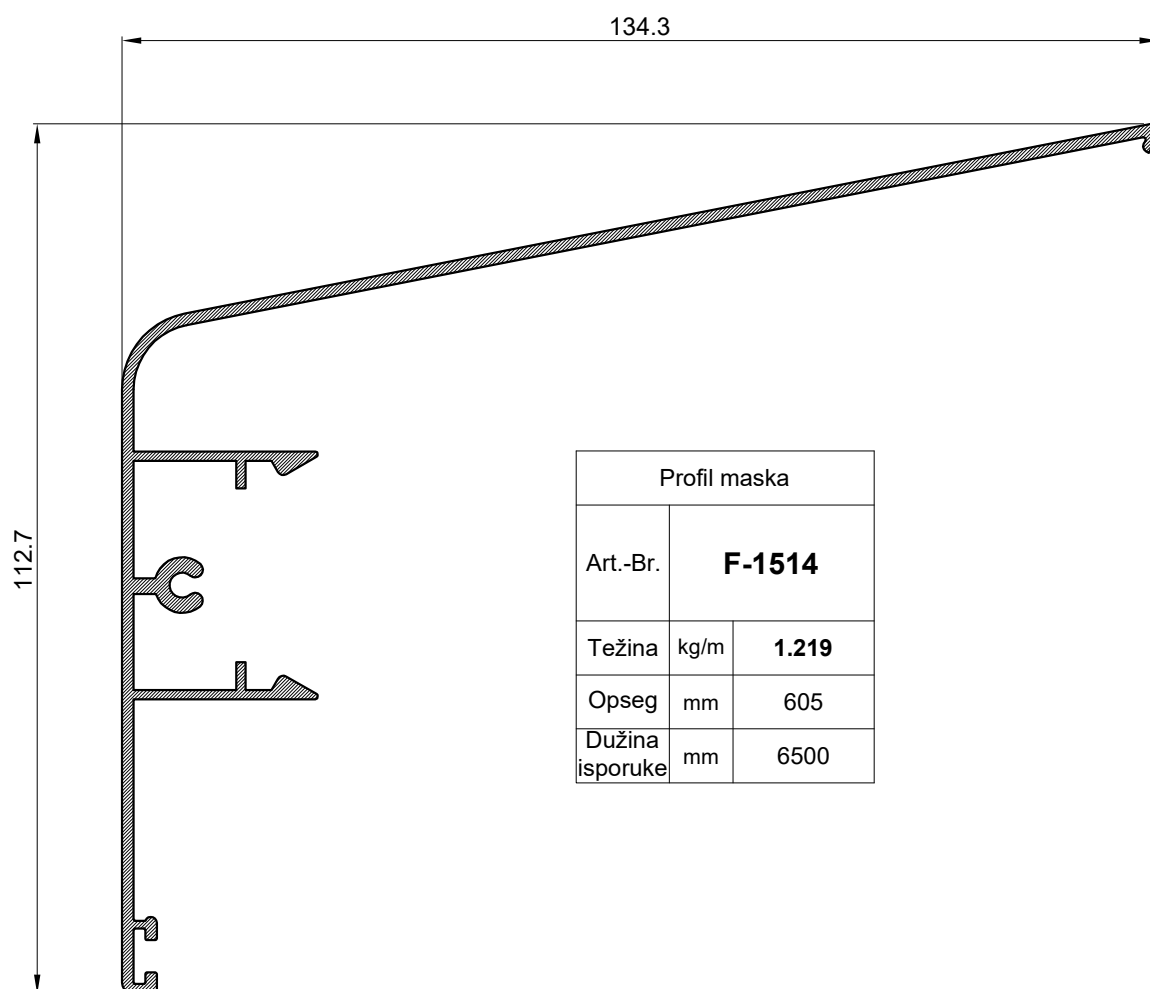
Profil vodilice		
Art.-Br.	F-0696	
Težina	kg/m	0.484
Opseg	mm	193.24
Dužina isporuke	mm	6500



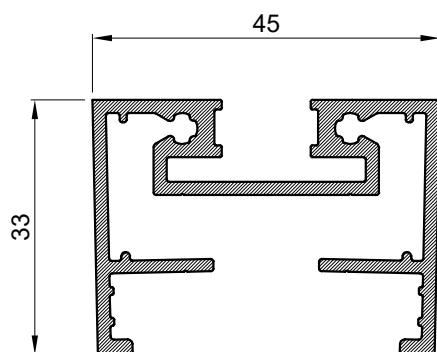
Profil vodilice		
Art.-Br.	F-1456	
Težina	kg/m	0.698
Opseg	mm	283
Dužina isporuke	mm	6500



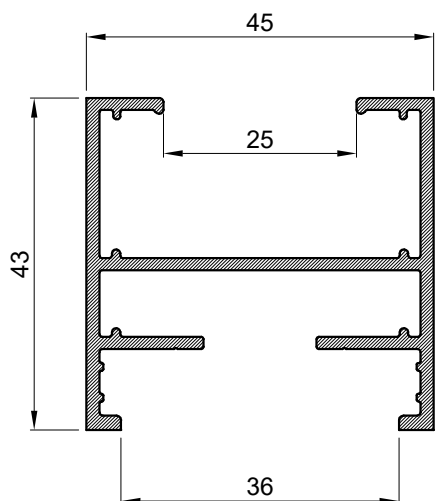
Profil vodilice		
Art.-Br.	F-1513	
Težina	kg/m	2.984
Opseg	mm	675
Dužina isporuke	mm	6500



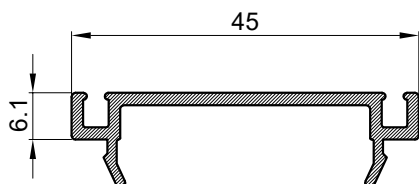
Profil maska		
Art.-Br.	F-1514	
Težina	kg/m	1.219
Opseg	mm	605
Dužina isporuke	mm	6500



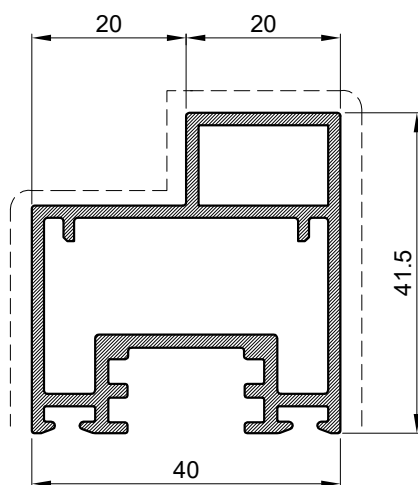
Profil krila		
Art.-Br.	F-1465	
Težina	kg/m	0.922
Opseg	mm	388
Dužina isporuke	mm	6500



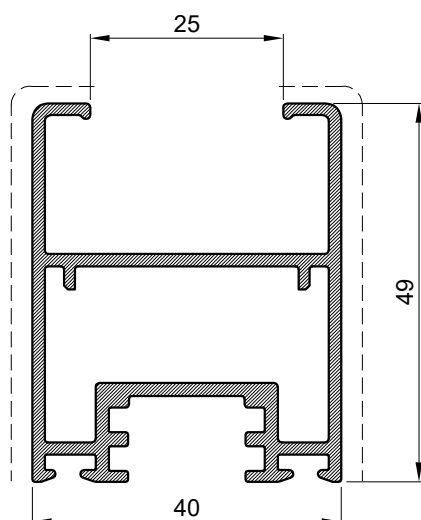
Profil krila		
Art.-Br.	F-1510	
Težina	kg/m	0.813
Opseg	mm	368
Dužina isporuke	mm	6500



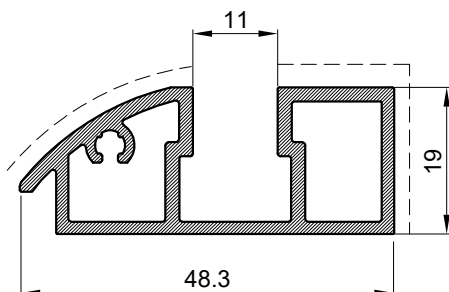
Maska-držlač četkaste brtve		
Art.-Br.	F-1511	
Težina	kg/m	0.312
Opseg	mm	154
Dužina isporuke	mm	6500



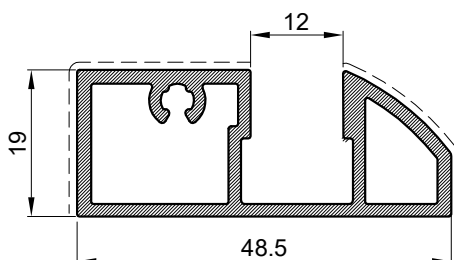
Profil krila		
Art.Br.	F-1611	
Težina	kg/m'	0.964
Opseg	mm	225.4
Moment inercije	I _x (cm ⁴)	5.89
	I _y (cm ⁴)	6.74
	W _x (cm ³)	2.58
	W _y (cm ³)	3.09
L	mm	6500



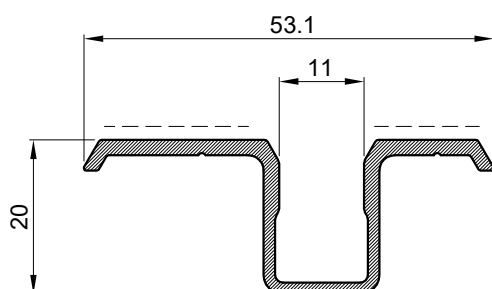
Profil krila		
Art.Br.	F-1602	
Težina	kg/m'	1.003
Opseg	mm	301.34
Moment inercije	I _x (cm ⁴)	7.70
	I _y (cm ⁴)	8.51
	W _x (cm ³)	2.67
	W _y (cm ³)	4.25
L	mm	6500



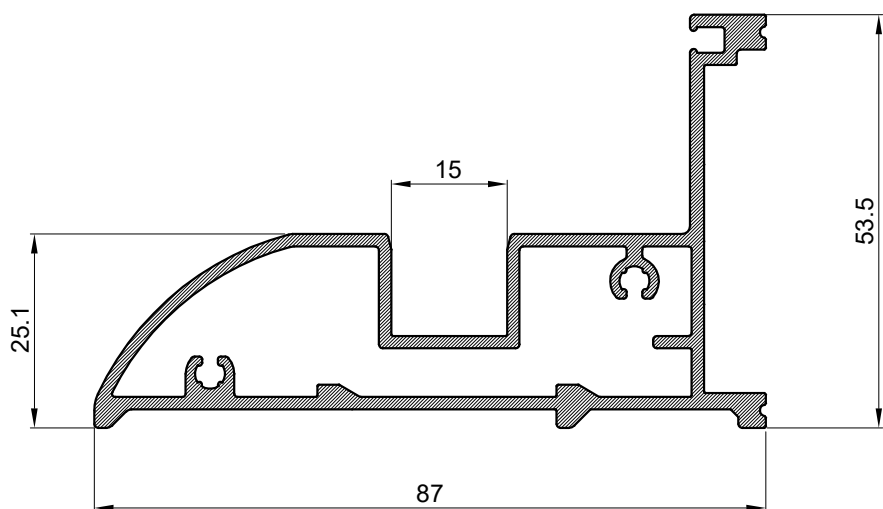
Profil praga		
Art.Br.	F-1603	
Težina	kg/m'	0.695
Opseg	mm	170.81
Moment inercije	I _x (cm ⁴)	1.056
	I _y (cm ⁴)	5.44
	W _x (cm ³)	1.02
	W _y (cm ³)	2.10
L	mm	6500



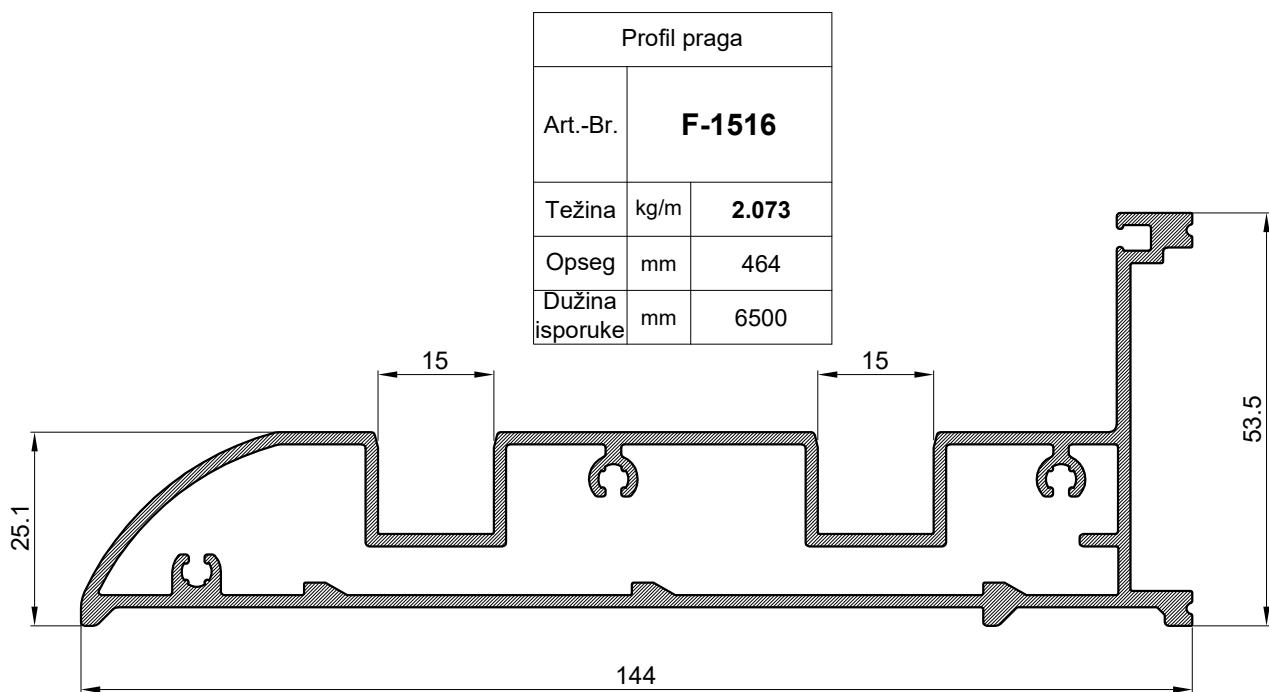
Profil praga -otvaranje vani-		
Art.Br.	F-1612	
Težina	kg/m'	0.714
Opseg	mm	166.06
Moment inercije	I _x (cm ⁴)	1.21
	I _y (cm ⁴)	6.17
	W _x (cm ³)	1.2
	W _y (cm ³)	2.42
L	mm	6500



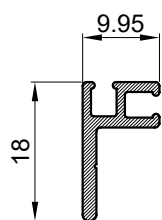
Profil praga		
Art.Br.	F-1607	
Težina	kg/m'	0.432
Opseg	mm	180.42
Moment inercije	I _x (cm ⁴)	0.75
	I _y (cm ⁴)	2.29
	W _x (cm ³)	0.56
	W _y (cm ³)	1.04
L	mm	6500



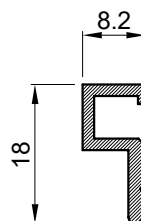
Profil praga		
Art.-Br.	F-1515	
Težina	kg/m	1.400
Opseg	mm	325
Dužina isporuke	mm	6500



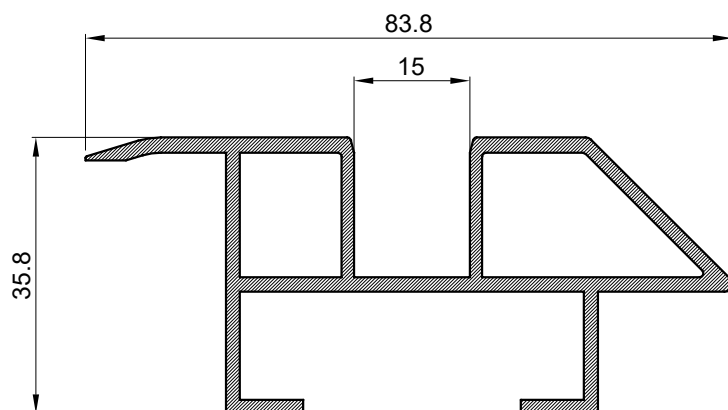
Profil praga		
Art.-Br.	F-1516	
Težina	kg/m	2.073
Opseg	mm	464
Dužina isporuke	mm	6500



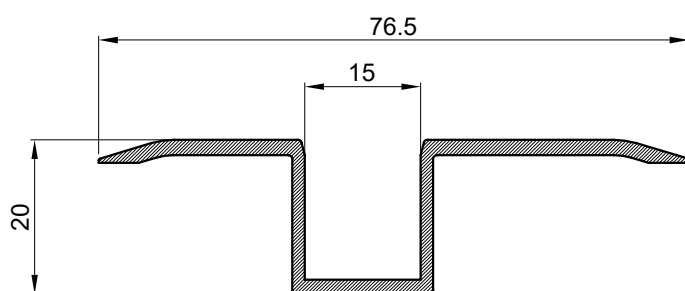
Držać četkaste brtve		
Art.-Br.	F-1512	
Težina	kg/m	0.141
Opseg	mm	74
Dužina isporuke	mm	6500



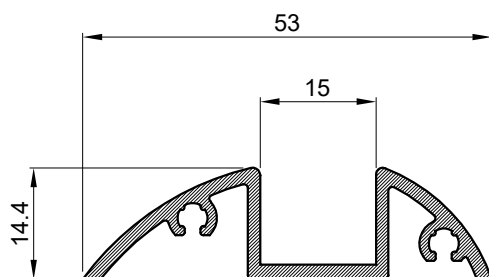
Držać mreže komarice		
Art.-Br.	F-1526	
Težina	kg/m	0.134
Opseg	mm	66
Dužina isporuke	mm	6500



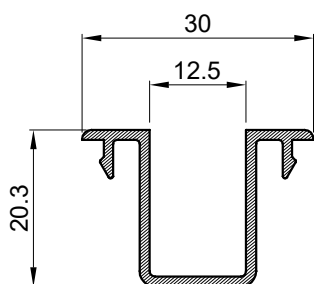
Profil praga		
Art.-Br.	F-1066	
Težina	kg/m	1.163
Opseg	mm	326
Dužina isporuke	mm	6500



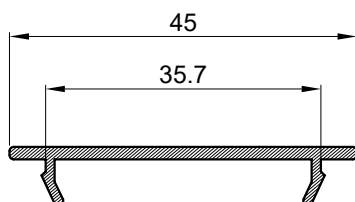
Profil praga		
Art.-Br.	F-0985	
Težina	kg/m	0.543
Opseg	mm	225
Dužina isporuke	mm	6500



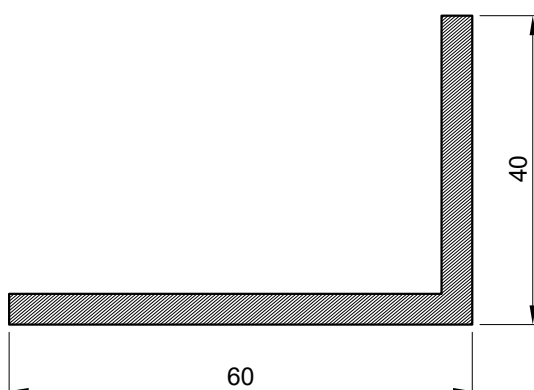
Profil praga		
Art.-Br.	F-1067	
Težina	kg/m	0.468
Opseg	mm	207
Dužina isporuke	mm	6500



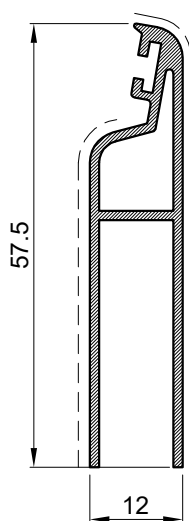
Uvodni profil kod pokretnih grilja		
Art.-Br.	Z40-740	
Težina	kg/m	0.266
Opseg	mm	154
Dužina isporuke	mm	6500



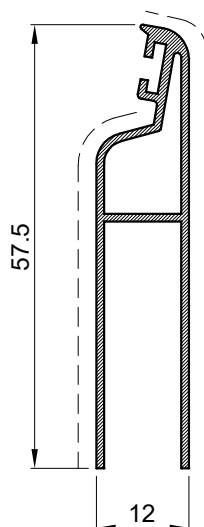
Profil lajsna		
Art.-Br.	F-0866	
Težina	kg/m	0.236
Opseg	mm	117
Dužina isporuke	mm	6500



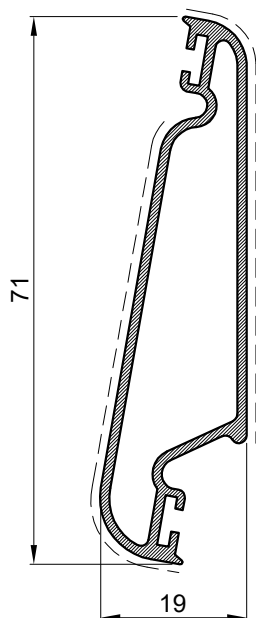
Profil		
Art.-Br.	F-1171	
Težina	kg/m	1.037
Opseg	mm	200
Dužina isporuke	mm	6500



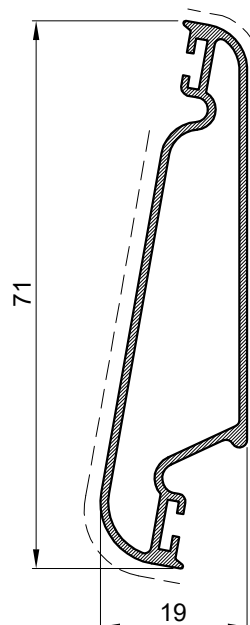
Početni profil ispune		
Art.-Br.	D45-075	
Težina	kg/m	0.451
Opseg	mm	215
Dužina isporuke	mm	6500



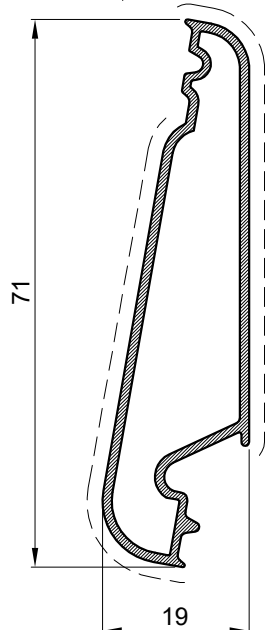
Početni profil ispune		
Art.-Br.	D45-075/L	
Težina	kg/m	0.383
Opseg	mm	214
Dužina isporuke	mm	6500



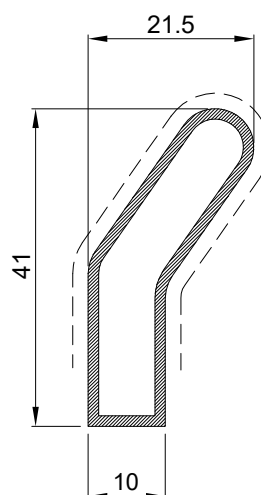
Profil ispune		
Art.-Br.	D45-074	
Težina	kg/m	0.570
Opseg	mm	195
Dužina isporuke	mm	6500



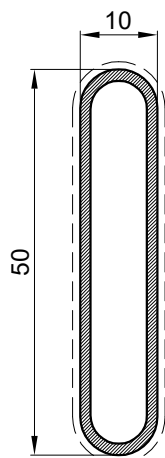
Profil ispune		
Art.-Br.	D45-074/L	
Težina	kg/m	0.485
Opseg	mm	195
Dužina isporuke	mm	6500



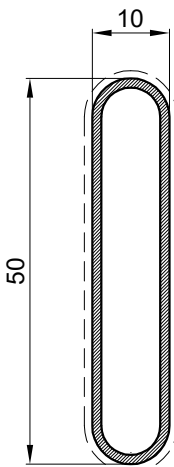
Profil ispune		
Art.-Br.	D45-081	
Težina	kg/m	0.530
Opseg	mm	174
Dužina isporuke	mm	6500



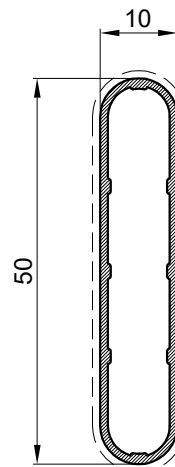
Profil ispune		
Art.-Br.	F-1705	
Težina	kg/m	0.365
Opseg	mm	105
Dužina isporuke	mm	6500



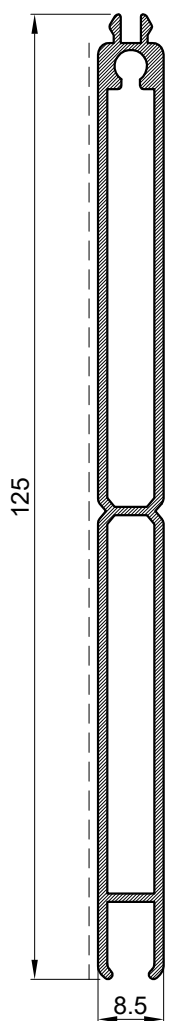
Profil ispune		
Art.-Br.	F-0187	
Težina	kg/m	0.397
Opseg	mm	111
Dužina isporuke	mm	6500



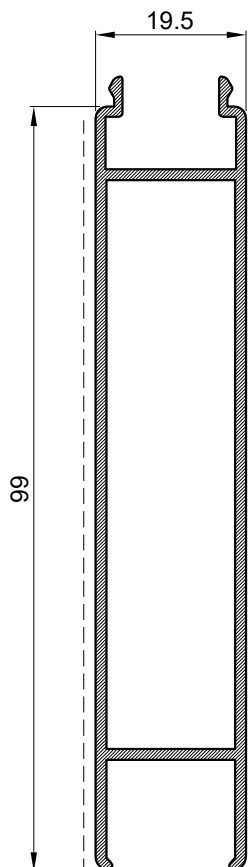
Profil ispune		
Art.-Br.	F-0187/A	
Težina	kg/m	0.349
Opseg	mm	111
Dužina isporuke	mm	6500



Profil ispune		
Art.-Br.	F-0187/L	
Težina	kg/m	0.307
Opseg	mm	111
Dužina isporuke	mm	6500

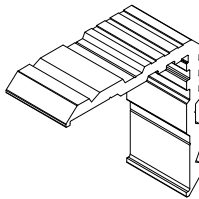
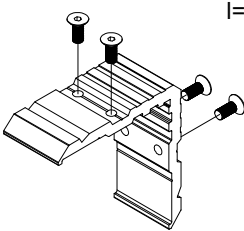
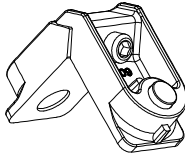
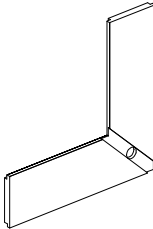
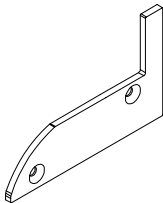
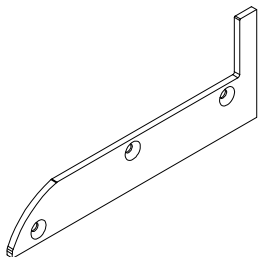


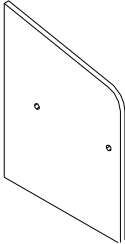
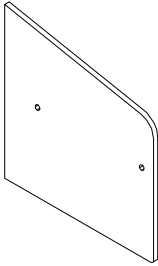
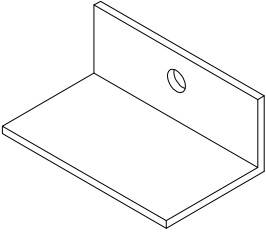
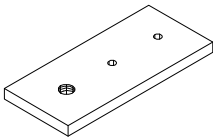
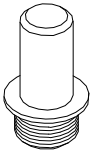
Profil ispune		
Art.-Br.	F-0714	
Težina	kg/m	0.895
Opseg	mm	294
Dužina isporuke	mm	6500



Profil ispune		
Art.-Br.	F-0681	
Težina	kg/m	0.920
Opseg	mm	304
Dužina isporuke	mm	6500

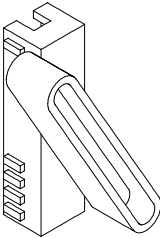
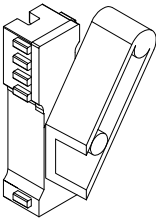
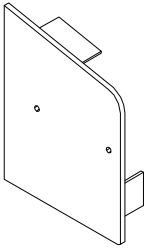
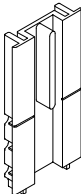
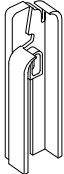
Vezni elementi /Klizna grilja/

CODE	Izgled-presjek	Opis	Materijal	Nap.
710.501	 l=35.6mm	-Kutna spojnica krila klizne grilje Za profile: F-1465, F-1510	Al.	
710.502	 l=35.6mm M5x10 ISO 7380	-Kutna spojnica krila klizne grilje Za profile: F-1465,	Al.	
730.008		-Kutna spojnica prozora-za komoru 29x15.1 -Za profile: F-1602 -Stara oznaka: 0409	Al.	
730.017		-Kutna spojnica u krilu za vanjsko spajanje	Zamak #3	
391.098		-Bočni čep profila pratilice sa jednom stazom	Al.	PAR
391.099		-Bočni čep profila pratilice sa dvije staze	Al.	PAR

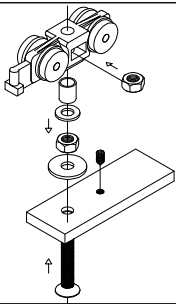
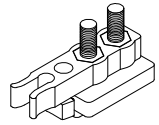
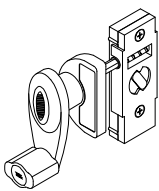
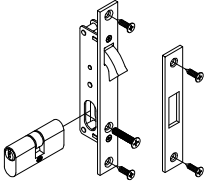
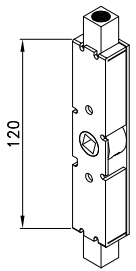
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391.100		-Bočni čep profila vodilice sa jednom stazom	Al.	PAR
391.101		-Bočni čep profila vodilice sa dvije staze	Al.	PAR
521.220		Nosač profila pratilice klizne grilje	Al.	
391.020		- Nosiva ploča - Stara oznaka: NP-G-01	Al.	TipB
391.021		- Donji usmjerivač krila - Stara oznaka: UK-G-01	PVC	TipB

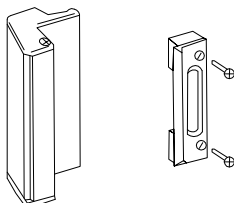
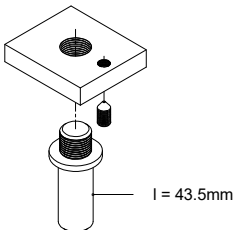
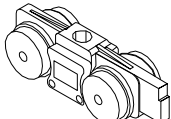
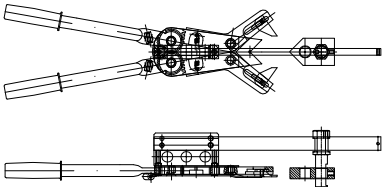
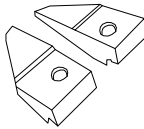
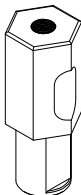
PVC elementi

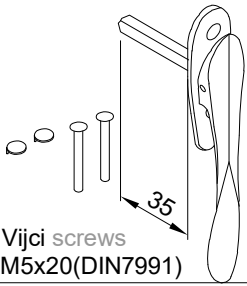
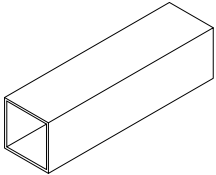
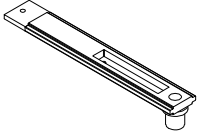
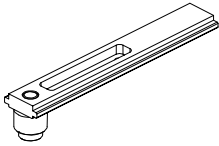
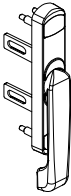
/Klizna grilja/

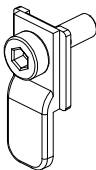
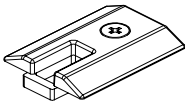
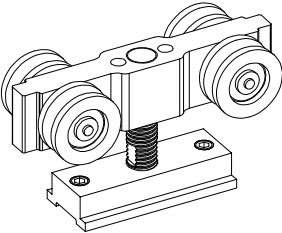
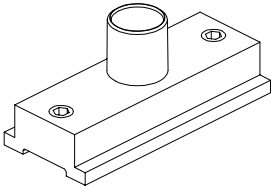
CODE	Izgled-presjek	Opis	Materijal	Nap.
373.005		-Umetak za grilju sa fiksnim lamelama -prihvaća profil lamele F-0187; -Stara oznaka: 2101-PR	PVC	L+D
373.005.99		-Početni i završni umetak za fiksnu grilju -prihvaća profil lamele F-1705		L+D
374.035		-Bočni čep profila maske vodilice -Stara oznaka: 1381-PVC (BC-KG-01) -PAR	PVC	TipB
370.064		-Umetak za mehanizma (utor 25mm), za početnu i završnu lamelu kod grilje sa pokretnim lamelama. - B.B.C. Italija	PVC	
370.065		-Umetak za početnu i završnu lamelu kod grilje sa pokretnim lamelama. - B.B.C. Italija	PVC	PAR

Mehanizmi /Klizna grilja/

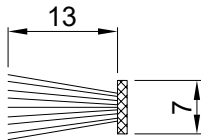
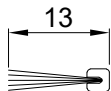
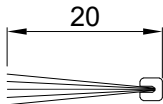
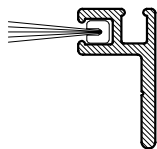
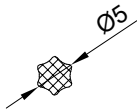
CODE	Izgled-presjek	Opis	Materijal	Nap.
141.009		-Točkići sa nosivom pločicom za klizne grilje		
147.001		-Graničnik i prihvatnik krila sa ublaživačem udara -Stara oznaka: 1380		
140.040.01 03		Element za pokretnu grilju-lijevi i desni -umeće se u profil krila grilje -prihvaća lamele D45-074 -stara oznaka SP-X za lamele D45-074 -Boje 01- bijela; 03- crna Mehanizam za utor 25 mm		
140.073.01 03		-Mehanizam sa ručicom za okretanje lamela -Stara oznaka: BBC ROLY -Boje: 01- bijela; 03- crna Za mehanizam 25 mm		
120.012		- Brava za krilo klizne grilje - MG Italija: "908142002"		
120.016		-Brava za krilo Klizne grilje Feal		

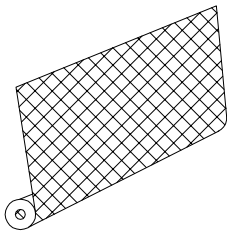
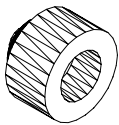
CODE	Izgled-presjek	Opis	Materijal	Nap.
105.001		- Rukohvat za pogon krila - Stara oznaka 3172		
141.010		- Usmjerivač krila klizne grilje		
147.000		- Kotačići za klizne grilje - Stara oznaka: 1379		
210.001		- Kliješta za kutne spojnice - Stara oznaka: kliješta -83064		
210.002		- Noževi za kliješta kutnih spojnica - Stara oznaka: noževi		
210.005		- Dodatna pokretna osovina kliješta za spajanja kutnika na utiskivanje.		

CODE	Izgled-presjek	Opis	Materijal	Nap.
105.009	 Vijci screws M5x20(DIN7991)	-Ručica za bravu -Oznaka proizvođača: Giesse 0249201 (firkant L=35 mm)		
140.084		-Adapter 7/8mm -Proizvođač: Hoppe -Izvorna oznaka: L22679		
140.076		-Pratilica za parna krila 11 mm -Izvorna oznaka: A83635.5		
140.083		-Pratilica za parna krila 15 mm -Izvorna oznaka: A83635.6		
107.006.01 02 03		-Ručka -Izvorna oznaka: 6027.7		
140.079		-Zapinjač -Izvorna oznaka: 4032.68		

CODE	Izgled-presjek	Opis	Materijal	Nap.
140.080		-Umetak između klizača i ručke -Izvorna oznaka: 6427.1		
140.085		- Prihvatnik zapinjača za žlijeb 15mm - Izvorna oznaka:A93638.2		
140.106		-Kolica -Izvorna oznaka: 93635.2 -Proizvođač: Master -Izvorni crtež u mjerilu nalazi se na mreži		
140.107		-Pratilica (donja vodilica) -Izvorna oznaka: 83635.3 -Proizvođač: Master -Izvorni crtež u mjerilu nalazi se na mreži		

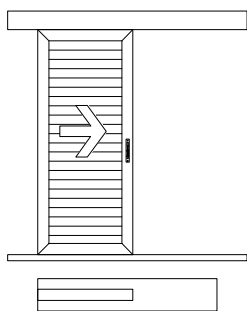
Brtvila /Klizna grilja/

CODE	Izgled-presjek	Opis	Materijal	Nap.
348.010		-Brtva na spoju lamela -Oznaka proizvođača: 01104 (Complastex)	Koekstruzija PVC	
347.005		-Četkasta brtva 7x13 -Stara oznaka PB*HFC	PP	
347.008		-Četkasta brtva (13 mm)		
347.010		-Četkasta brtva (20 mm)		
F-1512		-Držać četkaste brtve 347.008; 347.010; L=..... mm	Al	
340.048		-Brtva - držać mreže komarice -Stara oznaka 00600/55		

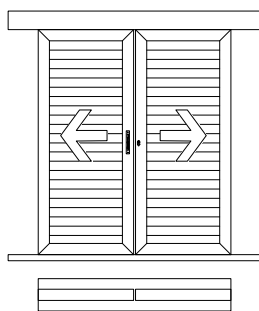
CODE	Izgled-presjek	Opis	Materijal	Nap.
340.047		Mreža komarice	PVC	
345.005		- Odbojnik - Stara oznaka OK-120-02-A	ELASTRON G	
347.006		- Četkasta brtva		

Presjeci /Klizna grilja/

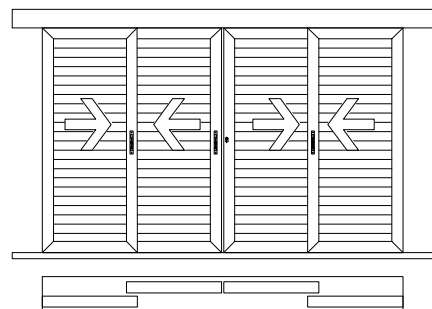
TIPOLOGIJA



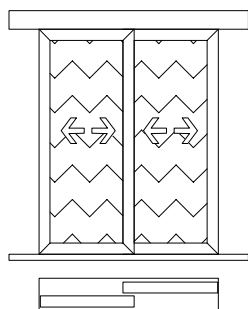
Jednokrilna na jednoj stazi



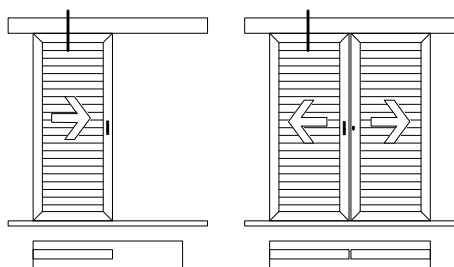
Dvokrilna na jednoj stazi



Četverokrilna na dvije staze

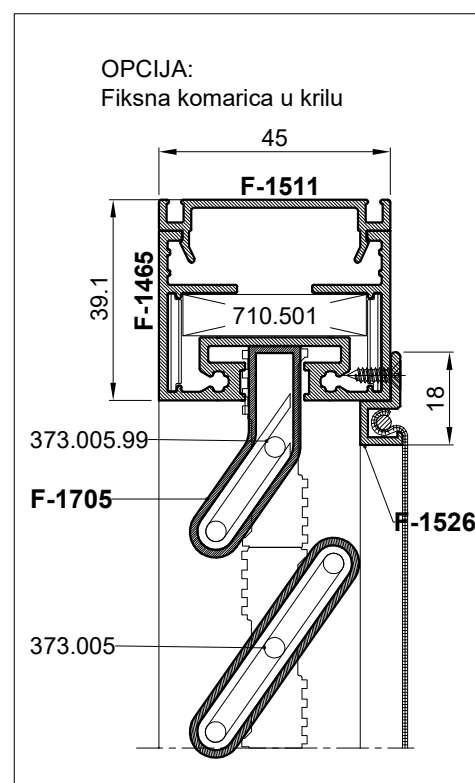
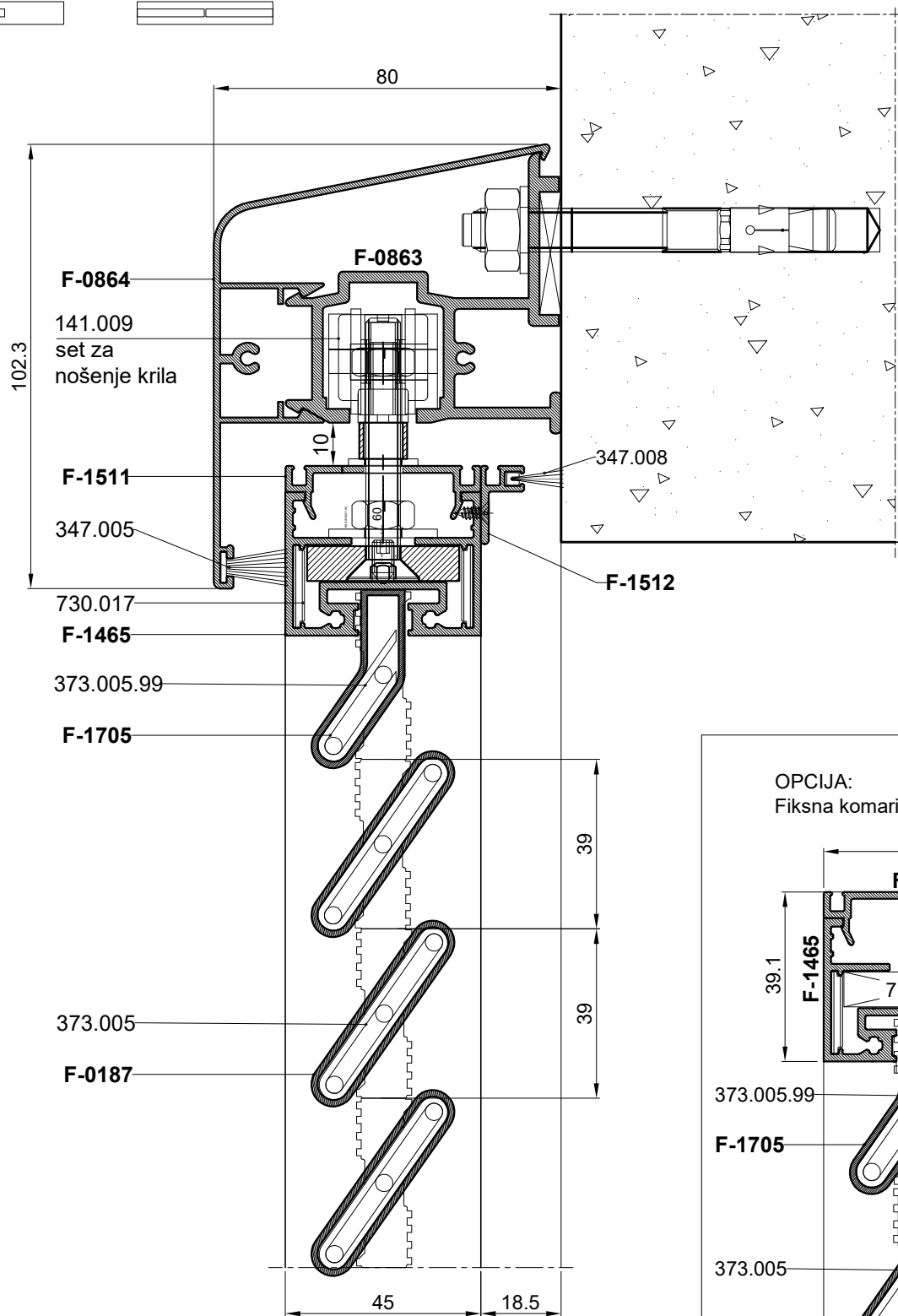


Dvokrilna na dvije staze



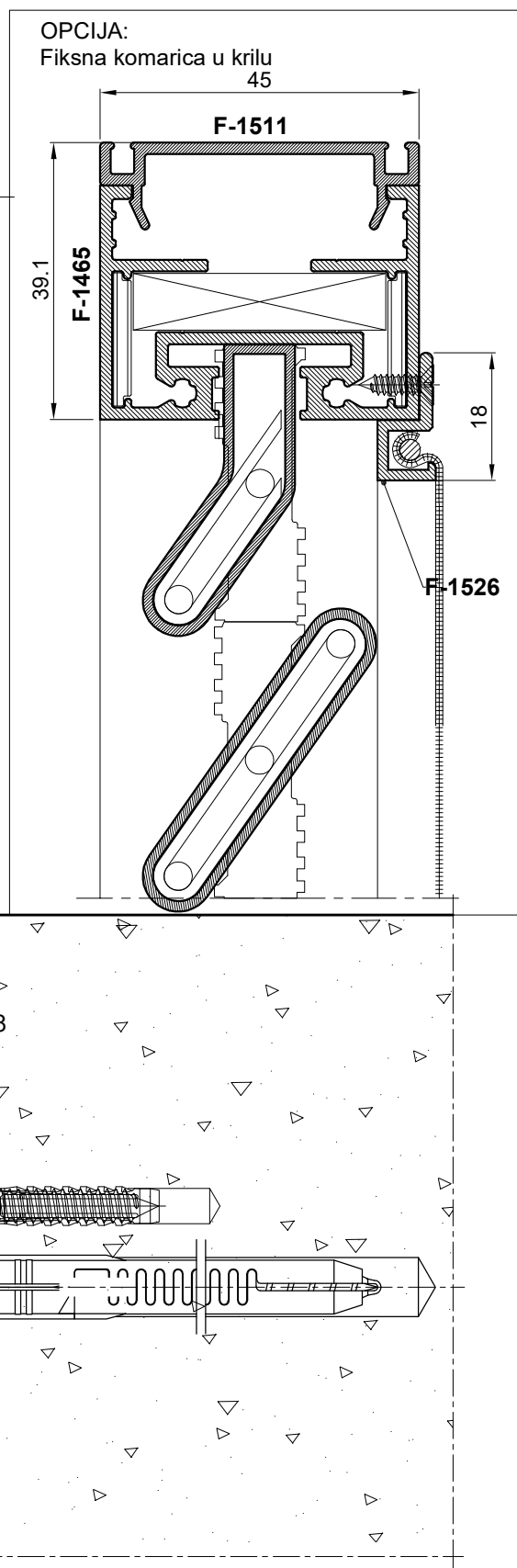
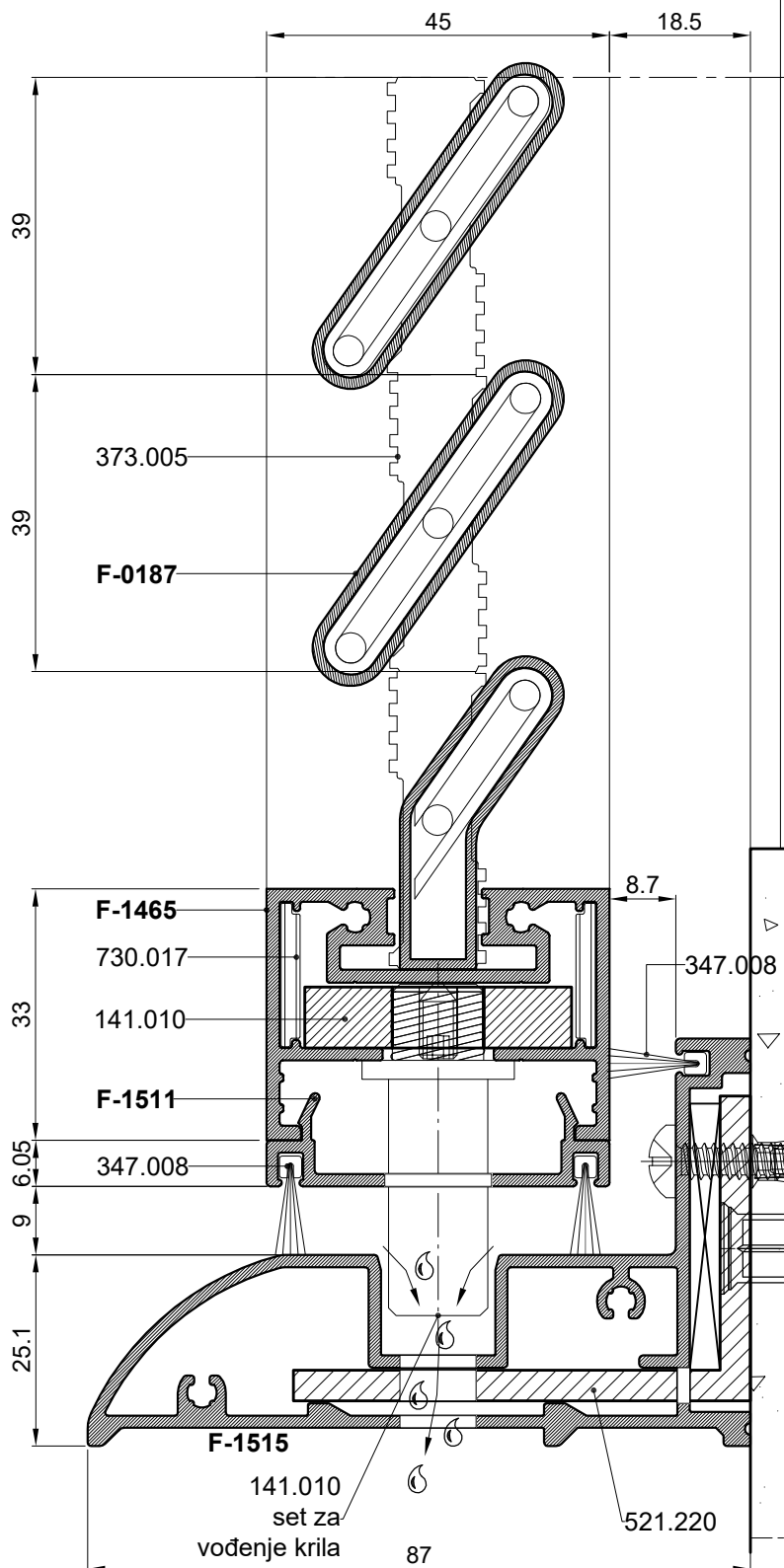
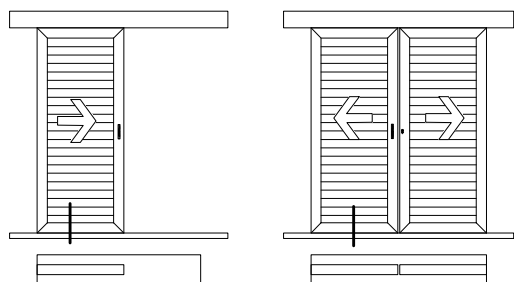
Klizna grilja-TipA

- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu



Klizna grilja-TipA

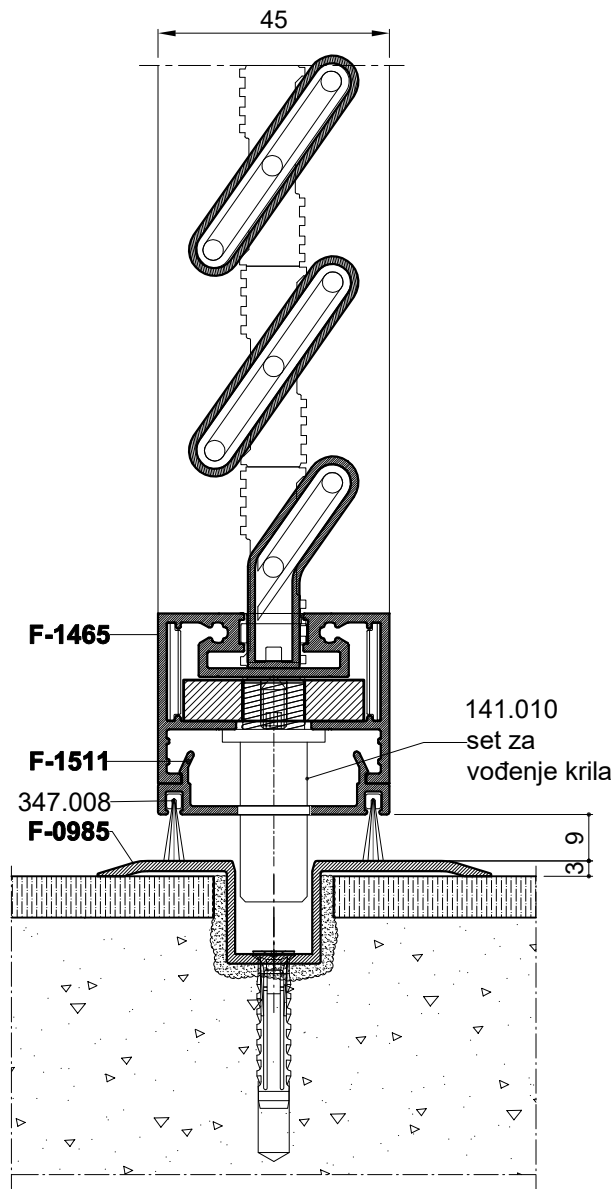
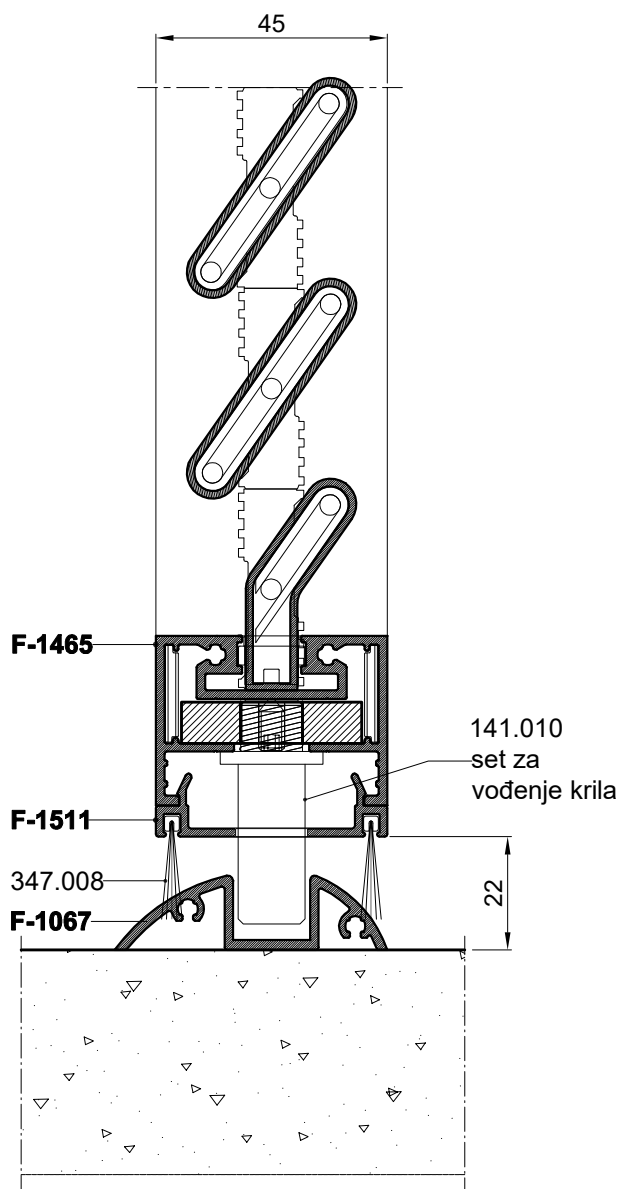
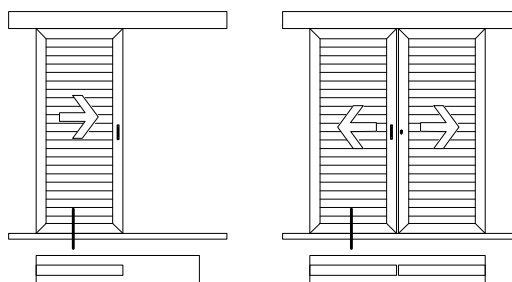
- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu

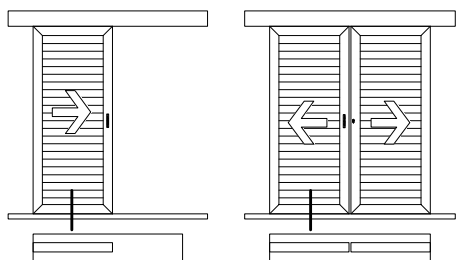


OPCIJE SA PROFILOM VODILICE

Klizna grilja-TipA

- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu
- Mogućnost ukopavajućeg praga

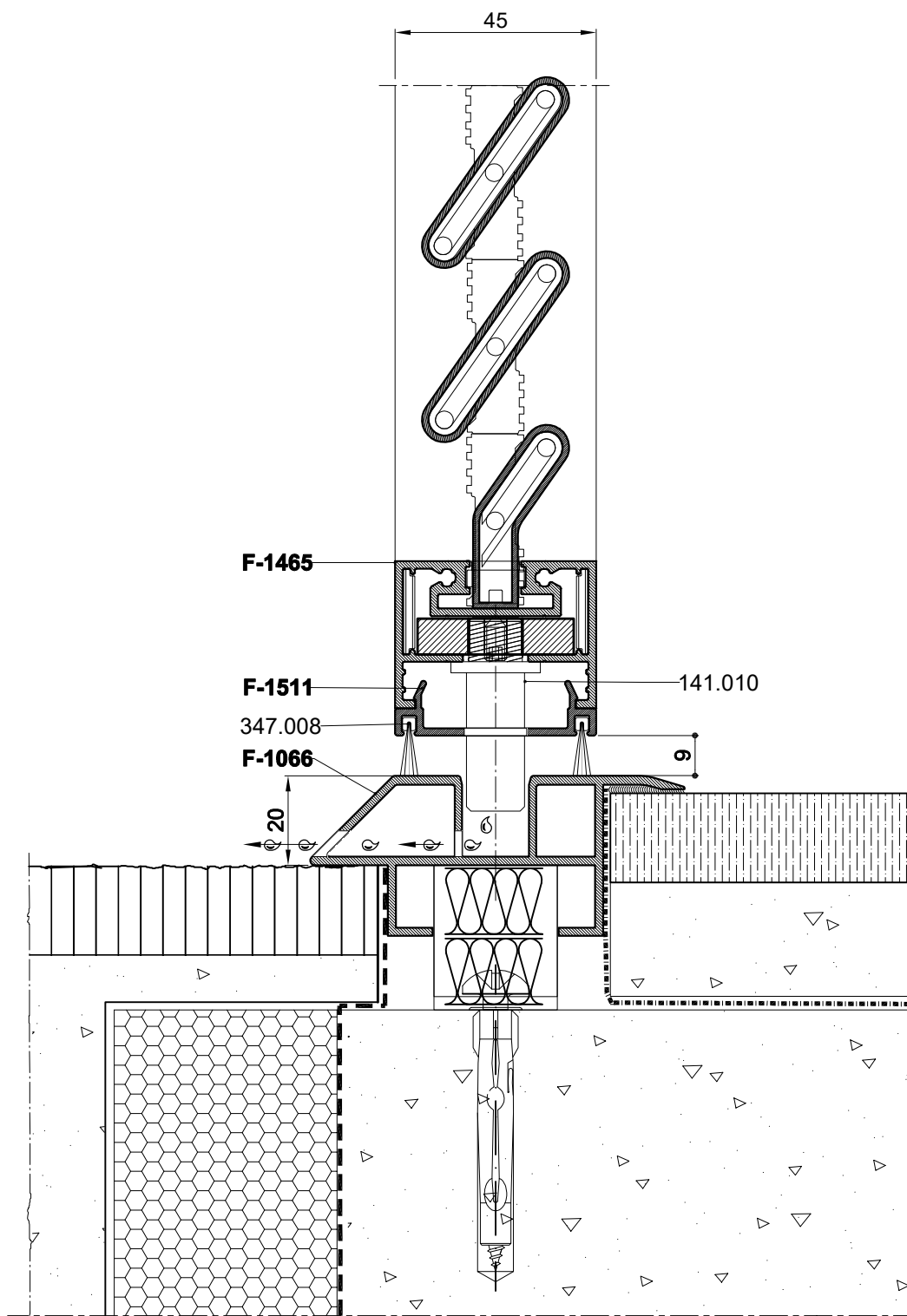




OPCIJE SA PROFILOM VODILICE

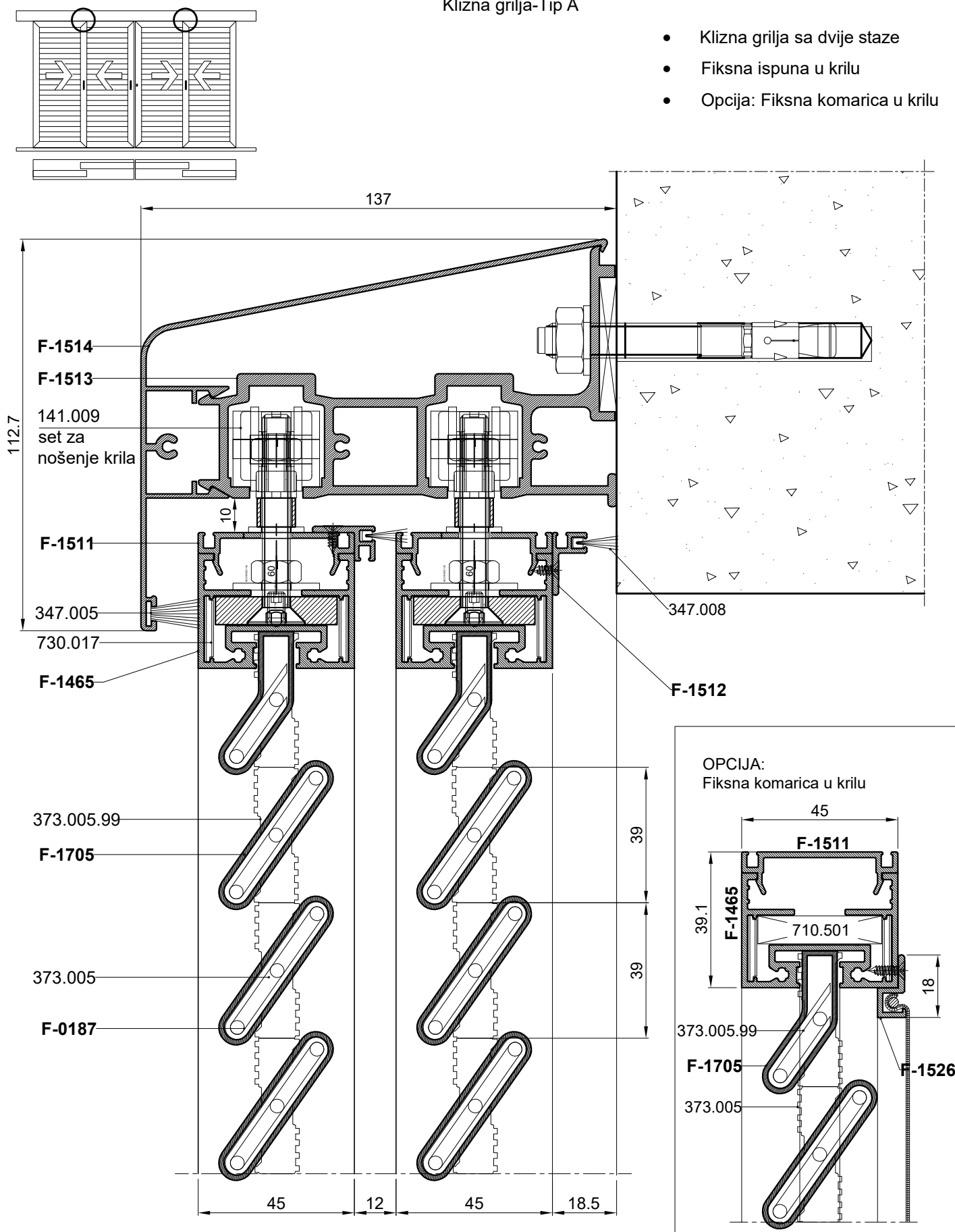
Klizna grilja-TipA

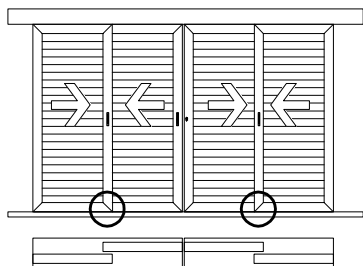
- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu
- Mogućnost ukopavajućeg praga



Klizna grilja-Tip A

- Klizna grilja sa dvije staze
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu

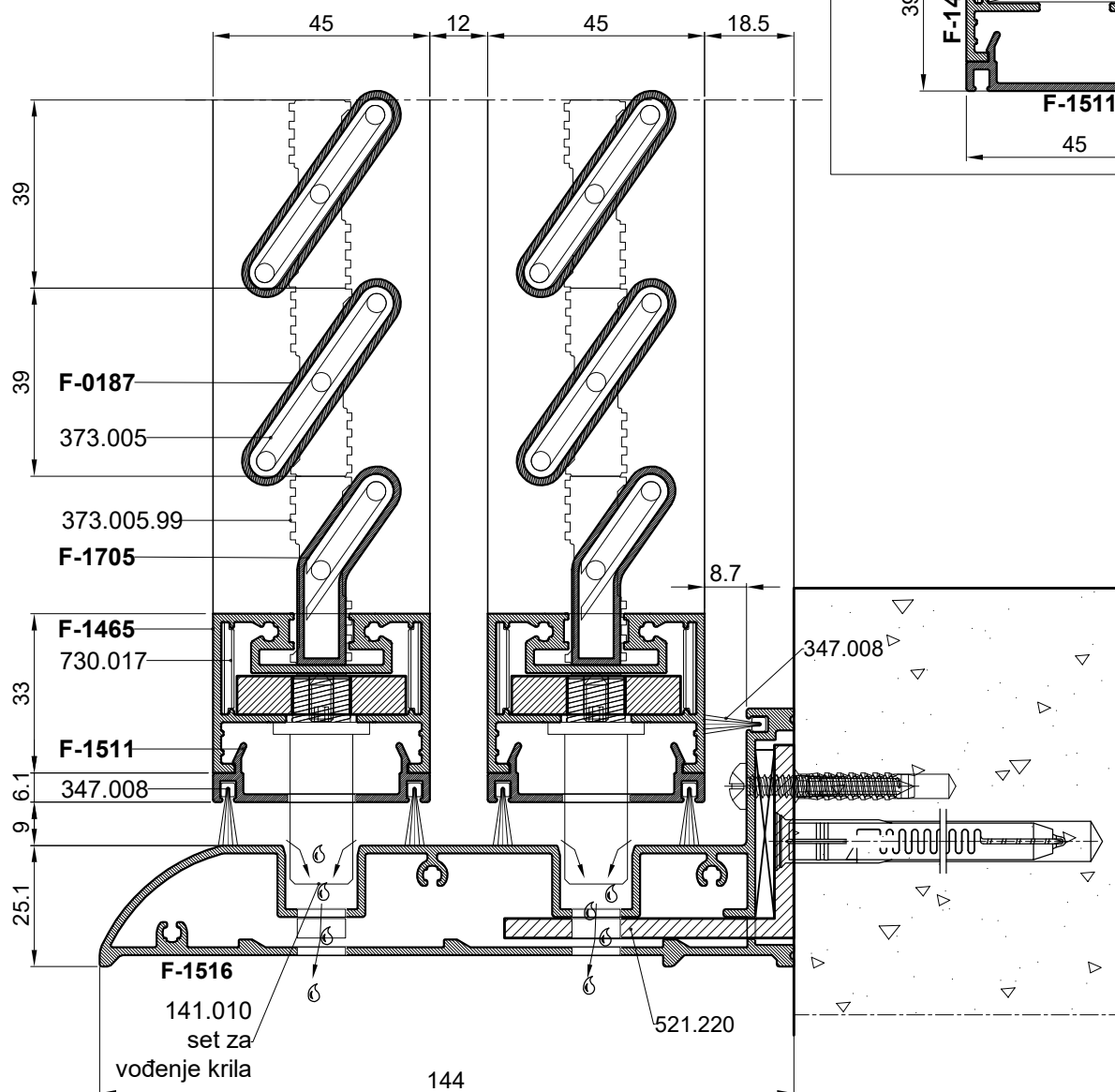
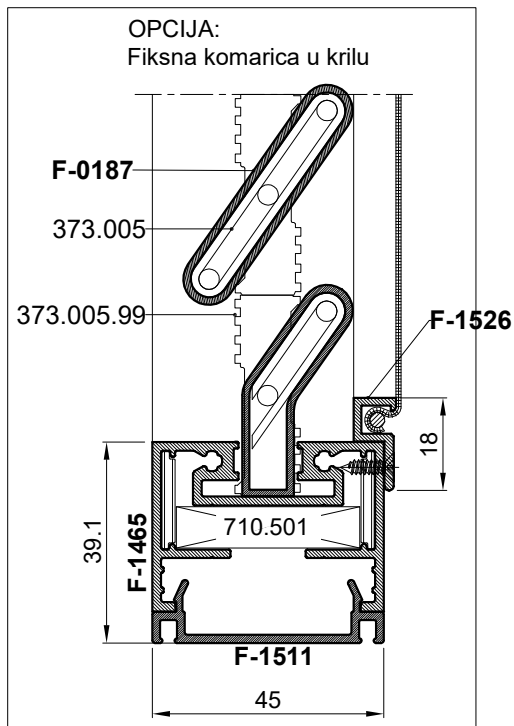


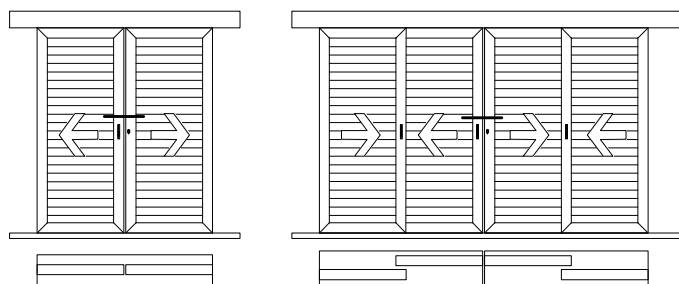


Klizna grilja-TipA

- Klizna grilja sa dvije staze
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu

OPCIJA:
Fiksna komarica u krilu



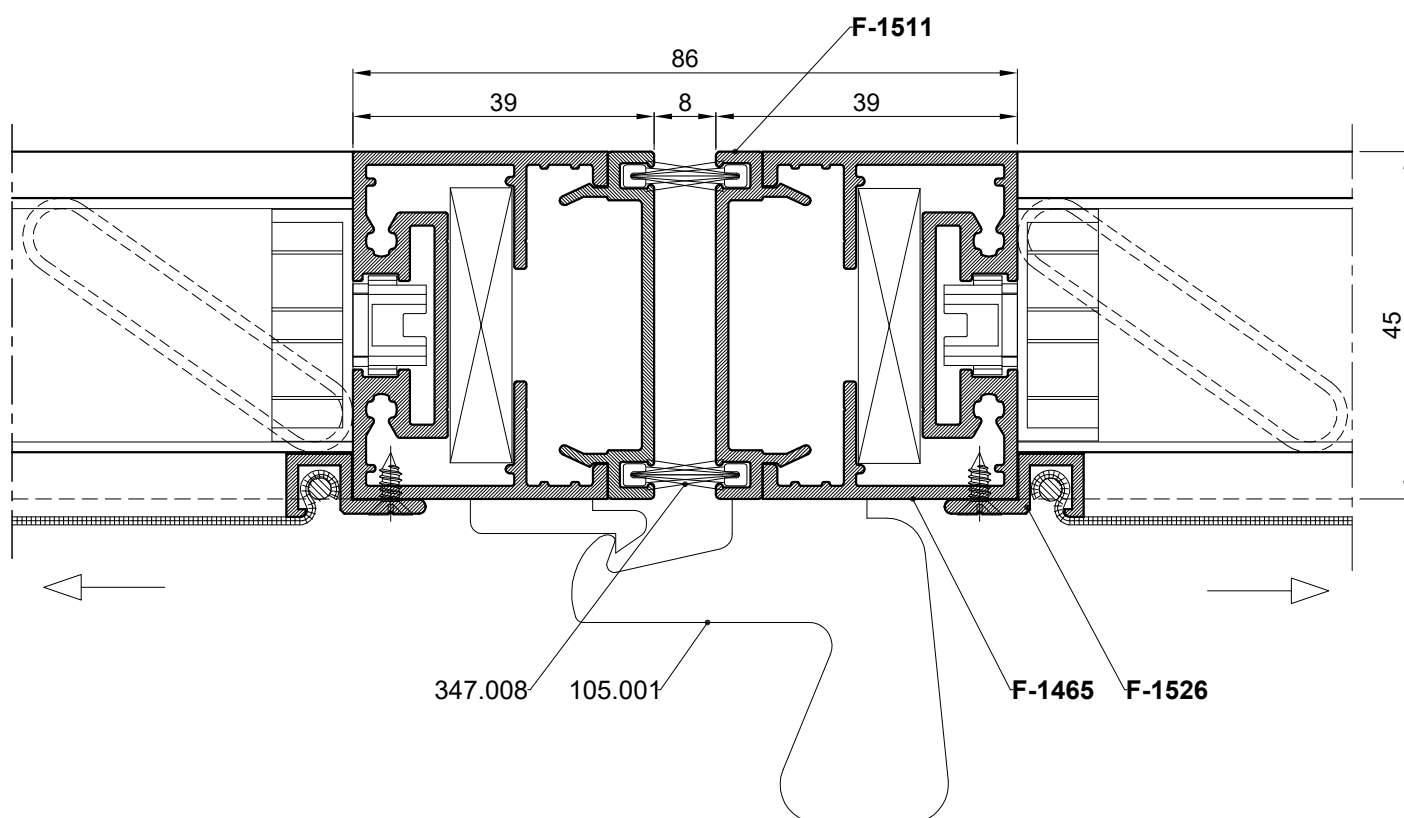


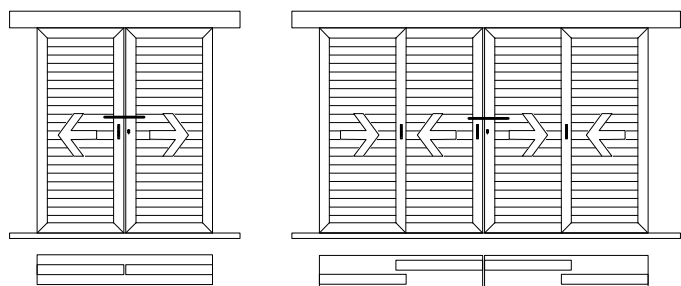
Klizna grilja-TipA

KLJUČANJE KLIZNE GRILJE NA SUDARU

KRILA

- zatvaranje krila (papuča) art.105.001

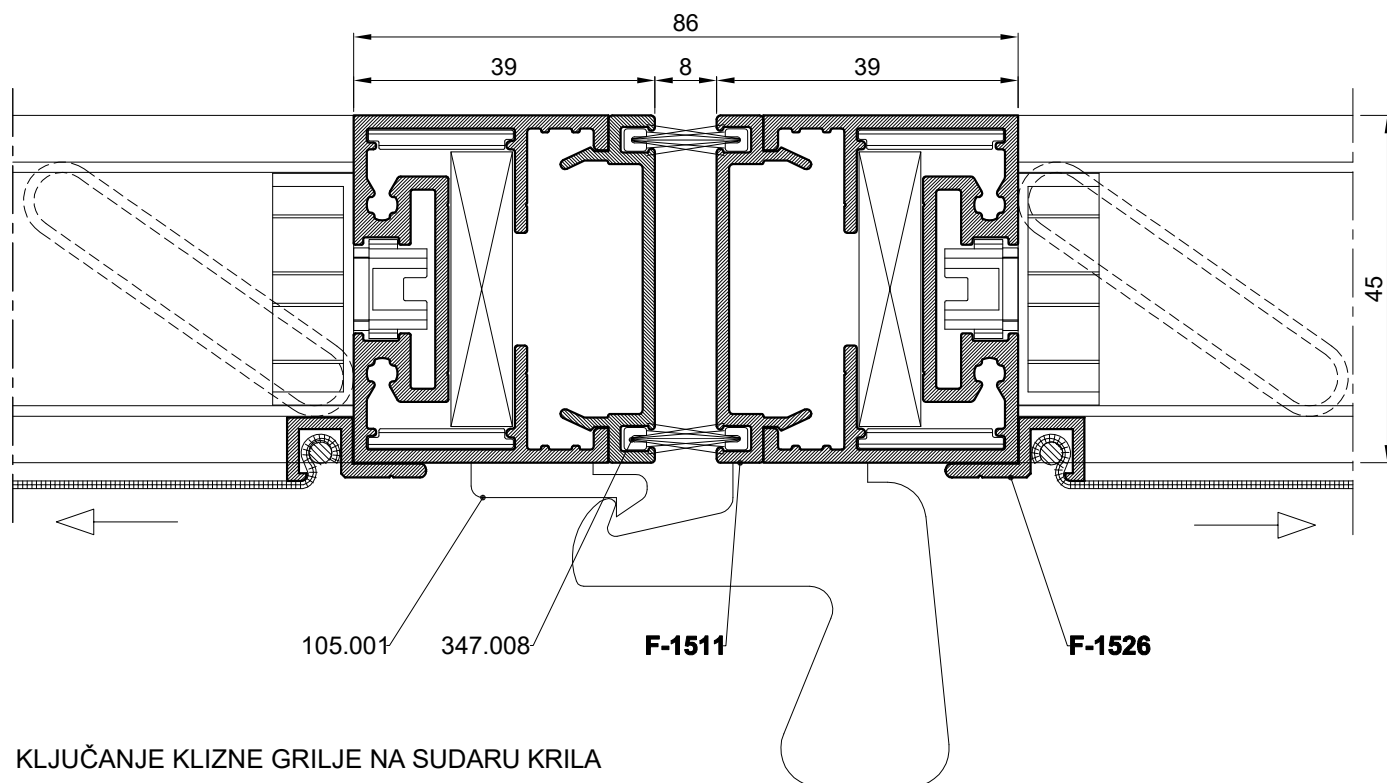




Klizna grilja-TipA

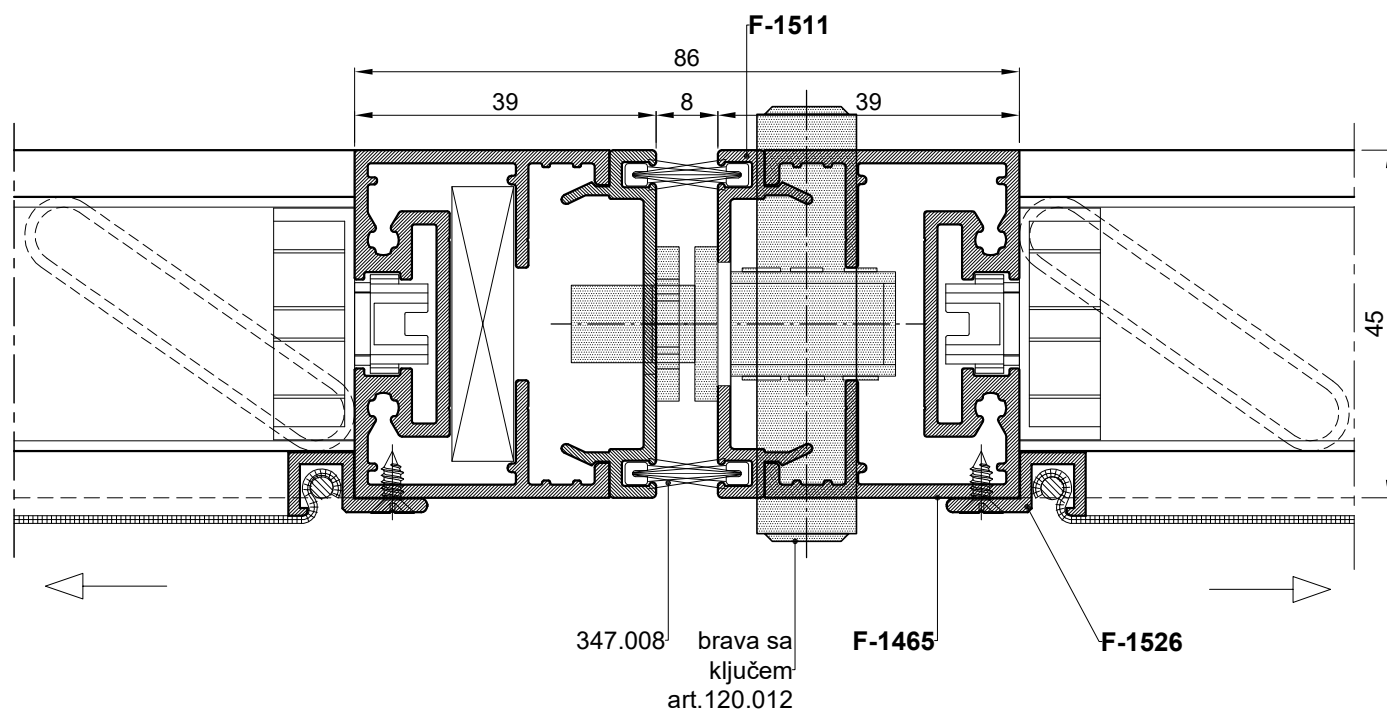
KLJUČANJE KLIZNE GRILJE NA SUDARU KRILA

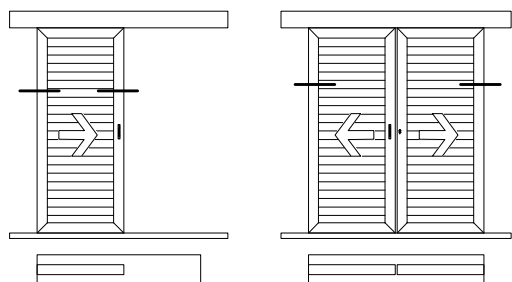
- zatvaranje krila (papuča) art.105.001



KLJUČANJE KLIZNE GRILJE NA SUDARU KRILA

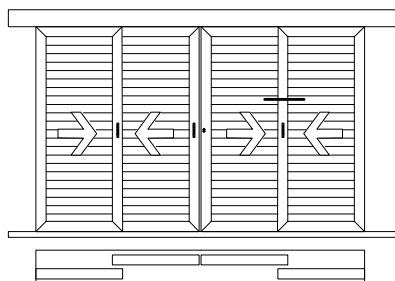
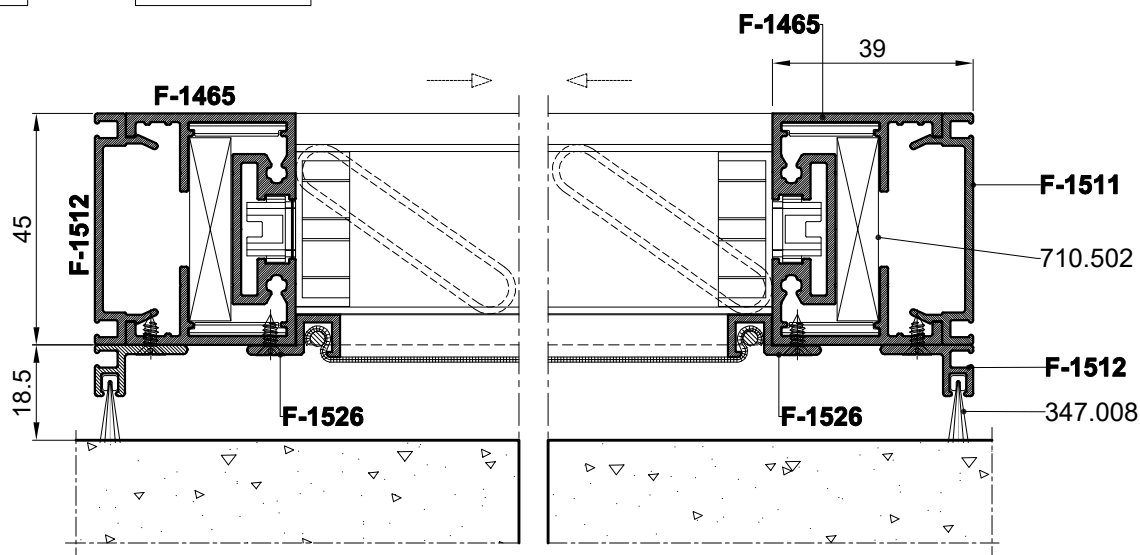
- ključanje bravicom sa ključem art.120.012



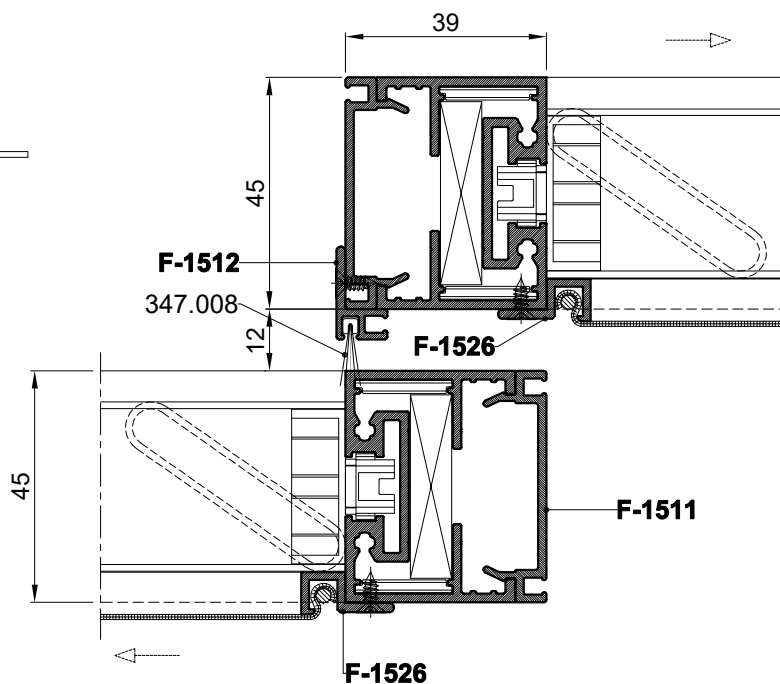


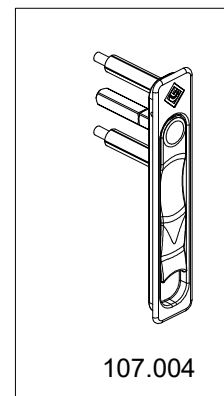
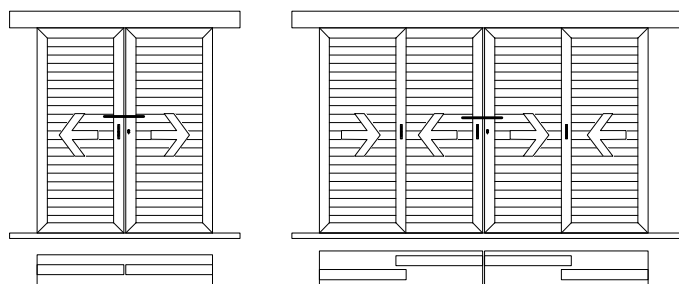
Klizna grilja-TipA

DETALJ KRILA GRILJA PREMA ZIDU



DETALJ SPOJA KRILA GRILJE

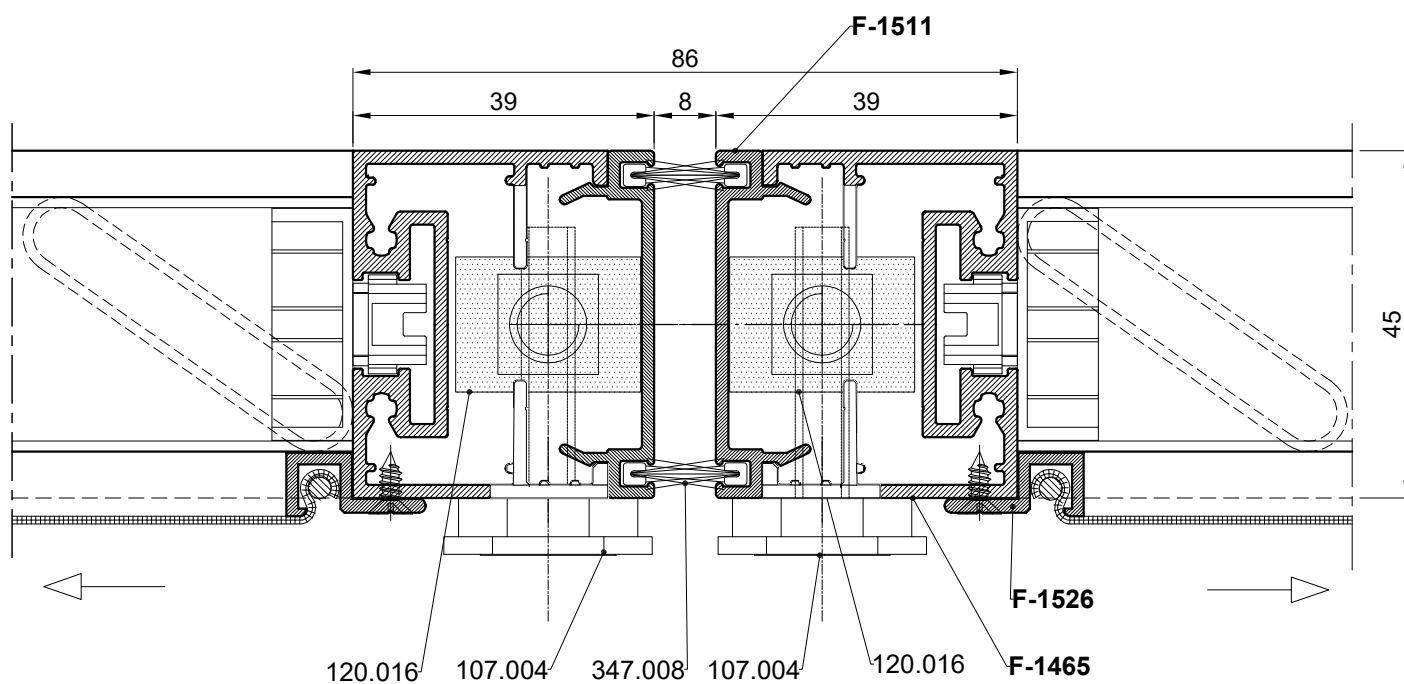


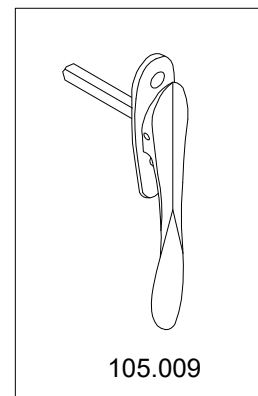
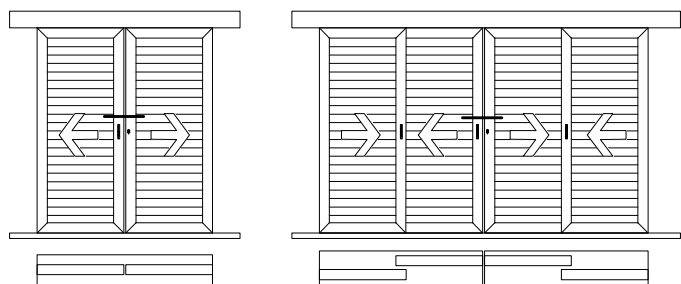


Klizna grilja-TipA

KLJUČANJE KLIZNE GRILJE NA SUDARU KRILA

- fiksiranje krila u svakoj točki bravicom art.120.016

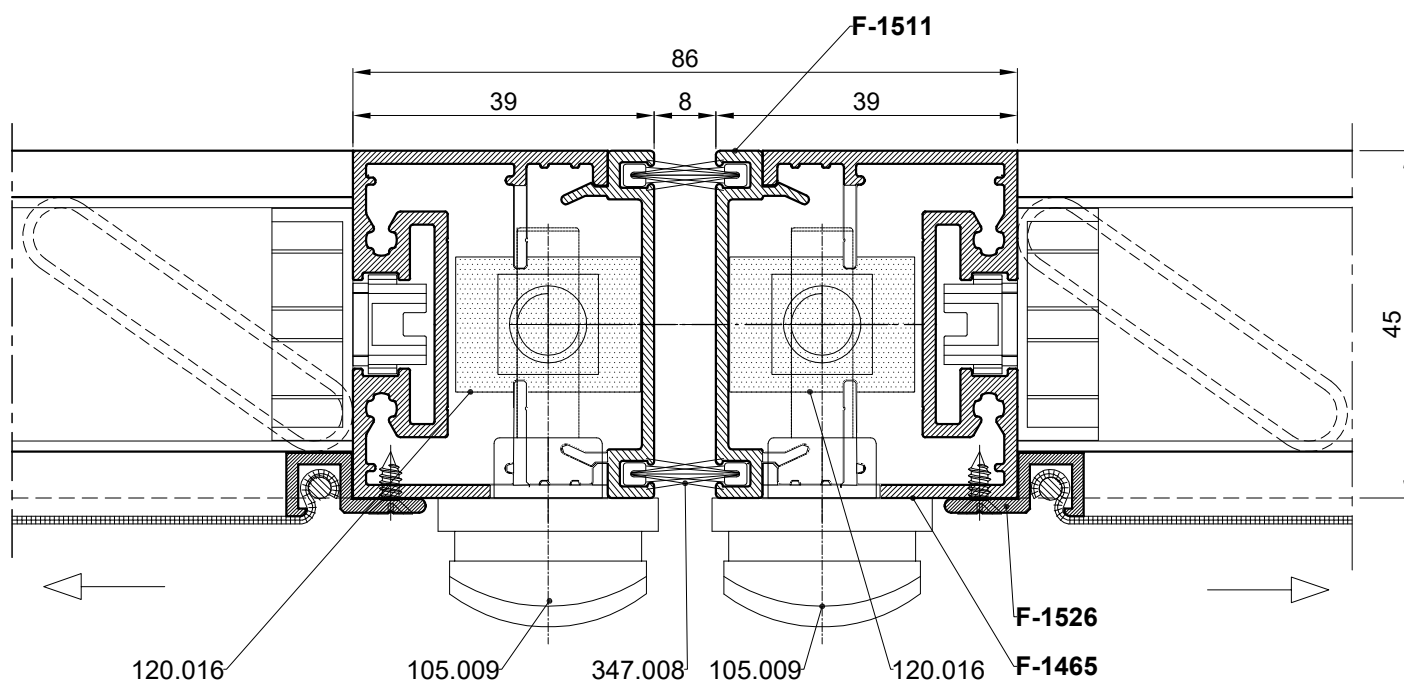


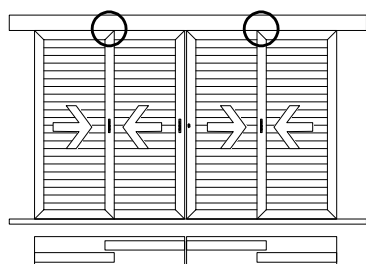


Klizna grilja-TipA

KLJUČANJE KLIZNE GRILJE NA SUDARU KRILA

- fiksiranje krila u svakoj točki bravicom art.120.016

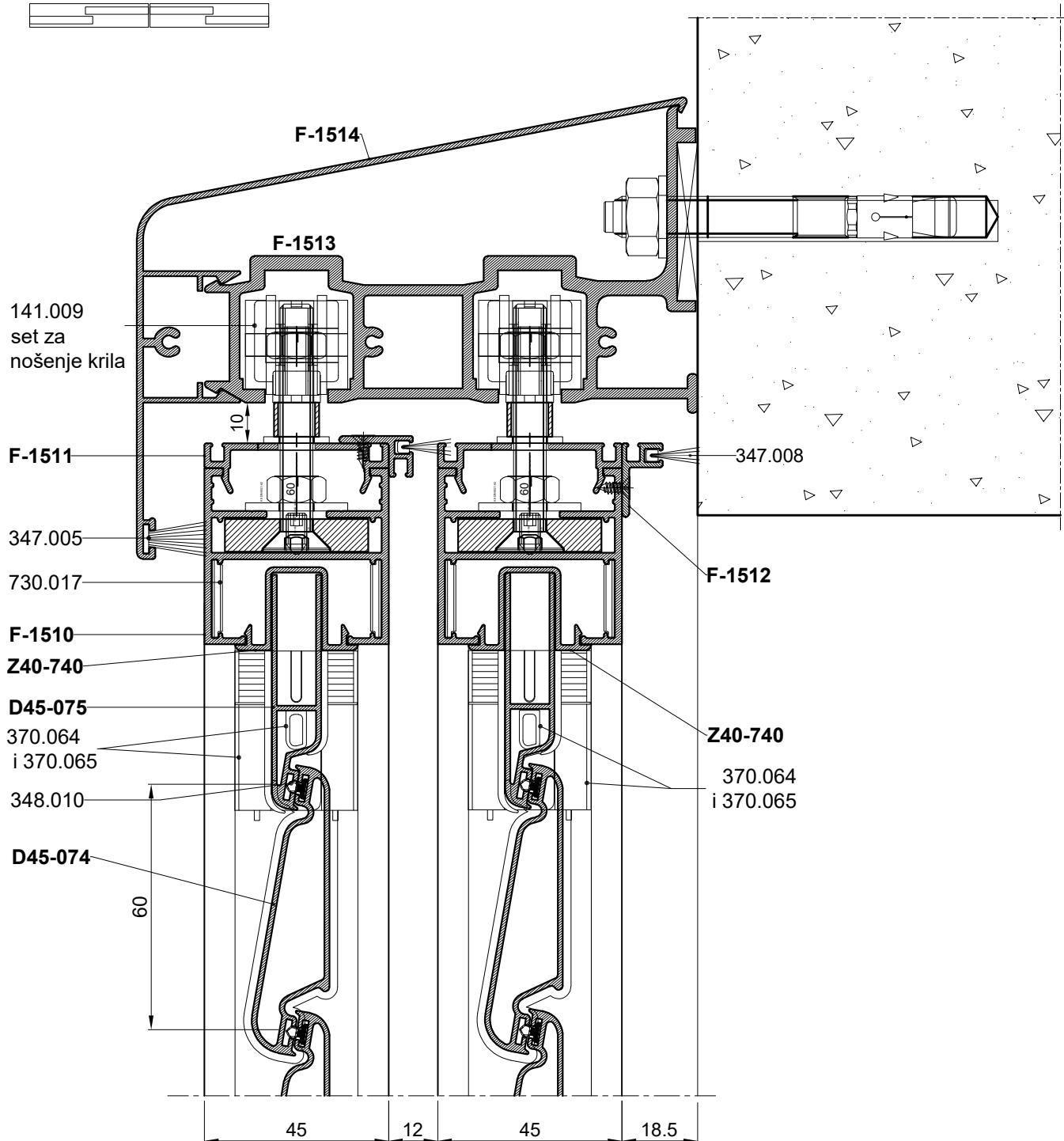


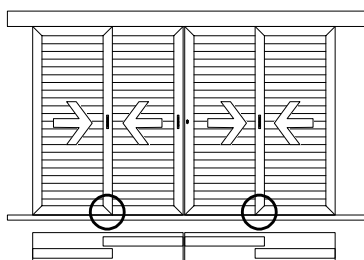


Klizna grilja-TipA

KLIZNA GRILJA SA POKRETNOM ISPUNOM

- mehanizam 25 mm

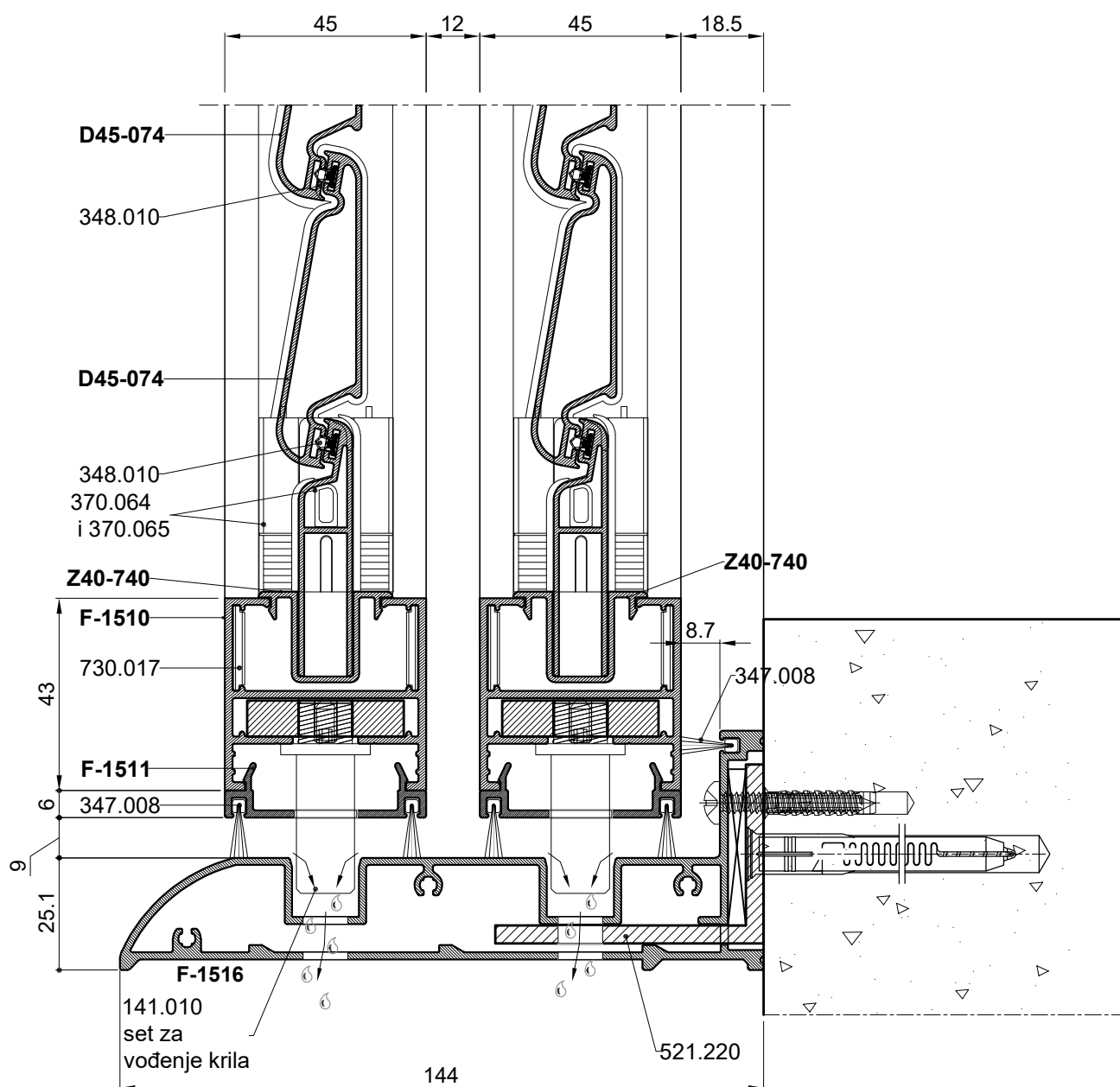


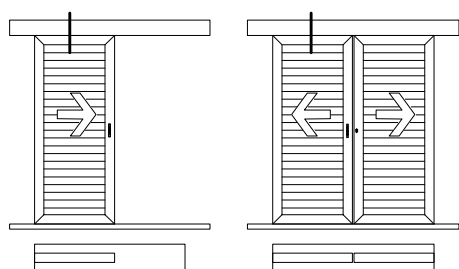


Klizna grilja-TipA

KLIZNA GRILJA SA POKRETNOM ISPUNOM

- mehanizam 25 mm

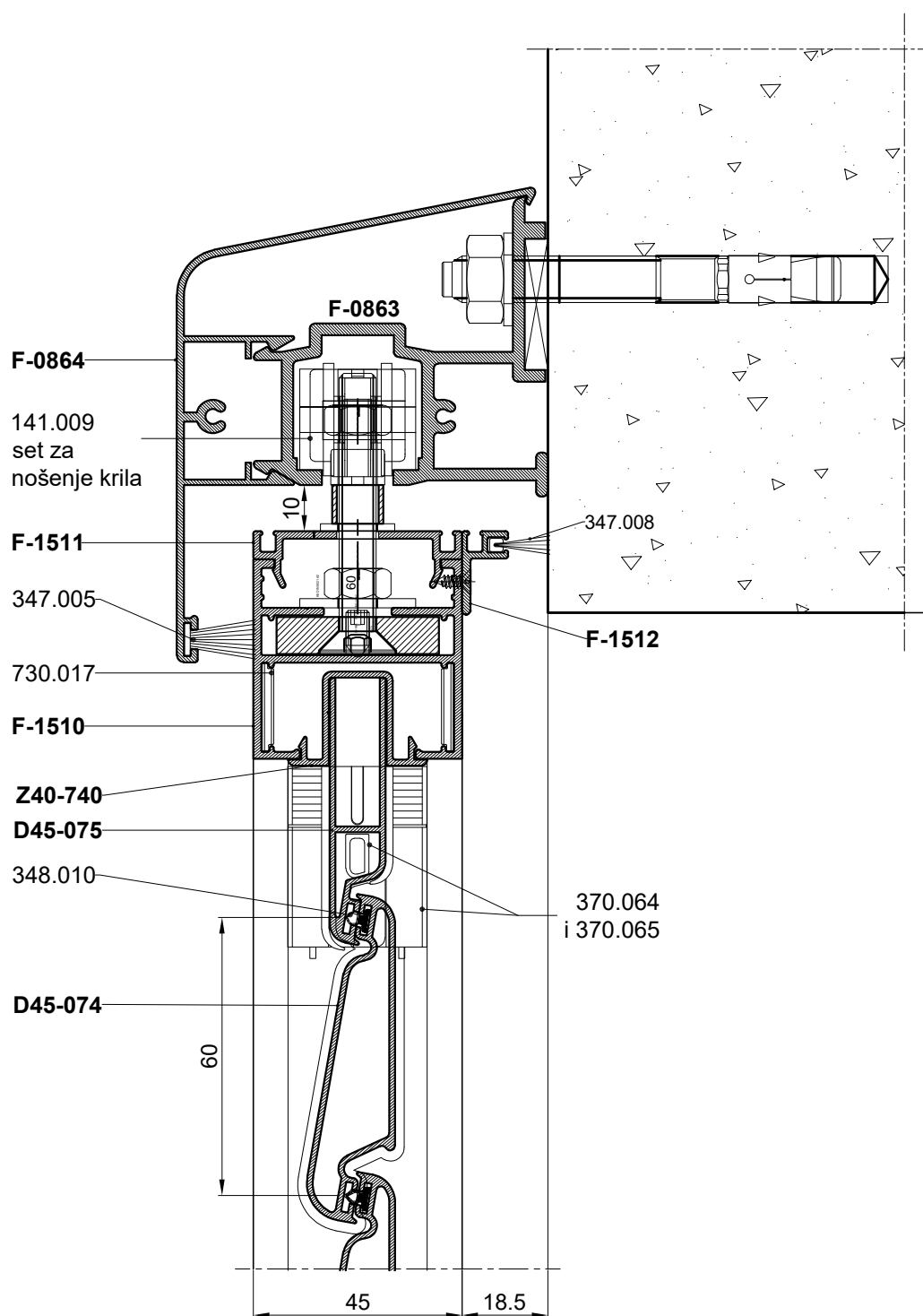


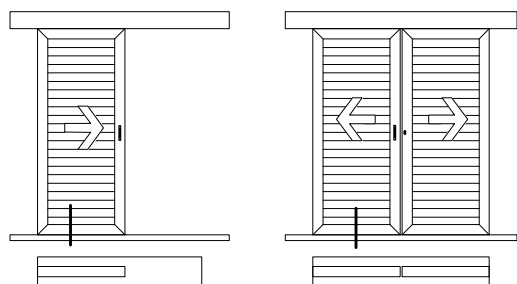


Klizna grilja-TipA

KLIZNA GRILJA SA POKRETNOM ISPUNOM

- mehanizam 25 mm

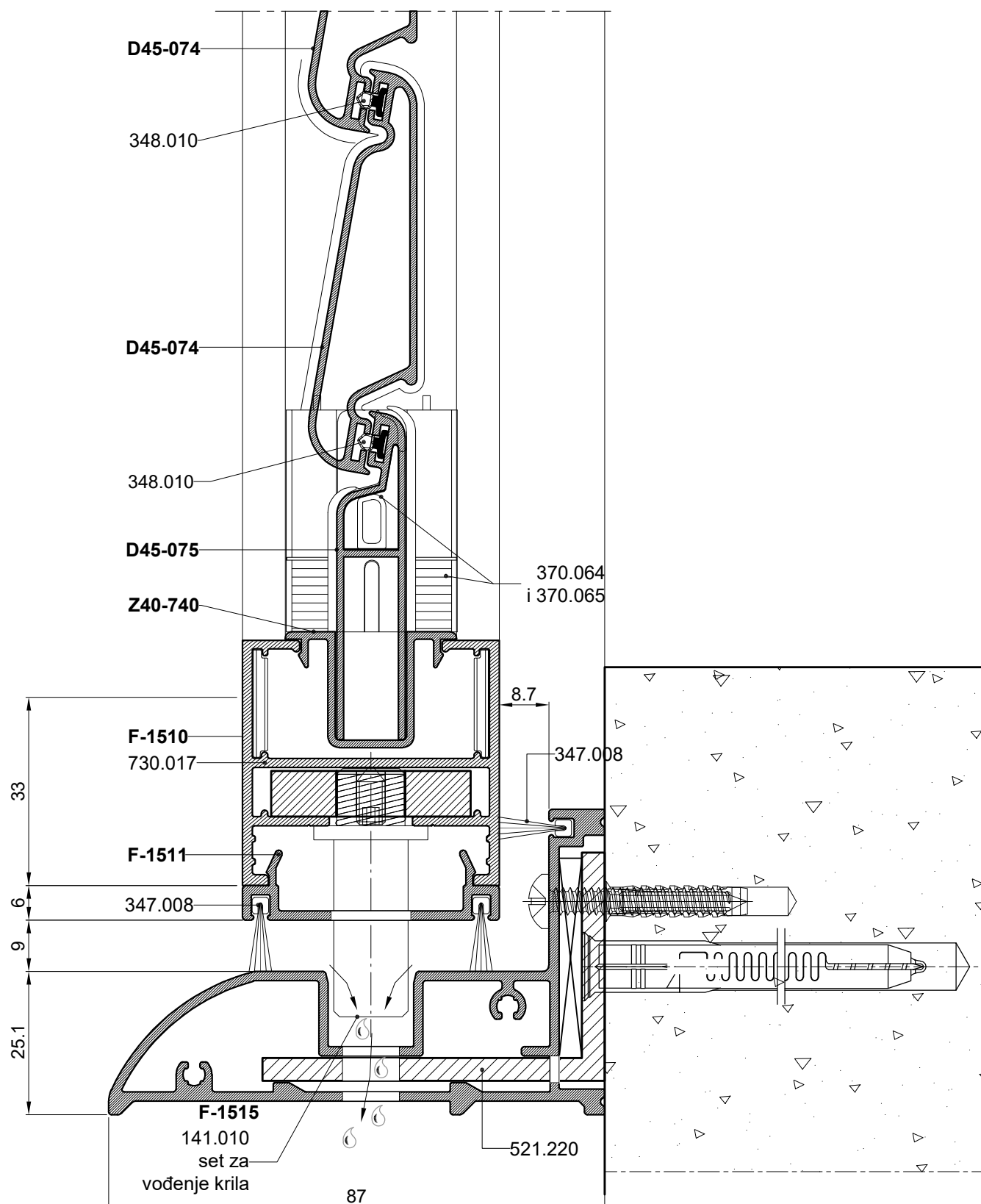


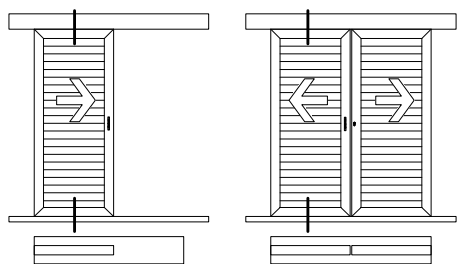


Klizna grilja-TipA

KLIZNA GRILJA SA POKRETNOM ISPUNOM

- mehanizam 25 mm

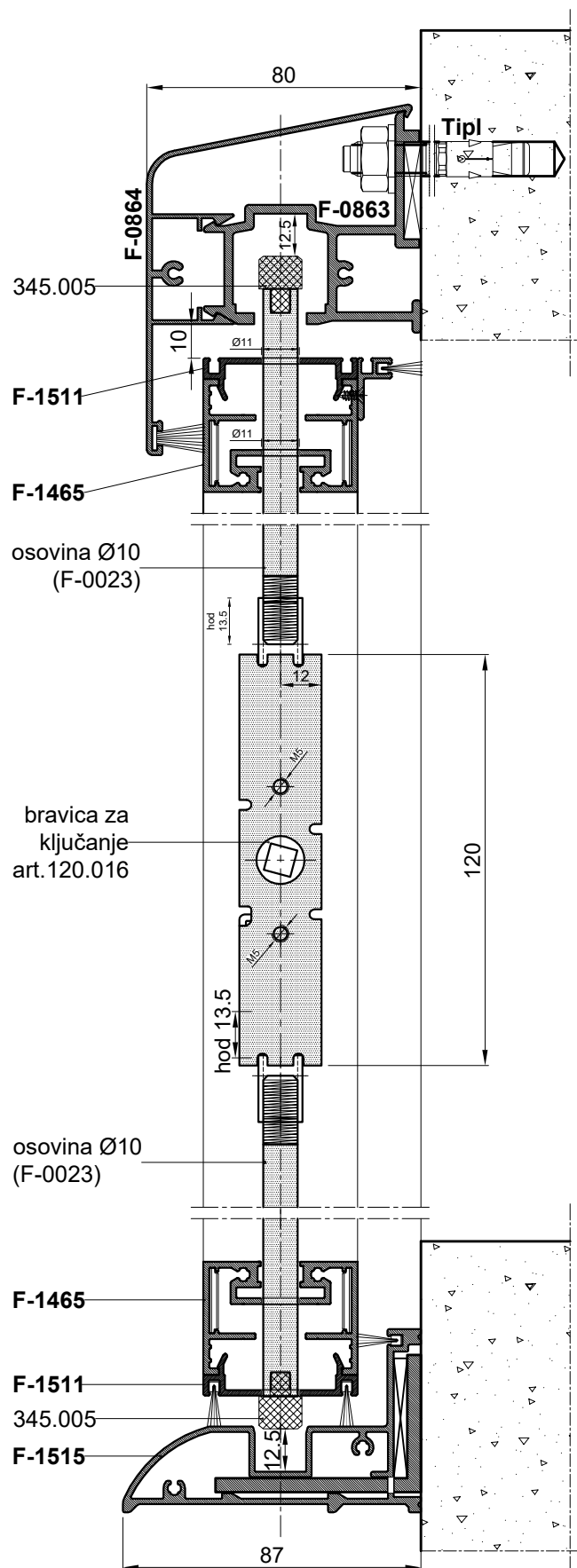
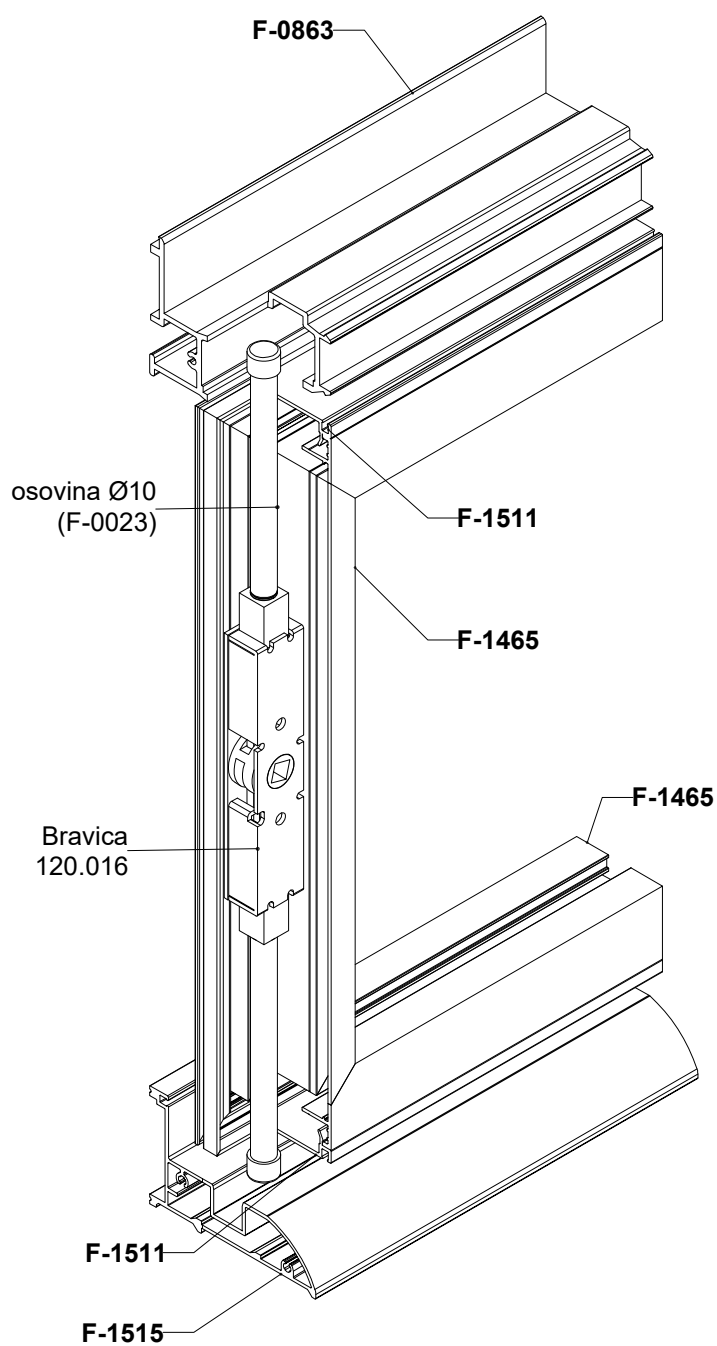


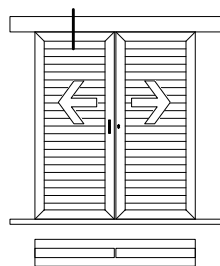


Klizna grilja-TipA

DETALJ FIKSIRANJE GRILJE BRAVICOM art. 120.016

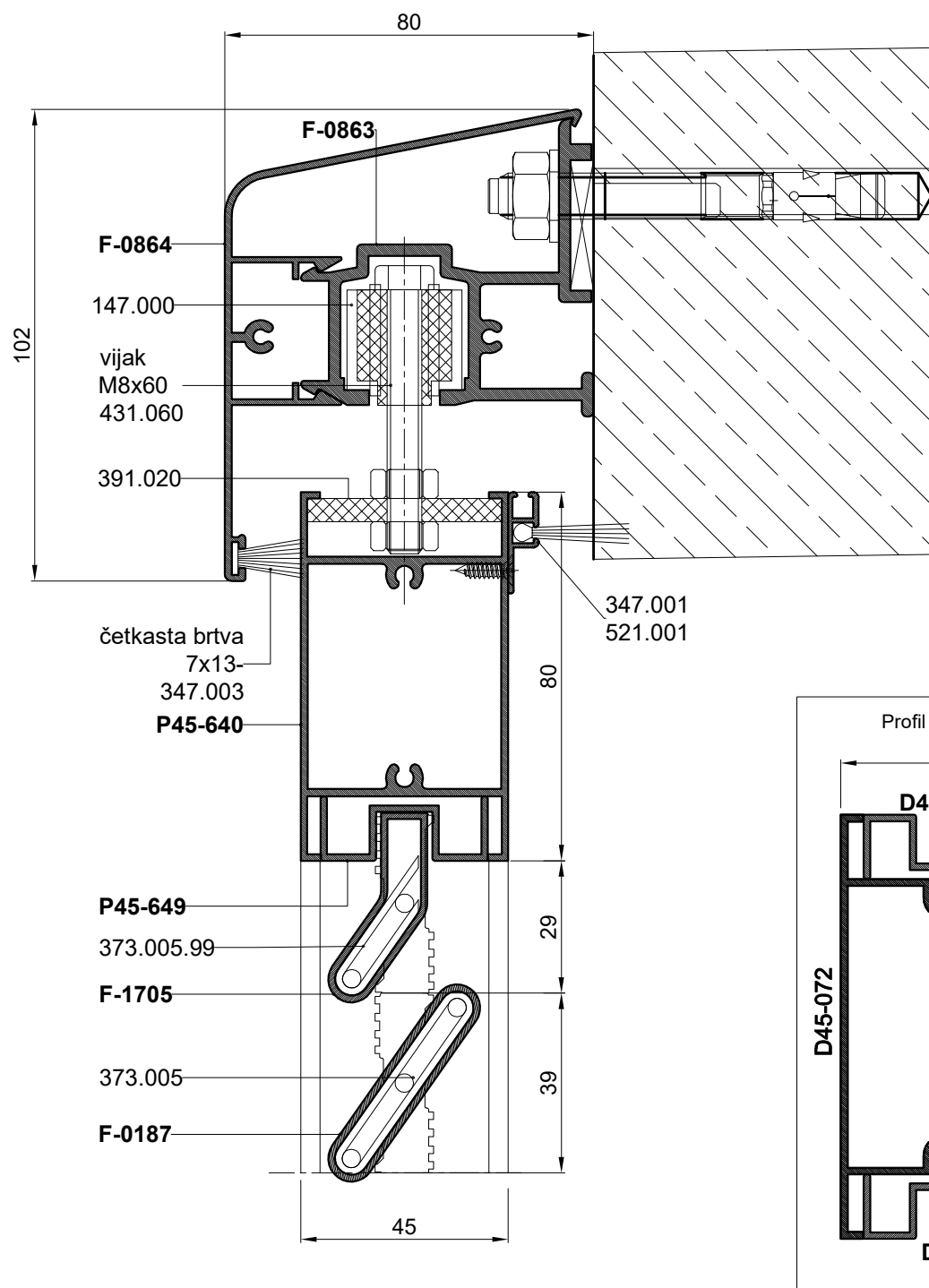
- fiksiranje grilje u svakom položaju

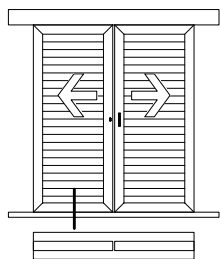




Klizna grilja-TipB

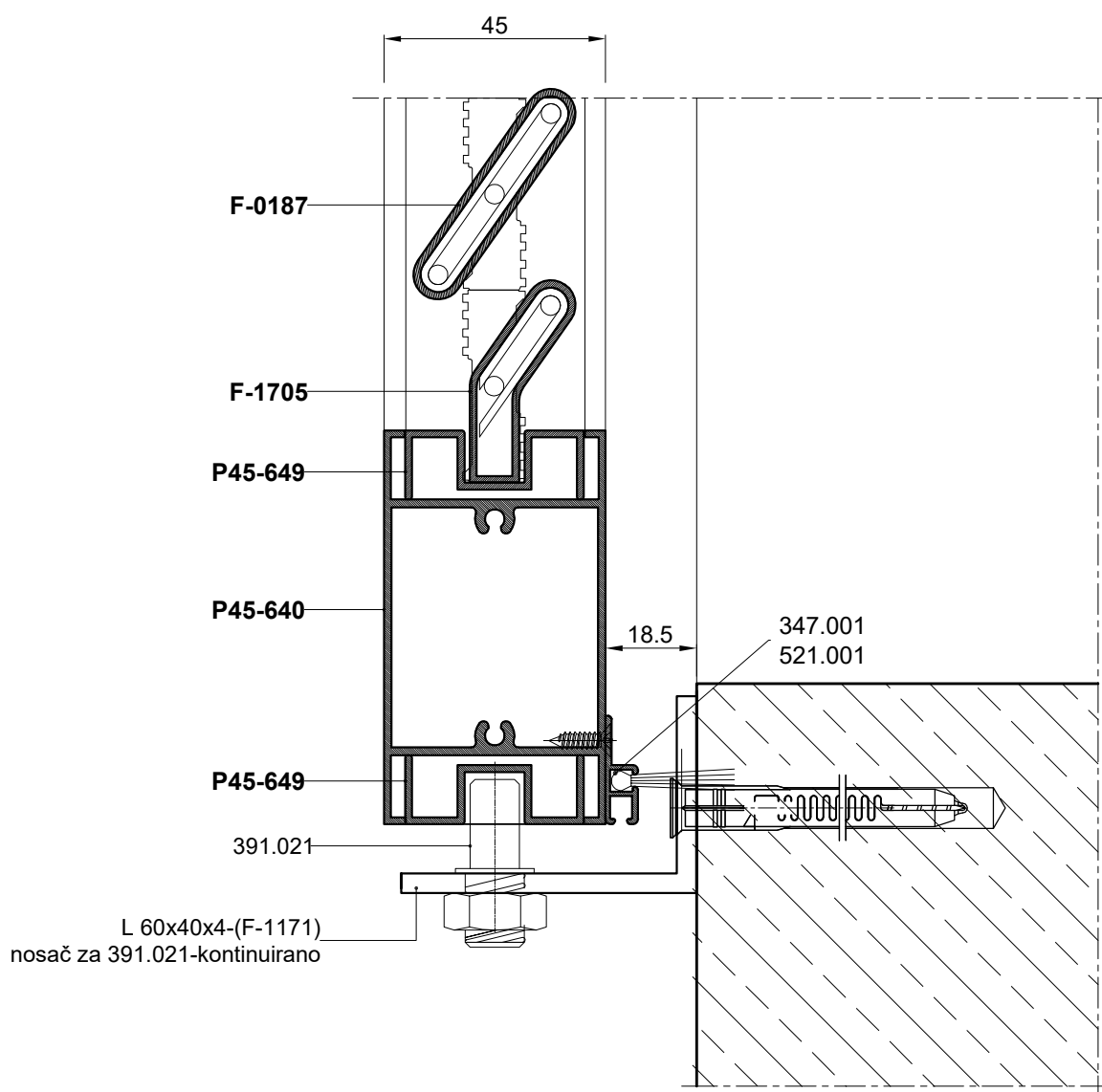
- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu

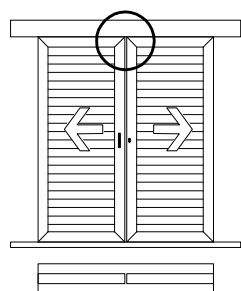




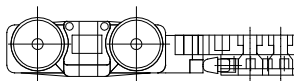
Klizna grilja-TipB

- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu



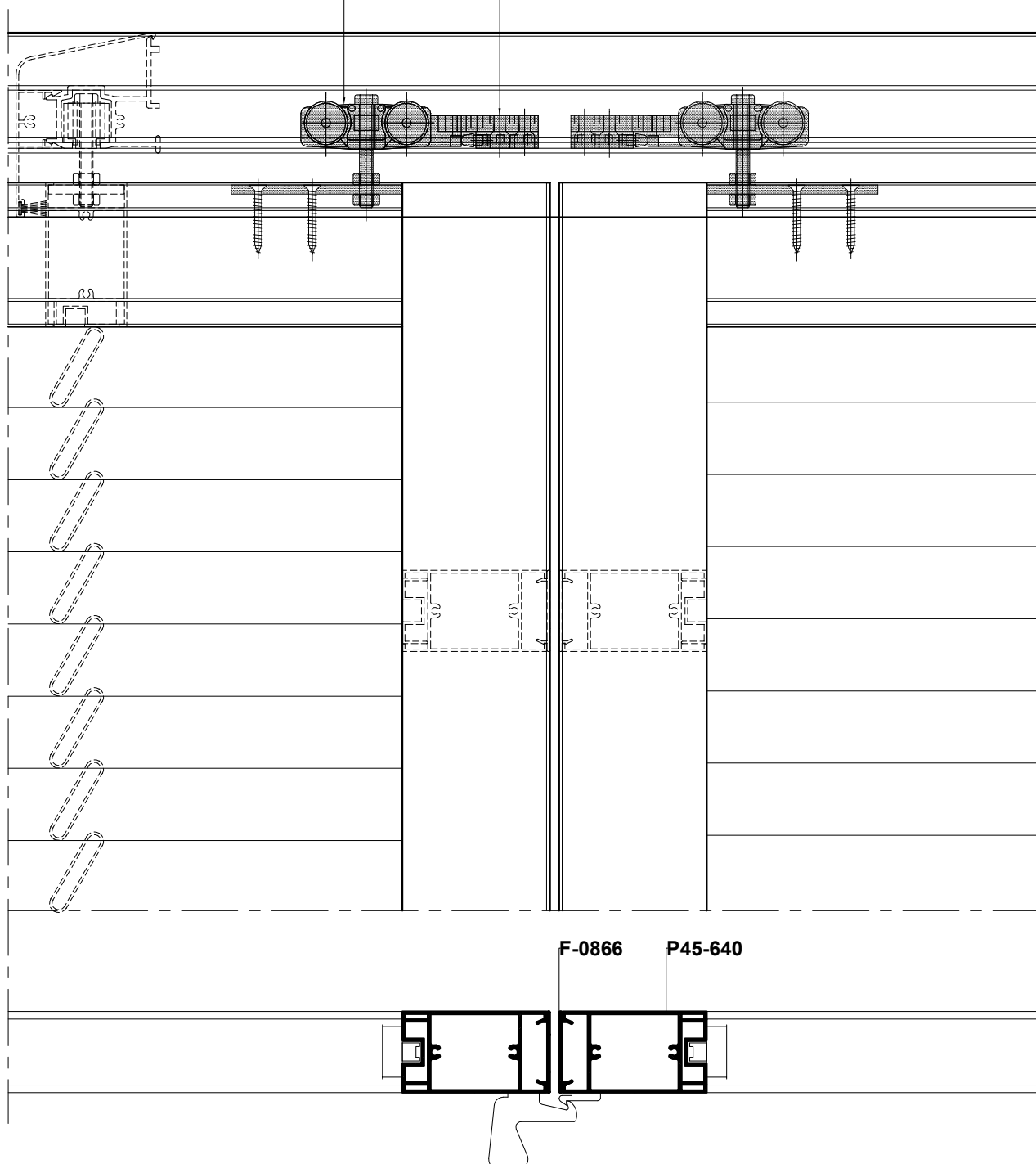


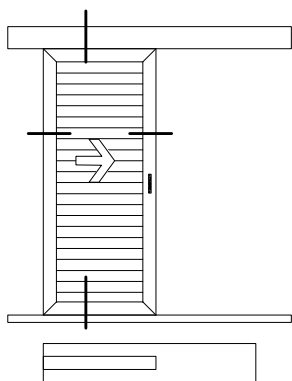
Klizna grilja-TipB



147.000-
kotačići klizne grilje

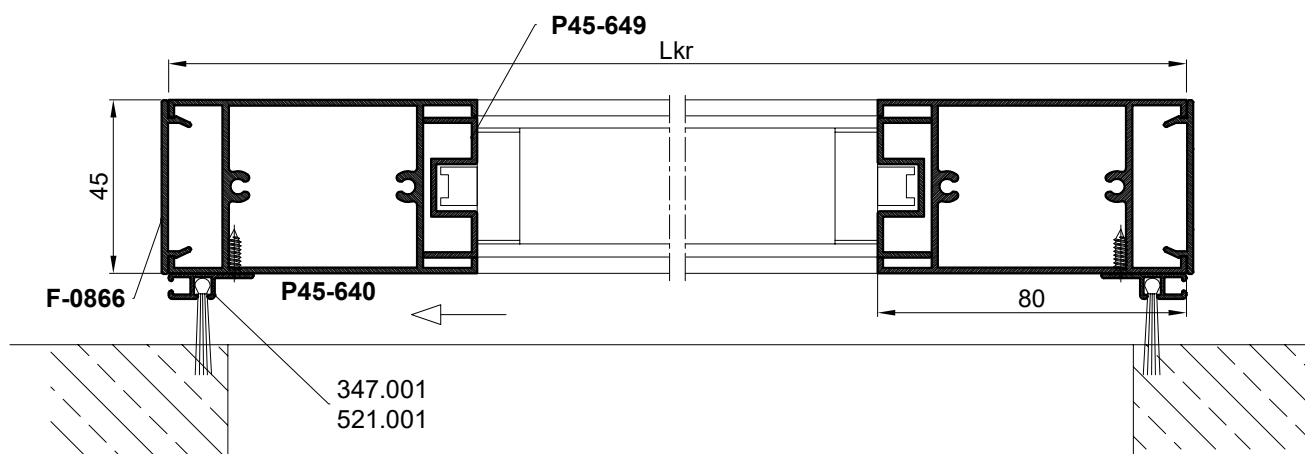
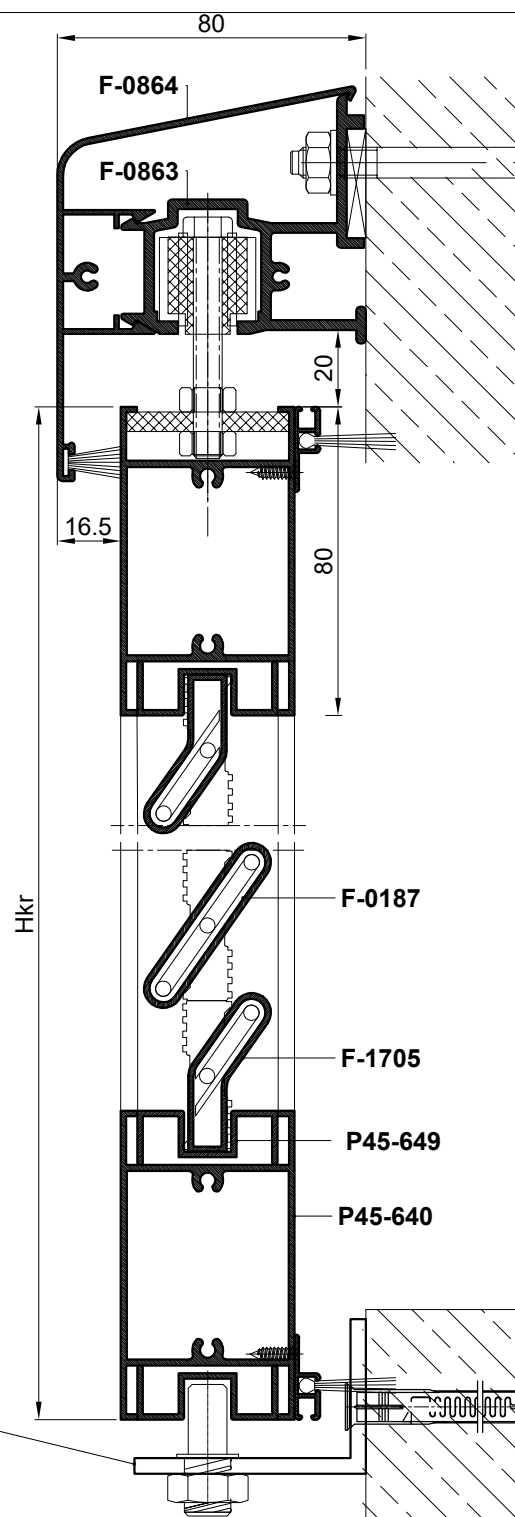
147.001-graničnik i
ublaživač udara

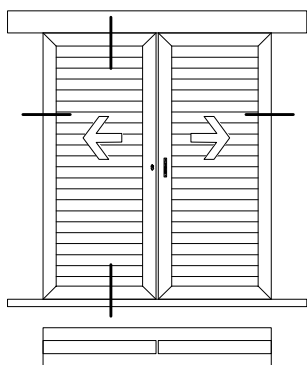




Klizna grilja-TipB

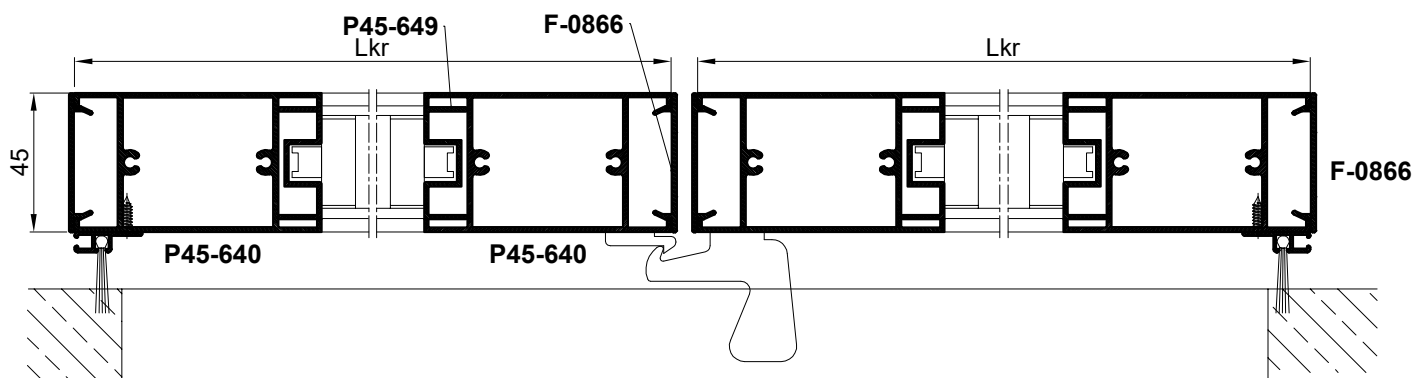
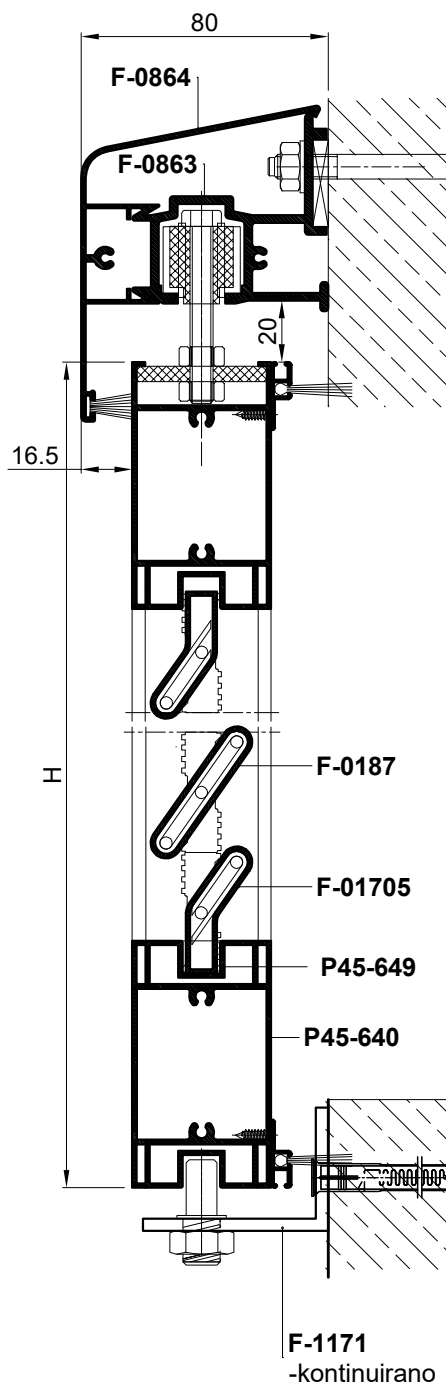
- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu





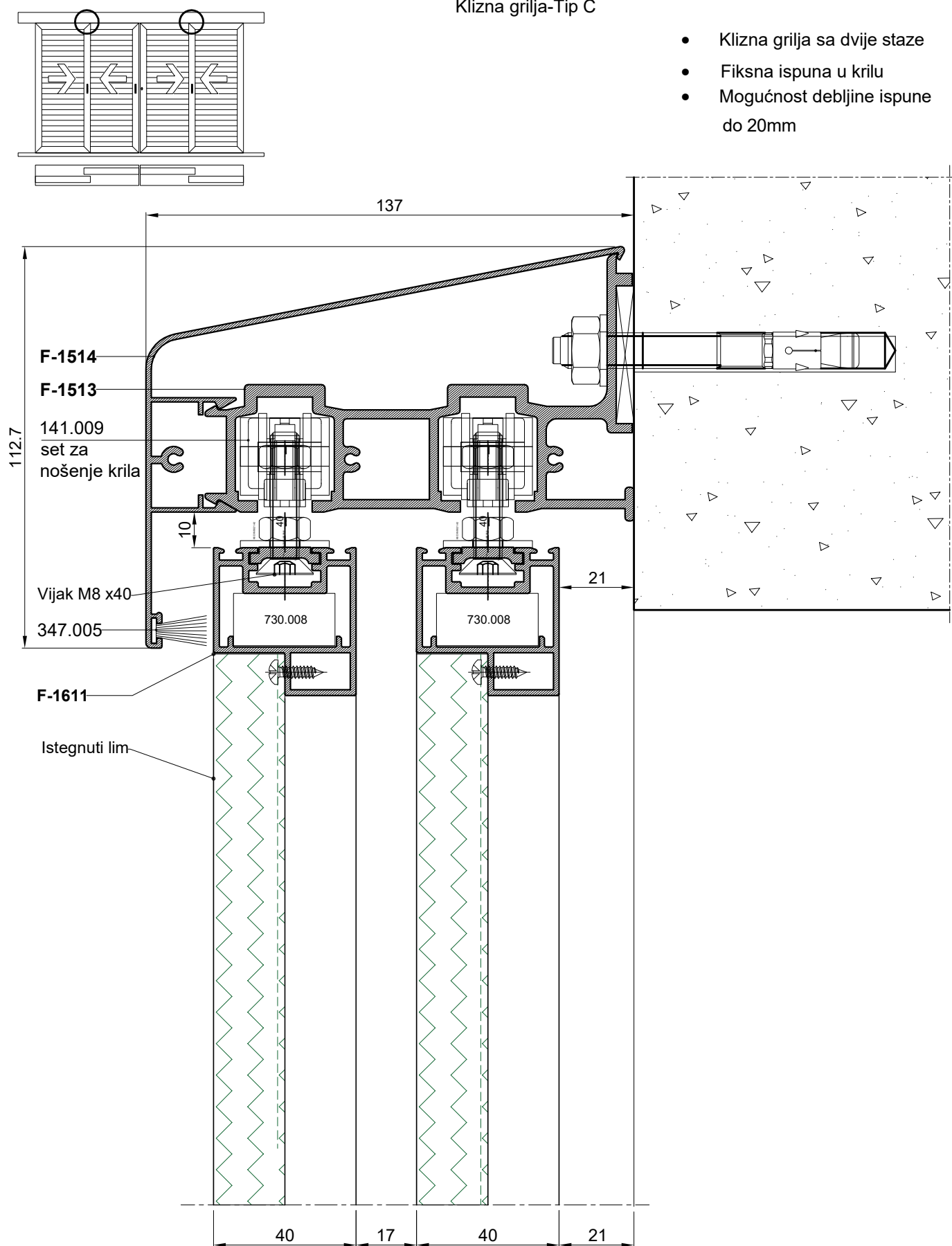
Klizna grilja-TipB

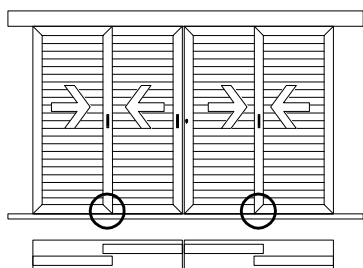
- Klizna grilja sa jednom stazom
- Fiksna ispuna u krilu
- Opcija: Fiksna komarica u krilu



Klizna grilja-Tip C

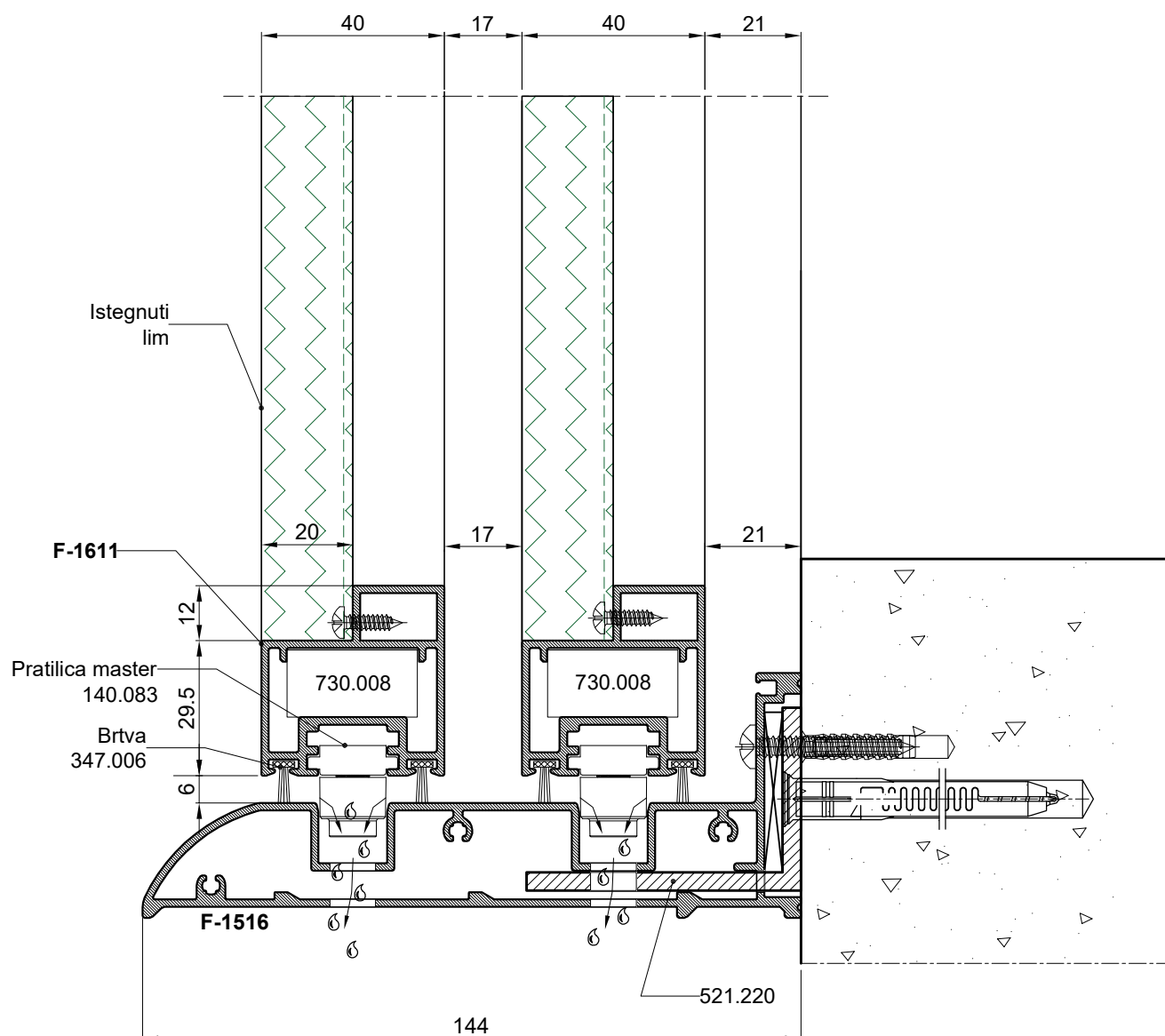
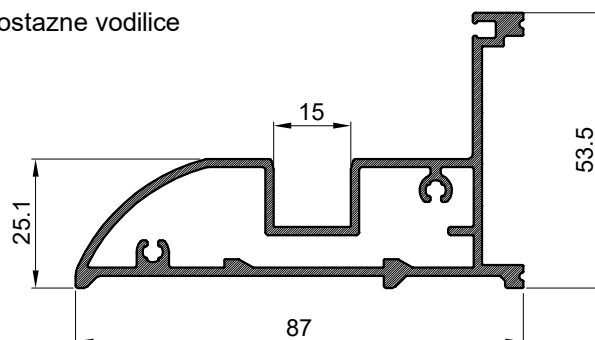
- Klizna grilja sa dvije staze
- Fiksna ispuna u krilu
- Mogućnost debljine ispune do 20mm





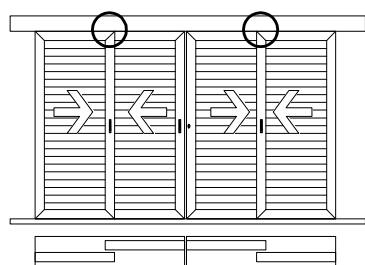
Klizna grilja-Tip C

- Klizna grilja sa dvije staze
- Fiksna ispuna u krilu
- Mogućnost debljine ispune do 20mm
- Mogućnost jednostazne vodilice



Klizna grilja-Tip C

- Klizna grilja sa dvije staze
- Fiksna ispuna u krilu
- Mogućnost debljine ispune do 20mm

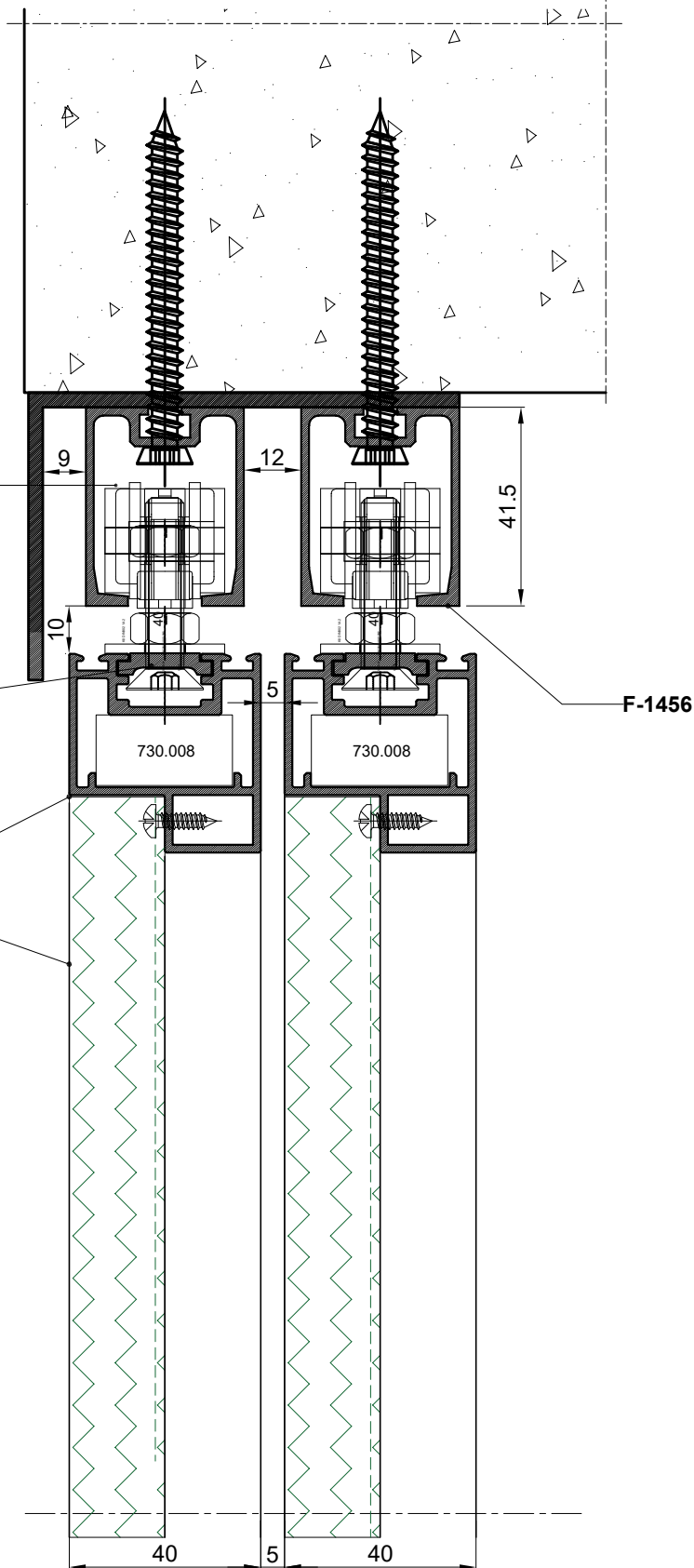


141.009
set za
nošenje krila

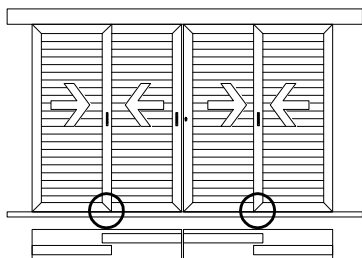
Vijak M8 x40

F-1611

Istegnuti lim

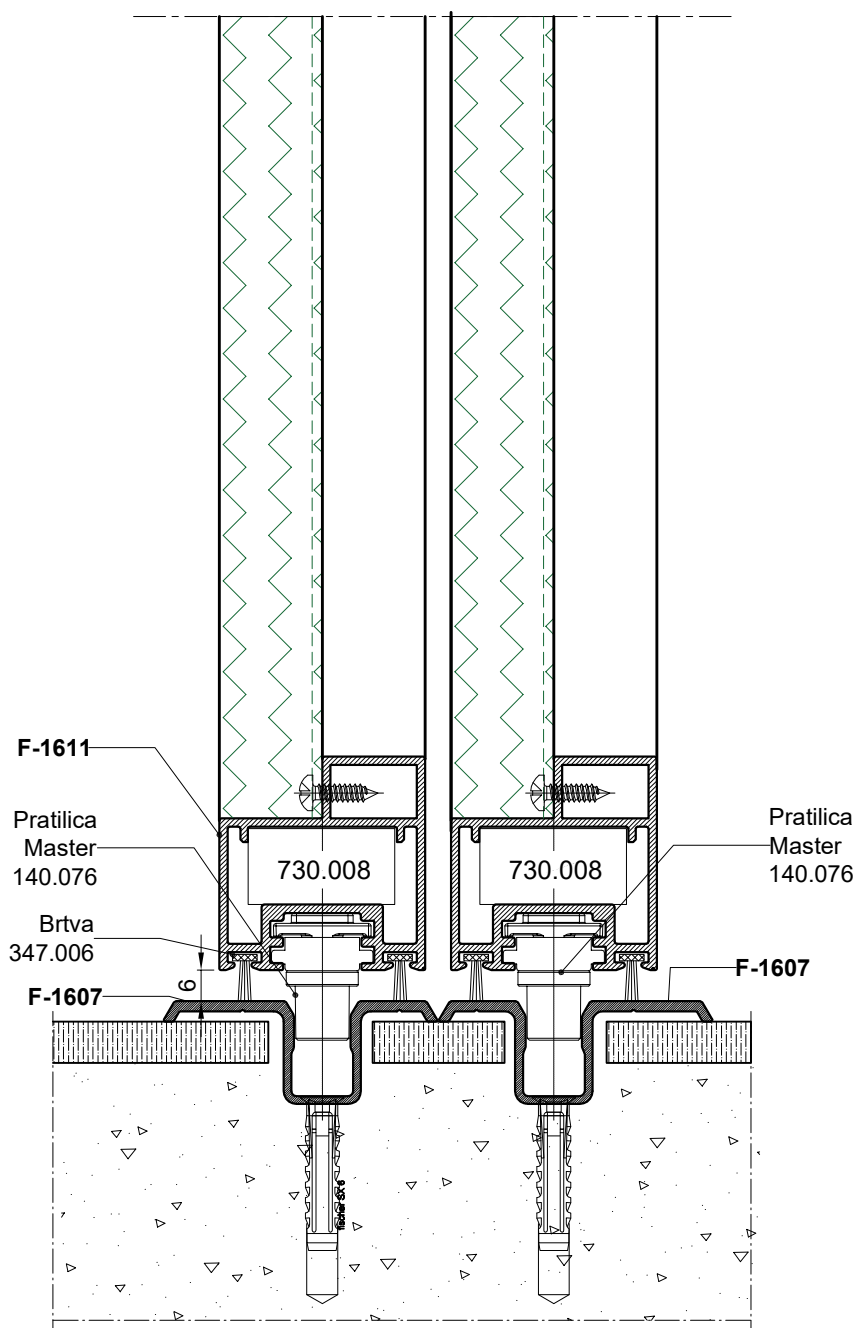


Klizna grilja-Tip C

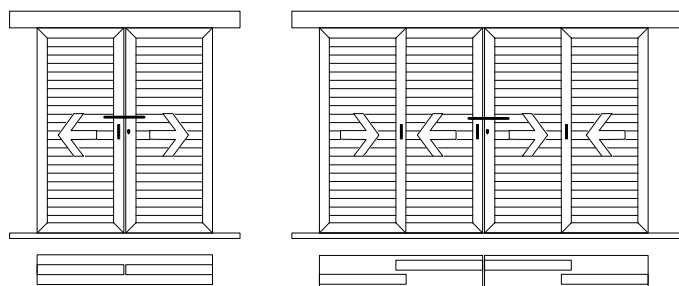


- Klizna grilja sa dvije staze
- Fiksna ispuna u krilu
- Mogućnost debljine ispune do 20mm
- Mogućnost ugradnje različitog tipa pragova (prema tablici)

M 1:2



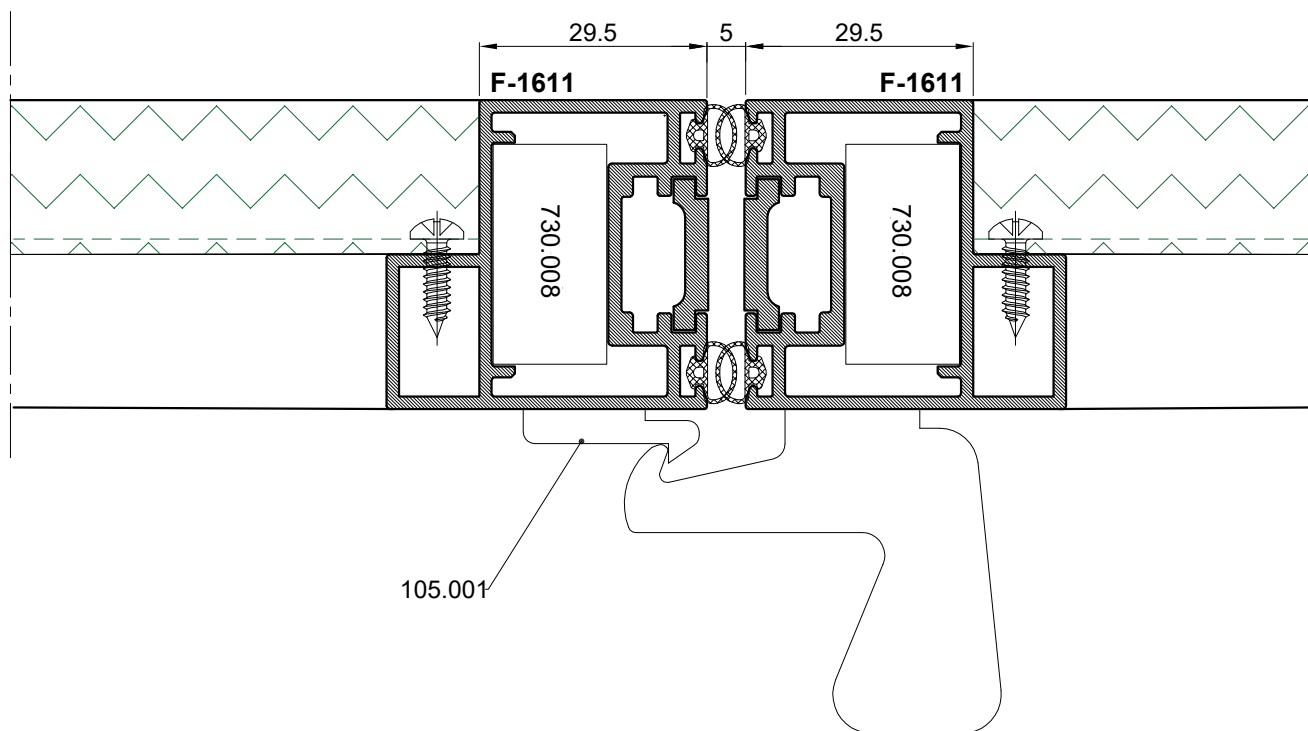
F-1066 1.163kg/m	
F-0985 0.543kg/m	
F-1067 0.468kg/m	
F-1603 0.695kg/m	
F-1612 0.714kg/m	
F-1607 0.432kg/m	



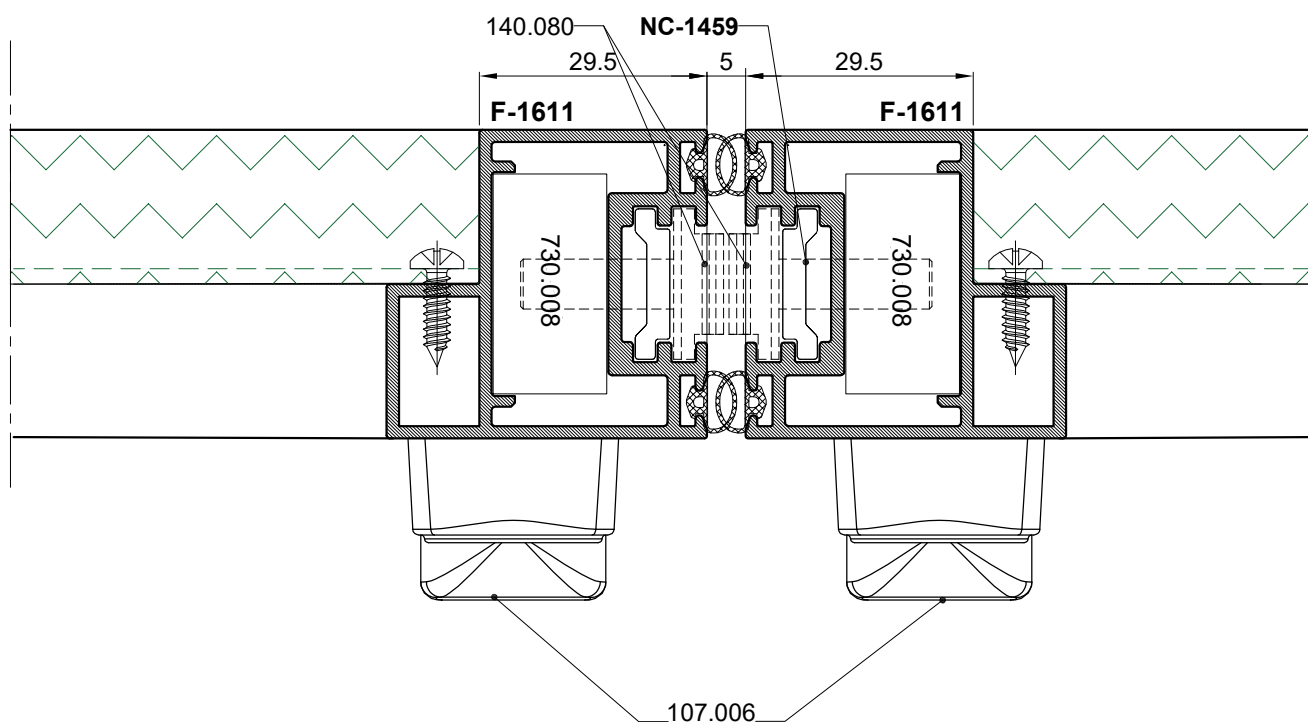
Klizna grilja-Tip C

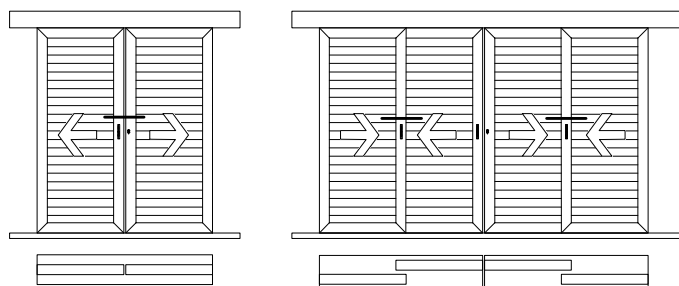
KLJUČANJE KLIZNE GRILJE NA SUDARU KRILA

- zatvaranje krila (papuča) art.105.001



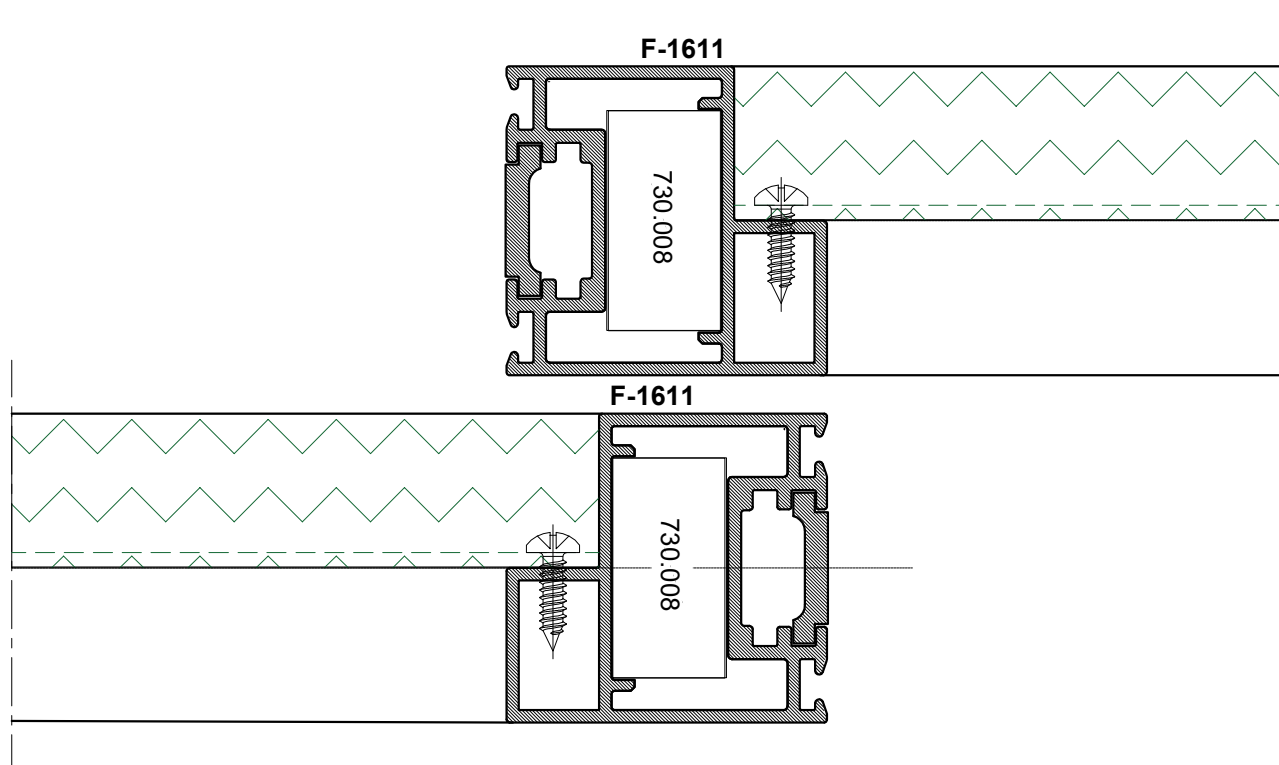
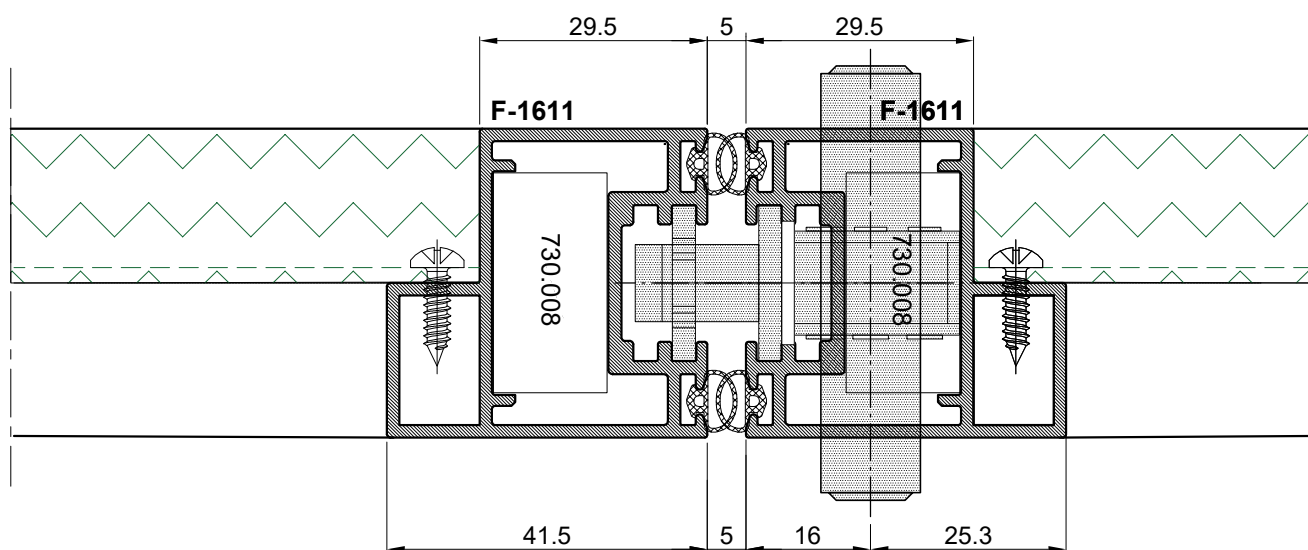
FIKSIRANJE KLIZNE GRILJE NA SUDARU KRILA



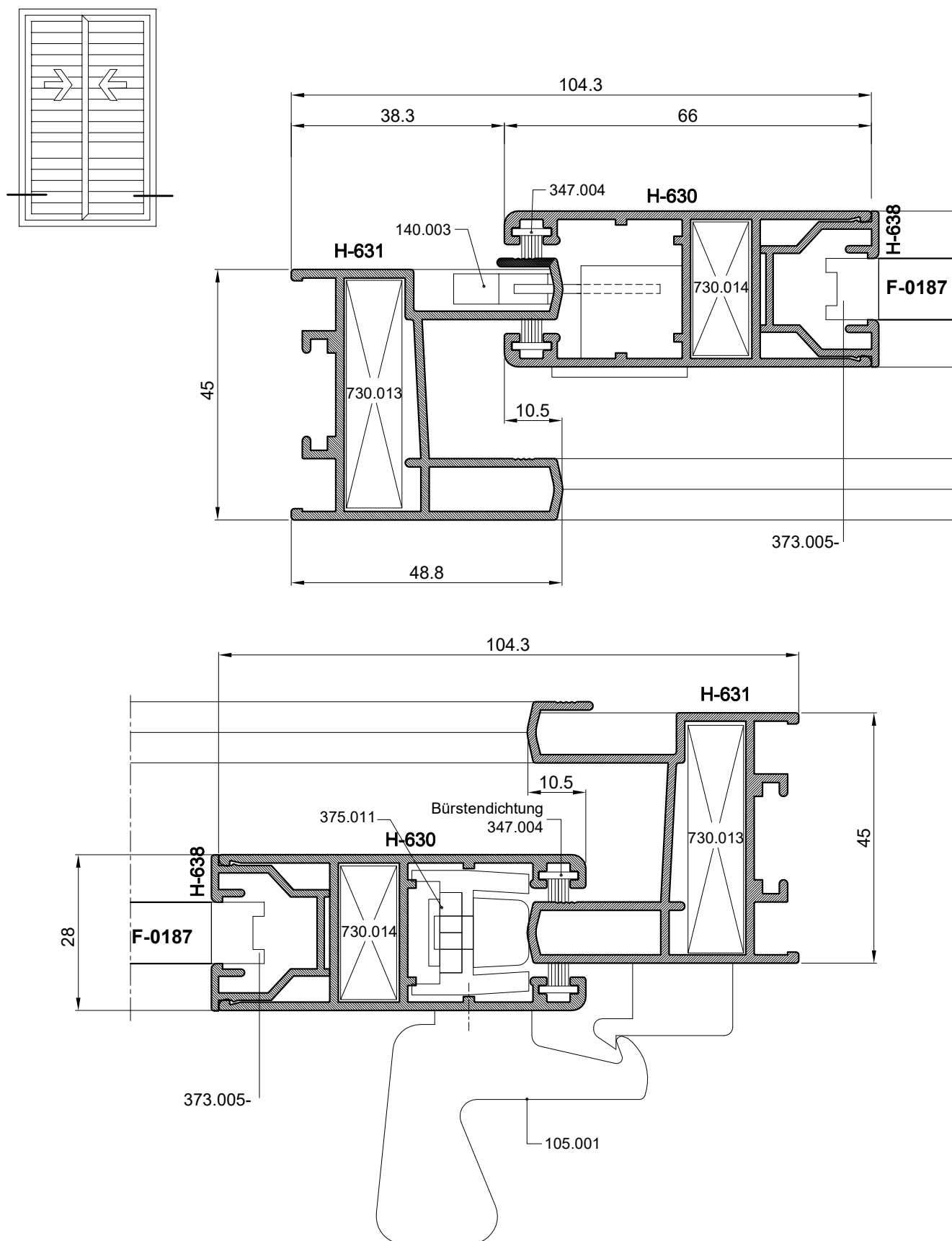


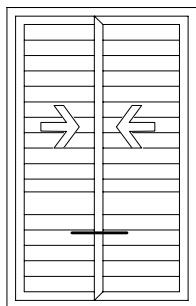
Klizna grilja-Tip C

FIKSIRANJE KLIZNE GRILJE NA SUDARU KRILA

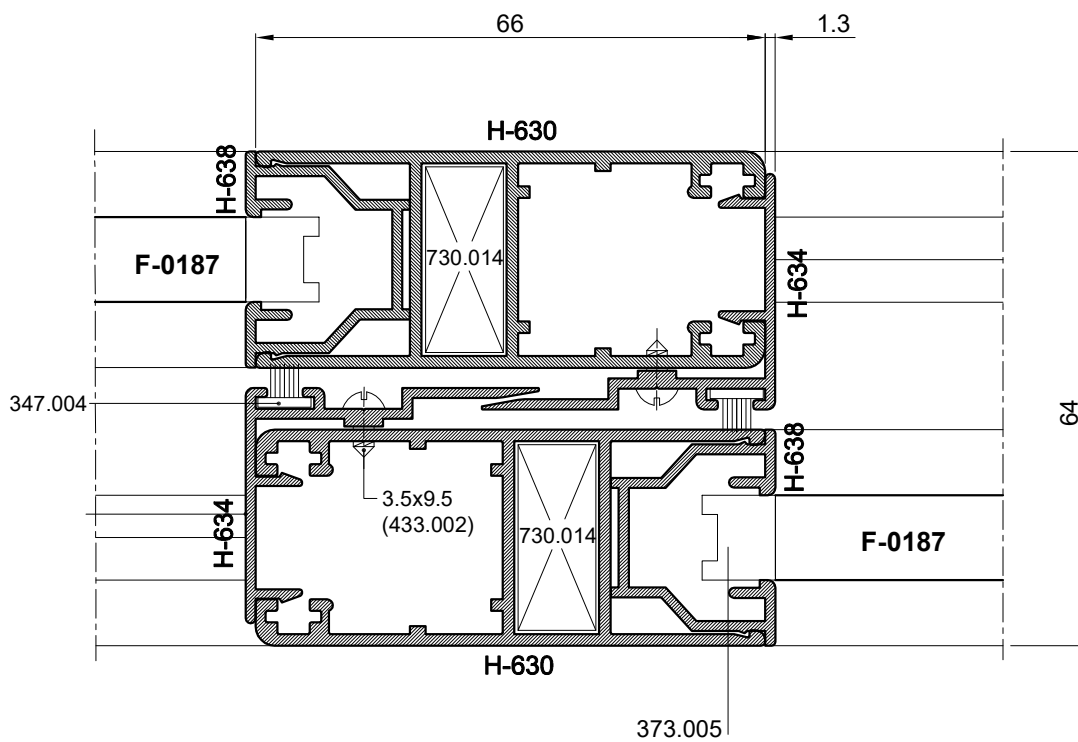


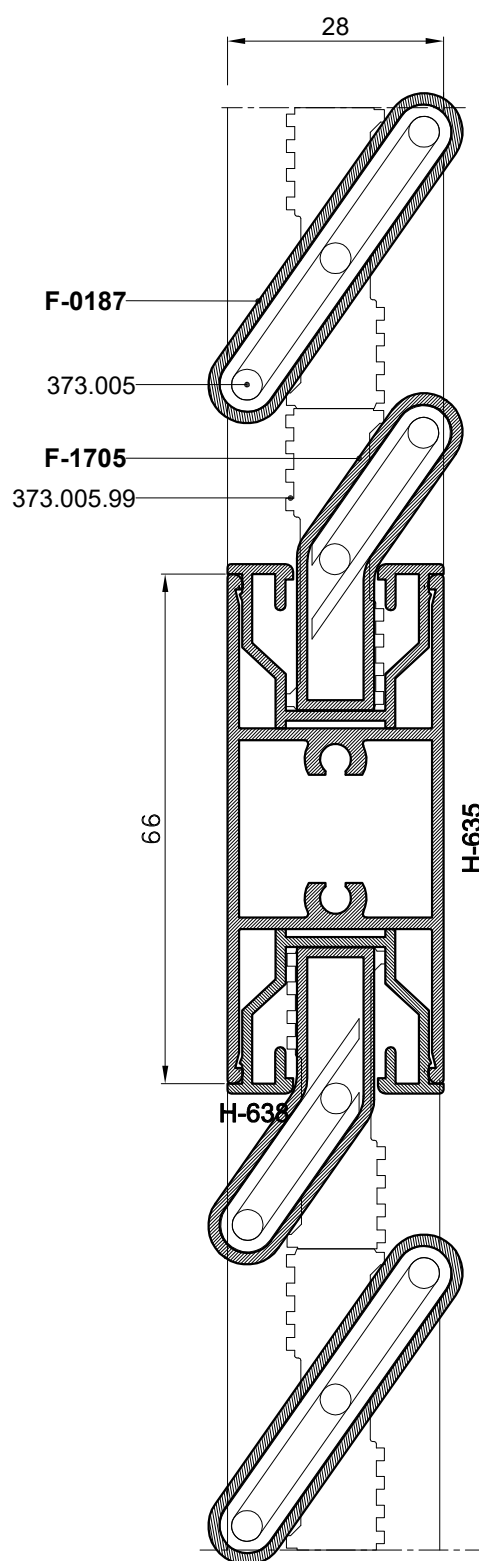
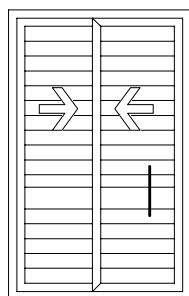
Fiksne grilje u sistemu Harmo





Grilje u sistemu Harmo





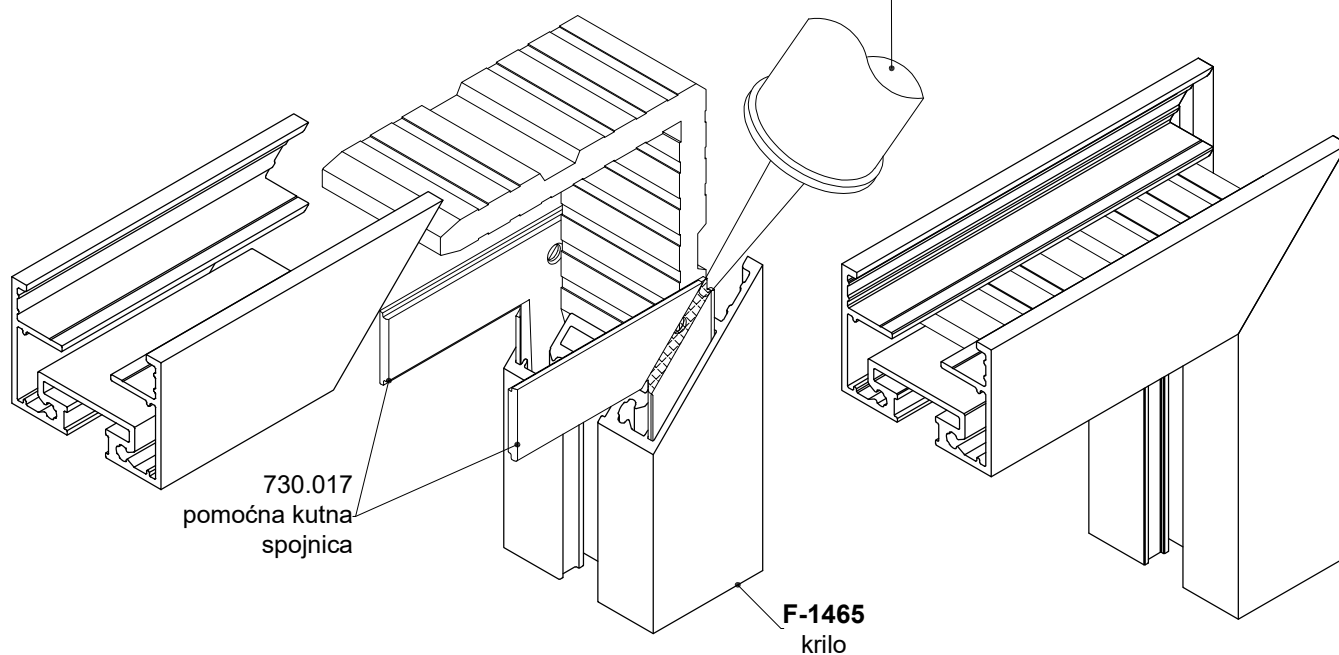
Grilje u sistemu Harmo

Obrada i montaža /Klizna grilja/

Spajanje profila krila **F-1465**

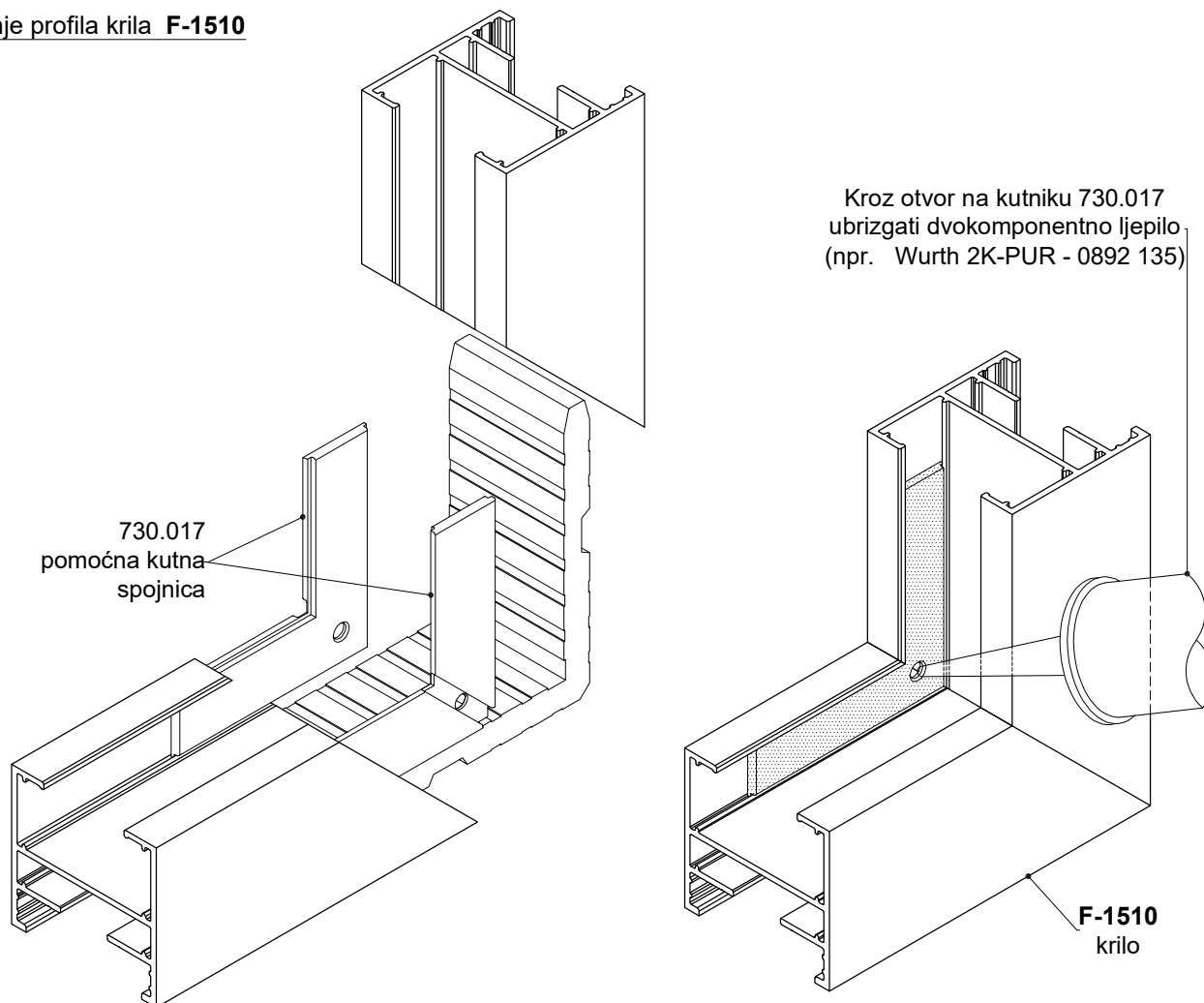
Klizna grilja-TipA

U žlijeb kutnika 730.017
ubrizgati dvokomponentno ljepilo
(npr. Wurth 2K-PUR - 0892 135)

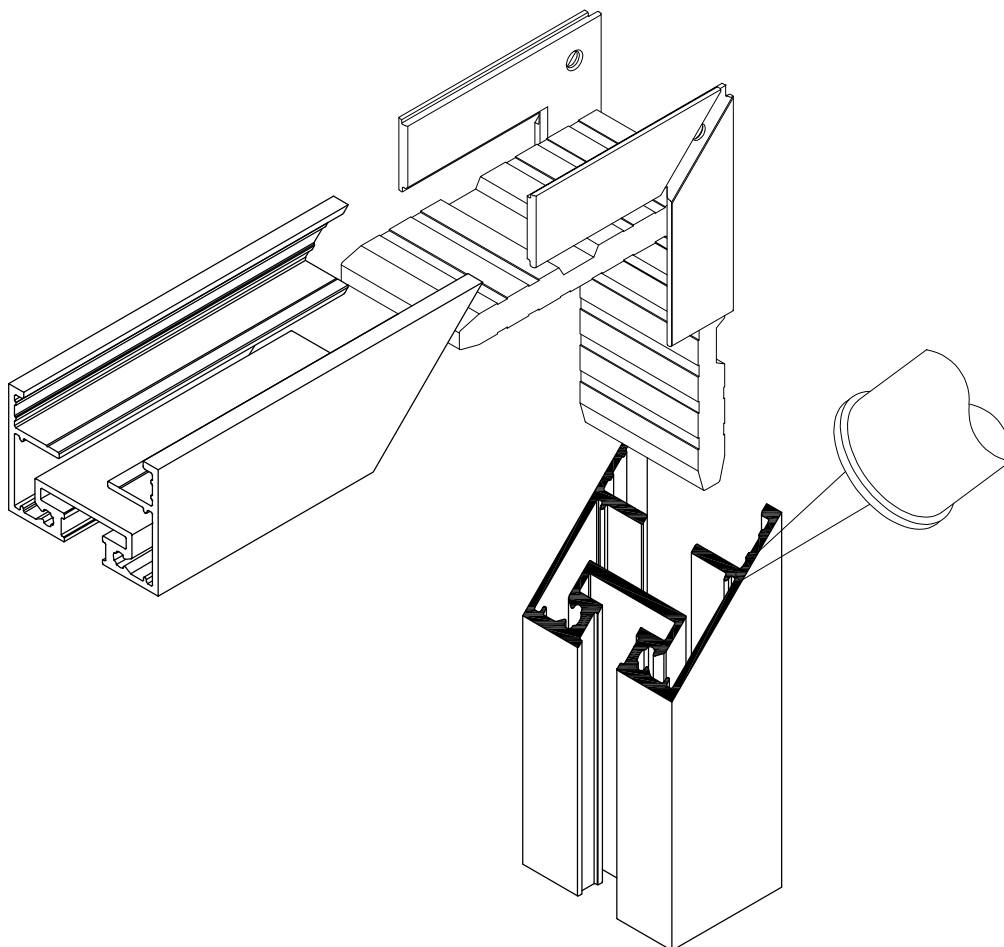


Spajanje profila krila **F-1510**

Kroz otvor na kutniku 730.017
ubrizgati dvokomponentno ljepilo
(npr. Wurth 2K-PUR - 0892 135)



SPAJANJE PROFILA KUTNIM SPOJNICAMA



POSTUPAK SPAJANJA PROFILA:

1. Površine koje se spajaju-rezove očistiti i odmastiti prikladnim sredstvom /npr. *Sika Remover 208*; *Würth-kat.br.:892 130 30/*.
2. Premazati površine koje se spajaju ljepilom za metal /npr. *Sika Force 7851*; *Würth-kat.br.:892 130 010/*.
3. Ljepilo za metal ušpricati u komoru za kutnik - po opsegu komore
4. Profile s kutnikom izravnati i spojiti
5. Dio ljepila koji iscuri između rezova očistiti sredstvom za čišćenje i odmašćivanje /npr. *Sika Remover 208*; *Würth-kat.br.:892 130 30/*.

NAPOMENA:

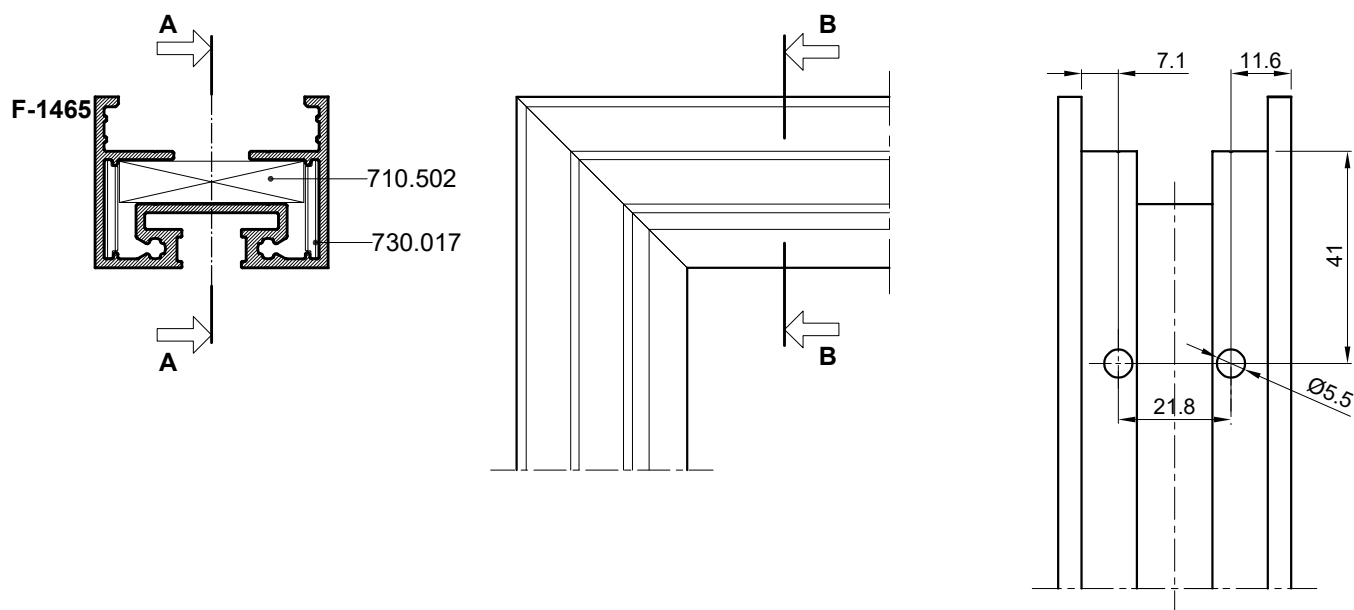
Ovaj postupak spajanja profila primjenjiv je za sve *Feal-ove* kutnike i njim odgovarajuće komore:

Lijepljenjem rezova i kutnika ljepilima za metal osigurava se potrebna zrako- i vodonepropusnosti spoja kao i dodatna mehanička čvrstoća spoja.

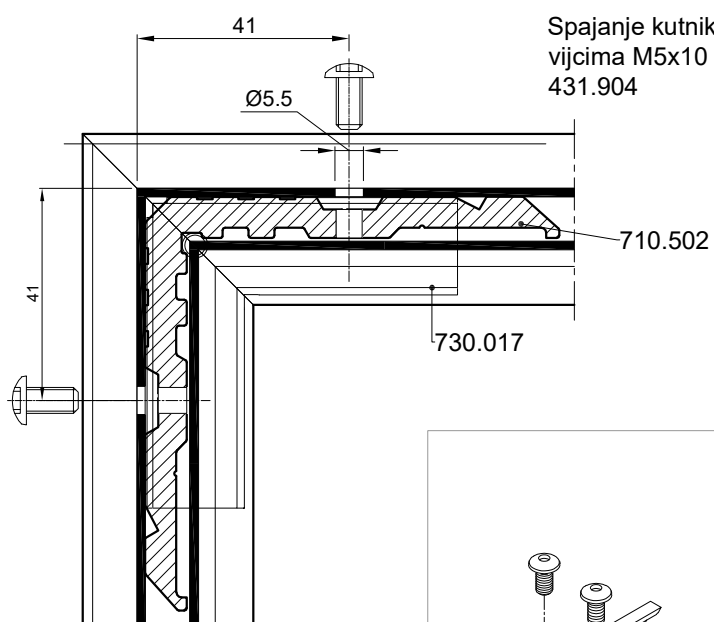
SPAJANJE PROFILA KRILA F-1465 KUTNICIMA

Klizna grilja-TipA

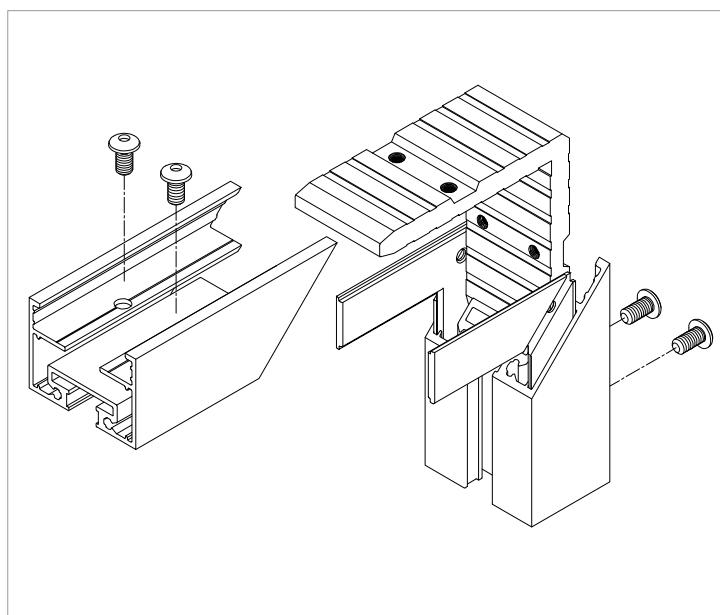
PRESJEK B-B



PRESJEK A-A



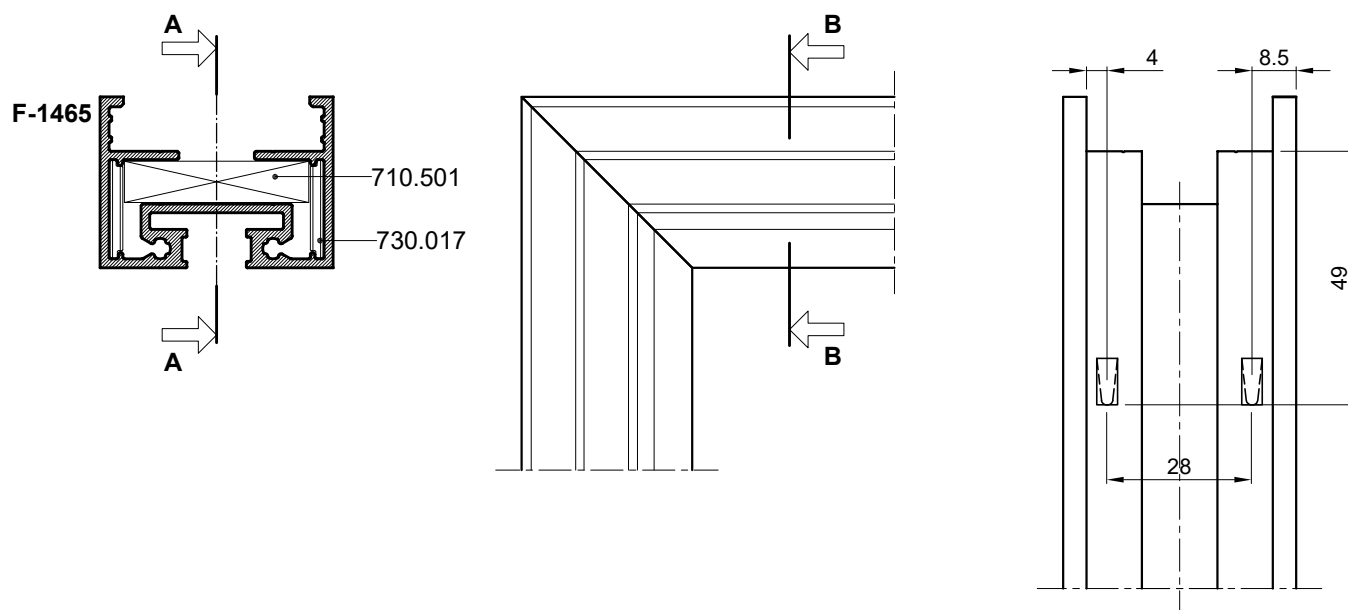
Spajanje kutnikom 710.502
vijcima M5x10 (ISO 7380)-art.
431.904



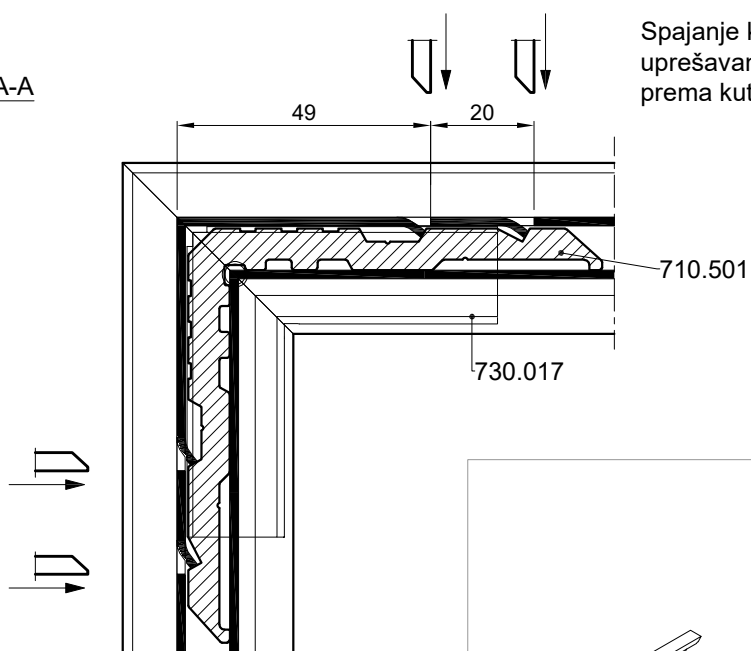
SPAJANJE PROFILA KRILA F-1465 KUTNICIMA

Klizna grilja-TipA

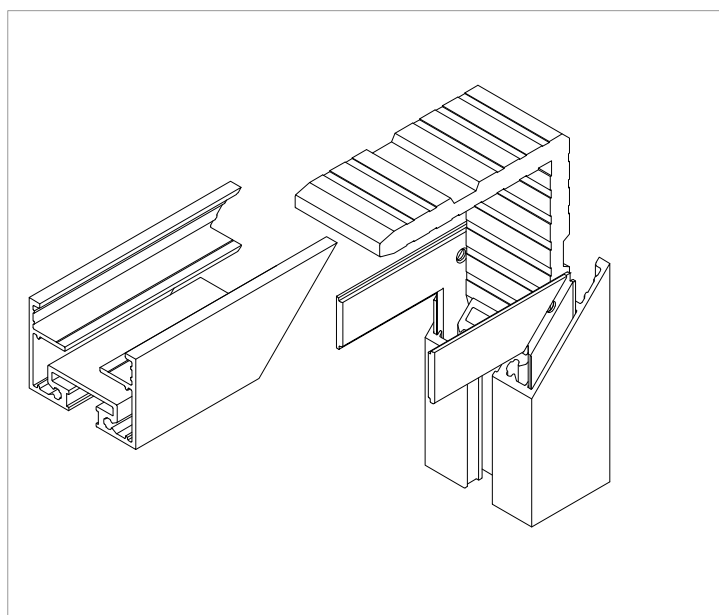
PRESJEK B-B



PRESJEK A-A



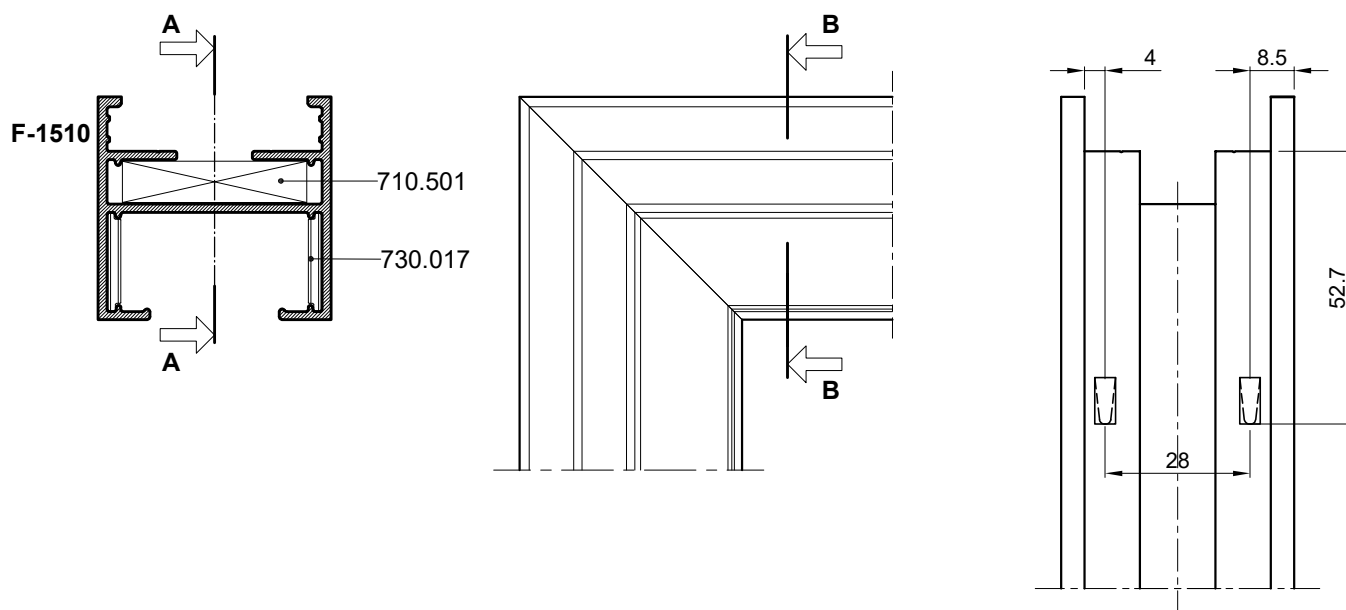
Spajanje kutnikom 710.501
uprešavanjem stijenke profila
prema kutniku



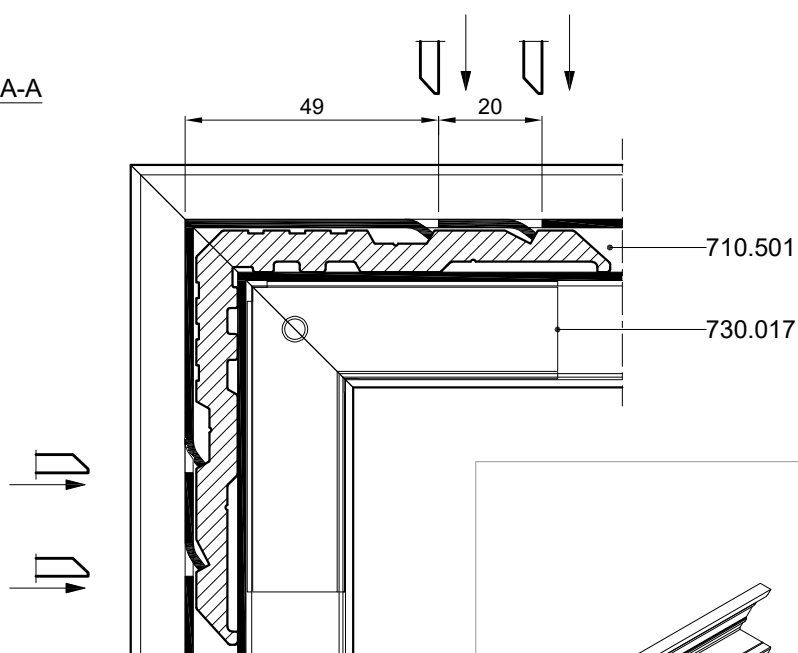
SPAJANJE PROFILA KRILA F-1510 KUTNICIMA

Klizna grilja-TipA

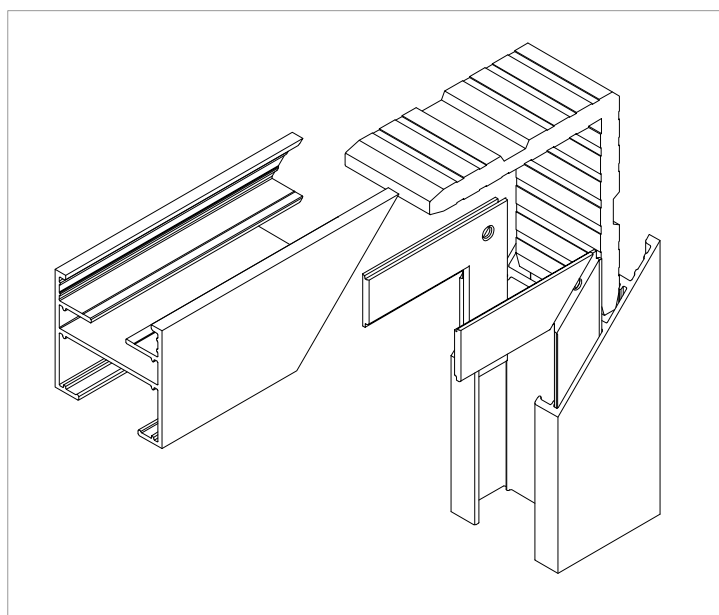
PRESJEK B-B



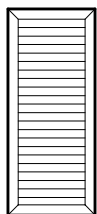
PRESJEK A-A



Spajanje kutnikom 710.501
uprešavanjem stijenke profila
prema kutniku



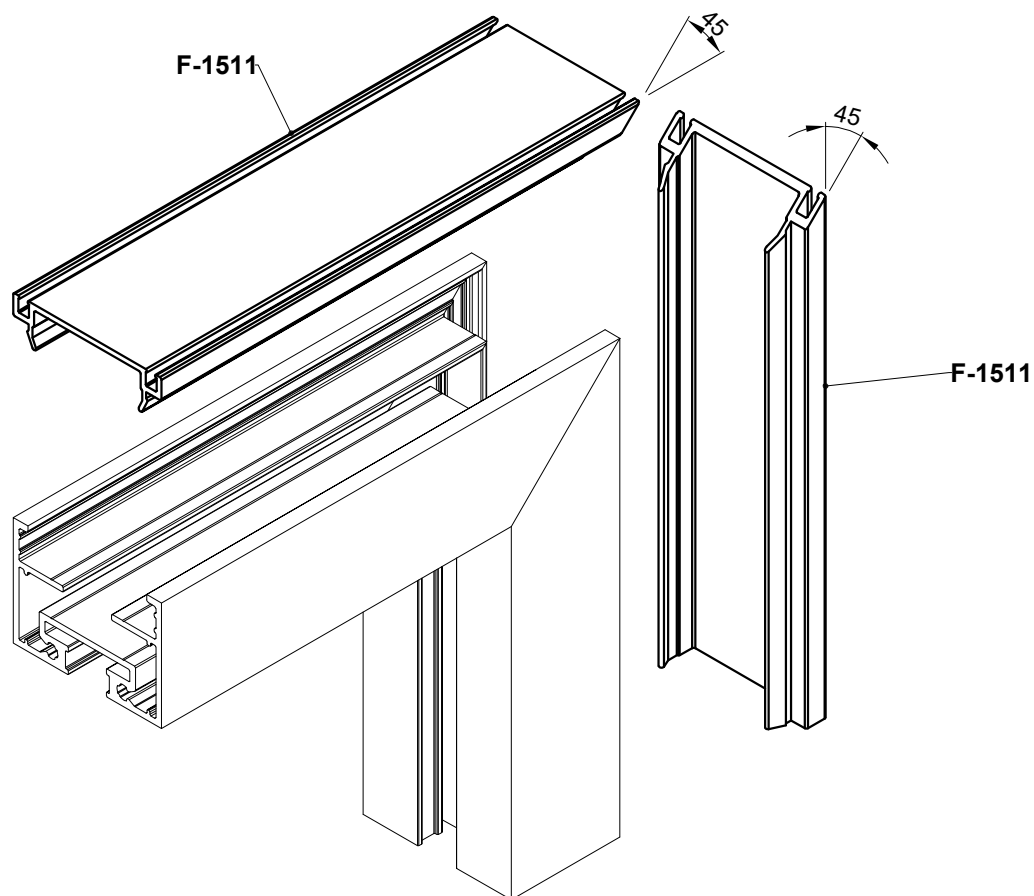
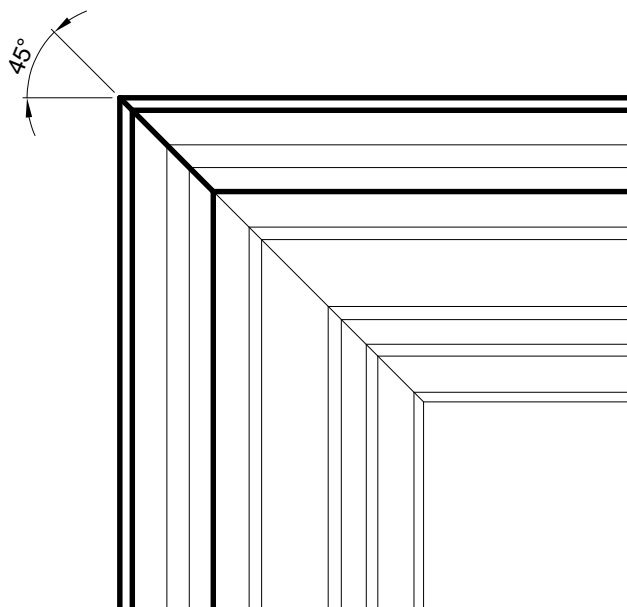
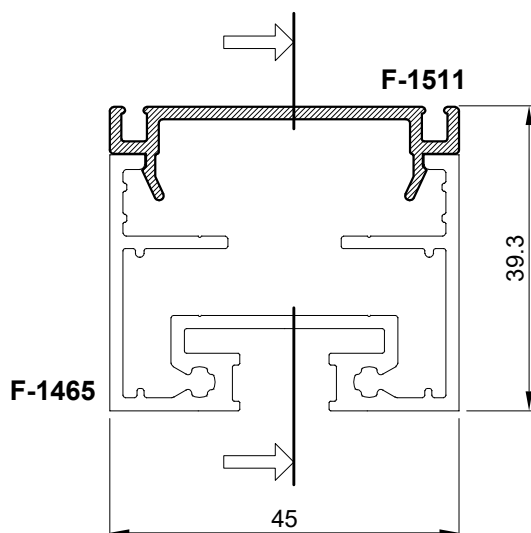
Klizna grilja-TipA



UGRADNJA PROFILA MASKE - F-1511

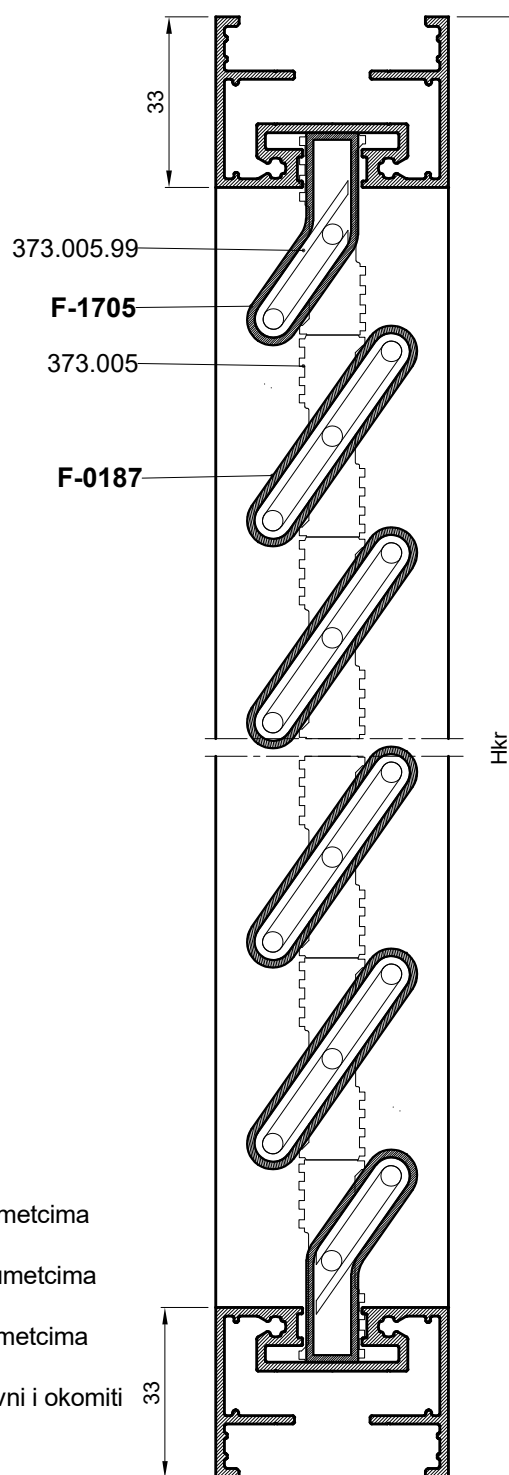
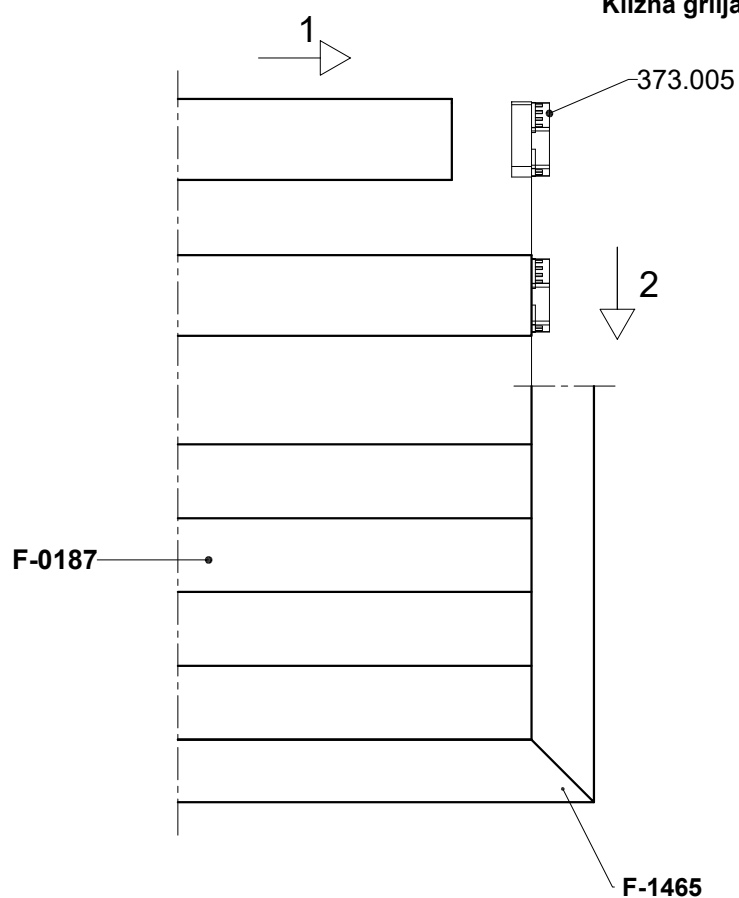
-Pilanje profila maske F-1511 - pod 45°

-Ugradnja po sistemu „klik,

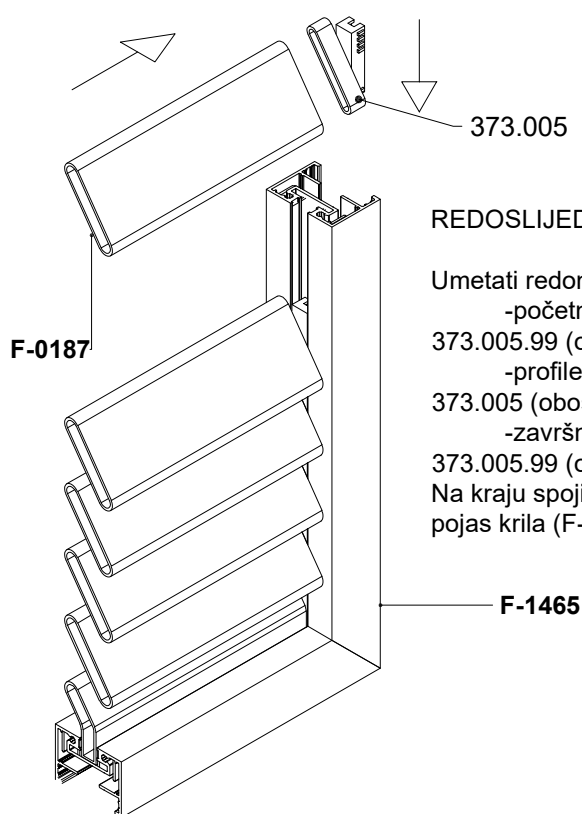


UGRADNJA ELEMENATA FIKSNE ISPUNE

Klizna grilja-TipA



Klizna grilja-TipA



REDOSLIJED MONTAŽE

Umetati redom:

-početni profil F-1705 sa umetcima

373.005.99 (obostrano)

-profile ispune F-0187 sa umetcima

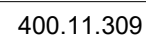
373.005 (obostrano)

-završni profil F-1705 sa umetcima

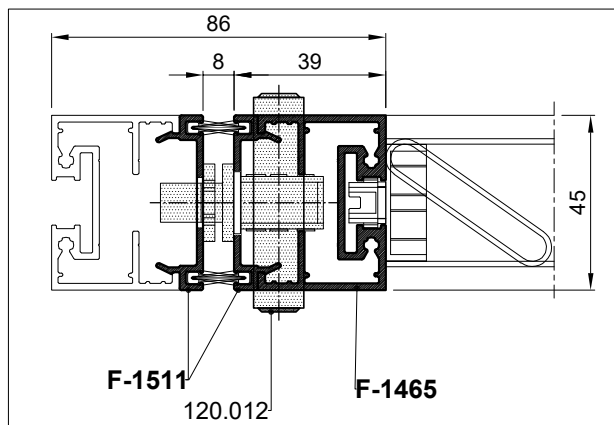
373.005.99 (obostrano)

Na kraju spojiti kutnicima vodoravni i okomiti
pojas krila (F-1465).

F-1465

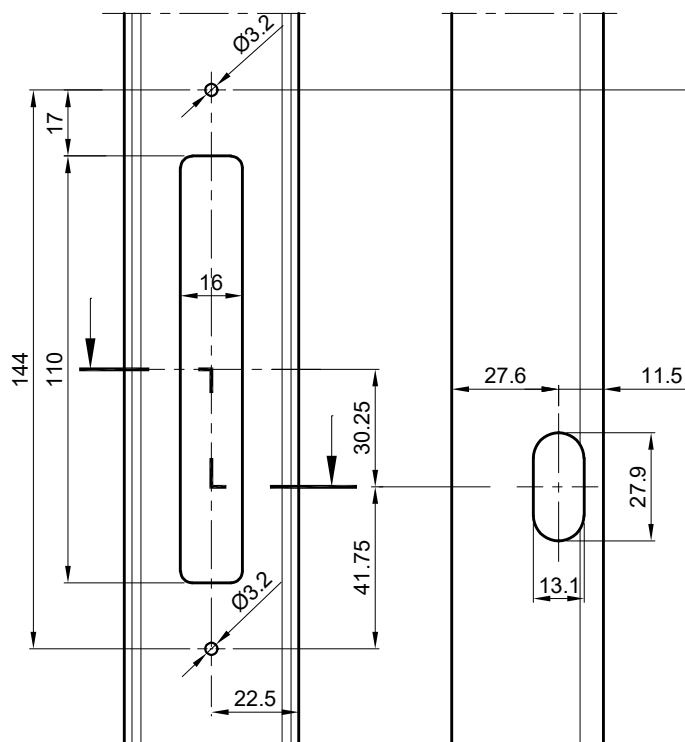


Klizna grilja-TipA

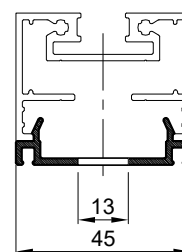
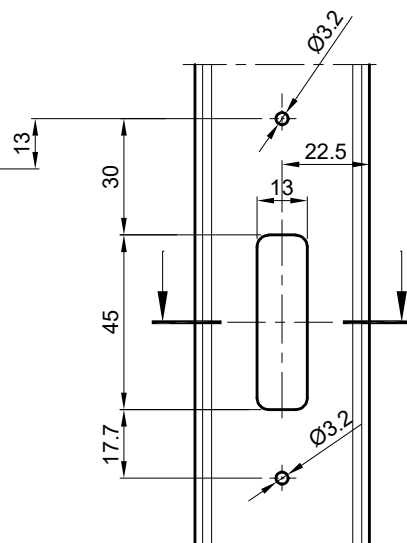


UGRADNJA BRAVICE S KLJUČEM art.120.012
U KRILO GRILJE

OBRADA PROFILA ZA BRAVU

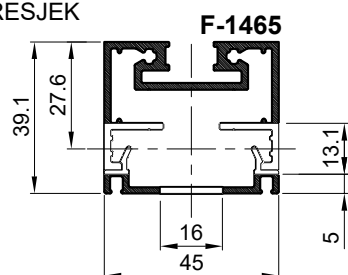


OBRADA PROFILA ZA ŠILD

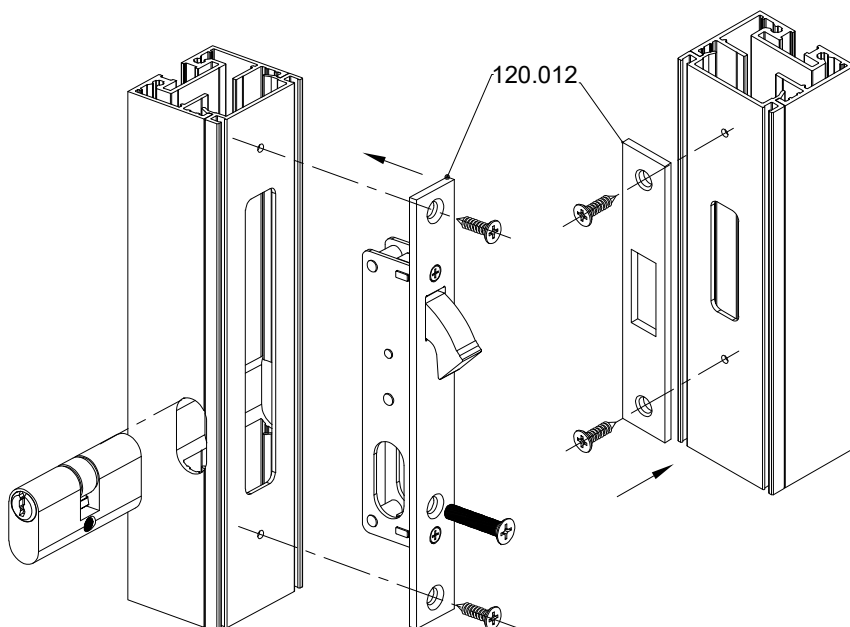


PRESJEK

PRESJEK



F-1465



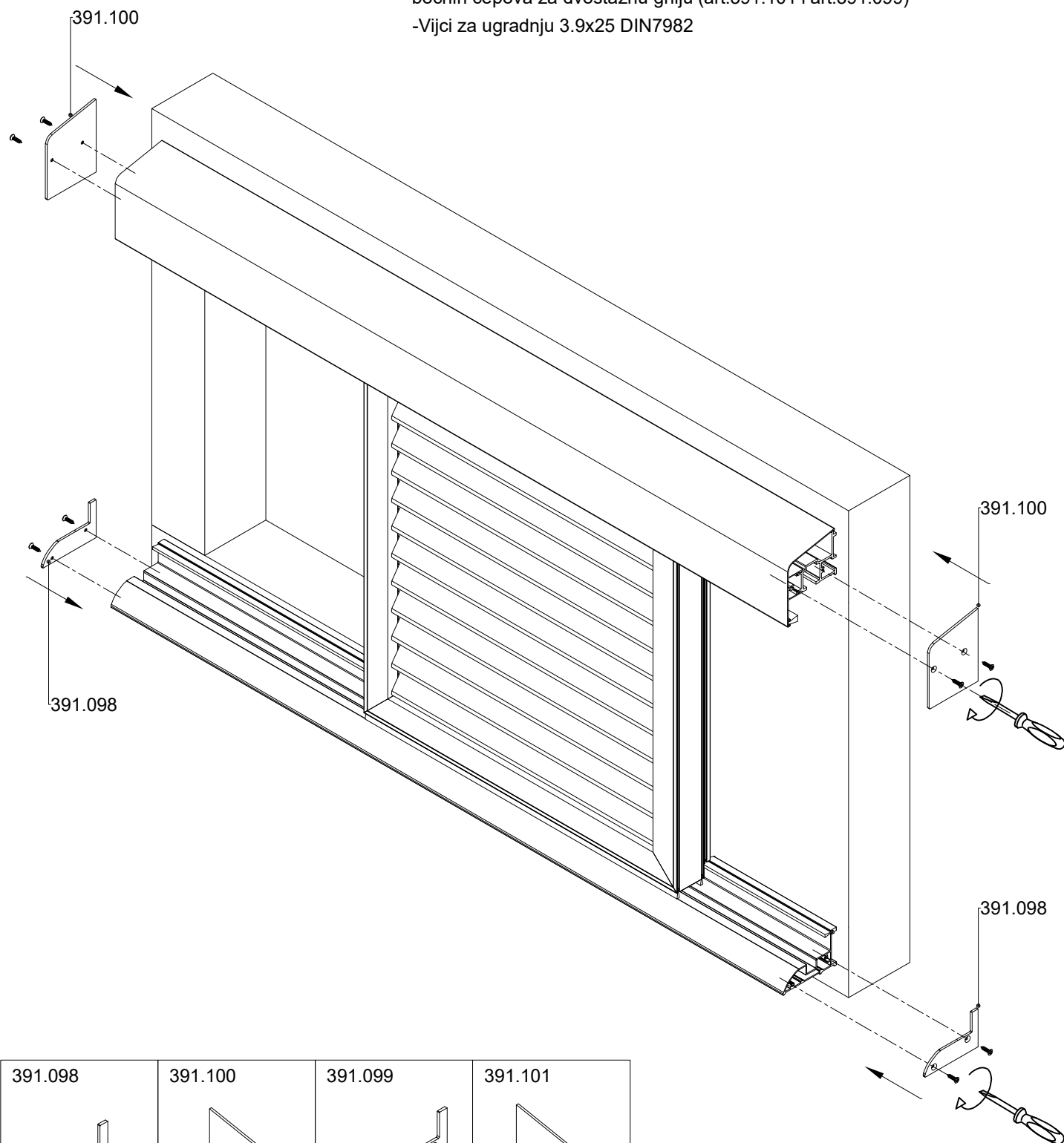
Klizna grilja-TipA

UGRADNJA BOČNIH ČEPOVA

-Prikazana je ugradnja bočnih čepova kod jednostazne grilje (art.391.100 i art.391.098)

-Ugradnja čepova kod dvostazne grilje izvodi se na isti način korištenjem bočnih čepova za dvostaznu grilju (art.391.101 i art.391.099)

-Vijci za ugradnju 3.9x25 DIN7982

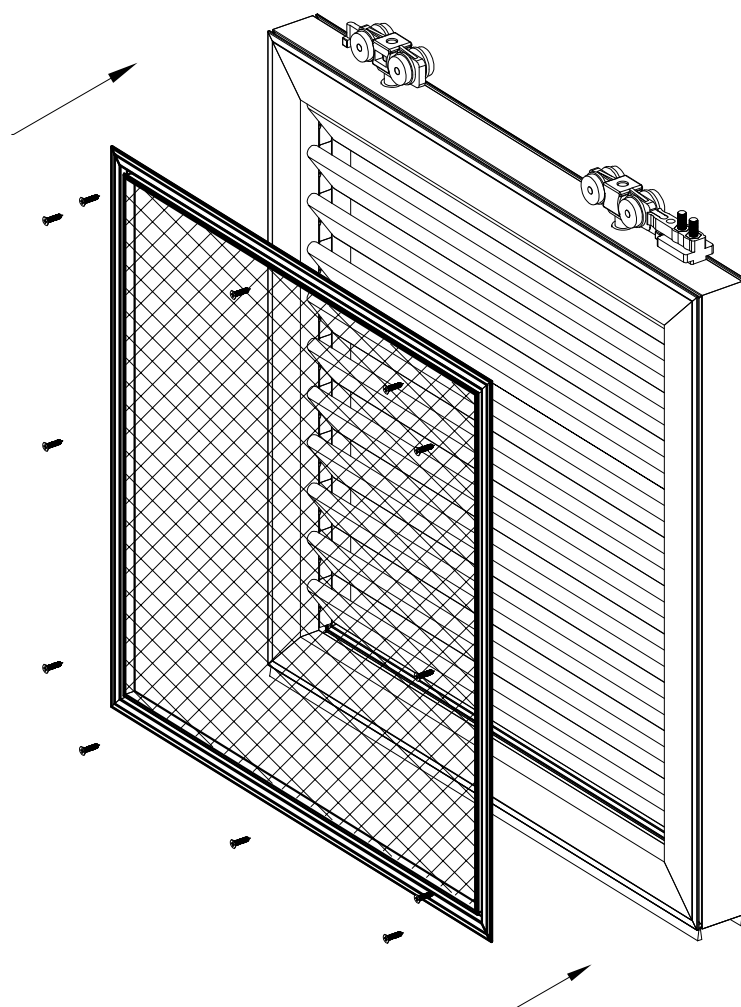
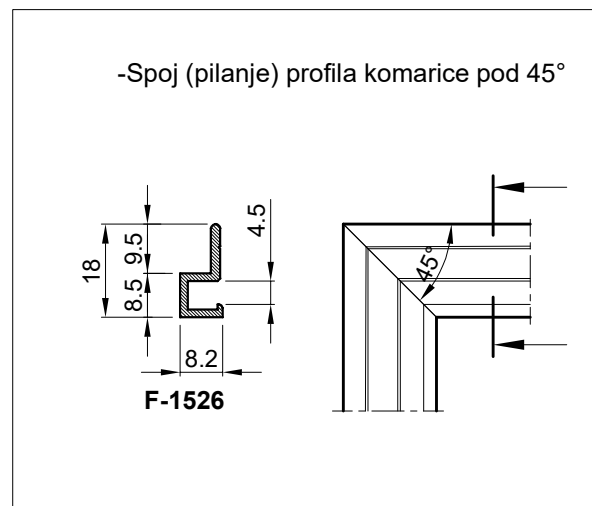
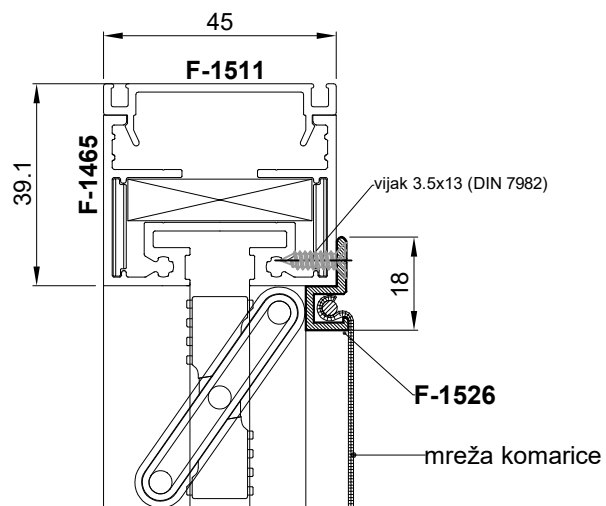


391.098	391.100	391.099	391.101

Klizna grilja-TipA

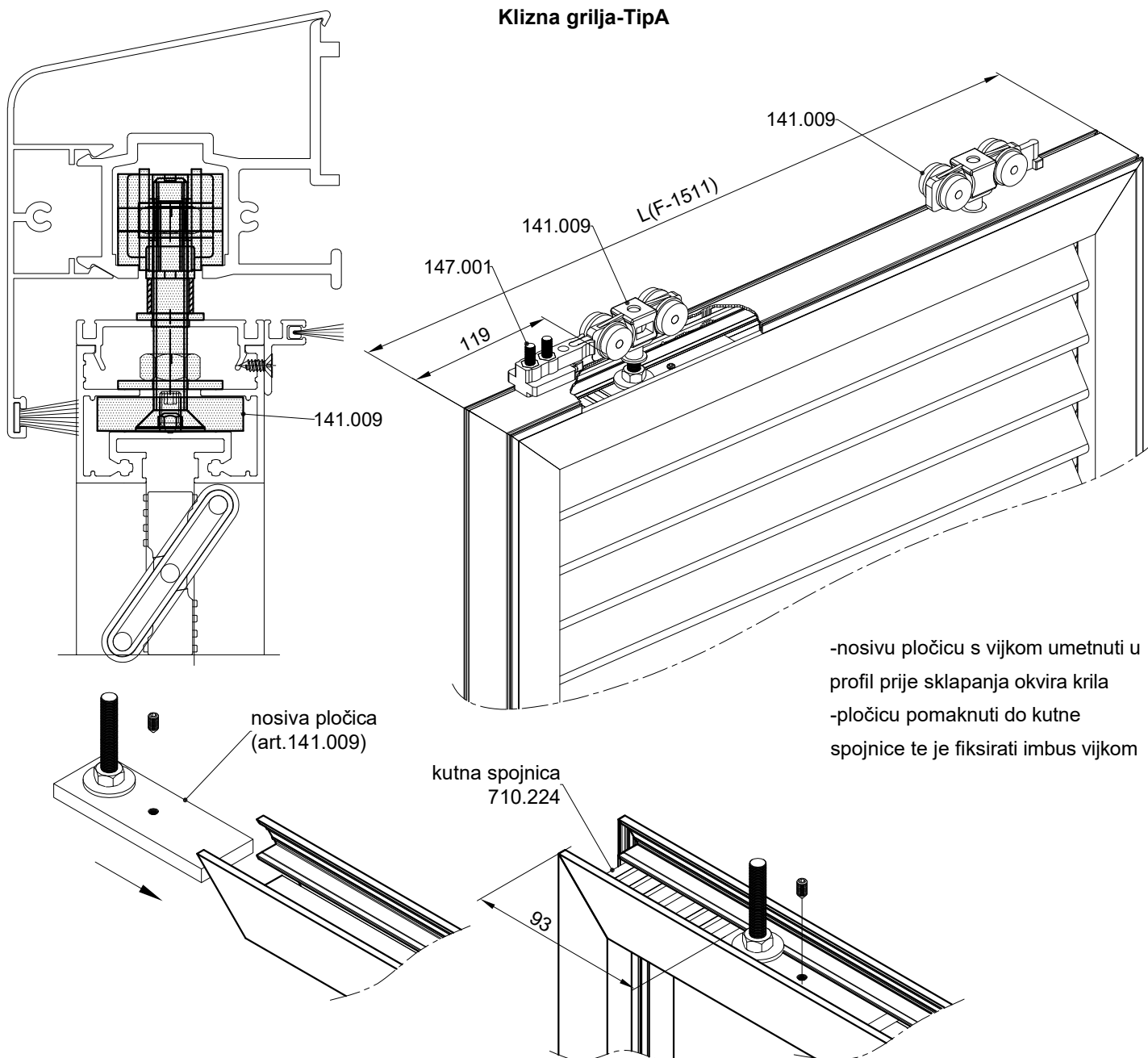
UGRADNJA FIKSNE KOMARICE U KRILO

-Ugradnja nije moguća kad se koristi mehanizam s pokretnim lamelama (profil F-1510)

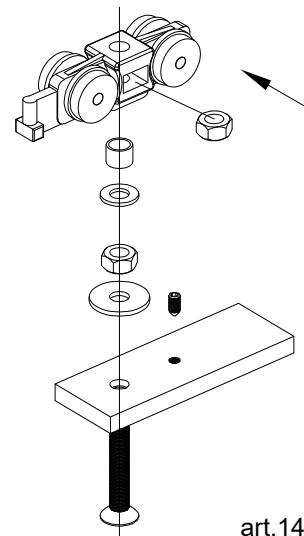
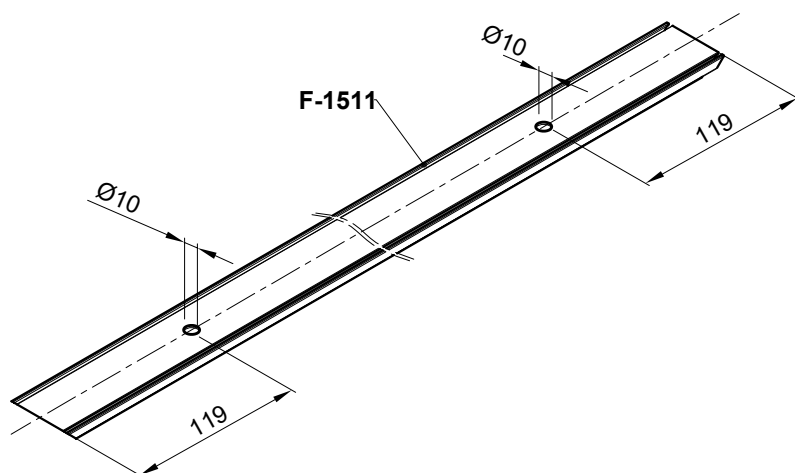


UGRADNJA SETA ZA NOŠENJE KRILA GRILJE (točkići sa nosivom pločicom art.141.009)

Klizna grilja-TipA

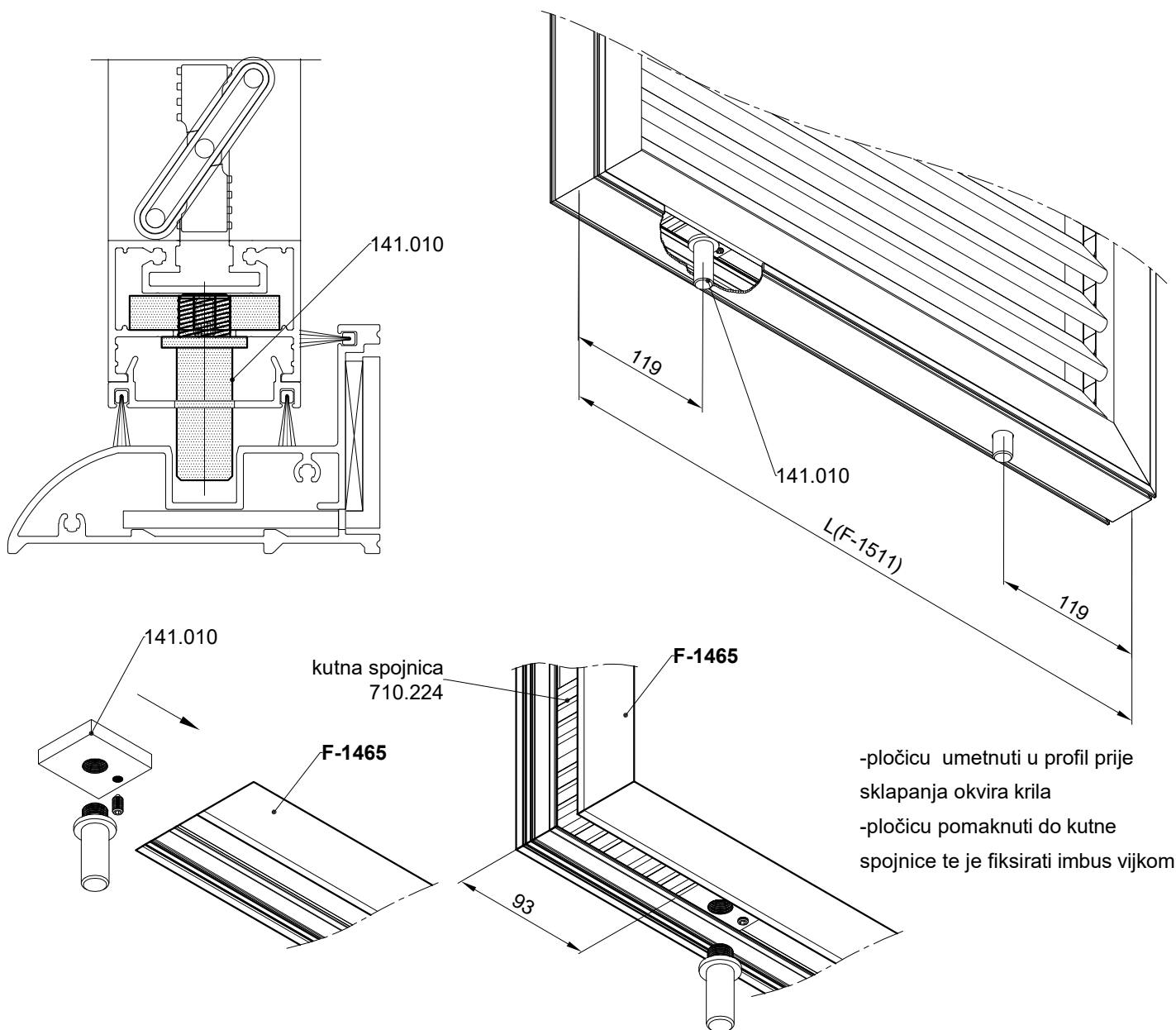


OBRADA PRODILA F-1511

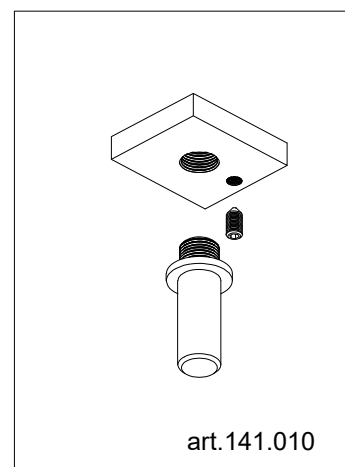
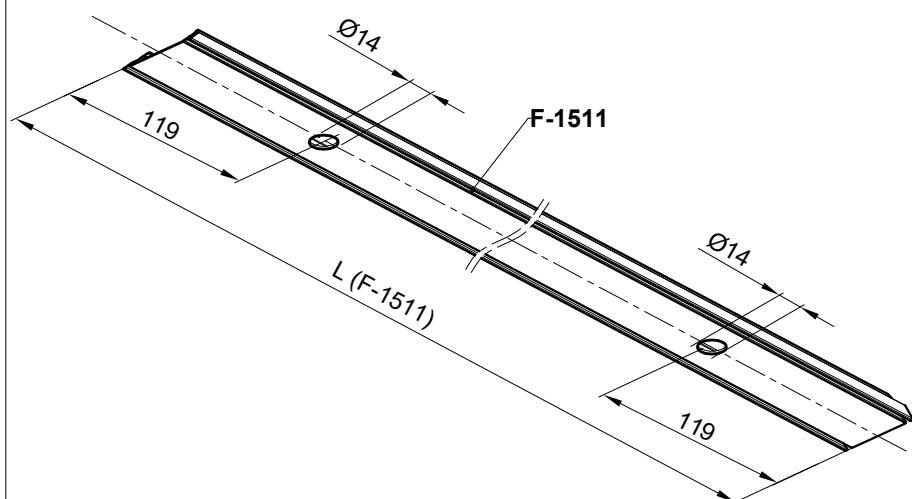


UGRADNJA SETA ZA VOĐENJE KRILA GRILJE (usmjerivač krila art.141.010)

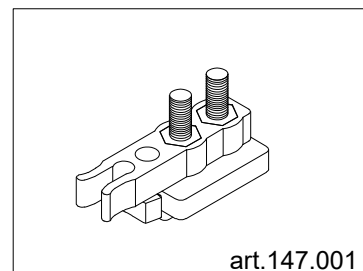
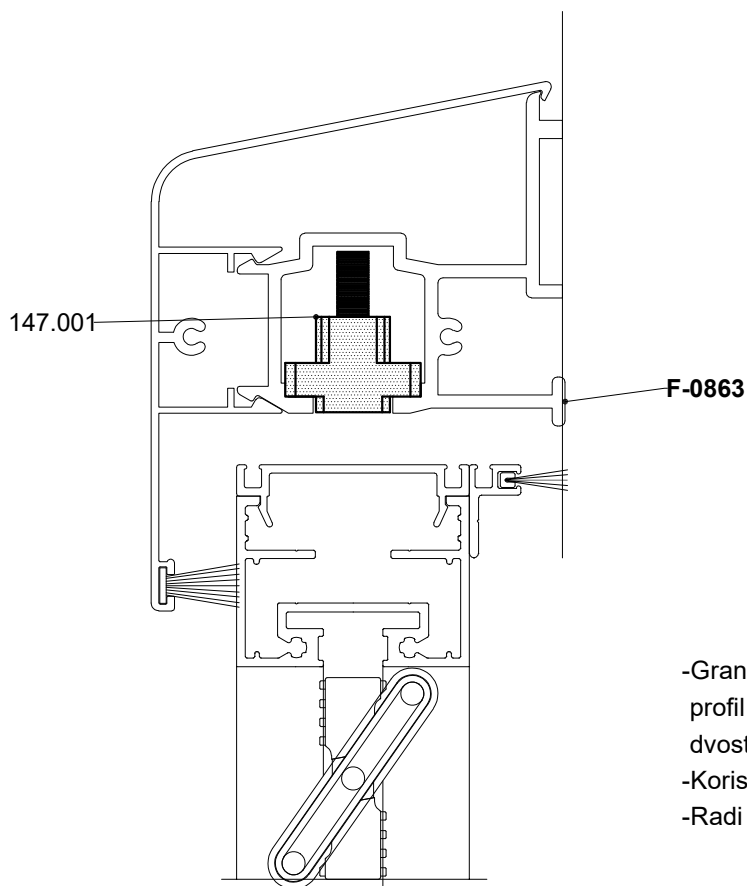
Klizna grilja-TipA



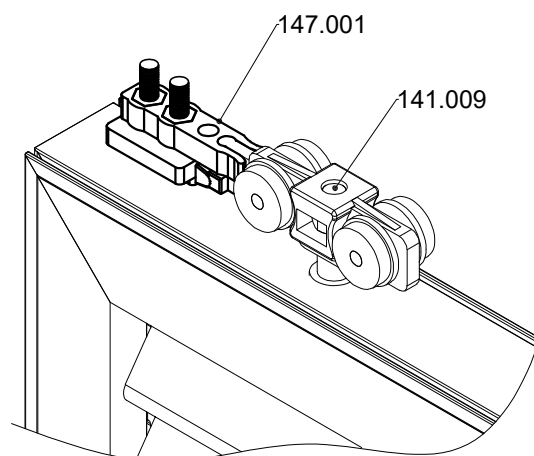
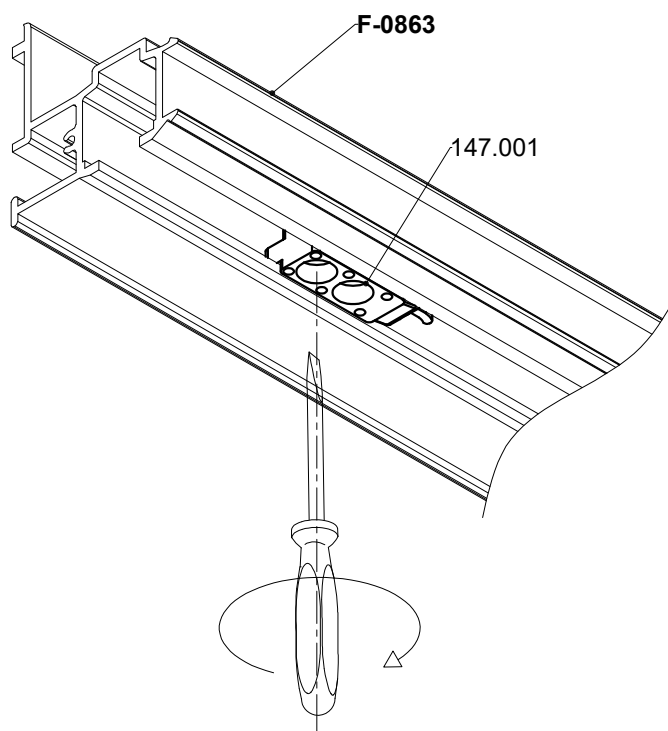
OBRADA PRODILA F-1511

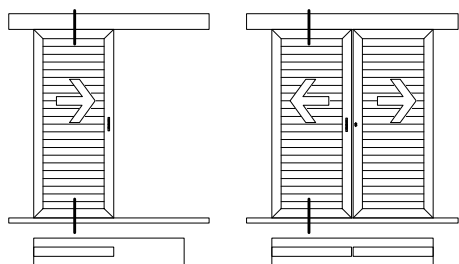


UGRADNJA GRANIČNIKA (UBLAŽIVAČ UDARA)- art.147.001 Klizna grilja-TipA



- Graničnik (ublaživač udara) se ugrađuje u profil nosive klizne staze (jednostruke F-0863 i dvostruke F-1513)
- Koristi se kao graničnik kretanja krila
- Radi po sistemu "klik" sa točkićima

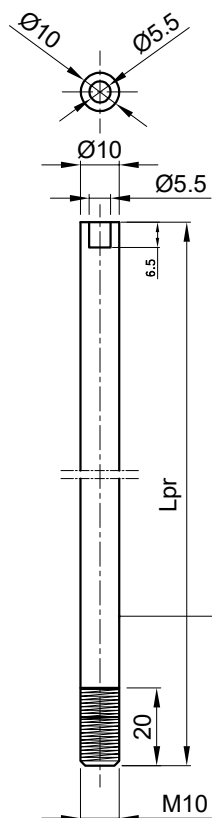




DETALJ FIKSIRANJE GRILJE BRAVICOM art. 120.016

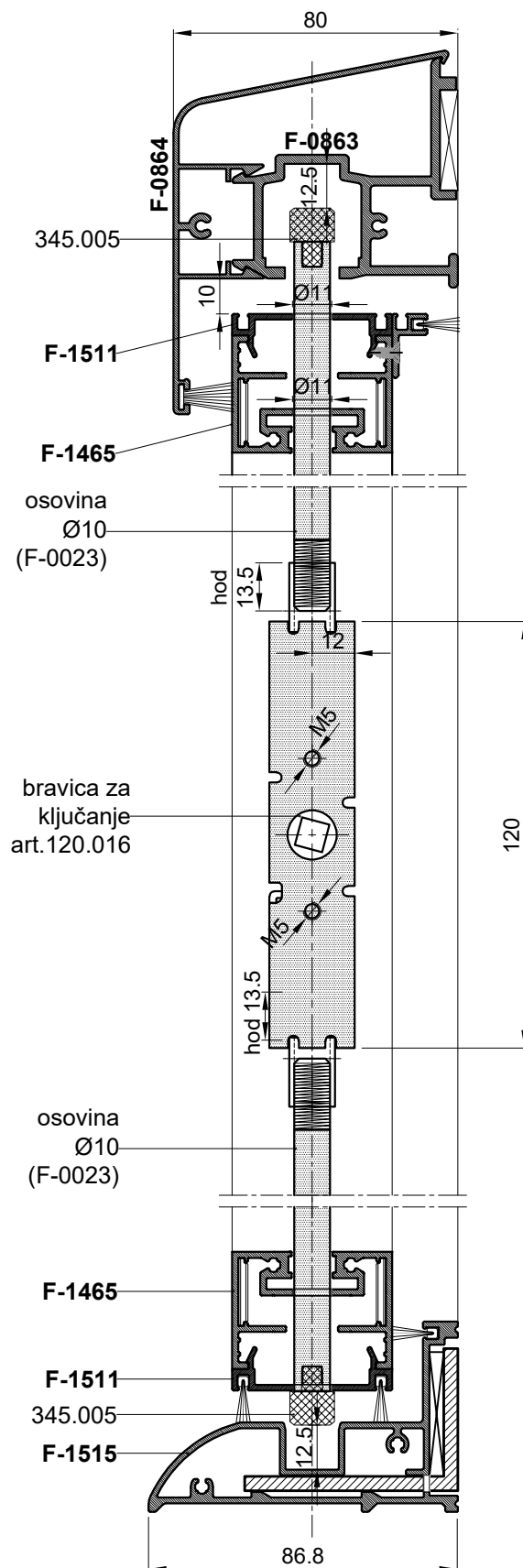
- fiksiranje grilje u svakom položaju

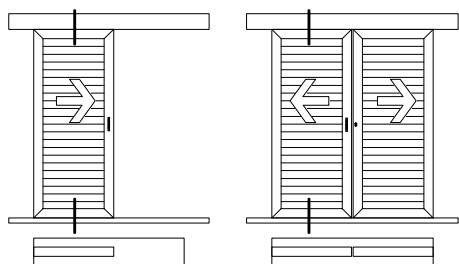
Klizna grilja-TipA



osovina
Ø10
(F-0023)

Gumeni umetak
zalijepiti trenutnim ljepilom

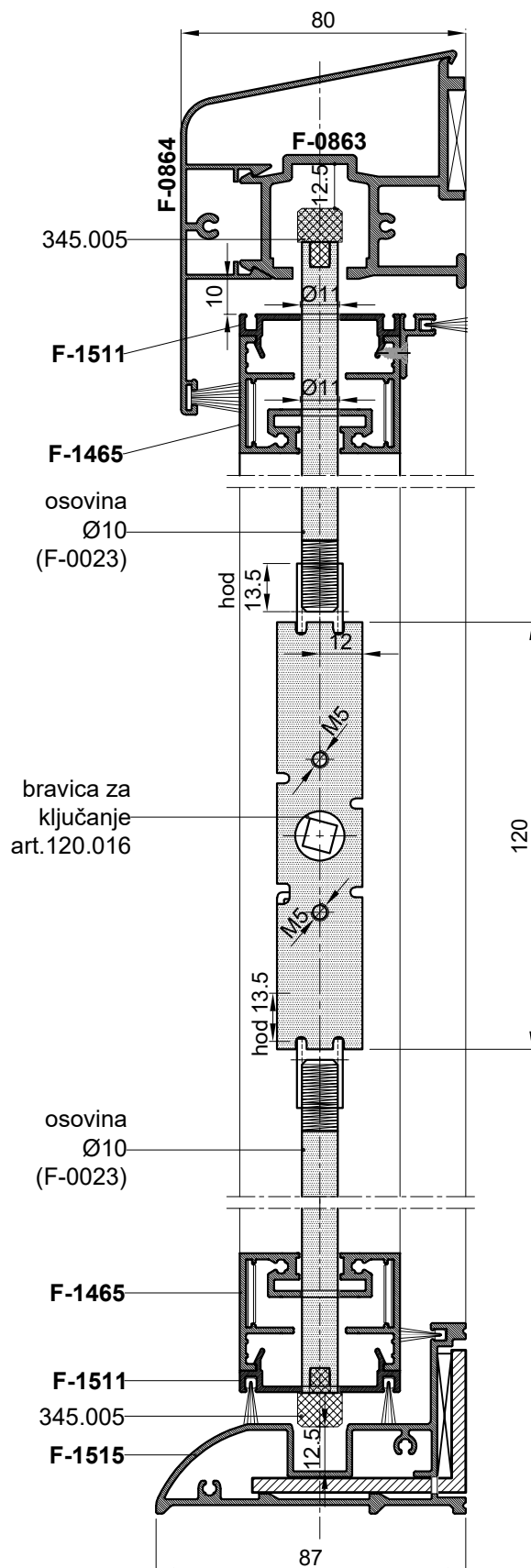
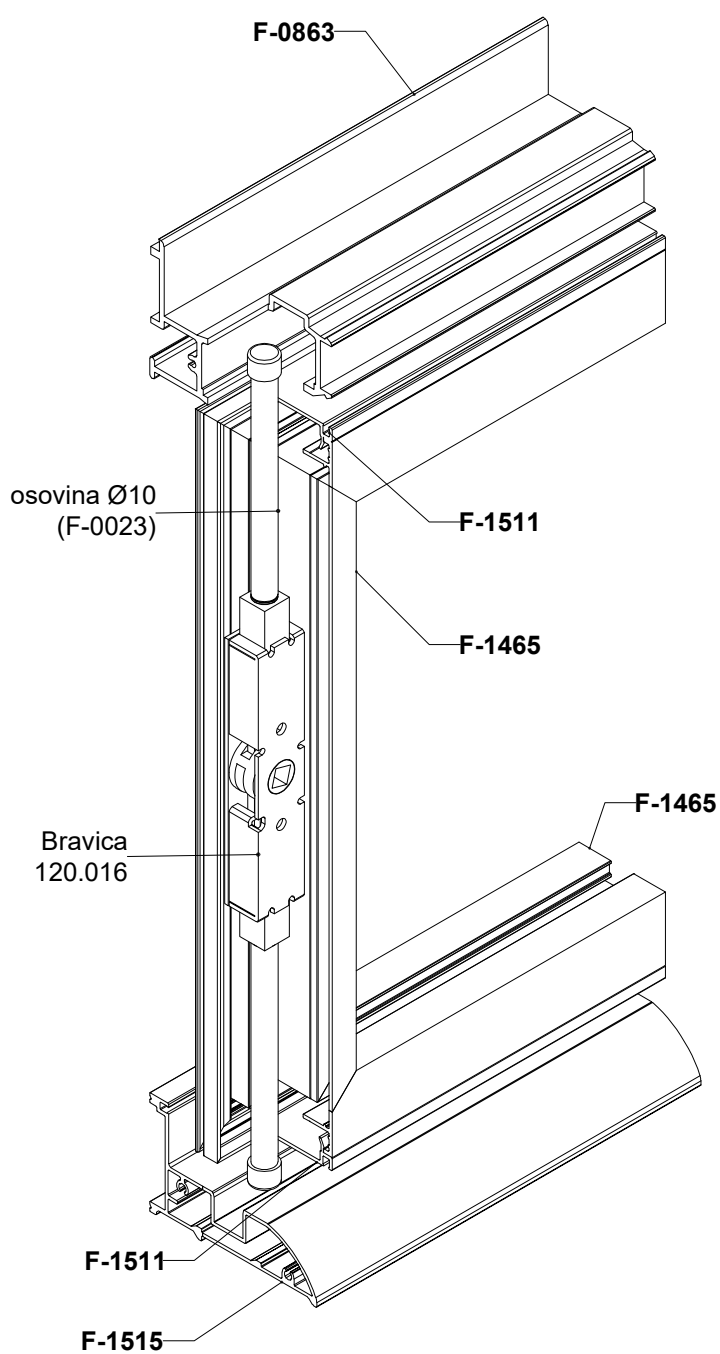




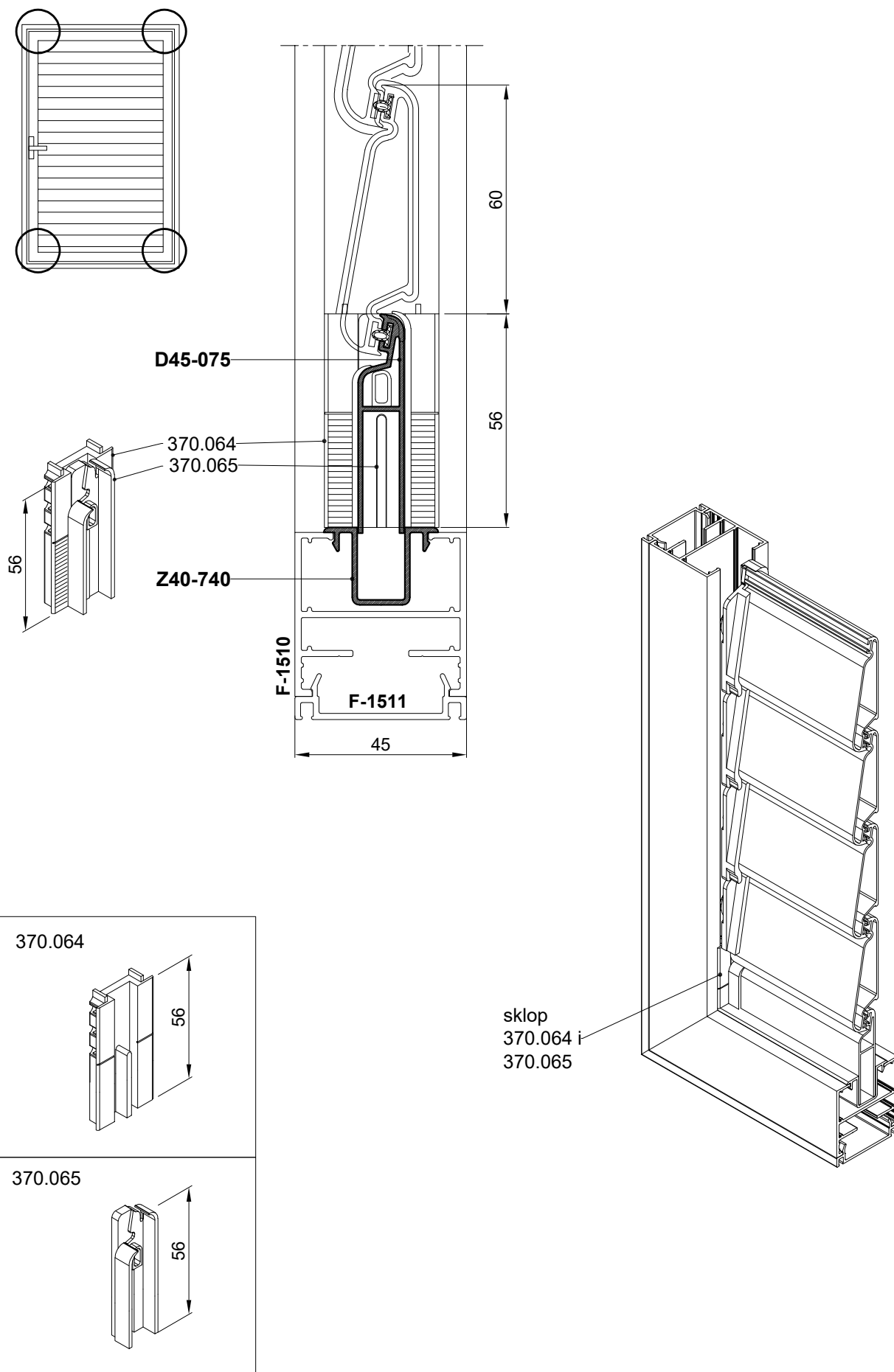
DETALJ FIKSIRANJE GRILJE BRAVICOM art. 120.016

- fiksiranje grilje u svakom položaju

Klizna grilja-TipA

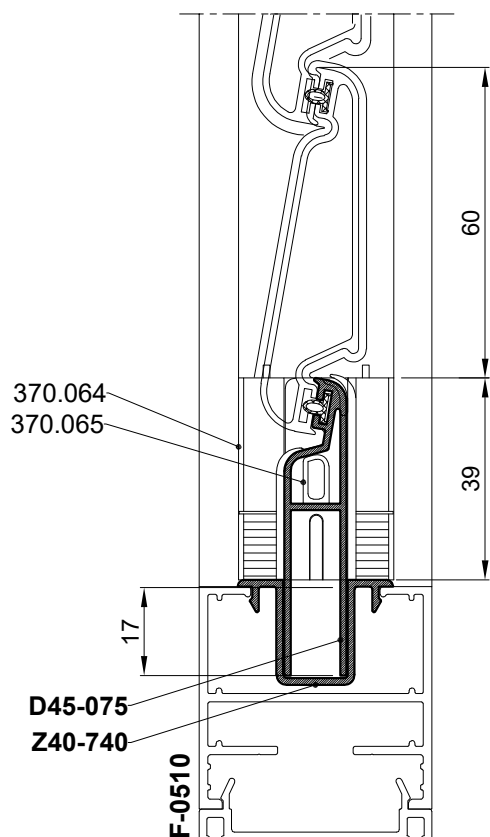


Ugradnja početnog profila D45-075 s pripadajućim pvc umetcima u krilo grilje

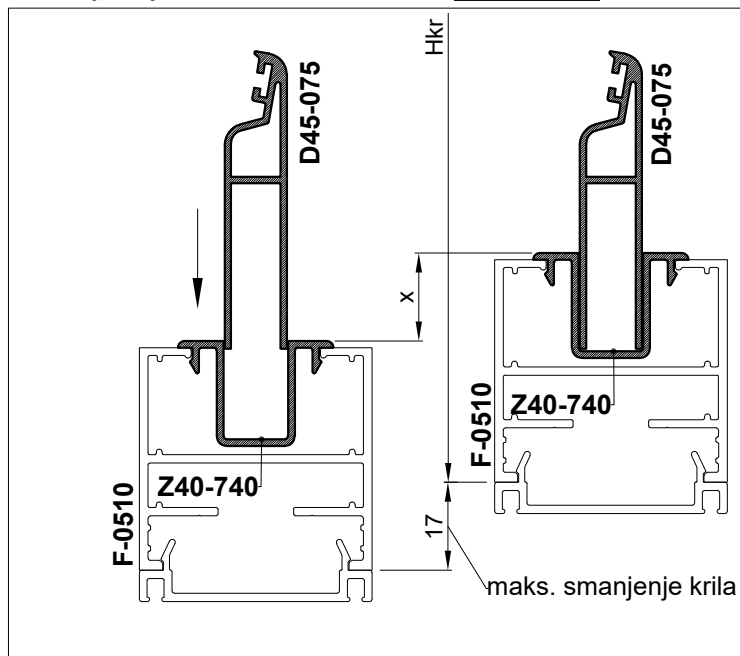


PRVI KORAK - Smanjivanje krila od 0-34 mm:

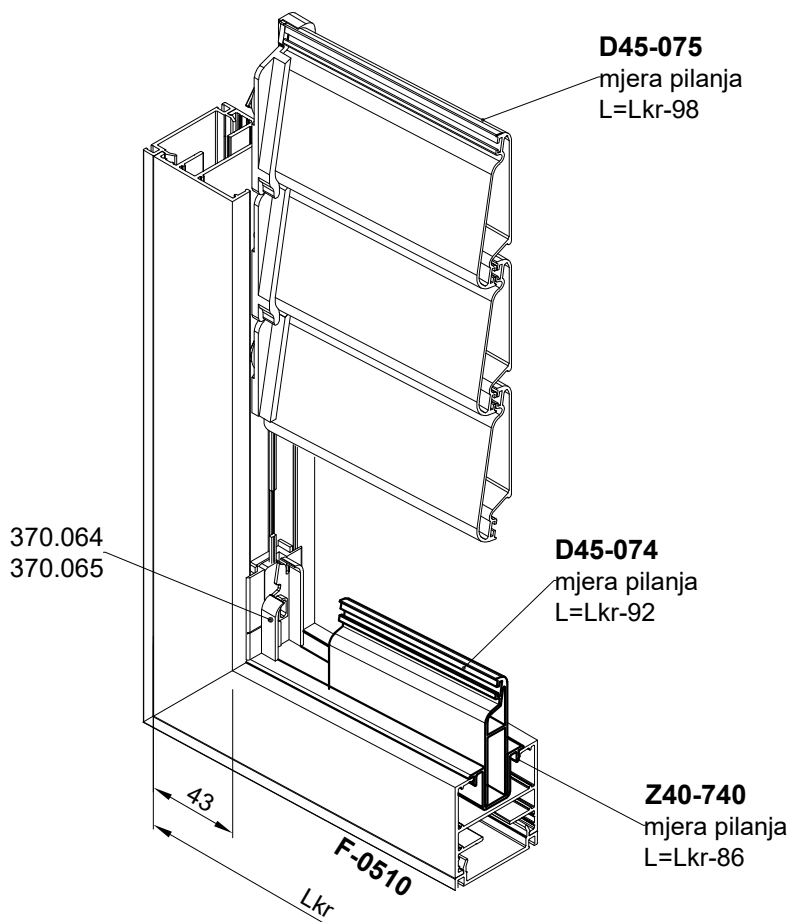
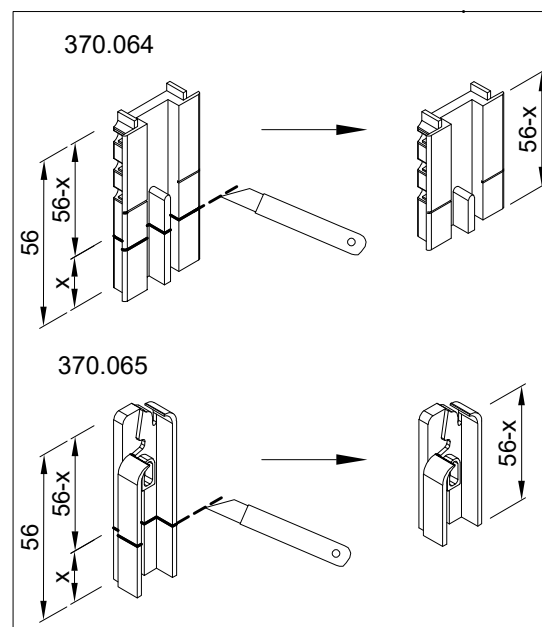
1. Pomjeranjem profila D45-075 u profilu Z40-740
2. Skraćivanje pvc umetaka 370.064 i 370.065



1. Pomjeranje D45-075 u Z40-740 za $x = 0-17$ mm



2. Skraćivanje pvc umetaka, $x = 0-17$ mm

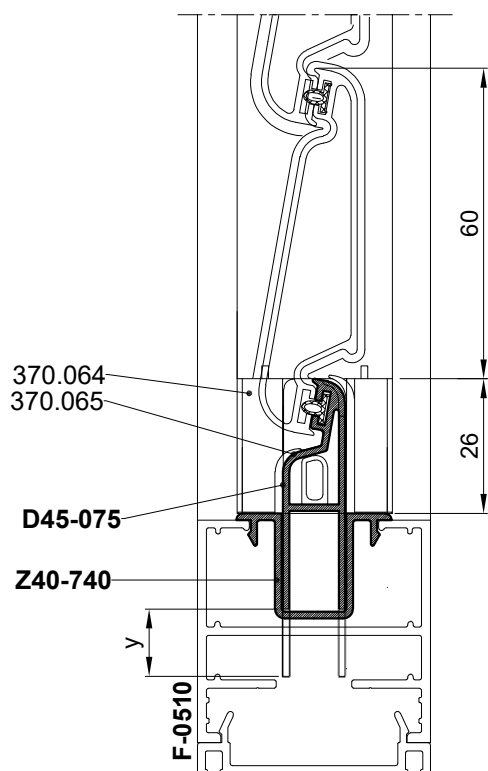


-Maksimalno smanjenje krila u prvom koraku:

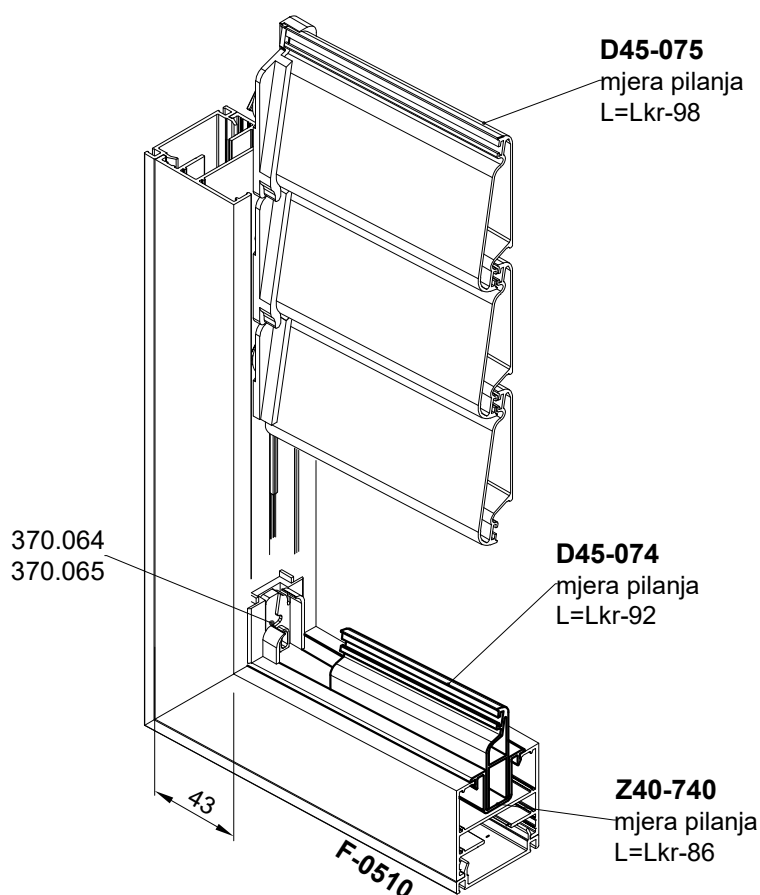
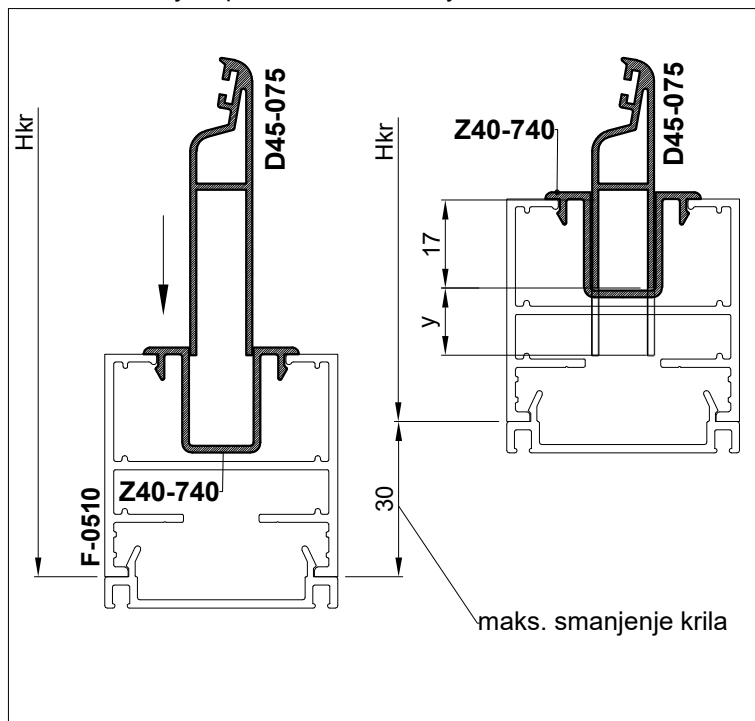
$$2 \times 17 \text{ mm} = 34 \text{ mm}$$

DRUGI KORAK - Smanjivanje krila od 35-60 mm:

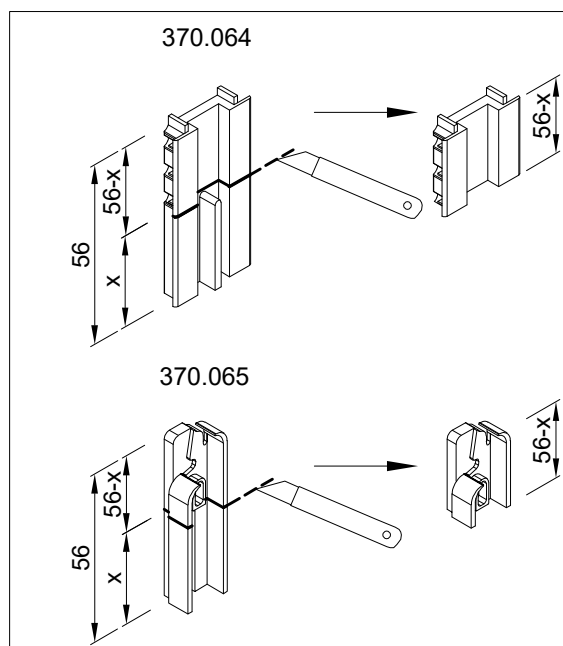
1. 1.1 Pomjeranjem profila D45-075 u profilu Z40-740 za 17 mm
1.2 Skraćivanjem profila D45-075 za $y=0-13$ mm
2. Skraćivanje pvc umetaka 370.064 i 370.065



- 1.1 Pomjeranjem profila D45-075 u profilu Z40-740 za 17 mm
- 1.2 Skraćivanjem profila D45-075 za $y=0-13$ mm



2. Skraćivanje pvc umetaka, $x = 0-30$ mm

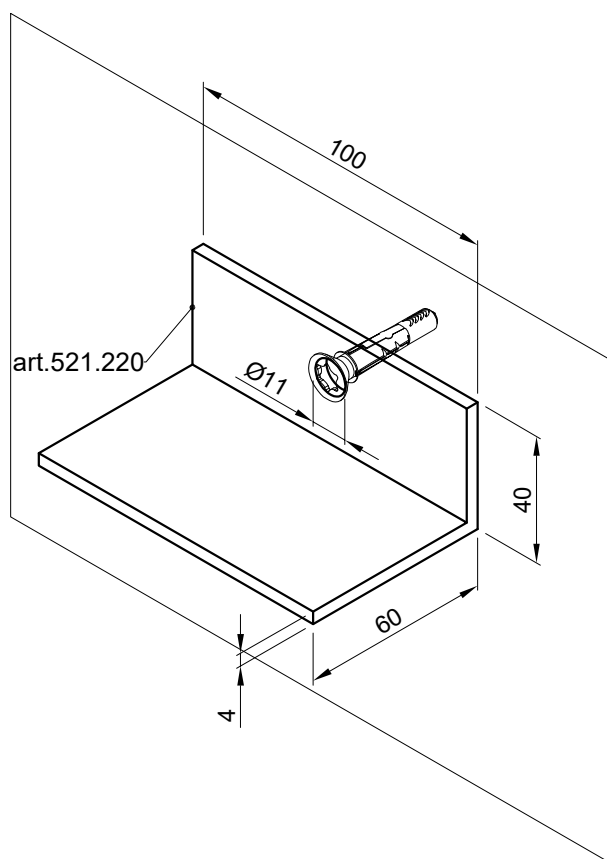
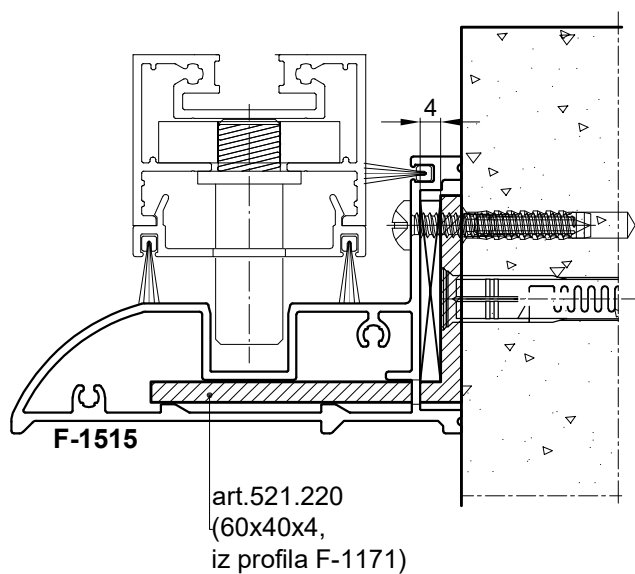


-Maksimalno smanjenje krila u drugom koraku:

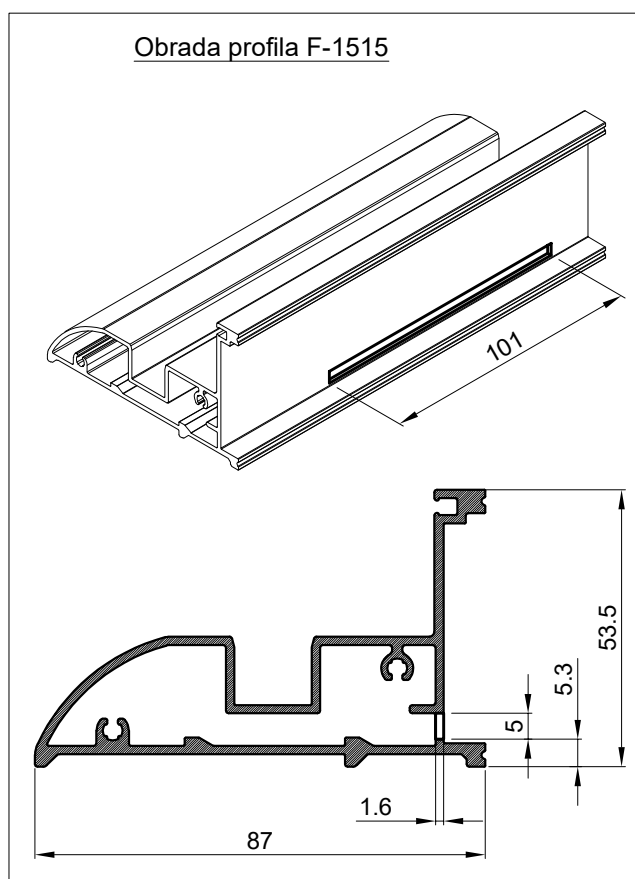
$$2 \times 30 \text{ mm} = 60 \text{ mm}$$

UGRADNJA NOSAČA PROFILA F-1515 - art. 521.220

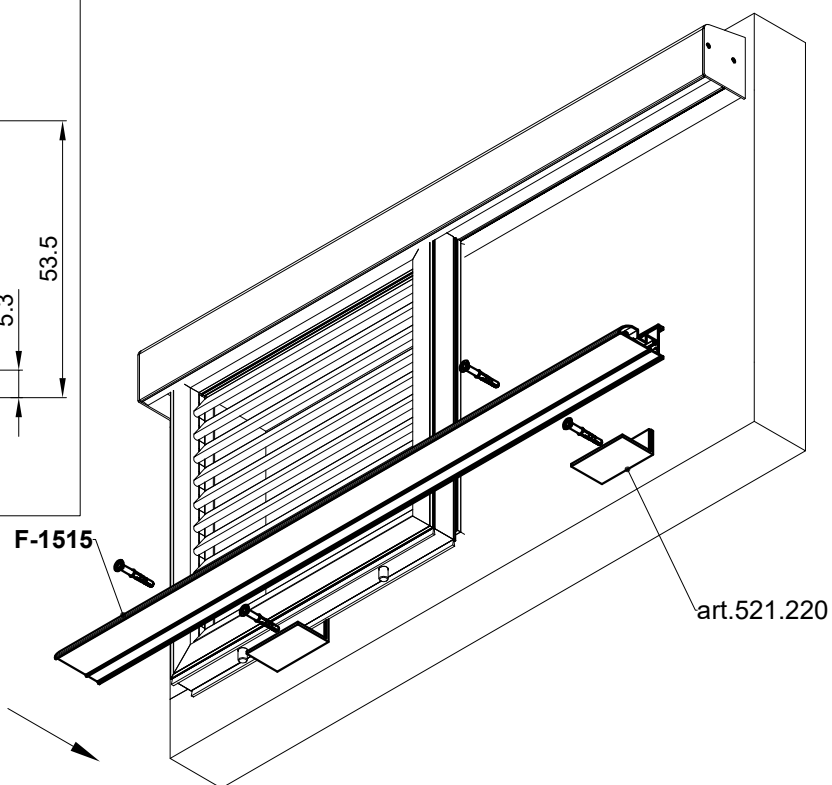
Klizna grilja-TipA



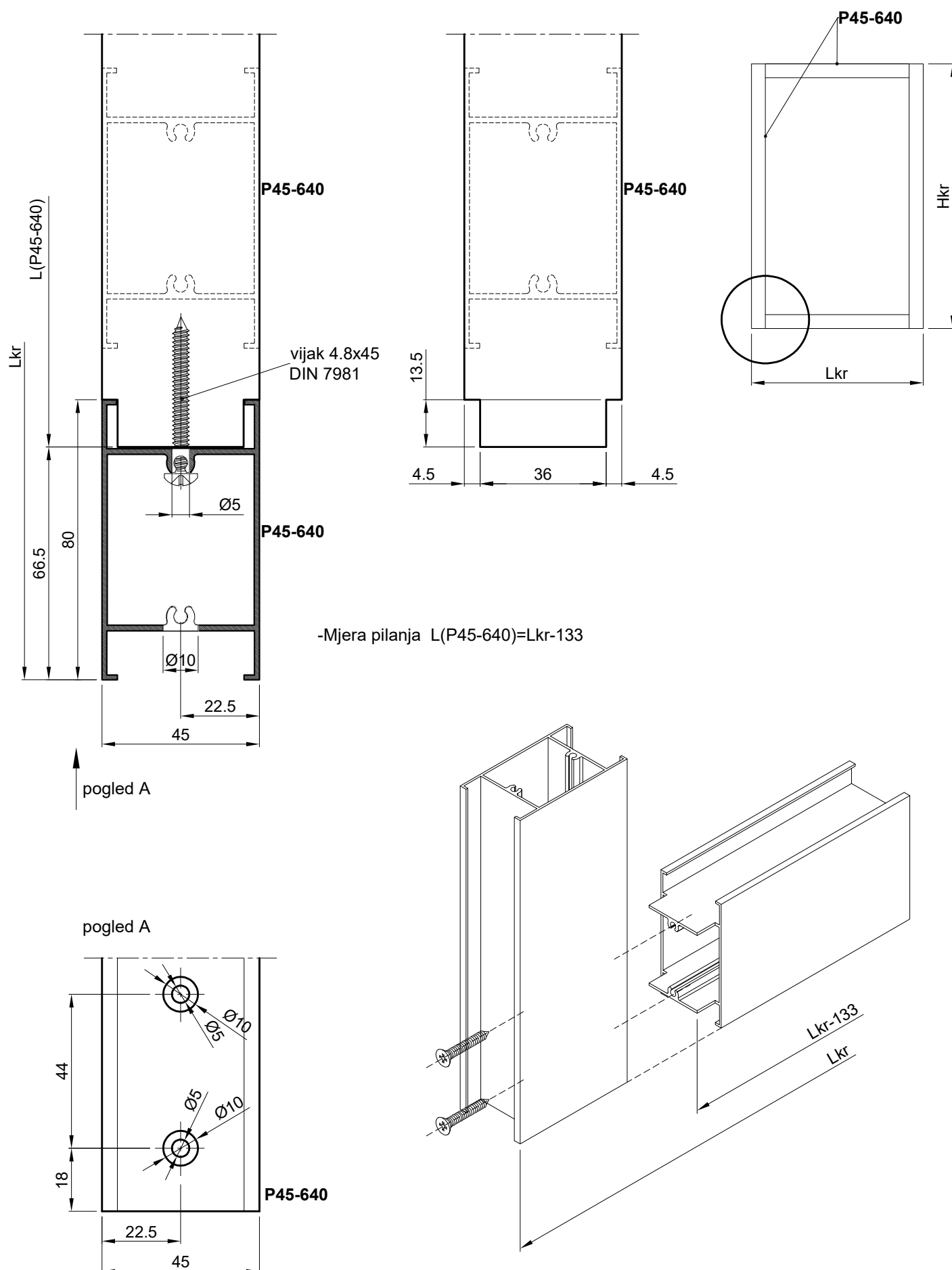
Obrada profila F-1515



-Za pravilnu ugradnju profila F-1515 (tiplo-vijak)
koristiti podmetač d=4 mm



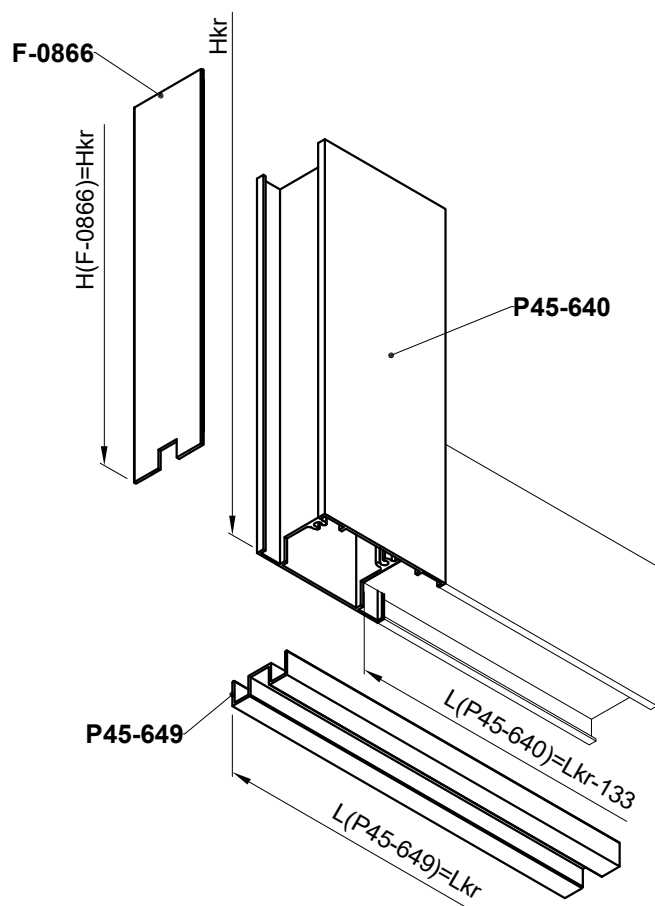
Klizna grilja-TipB



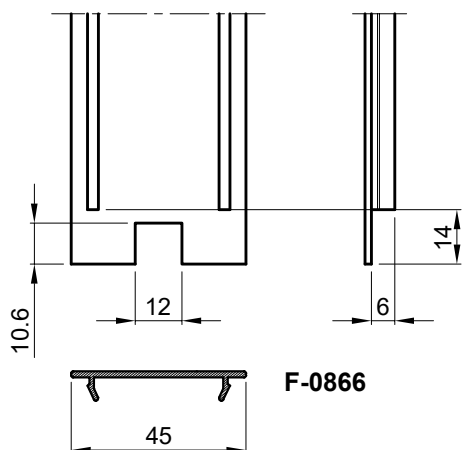
Klizna grilja-TipB

SPOJ PROFILA OKVIRA KRILA GRILJE

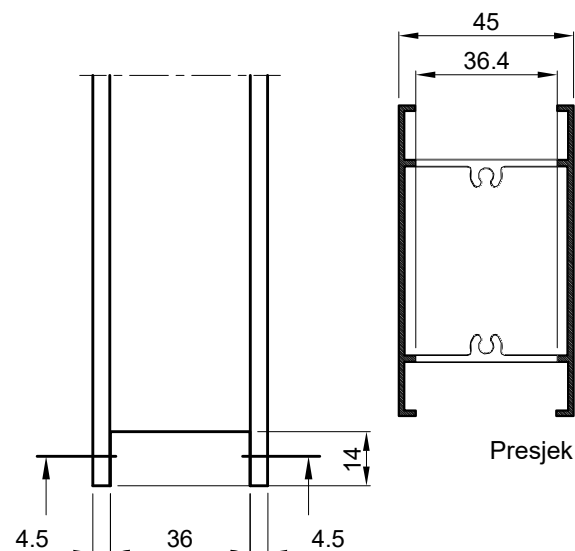
- Obrade profila
- Detalji se odnose na donji dio krila grilje (prema vodilici)



Obrada profila F-0866



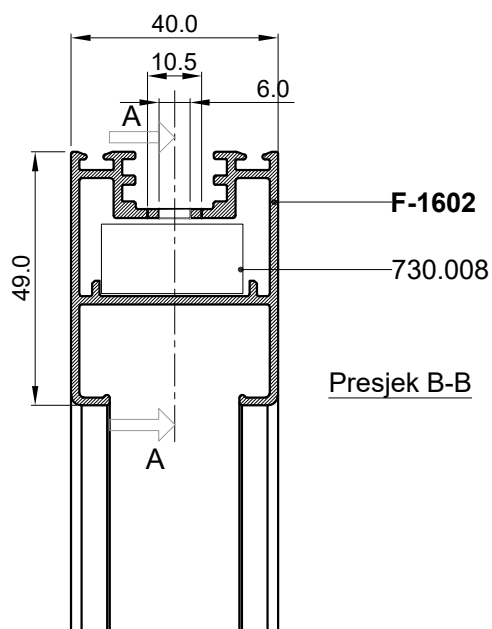
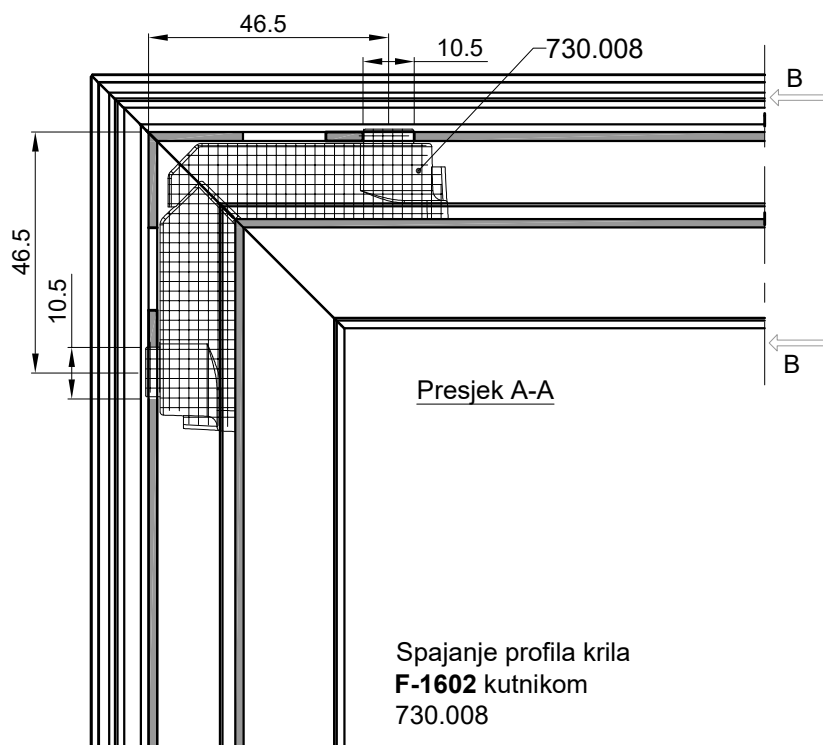
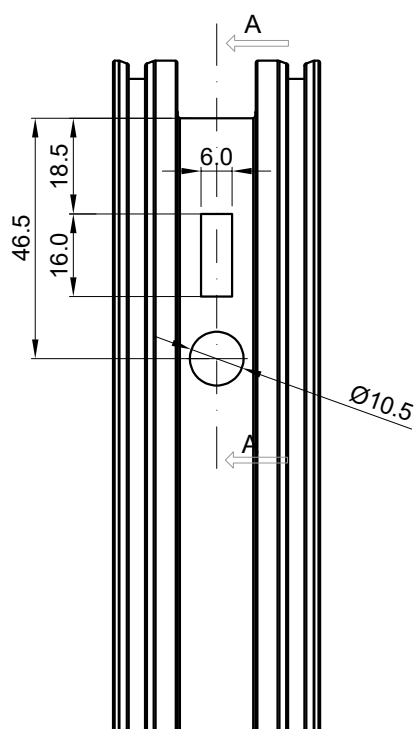
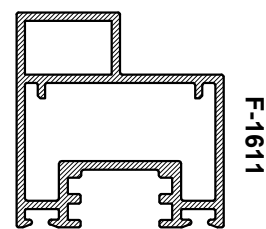
Obrada profila P45-640



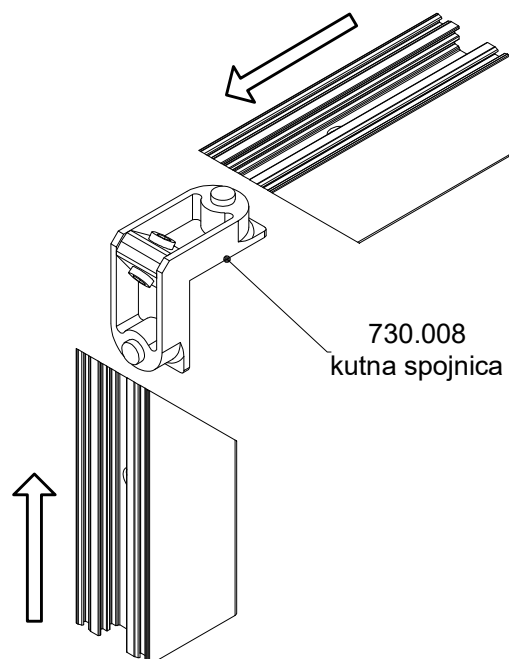
Klizna grilja-TipC

Obrada profila F-1602 za kutnu spojnicu 730.008

Napomena:
Ova obrada vrijedi i
za profil krila F-1611



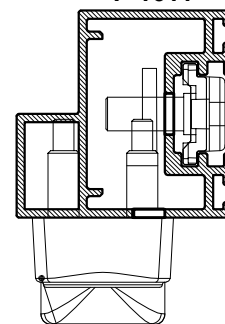
Ovaj raspored i način spajanja kutnicima primjenjiv je i na
profil krila **F-1606** i **F-1611**



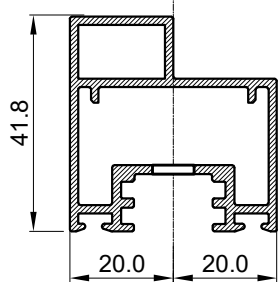
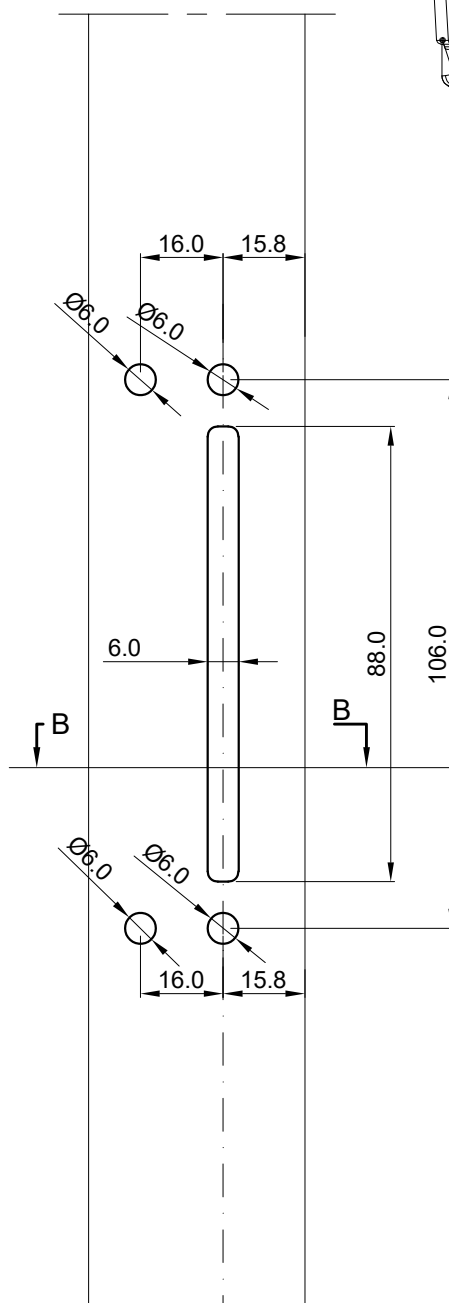
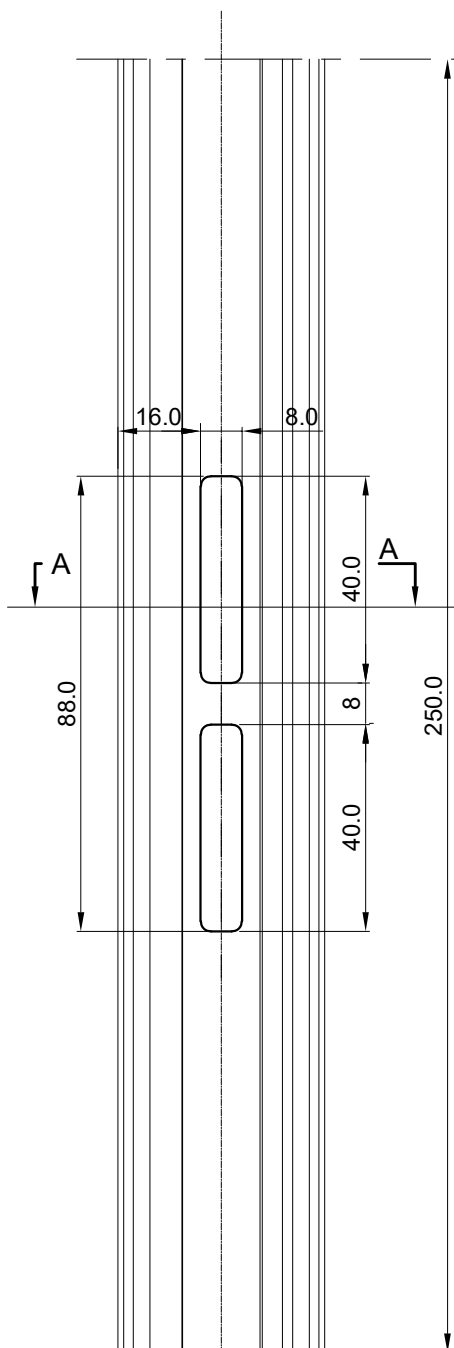
Klizna grilja-TipC

Obrada profila F-1611 za pogonsku ručku 107.006.xx
sa elementima pogona klizača 140.079 i 143.080

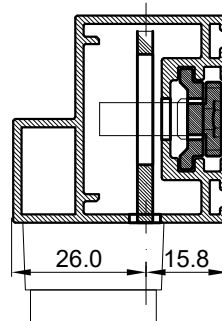
F-1611



107.006
Pogonska ručka

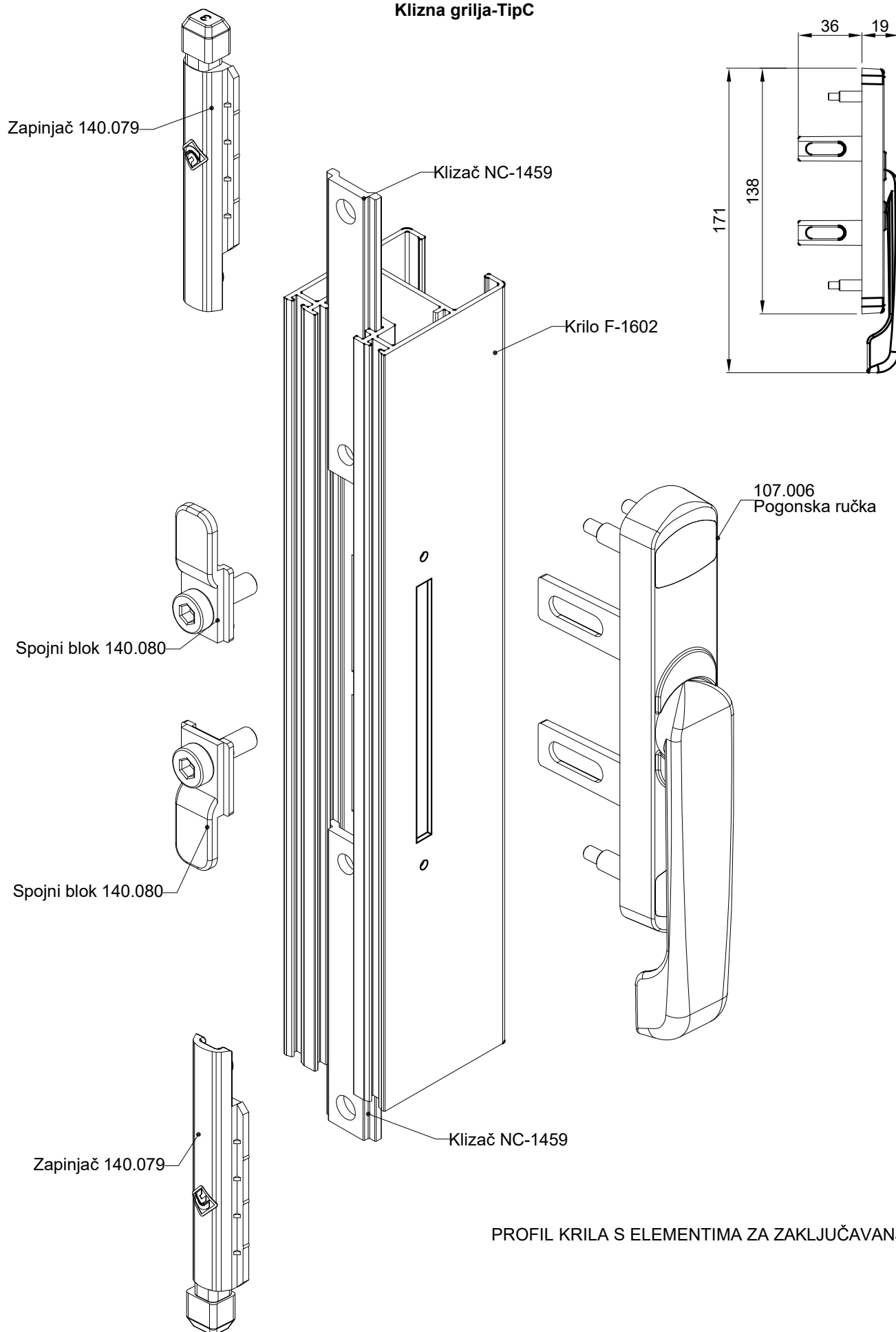


Presjek A-A
M 1:1



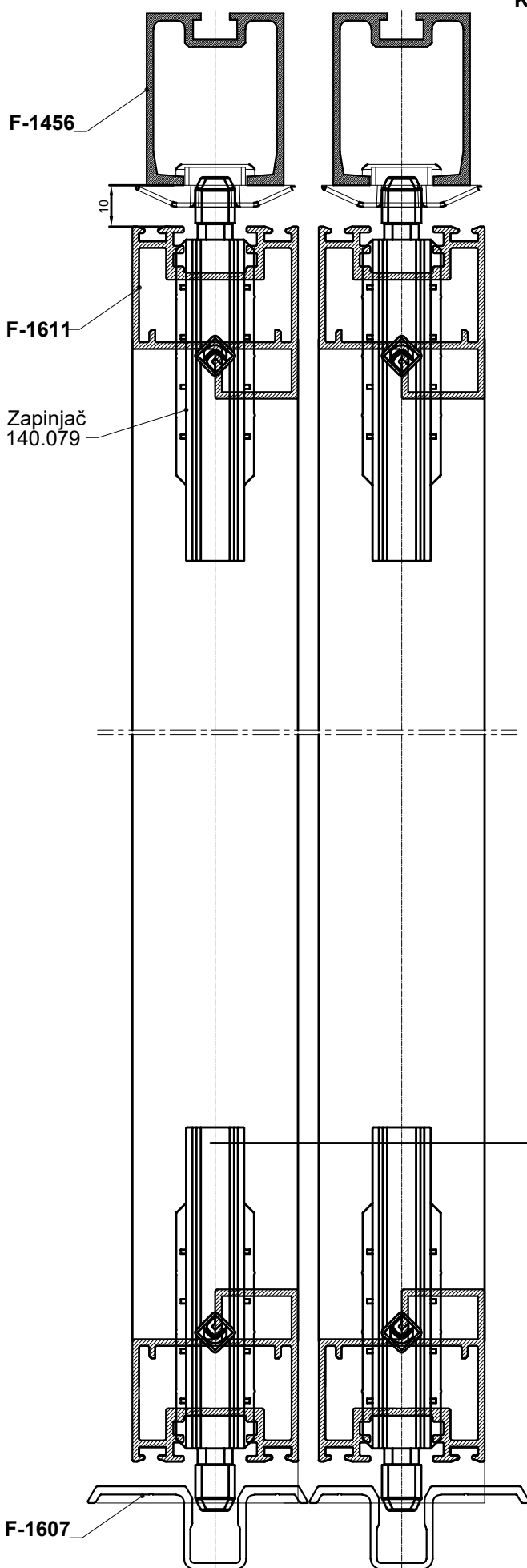
Presjek B-B
M 1:1

Klizna grilja-TipC



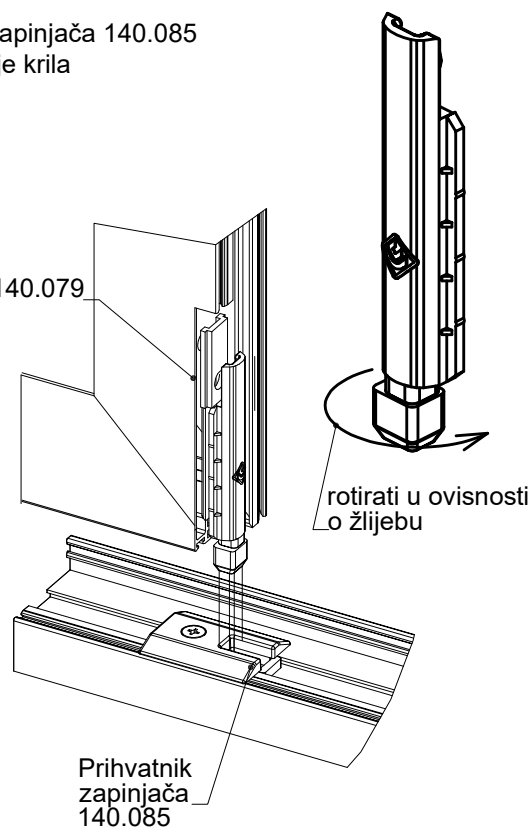
PROFIL KRILA S ELEMENTIMA ZA ZAKLJUČAVANJE.

Klizna grilja-TipC



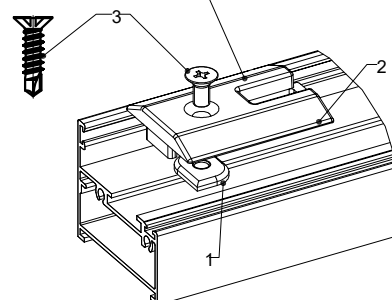
Montaža zapinjača 140.085
za ključanje krila

Zapinjač 140.079

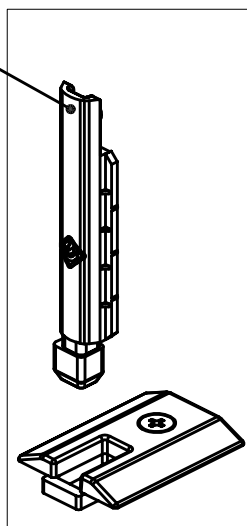


Umetnuti pin (1) u žlijeb zatim staviti
pločicu(2) i stegnuti vijak(3).

Prihvatnik zapinjača 140.085



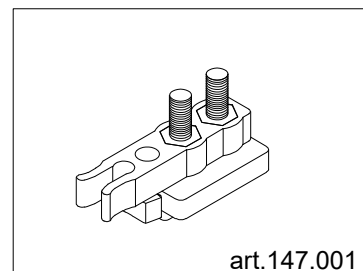
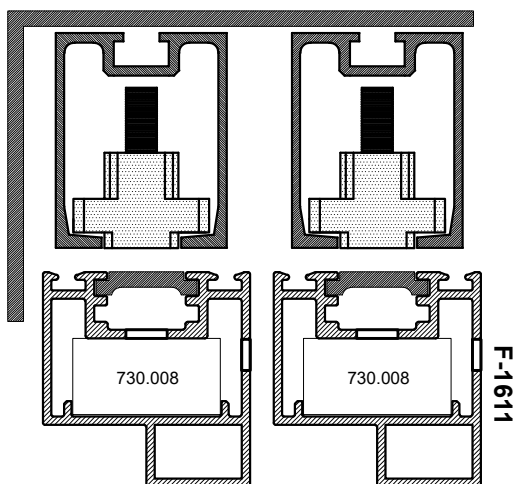
Ukoliko se motira na prag koji
nema utor za prihvat pločice (1)
prihvatnik zapinjača 140.085
pričvrsti
samourezujućim vijkom s
upuštenom
glavom



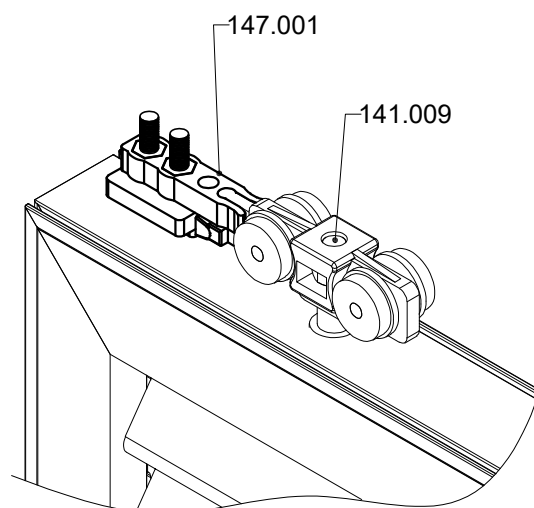
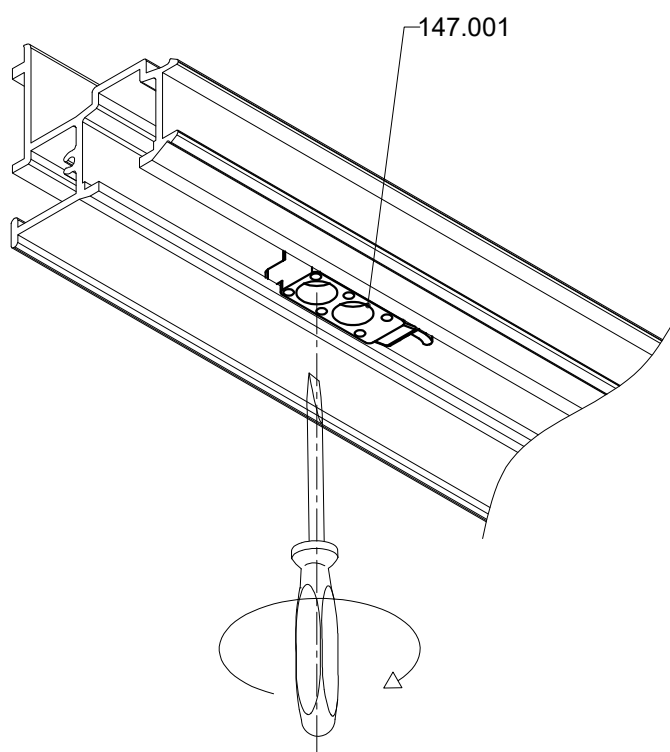
Klizna grilja-TipC

UGRADNJA GRANIČNIKA (UBLAŽIVAČ UDARA)-

art.147.001

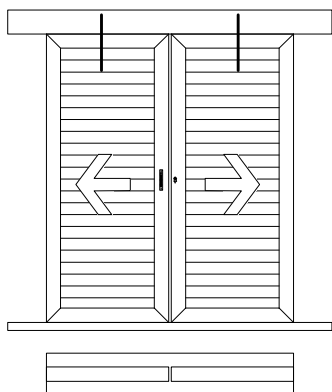


- Graničnik (ublaživač udara) se ugrađuje u profil nosive klizne staze (jednostruke F-1456)
- Koristi se kao graničnik kretanja krila
- Radi po sistemu "klik" sa točkićima

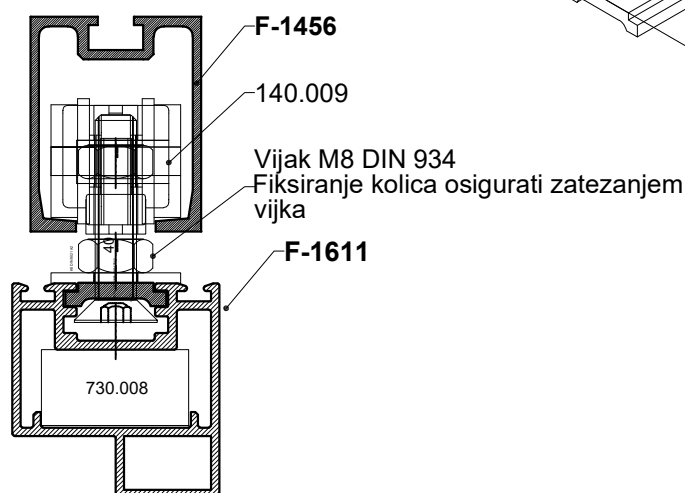


Klizna grilja-TipC

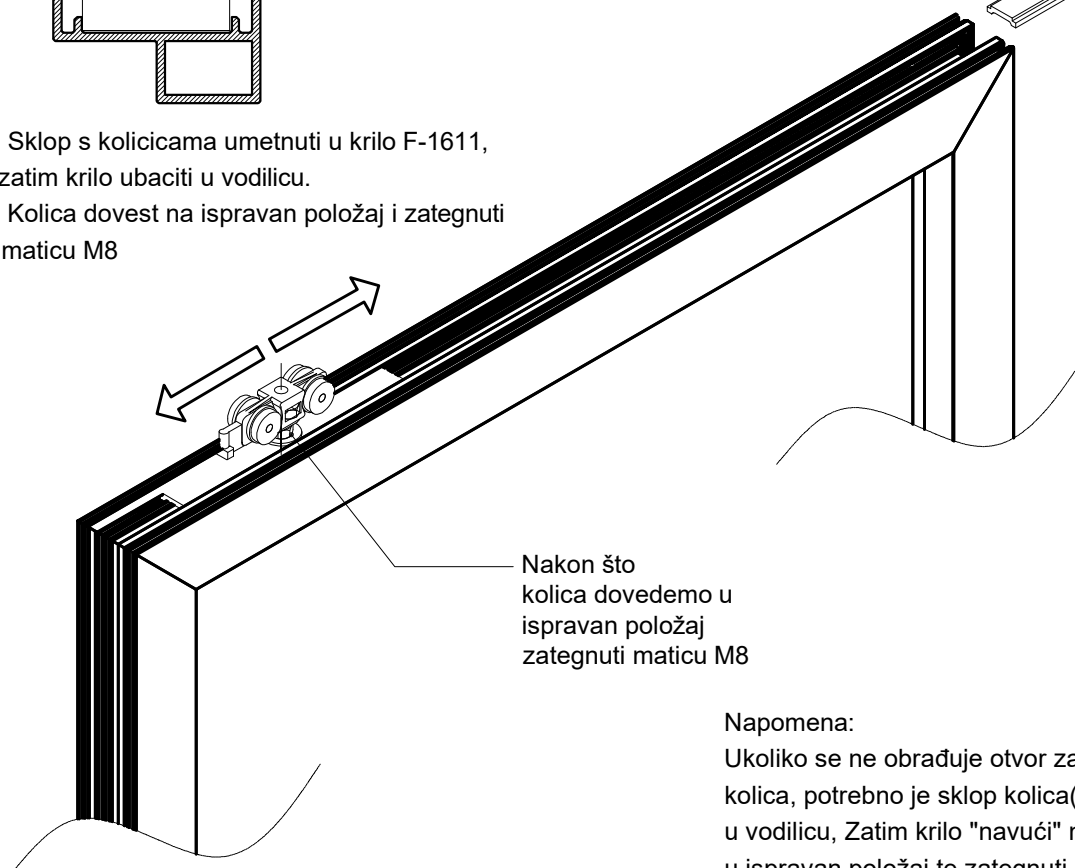
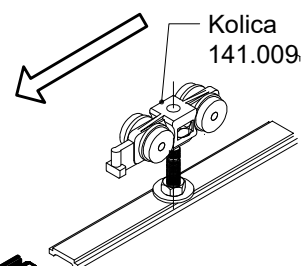
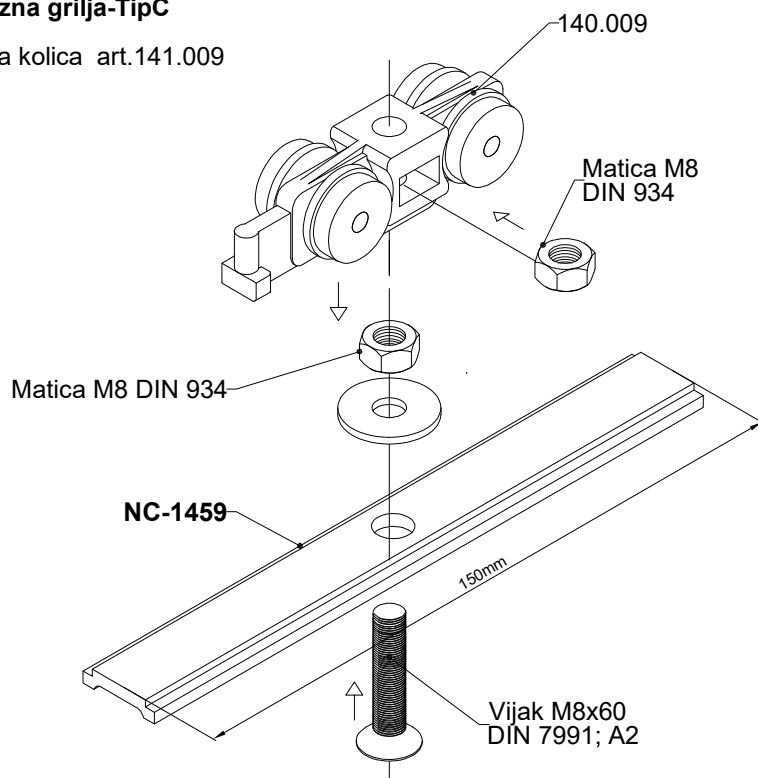
Ugradnja kolica art.141.009



1. Na vijak M8x60 DIN 7991-navoj cijelom dužinom vijka montirati pločicu(klizač NC 1459) zatim staviti podlošku K8 i maticu M8 koja služi za dodatno stezanje nakon što se krilo namontira. Kolica 147.000 također montirati na vijak i staviti maticu koja dolazi s bočne strane kolica



2. Sklop s kolicicama umetnuti u krilo F-1611, zatim krilo ubaciti u vodilicu.
3. Kolica dovesti na ispravan položaj i zategnuti maticu M8



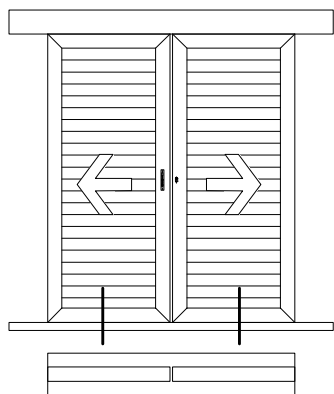
Nakon što kolica dovedemo u ispravan položaj zategnuti maticu M8

Napomena:

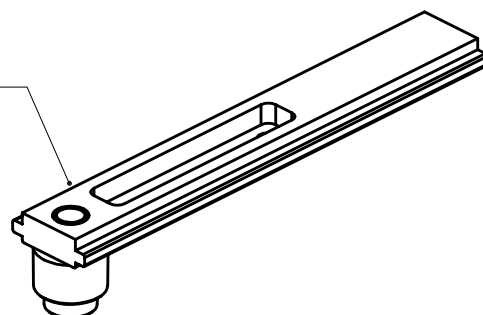
Ukoliko se ne obrađuje otvor za umetanje kolica, potrebno je sklop kolica(141.009) ubaciti prije u vodilicu, Zatim krilo "navući" na klizač i dovesti u ispravan položaj te zategnuti maticu M8

Klizna grilja-TipC

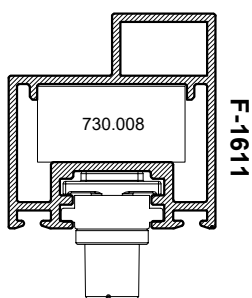
Ugradnja pratilice art.140.076



Pratilica
140.076



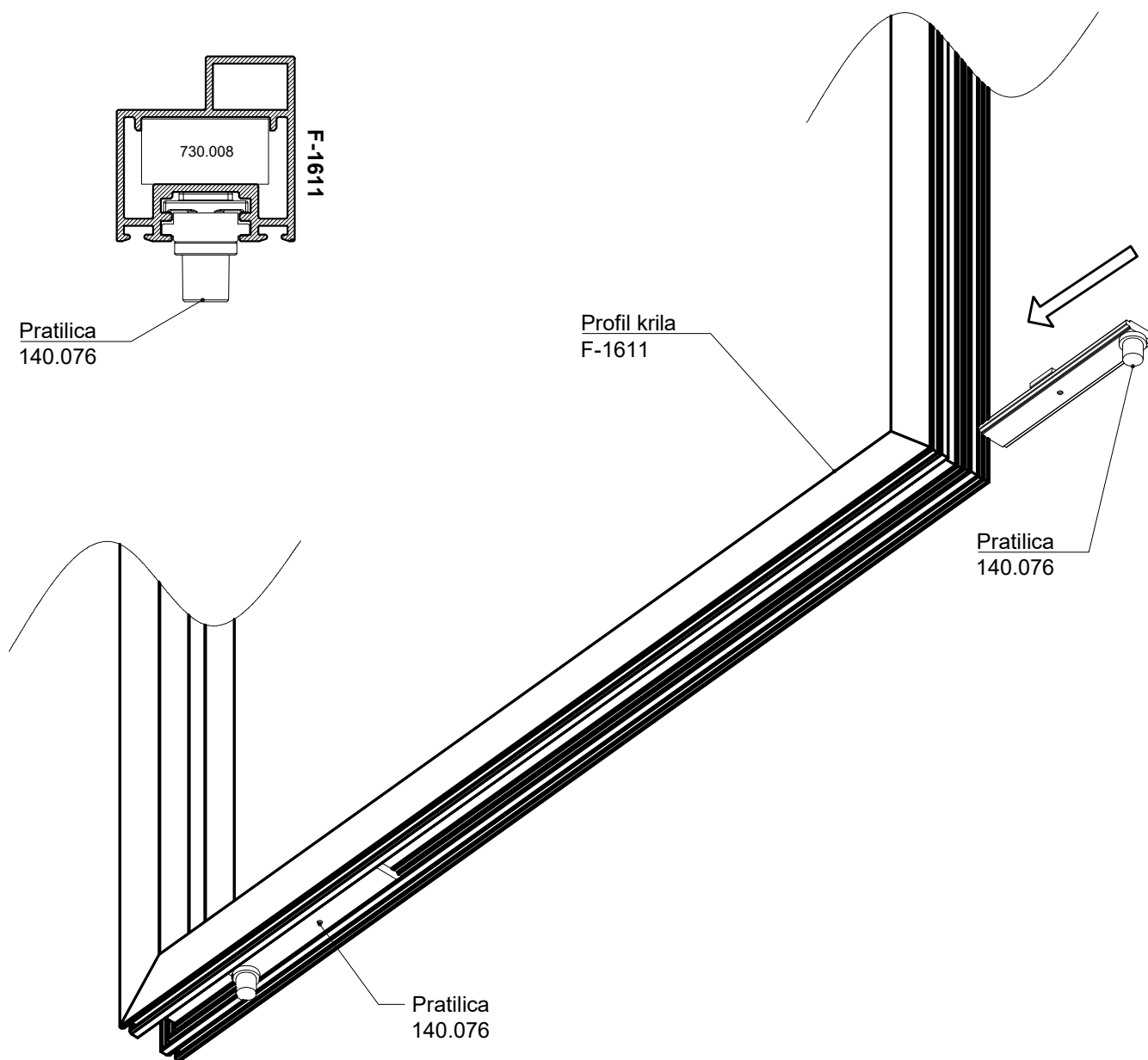
Pratilicu gurnuti cca 70mm od kraja krila kako bi klizač mogao obavljati funkciju ključanja. Zatim ga fiksirati imbus vijkom.



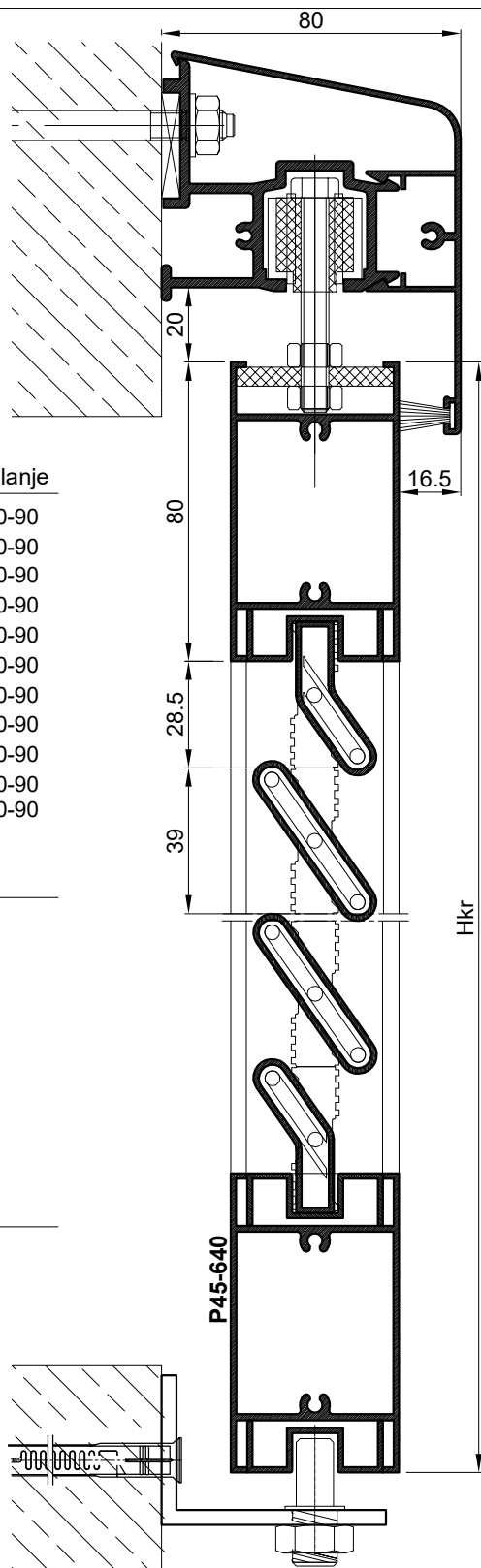
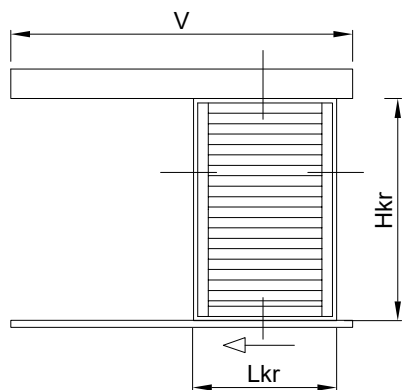
Pratilica
140.076

Profil krila
F-1611

Pratilica
140.076



Rezne liste /Klizna grilja/



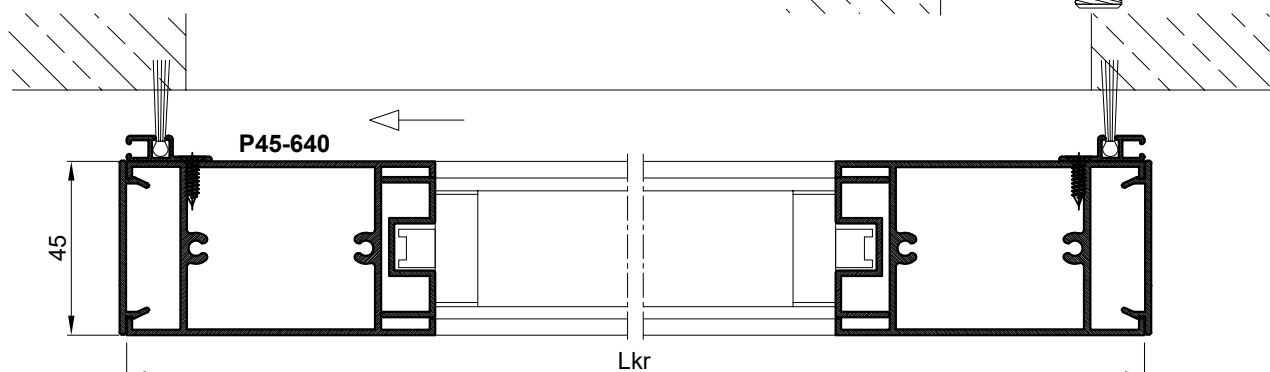
PROFILI		kom	mjera	pilanje
F-0863	vodilica	1	$V=2Lkr+300$	90-90
F-0864	maska	1	$2Lkr+300$	90-90
F-1171	donja pratilica	1	$2Lkr+300$	90-90
P45-640	vodoravnica okvira	2	$Lkr-132$	90-90
P45-640	okomica okvira	2	Hkr	90-90
F-0866	okomita maska okvira	2	Hkr	90-90
P45-649	vodoravna maska okvira	1	Lkr	90-90
P45-649	vodoravna lajsna	2	$Lkr-132$	90-90
P45-649	okomita lajsna	2	$Hkr-160$	90-90
F-0187	lamelle	N	$Lkr-160$	90-90
F-1705	početna i završna lamela	2	$Lkr-160$	90-90

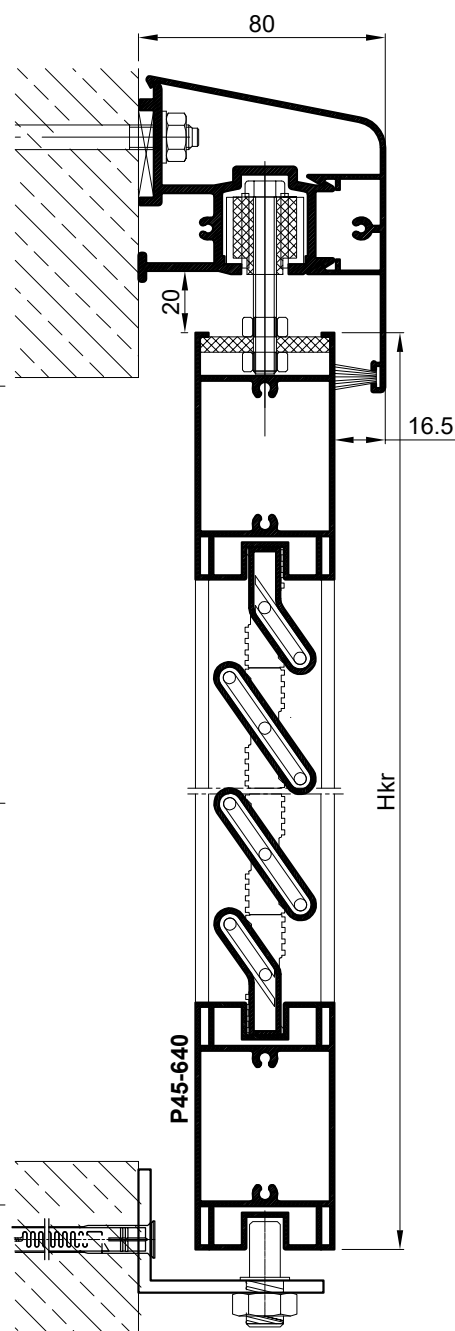
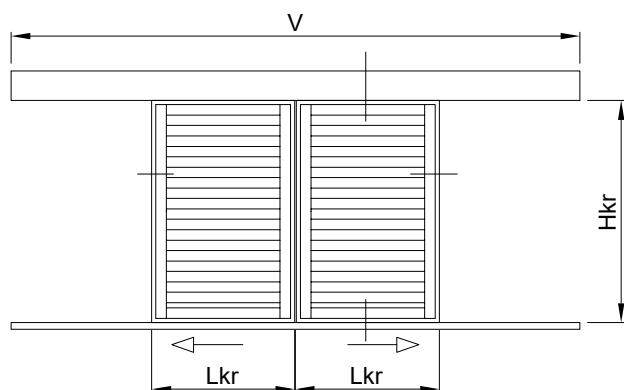
OKOVI		kom	
147.000	kotačići za klizne grilje	2	
391.021	donji usmjerivač krila	3	
391.020	nosiva ploča	2	
147.001	graničnik i prihvatnik udara	2	
374.035	bočni čep	2	
431.060	vijak M8x60	2	
373.005	umetak za prihvat lamela	Nx2	
373.005.99	poč. i završni umetak	4	
433.048	vijci za kutne spojeve 4.8x45	8	
BRTVE		kom	mjera
347.003	četkasta brtva 7x13		$2Lkr+300$
521.001	držač		$2Hkr$
347.001	četkasta brtva		$2Hkr$

Broj lamela (F-0187) je $N = (Hkr-217) / 39$

Primjer:

Za mjeru krila $Hkr=1192$ mm, broja lamela $N=(1192-217) / 39 = 975 / 39 = 25$ kom





PROFILI		kom	mjera	pilanje
F-0863	vodilica	1	$V=4Lkr+300$	90-90
F-0864	maska	1	$4Lkr+300$	90-90
F-1171	donja pratilica	1	$4Lkr+300$	90-90
P45-640	vodoravnica okvira	4	$Lkr-132$	90-90
P45-640	okomica okvira	4	Hkr	90-90
F-0866	okomita maska okvira	4	Hkr	90-90
P45-649	vodoravna maska okvira	2	Lkr	90-90
P45-649	vodoravna lajsna	4	$Lkr-132$	90-90
P45-649	okomita lajsna	4	$Hkr-160$	90-90
F-0187	lamelle	Nx2	$Lkr-160$	90-90
F-1705	početna i završna lamela	4	$Lkr-160$	90-90

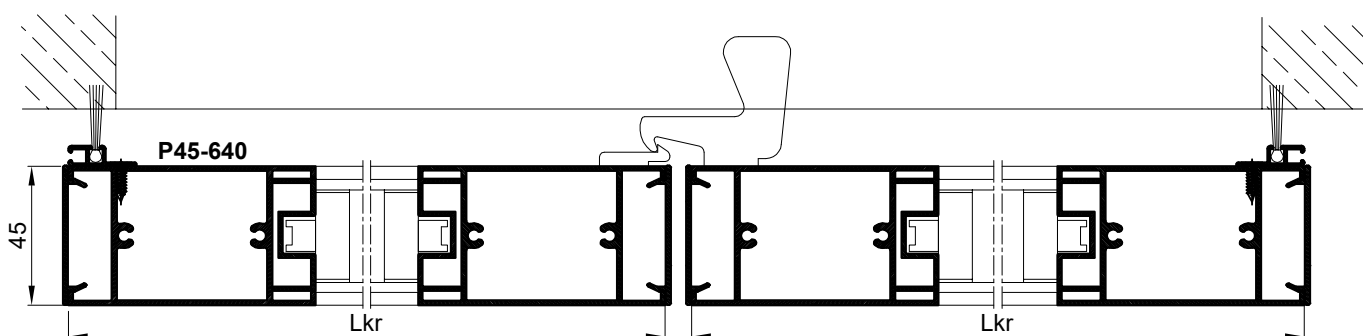
OKOVI		kom
147.000	kotačići za klizne grilje	4
391.021	donji usmjerivač krila	6
391.020	nosiva ploča	4
147.001	graničnik i prihvatnik udara	4
374.035	bočni čep	2
431.060	vijak M8x60	2
373.005	umetak za prihvat lamela	Nx4
373.005.99	početni i završni umetak	8
433.048	vijci za kutne spojeve 4.8x45	16
105.001	rukohvat za pogon krila	1

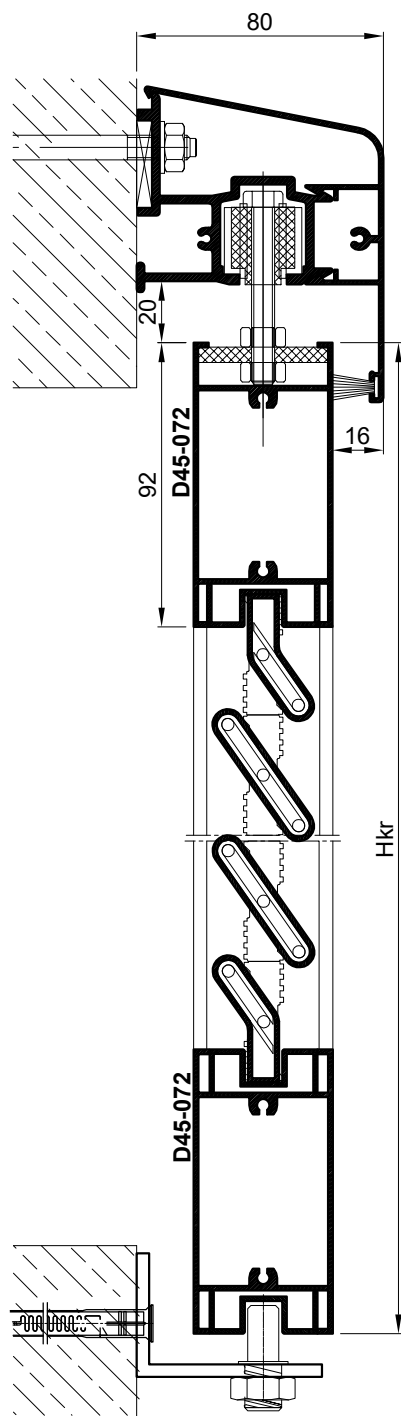
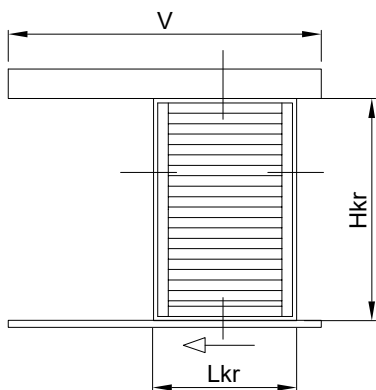
BRTVE		kom	mjera
347.003	četkasta brtva 7x13		$4Lkr+300$
521.001	držač		2Hkr
347.001	četkasta brtva		2Hkr

Broj lamela (F-0187) je $N = (Hkr-217) / 39$

Primjer:

Za mjeru krila Hkr=1192 mm, broja lamela $N=(1192-217) / 39 = 975 / 39 = 25$ kom





PROFILI		kom	mjera	pilanje
F-0863	vodilica	1	$V=2Lkr+300$	90-90
F-0864	maska	1	$2Lkr+300$	90-90
F-1171	donja pratilica	1	$2Lkr+300$	90-90
D45-072	vodoravnica okvira	2	$Lkr-156$	90-90
D45-072	okomica okvira	2	Hkr	90-90
F-0866	okomita maska okvira	2	Hkr	90-90
P45-649	vodoravna maska okvira	1	Lkr	90-90
P45-649	vodoravna lajsna	2	$Lkr-156$	90-90
P45-649	okomita lajsna	2	$Hkr-184$	90-90
F-0187	lamelle	N	$Lkr-184$	90-90
F-1705	početna i završna lamela	2	$Lkr-184$	90-90

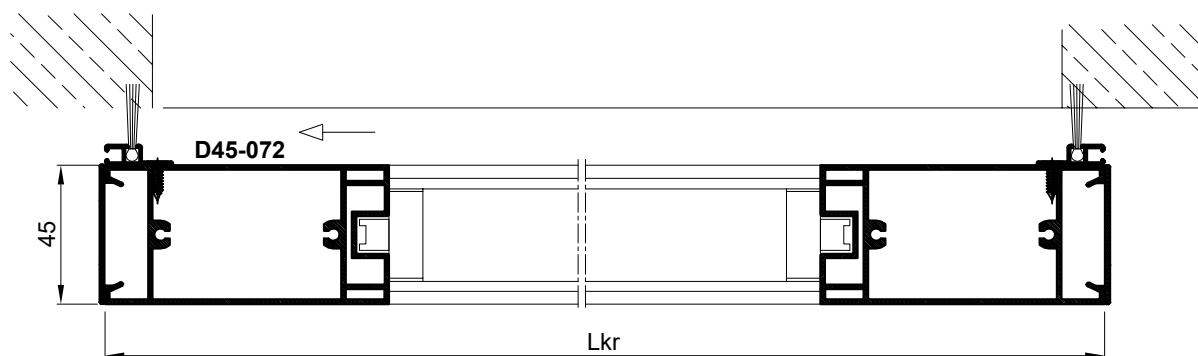
OKOVI		kom
147.000	kotačići za klizne grilje	2
391.021	donji usmjerivač krila	3
391.020	nosiva ploča	2
147.001	graničnik i prihvatnik udara	2
374.035	bočni čep	2
431.060	vijak M8x60	2
373.005	umetak za prihvat lamela	Nx2
373.005.99	poč. i završni umetak	4
433.048	vijci za kutne spojeve 4.8x45	8

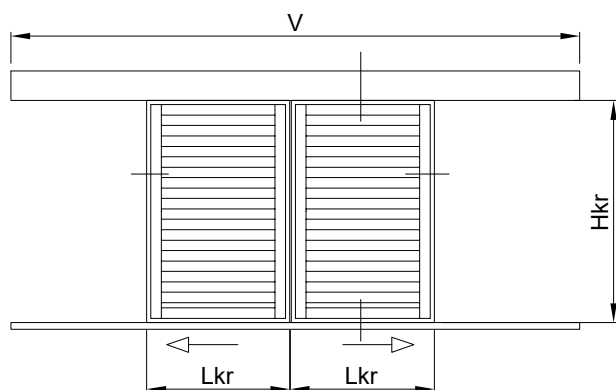
BRTVE		kom	mjera
347.003	četkasta brtva 7x13		$2Lkr+300$
521.001	držač		$2Hkr$
347.001	četkasta brtva		$2Hkr$

Broj lamela (F-0187) je $N = (Hkr-241) / 39$

Primjer:

Za mjeru krila $Hkr=1216$ mm, broja lamela $N=(1216-241) / 39 = 975 / 39 = 25$ kom





PROFILI		kom	mjera	pilanje
F-0863	vodilica	1	$V=4Lkr+300$	90-90
F-0864	maska	1	$4Lkr+300$	90-90
F-1171	donja pratilica	1	$4Lkr+300$	90-90
D45-072	vodoravnica okvira	4	$Lkr-156$	90-90
D45-072	okomica okvira	4	Hkr	90-90
F-0866	okomita maska okvira	4	Hkr	90-90
P45-649	vodoravna maska okvira	2	Lkr	90-90
P45-649	vodoravna lajsna	4	$Lkr-156$	90-90
P45-649	okomita lajsna	4	$Hkr-184$	90-90
F-0187	lamelle	Nx2	$Lkr-184$	90-90
F-1705	početna i završna lamela	2	$Lkr-184$	90-90

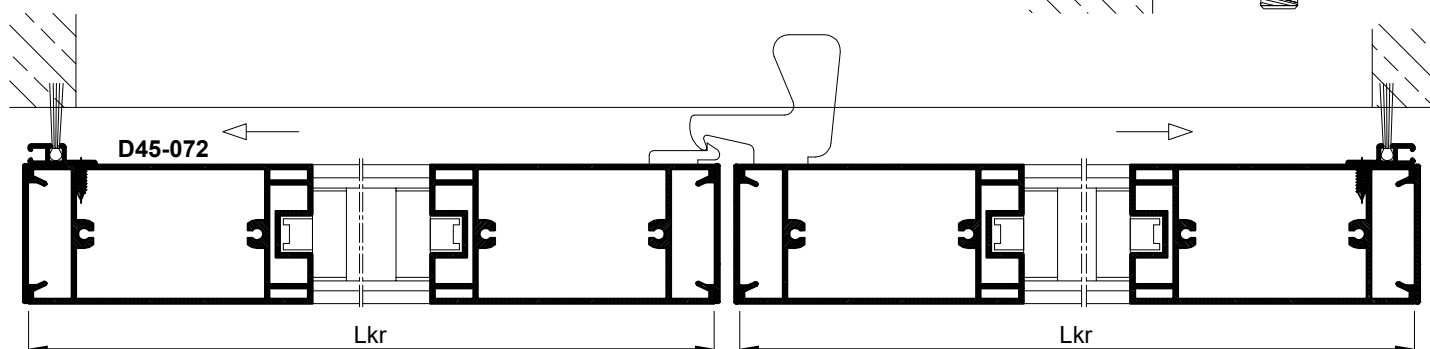
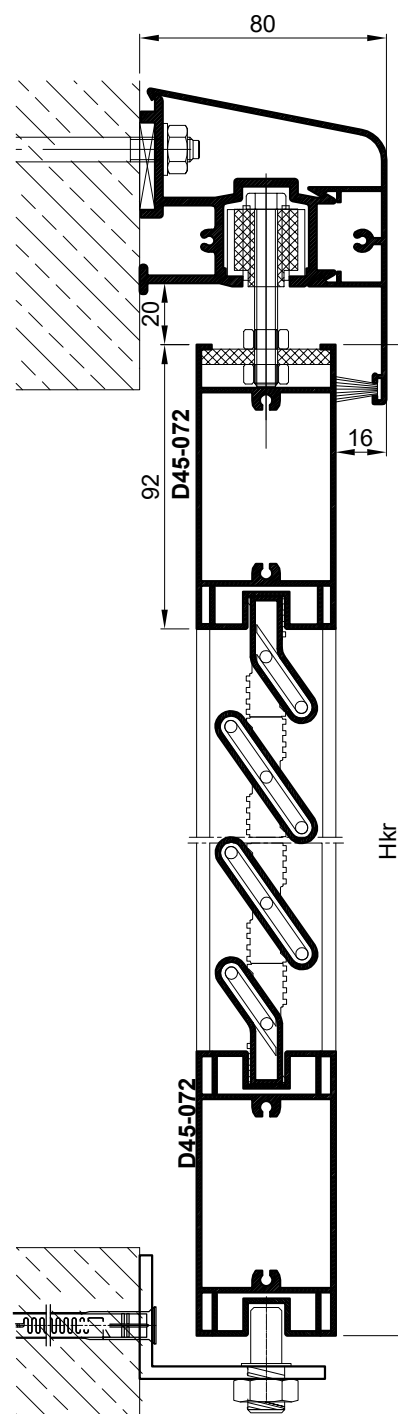
OKOVI		kom
147.000	kotačići za klizne grilje	4
391.021	donji usmjerivač krila	6
391.020	nosiva ploča	4
147.001	graničnik i prihvatnik udara	4
374.035	bočni čep	2
431.060	vijak M8x60	2
373.005	umetak za prihvat lamela	Nx4
373.005.99	početni i završni umetak	8
433.048	vijci za kutne spojeve 4.8x45	16
105.001	rukohvat za pogon krila	1

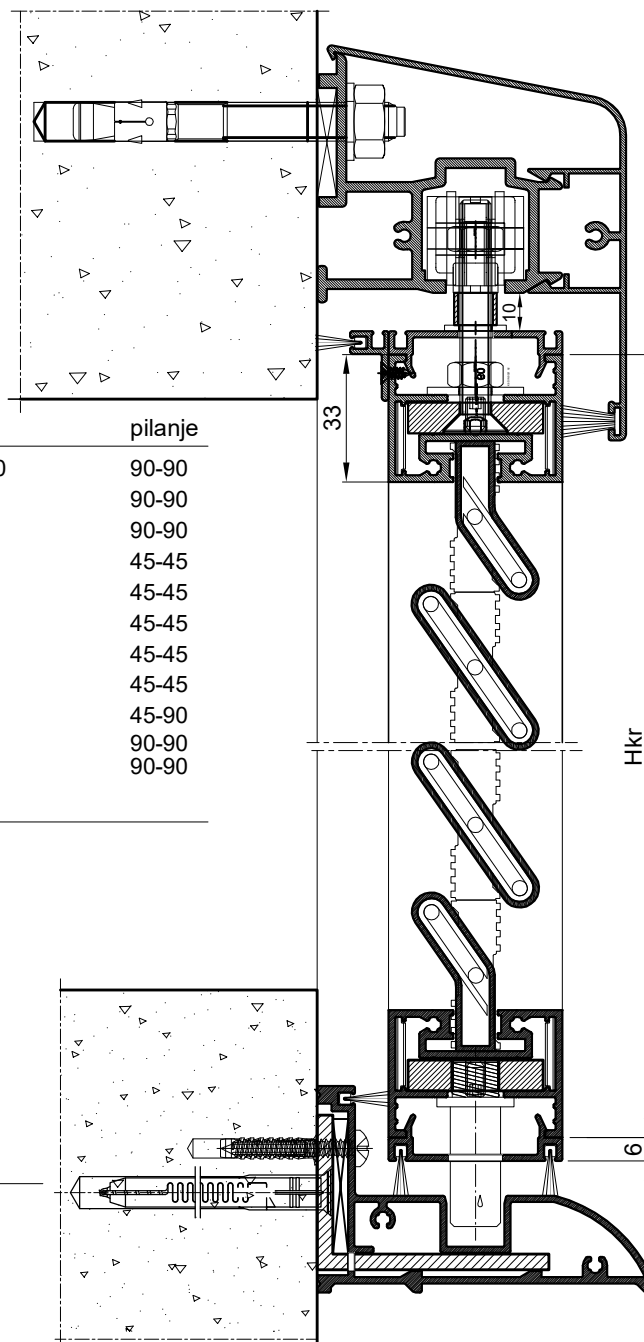
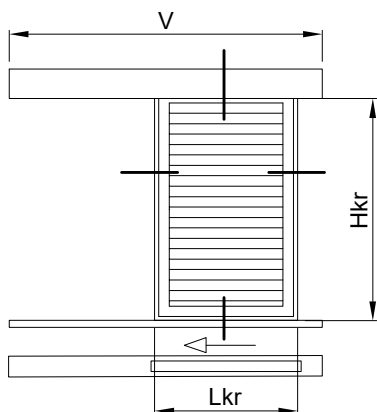
BRTVE		kom	mjera
347.003	četkasta brtva 7x13		$4Lkr+300$
521.001	držač		2Hkr
347.001	četkasta brtva		2Hkr

Broj lamela (F-0187) je $N = (Hkr-241) / 39$

Primjer:

Za mjeru krila Hkr=1216 mm, broja lamela $N=(1216-241) / 39 = 975 / 39 = 25$ kom



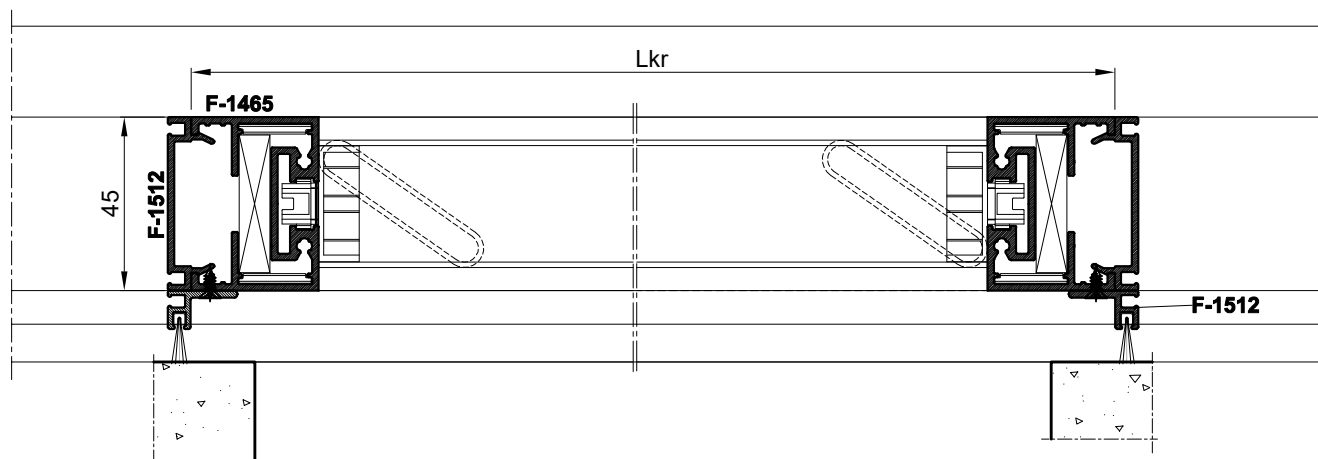


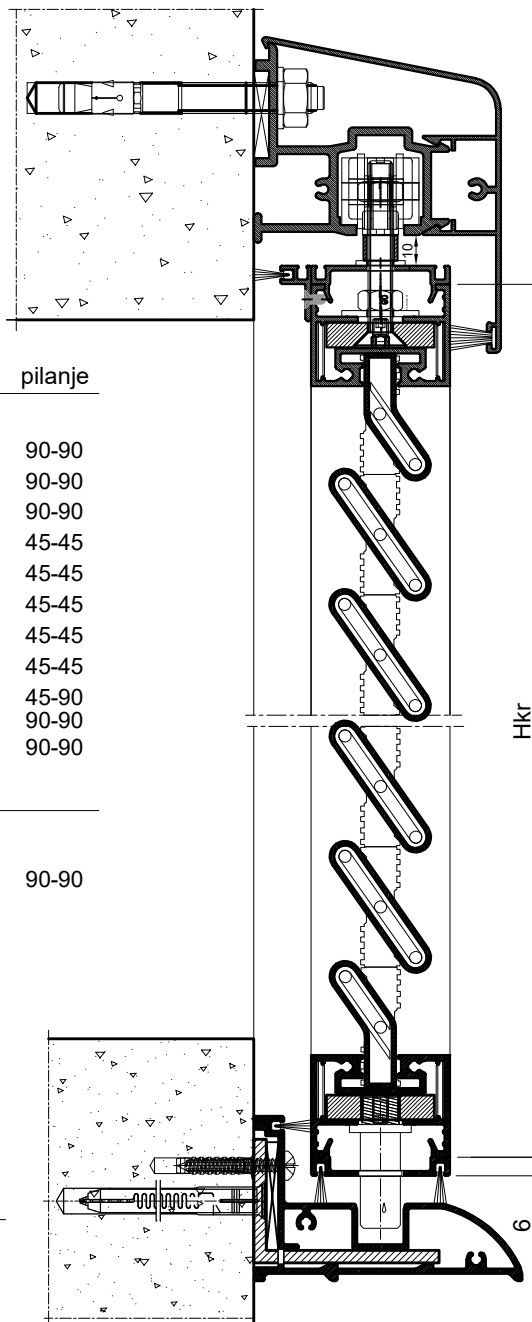
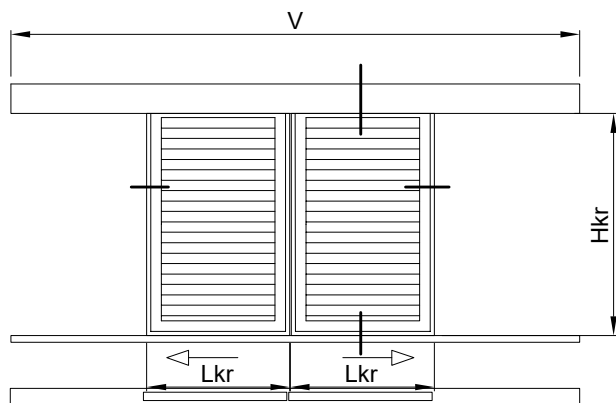
PROFILI		kom	mjera	pilanje
F-0863	vodilica	1	$V=2Lkr+300$	90-90
F-0864	maska	1	$2Lkr+300$	90-90
F-1515	donja pratilica	1	$2Lkr+300$	90-90
F-1465	vodoravnica okvira	2	Lkr	45-45
F-1465	okomica okvira	2	Hkr	45-45
F-1511	vodoravna maska okvira	2	$Lkr+12$	45-45
F-1511	okomita maska okvira	2	$Hkr+12$	45-45
F-1512	nosač četkice-vodoravni	1	$Lkr+12$	45-45
F-1512	nosač četkice-okomiti	2	$Hkr-8$	45-90
F-0187	lamelle	N	$Lkr-66$	90-90
F-1705	poč. i završna lamela	2	$Lkr-66$	90-90
OKOVI		kom		
141.009	set za nošenje krilagrilje	2		
141.010	set za vođenje krila grilje	2		
147.001	graničnik i prihvatnik udara	2		
373.005	pvc umetak-prihvatnik lamela	Nx2		
373.005.99	početni i završni umetak	4		
391.100	bočni čep maske gornji	2		
391.098	bočni čep pratilice	2		
521.220	nosač pratilice	2		
710.501	kutna spojnica krila	4		
730.017	pomoćna kutna spojnica krila	8		
BRTVE		kom	mjera	
347.005	četkasta brtva 7x13		$2Lkr+300$	
347.008	četkasta brtva 13 mm		$4Lkr+2Hkr$	

Broj lamela (F-0187) je $N = (Hkr-123) / 39$

Primjer:

Za mjeru krila $Hkr=1176$ mm, broja lamela $N=(1176-123) / 39 = 1053 / 39 = 27$ kom



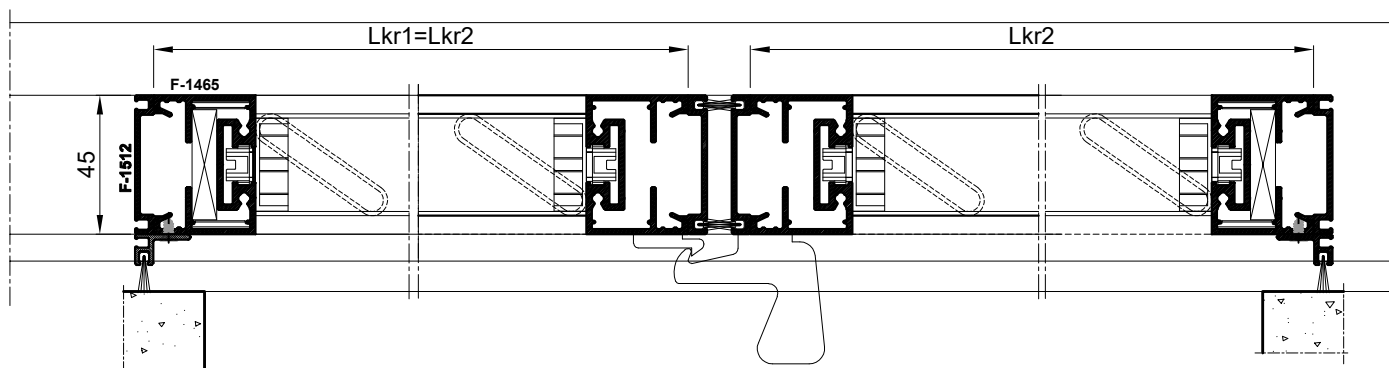


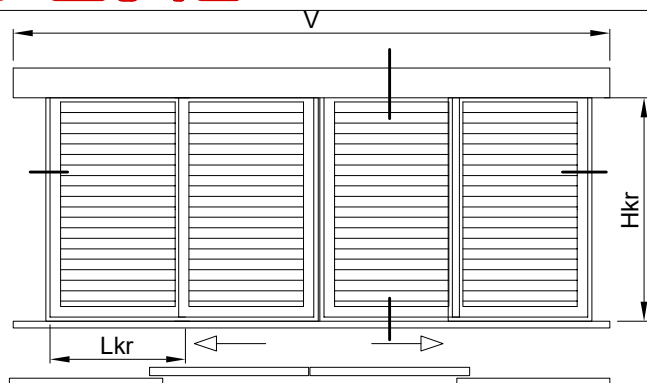
PROFILI		kom	mjera	planje
F-0863	vodilica	1	$V=4Lkr+300$	90-90
F-0864	maska	1	$4Lkr+300$	90-90
F-1515	donja pratilica	1	$4Lkr+300$	90-90
F-1465	vodoravnica okvira	4	Lkr	45-45
F-1465	okomica okvira	4	Hkr	45-45
F-1511	vodoravna maska okvira	4	$Lkr+12$	45-45
F-1511	okomita maska okvira	4	$Hkr+12$	45-45
F-1512	nosač četkice-vodoravni	1	$Lkr+12$	45-45
F-1512	nosač četkice- okomiti	2	$Hkr-8$	45-90
F-0187	lamelle	Nx2	L-66	90-90
F-1705	početna i završna lamela	4	L-66	90-90
OKOVI		kom		
141.009	set za nošenje krilagrilje	4		90-90
141.010	set za vođenje krila grilje	4		
147.001	graničnik i prihvatnik udara	4		
373.005	pvc umetak-prihvatnik lamela	Nx4		
373.005.99	početni i završni umetak	8		
391.100	bočni čep maske gornji	2		
391.098	bočni čep pratilice	2		
521.220	nosač pratilice	3		
710.501	kutna spojnica krila	8		
730.017	pomoćna kutna spojnica krila	16		
105.001	ključanje-rukohvat krila	1		
BRTVE		kom	mjera	
347.005	četkasta brtva 7x13		$4Lkr+300$	
347.008	četkasta brtva 13 mm		$8Lkr+6Hkr$	

Broj lamela (F-0187) je $N = (Hkr-123) / 39$

Primjer:

Za mjeru krila $Hkr=1176$ mm, broja lamela $N=(1176-123) / 39 = 1053 / 39 = 27$ kom





PROFILI		kom	mjera	pilanje
F-1513	vodilica	1	$V=6Lkr+300$	90-90
F-1514	maska	1	$6Lkr+300$	90-90
F-1516	donja pratilica	1	$6Lkr+300$	90-90
F-1465	vodoravnica okvira	8	Lkr	45-45
F-1465	okomica okvira	8	Hkr	45-45
F-1511	vodoravna maska okvira	8	$Lkr+12$	45-45
F-1511	okomita maska okvira	8	$Hkr+12$	45-45
F-1512	nosač četkice-vodoravni	2	$Lkr+12$	45-45
F-1512	nosač četkice-okomiti	4	$Hkr-8$	45-90
F-0187	lamele	Nx4	L-66	90-90
F-1705	početna i završna lamela	8	L-66	90-90
OKOVI		kom		

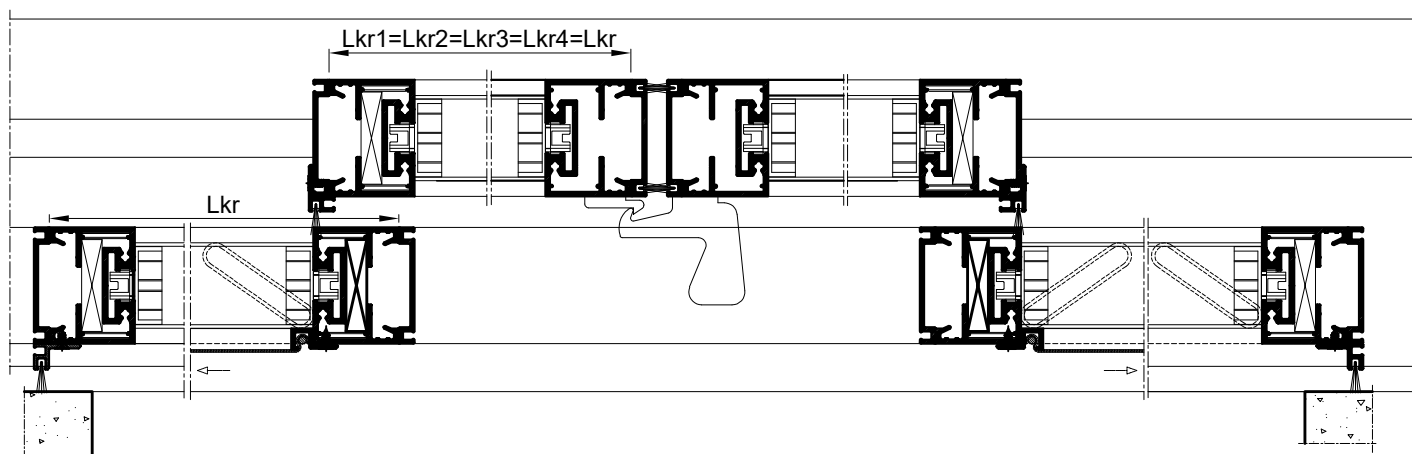
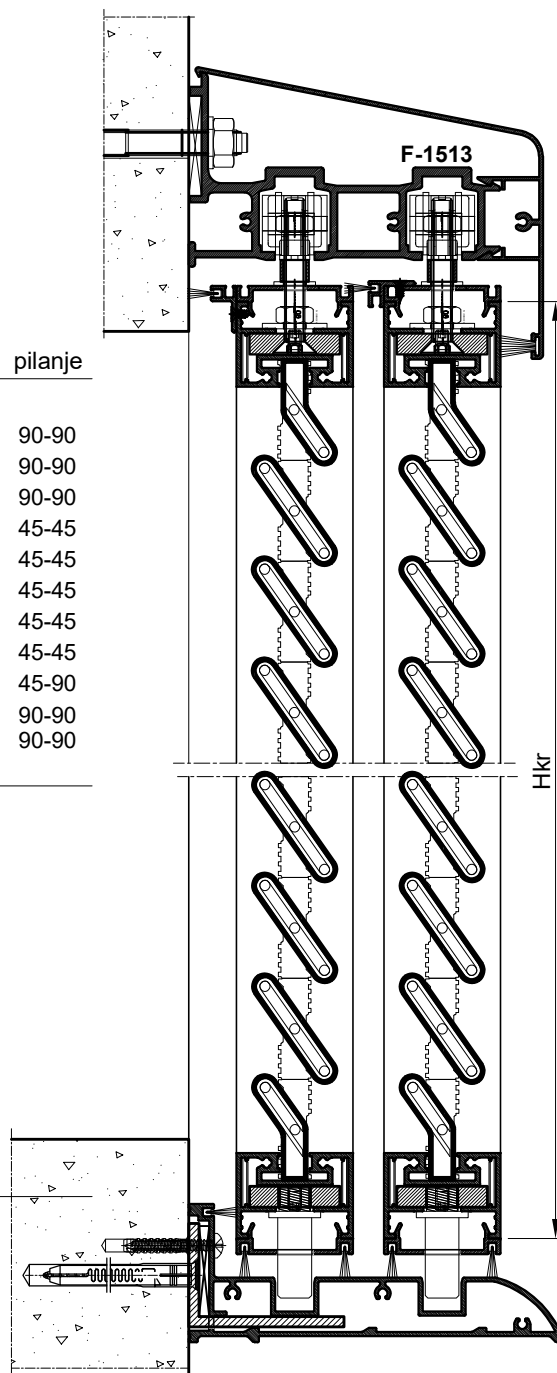
141.009	set za nošenje krila grilje	8
141.010	set za vođenje krila grilje	8
147.001	graničnik i prihvatnik udara	8
373.005	pvc umetak-prihvatnik lamela	Nx8
373.005.99	poč. i završni umetak	16
391.101	bočni čep maske gornji	2
391.099	bočni čep pratilice	2
521.220	nosač pratilice	3
710.501	kutna spojnica krila	16
730.017	pomoćna kutna spojnica krila	32
105.001	ključanje-rukohvat krila	1

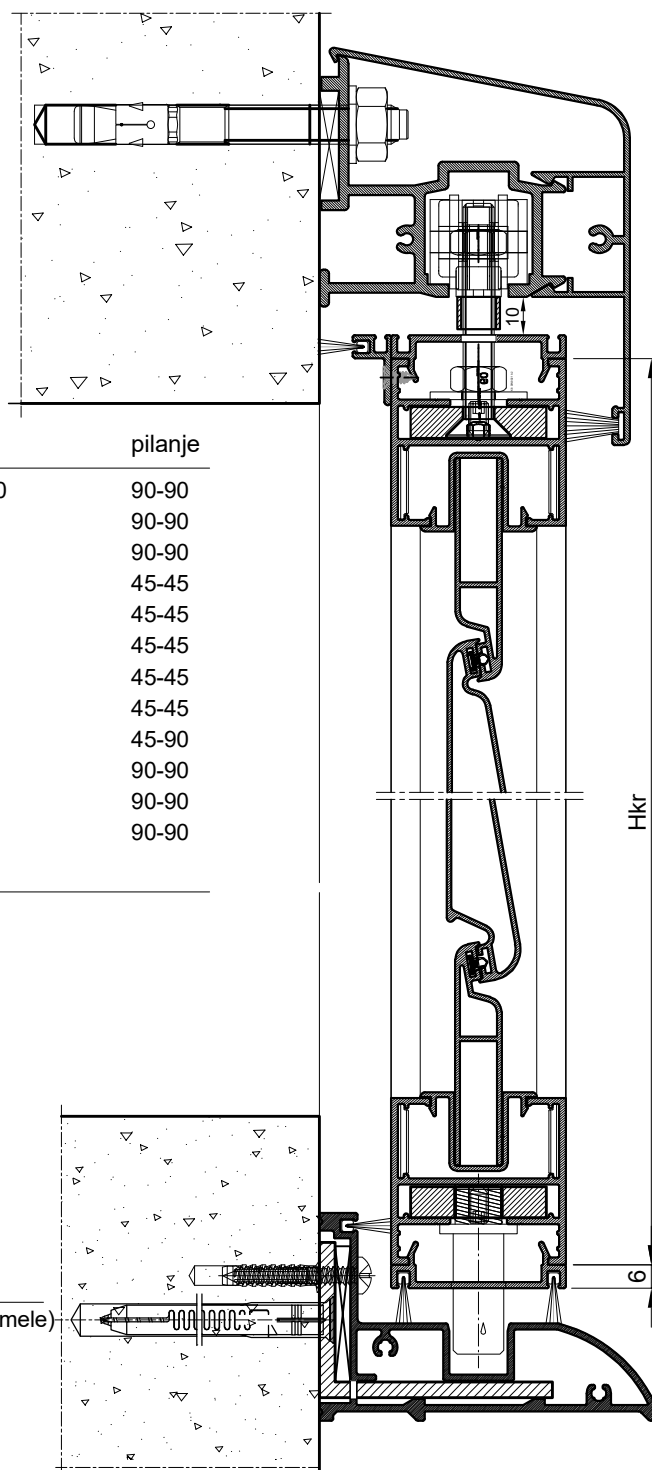
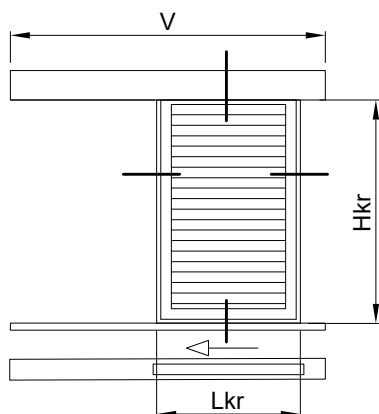
BRTVE		kom	mjera
347.005	četkasta brtva 7x13		$6Lkr+300$
347.008	četkasta brtva 13 mm		$16Lkr+8Hkr$

Broj lamela (F-0187) je $N = (Hkr-123) / 39$

Primjer:

Za mjeru krila $Hkr=1176$ mm, broja lamela $N=(1176-123) / 39 = 1053 / 39 = 27$ kom





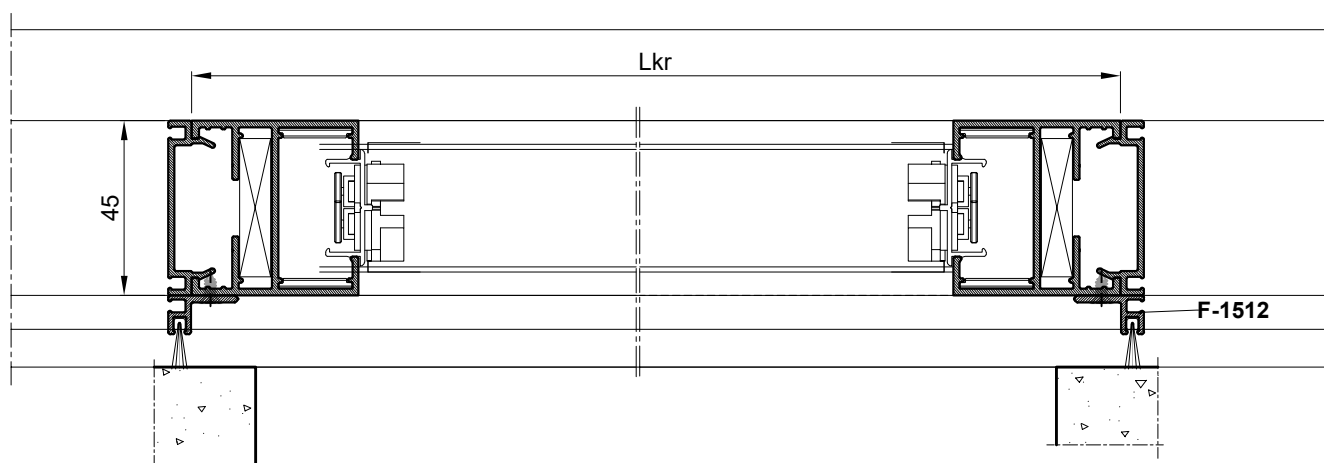
PROFILI		kom	mjera	pilanje
F-0863	vodilica	1	$V=2Lkr+300$	90-90
F-0864	maska	1	$2Lkr+300$	90-90
F-1515	donja pratilica	1	$2Lkr+300$	90-90
F-1510	vodoravnica okvira	2	Lkr	45-45
F-1510	okomica okvira	2	Hkr	45-45
F-1511	vodoravna maska okvira	2	$Lkr+12$	45-45
F-1511	okomita maska okvira	2	$Hkr+12$	45-45
F-1512	nosač četkice-vodoravni	1	$Lkr+12$	45-45
F-1512	nosač četkice-okomiti	2	$Hkr-8$	45-90
D45-074	pokretne lamele	N	$Lkr-98$	90-90
D45-075	početna i završna lamela	2	$Lkr-92$	90-90
Z40-740	uvodni profil	2	$Lkr-46$	90-90

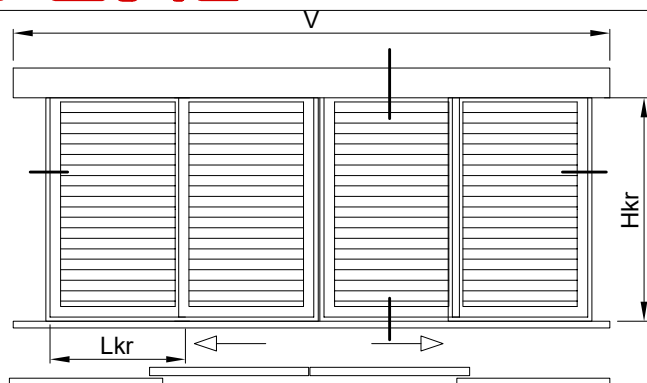
OKOVI

141.009	set za nošenje krila grilje	2
141.010	set za vođenje krila grilje	2
147.001	graničnik i prihvatnik udara	2
391.100	bočni čep maske gornji	2
391.098	bočni čep pratilice	2
521.220	nosač pratilice	2
710.501	kutna spojnica krila	4
730.017	pomoćna kutna spojnica krila	8
140.040	pokretni mehanizam grilja	L+D
370.064	umetak početne lamele	2
370.065	umetak početne lamele	2

BRTVE

348.010	brtve u lameli	Lkr-98 (L lamele)
347.005	četkasta brtva 7x13	$2Lkr+300$
347.008	četkasta brtva 13 mm	$4Lkr+2Hkr$





PROFILI		kom	mjera	pilanje
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F-1513	vodilica	1	$V=6Lkr+300$	90-90
F-1514	maska	1	$6Lkr+300$	90-90
F-1516	donja pratilica	1	$6Lkr+300$	90-90
F-1465	vodoravnica okvira	8	Lkr	45-45
F-1465	okomica okvira	8	Hkr	45-45
F-1511	vodoravna maska okvira	8	$Lkr+12$	45-45
F-1511	okomita maska okvira	8	$Hkr+12$	45-45
F-1512	nosač četkice-vodoravni	2	$Lkr+12$	45-45
F-1512	nosač četkice-okomiti	4	$Hkr-8$	45-90
D45-074	lamelle	N	L-66	90-90
D45-074	početna i završna lamela	8	L-66	90-90
Z40-740	uvodni profil	8	L-46	90-90

OKOVI

		kom
141.009	set za nošenje krila grilje	8
141.010	set za vođenje krila grilje	8
147.001	graničnik i prihvatnik udara	8
373.005	pvc umetak-prihvatnik lamela	Nx8
373.005.99	poč. i završni umetak	16
391.101	bočni čep maske gornji	2
391.099	bočni čep pratilice	2
521.220	nosač pratilice	3
710.501	kutna spojnica krila	16
730.017	pomoćna kutna spojnica krila	32
105.001	ključanje-rukohvat krila	1
140.040	pokretni mehanizam grilja	L+D
370.064	umetak početne lamelle	2
370.065	umetak početne lamelle	2

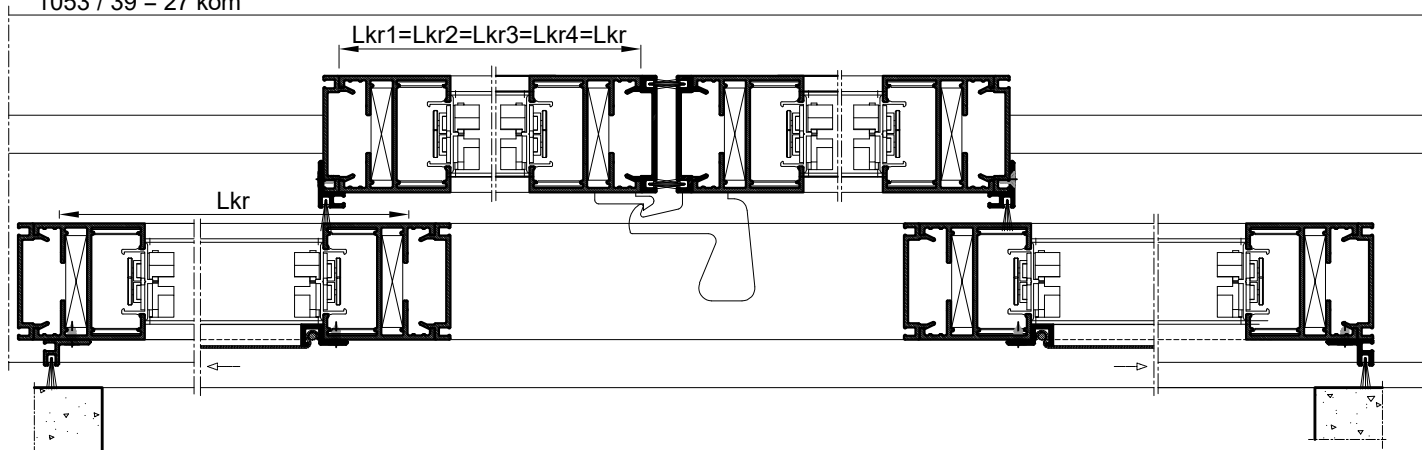
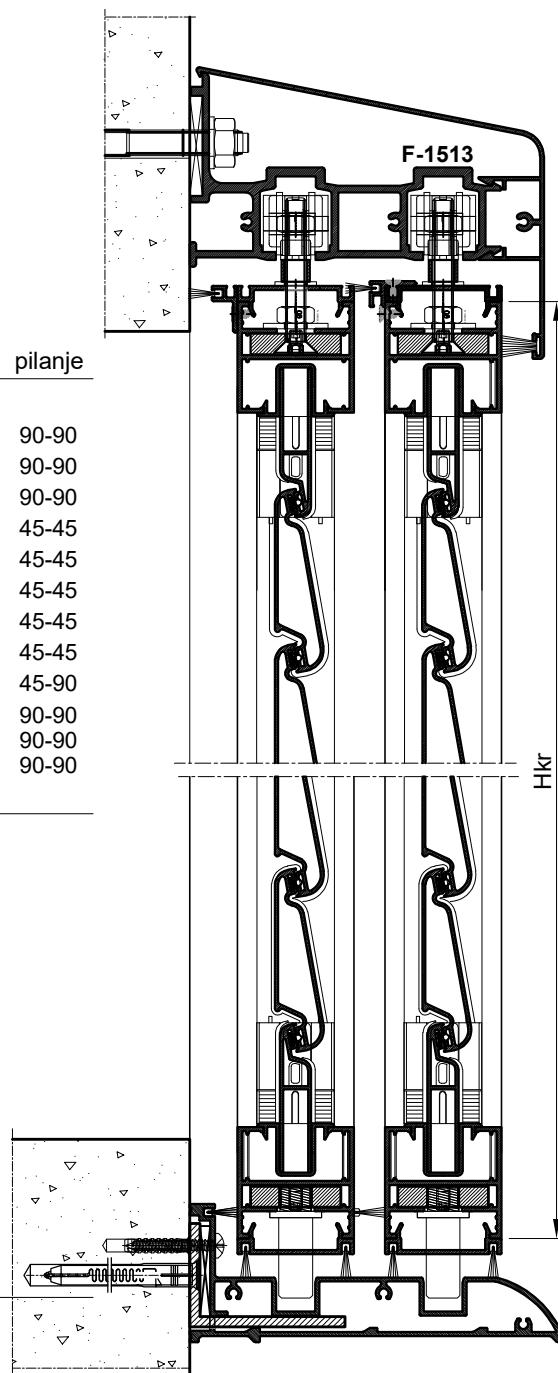
BRTVE

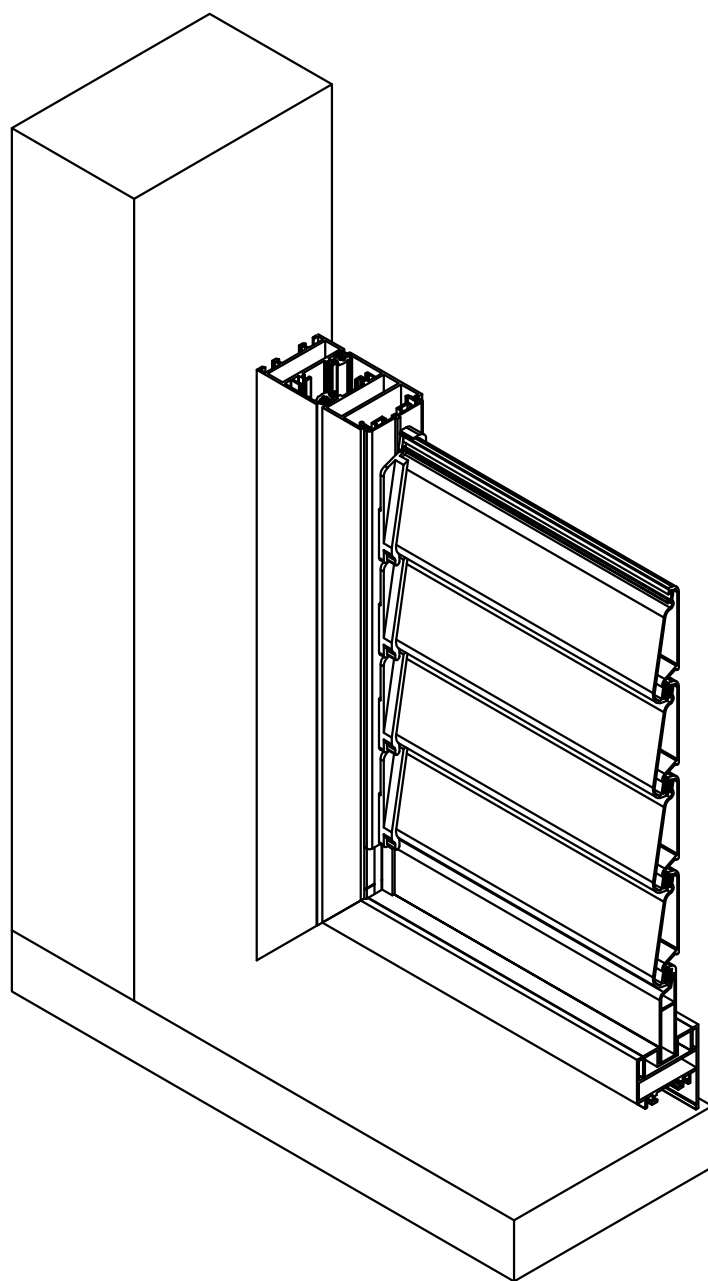
		kom	mjera
347.005	četkasta brtva 7x13		$6Lkr+300$
347.008	četkasta brtva 13 mm		$16Lkr+8Hkr$
348.010	četkasta brtva		Lkr-98 (L lamelle)

Broj lamela (F-0187) je $N = (Hkr-123) / 39$

Primjer:

Za mjeru krila $Hkr=1176$ mm, broja lamela $N=(1176-123) / 39 = 1053 / 39 = 27$ kom





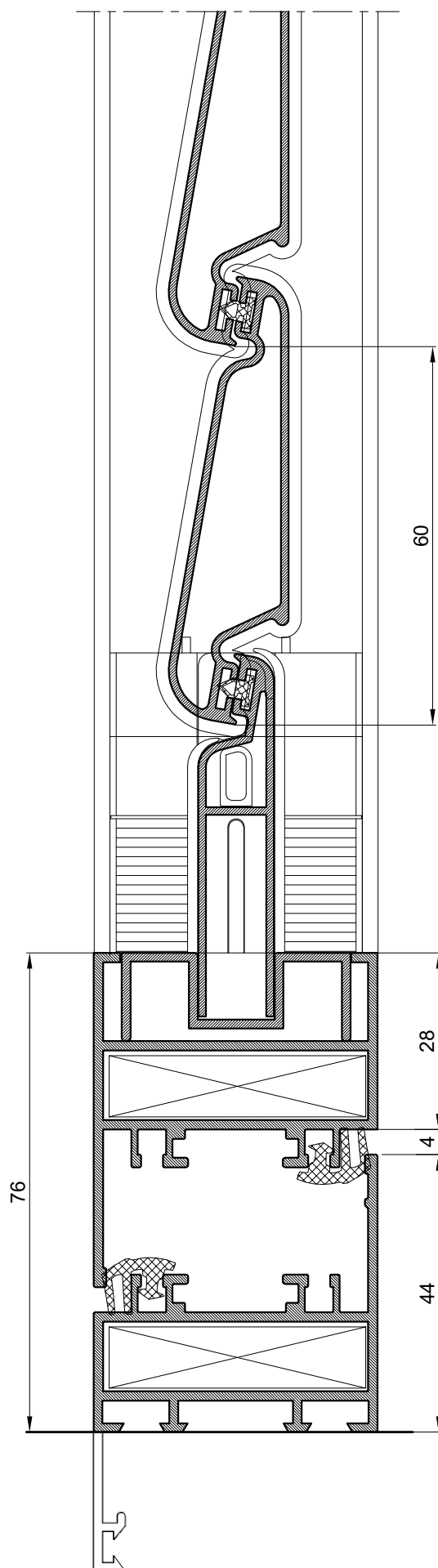
GRILJA G45

SADRŽAJ

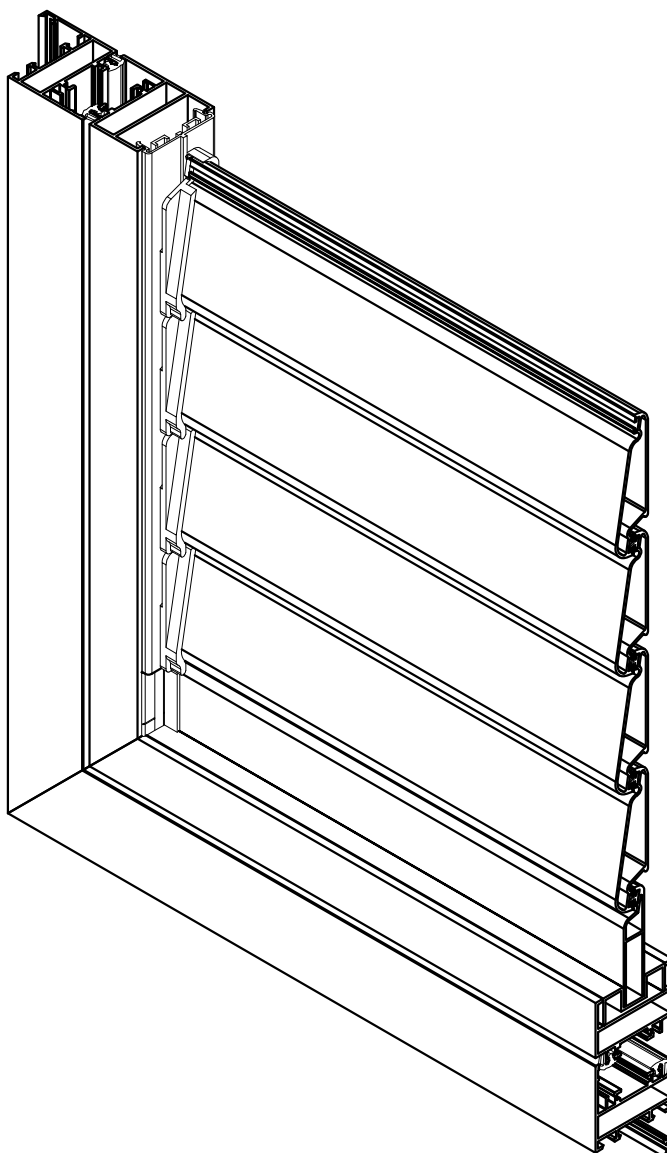
01	ZNAČAJKE SISTEMA	Grilja G45	400.01.400-403
02	ISPITIVANJA I CERTIFIKATI	Grilja G45	400.02.400-403
03	PROFILI	Grilja G45	400.03.400-409
04	VEZNI ELEMENTI	Grilja G45	400.04.400-403
05	PVC ELEMENTI	Grilja G45	400.05.400-403
06	MEHANIZMI	Grilja G45	400.06.400-405
07	BRTVILA	Grilja G45	400.07.400-403
10	PRESJECI	Grilja G45	400.10.400-421
11	OBRADA I MONTAŽA	Grilja G45	400.11.400-411
12	REZNE LISTE	Grilja G45	400.12.400-411

Značajke sistema /Grilja G45/

GRILJA G45



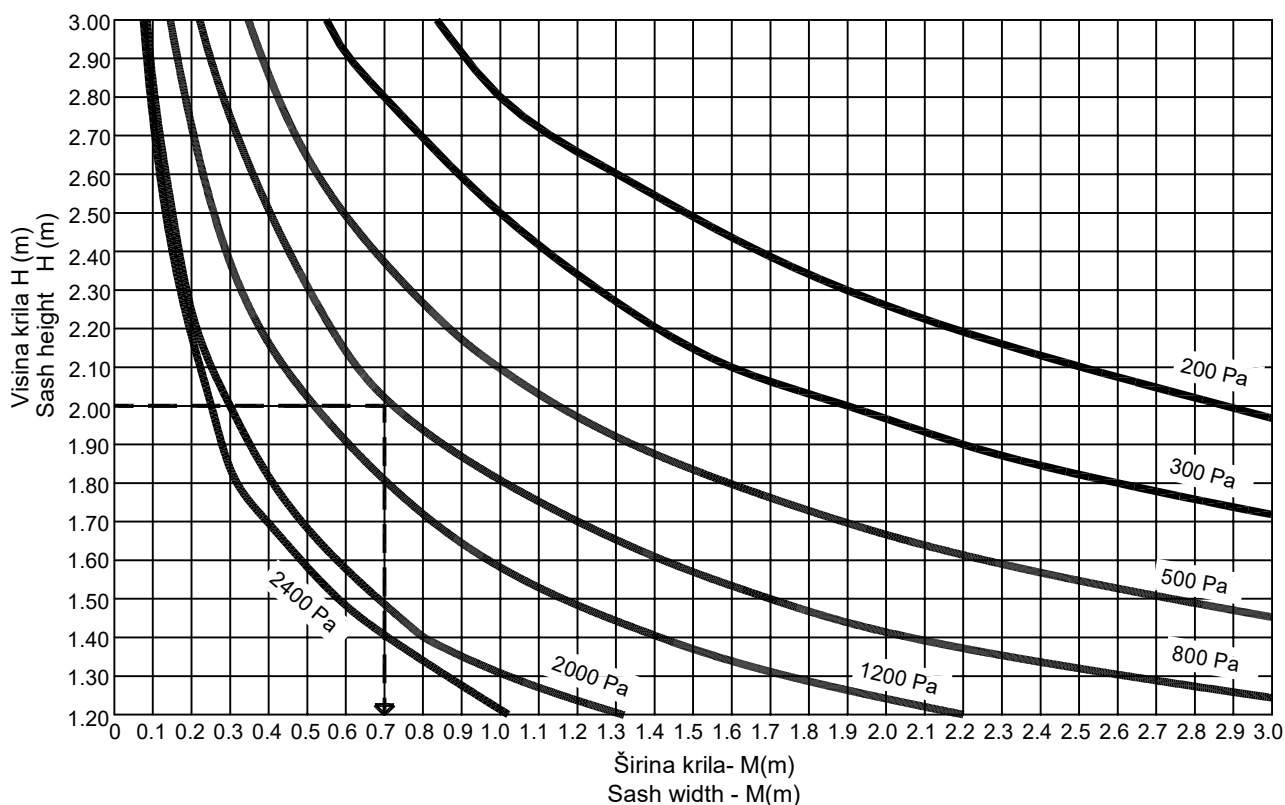
- Sistem profila **Grilja G45** namjenjen je za izradu zaokretnih grilja u obliku prozora i vrata.
- Grilje su dugovječne, lagane, čvrste, postojane (materijal i površinska zaštita), te su otporne na vremenske i ostale utjecaje. Jednostavne su i praktične za rukovanje, čišćenje i održavanje.
- Odabir boje po izboru (u boji prema RAL karti, eloksaža te imitacija drveta).
- Ispuna grilje može biti pokretna (zaokretne lamele), fiksna (fiksne lamele) i škure (puna ispuna).
- Okvir rama i krila je u istoj ravlini.
- Žlijeb za okov je 29 mm.



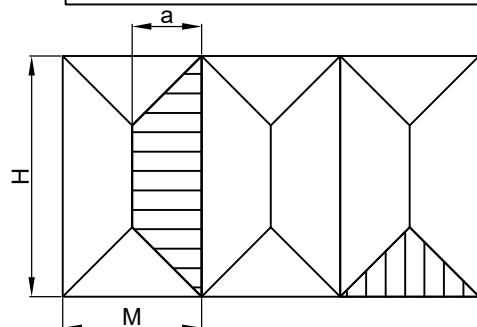
Ispitivanja i certifikati /Grilja G45/

Opterećenje vjetrom

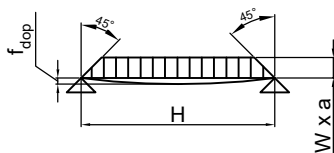
Statistički dijagrami



Primjer: Visina krila - H = 2.0 m
 Opt. vjetrom = 800 Pa = 130 km/h
 Rezultat: Moguća širina krila = 0.7 m
 Tlak od 800 Pa odgovara opterećenju vjetrom od 130km/h



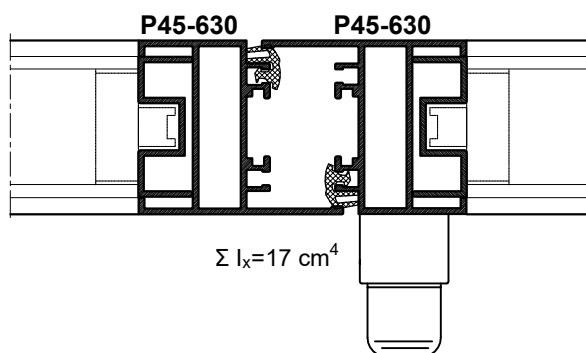
Trapezoidno opterećenje



$$I_x = \frac{W \times M \times H^4}{1920 \times E \times f_{dop}} \times (25 - 40 \frac{a^2}{H^2} + 16 \frac{a^2}{H^2})$$

- I_x (cm⁴) = Moment inercije Moment of inertia
 W (kN/m²) = Opterećenje vjetrom Wind load
 H (m) = Visina krila Sash height
 E (kN/mm²) = Modul elastičnosti Modulus of elasticity
 f_{dop} (mm) = Dopušteni progib Deflection limit
 a (m) = Širina opterećenja = L/a Load width
 M (m) = Širina krila Sash width

$I_x = 8.5 \text{ cm}^4$ $I_x = 8.5 \text{ cm}^4$

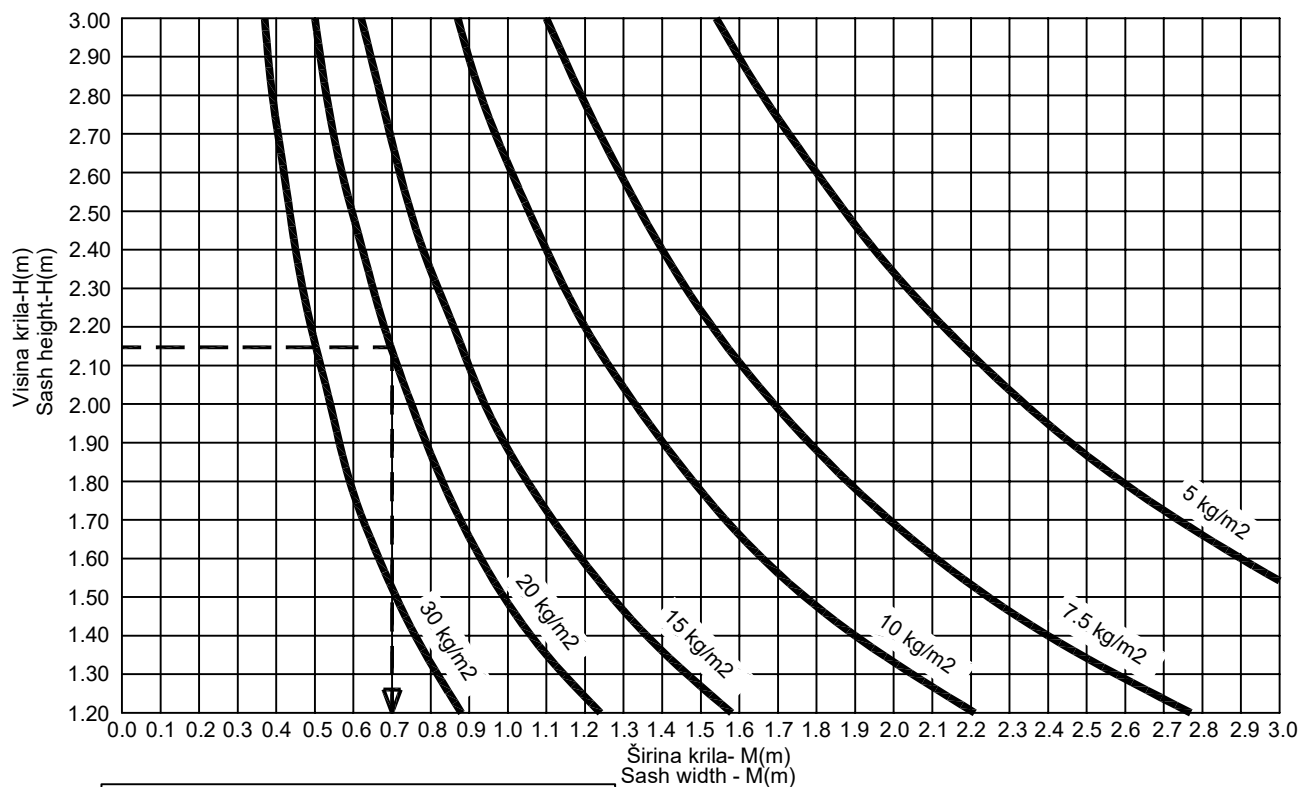


Odabir šarki:

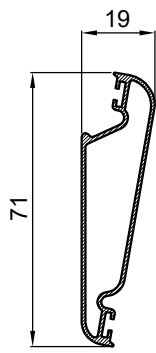
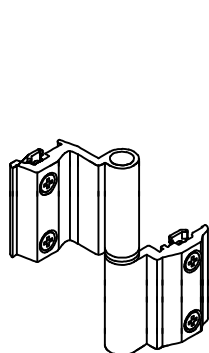
Artikli Article	H max	L Min	L Max	Max nosivost Max load capacity
Art. 110.007 (dvije šarke) Art. 110.007 (2 hinges)	2200 mm	-	1200 mm	80 Kg po krilu 80 Kg for sash
Art. 110.007 (tri šarke) Art. 110.007 (3 hinges)	2300 mm	-	1200 mm	90 Kg po krilu 90 Kg for sash

Maksimalna dopuštena težina krila

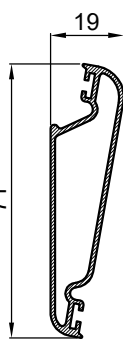
Statistički dijagrami



Primjer: Visina krila - H = 2.15 m
 Težina ispune = 20 kg/m²
 Rezultat: Moguća širina krila - M = 0.7 m
 Maksimalna težina krila = 30kg



D45-074/L
kg/m² 8,01

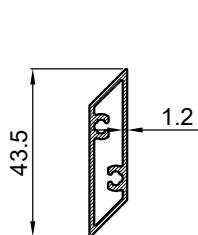


D45-074
kg/m² 9.42

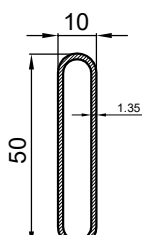
Odabir šarki:

Artikli Article	H max	L Min	L Max	Max nosivost Max load capacity
Art. 110.007 (dvije šarke) Art. 110.007 (2 hinges)	2200 mm	-	1200 mm	80 Kg po krilu 80 Kg for sash
Art. 110.007 (tri šarke) Art. 110.007 (3 hinges)	2300 mm	-	1200 mm	90 Kg po krilu 90 Kg for sash

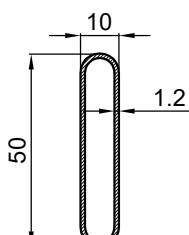
Max nosivost šarke 40 kg
 Max load capacity of the hinge 40 kg



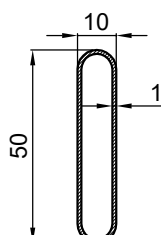
F-1608
kg/m² 9.855



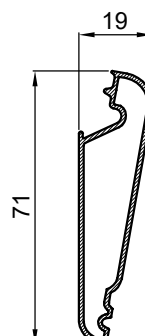
F-0187
kg/m² 9.92



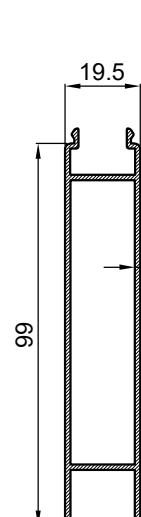
F-0187/A
kg/m² 8.73



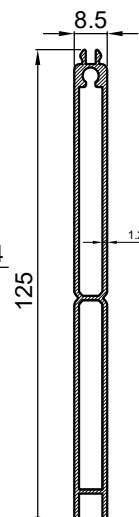
F-0187/L
kg/m² 7.67



D45-081
kg/m² 8.76

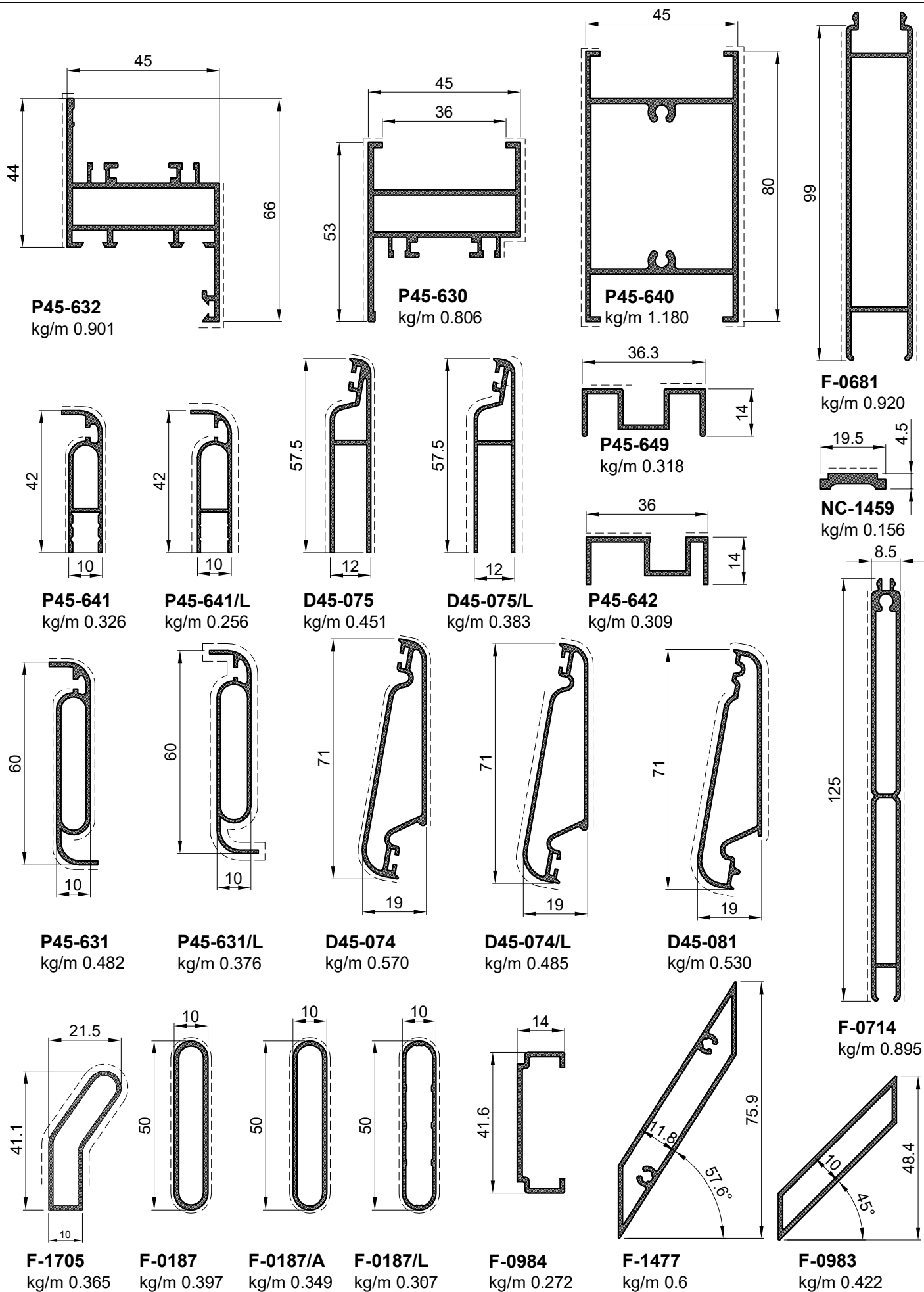


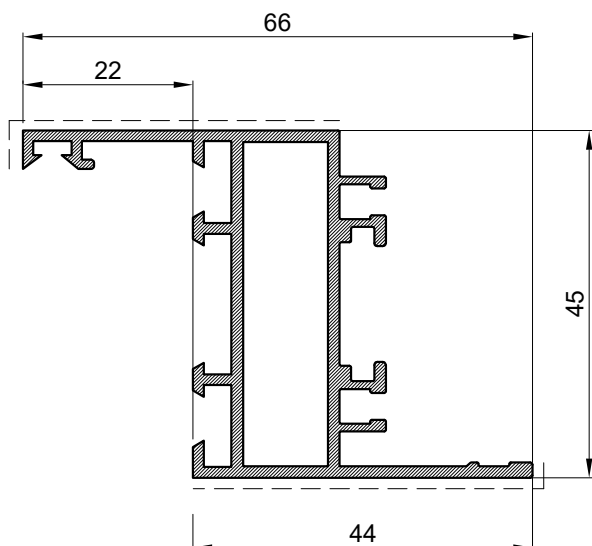
F-0681
kg/m² 9,20



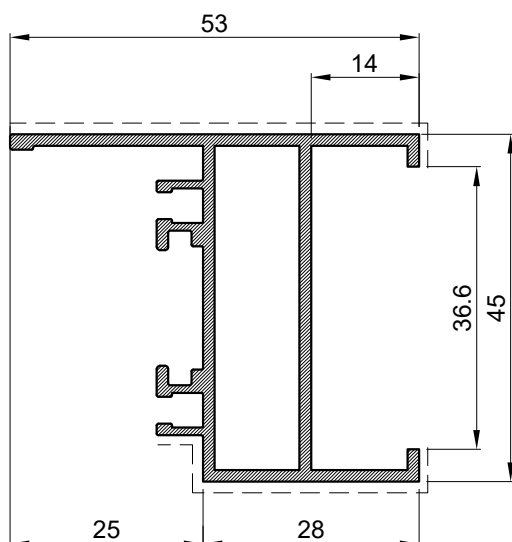
F-0714
kg/m² 7,16

Profili /Grilja G45/

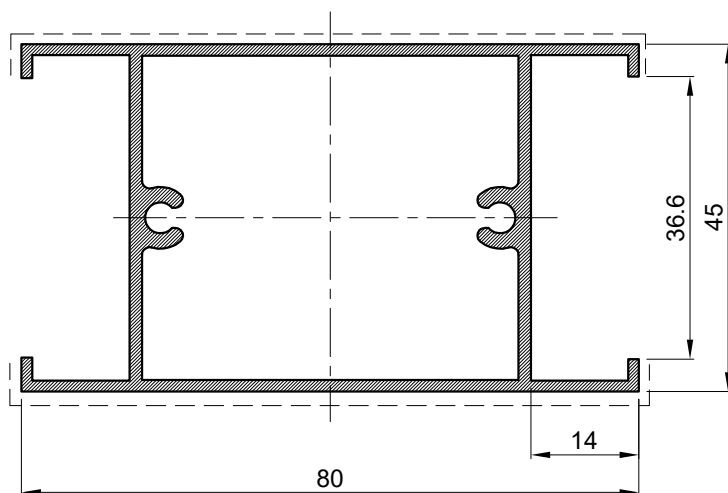




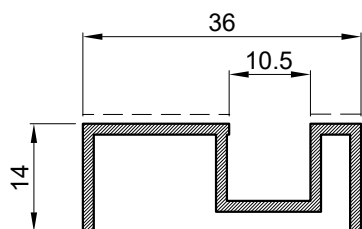
Ram grilje G45		
Art.-Br.	P45-632	
Težina	kg/m	0.901
Opseg	mm	354
Momenti inercije	I _x (cm ⁴)	9.39
	W _x (cm ⁴)	4.16
Dužina isporuke	mm	6500



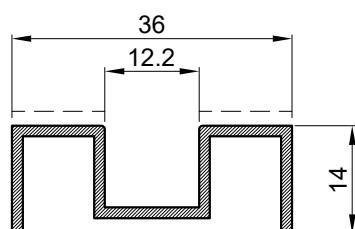
Krilo grilje G45		
Art.-Br.	P45-630	
Težina	kg/m	0.806
Opseg	mm	295
Momenti inercije	I _x (cm ⁴)	8.36
	W _x (cm ⁴)	3.3
Dužina isporuke	mm	6500



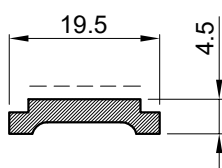
Prečka grilje G45		
Art.-Br.	P45-640	
Težina	kg/m	1.180
Opseg	mm	330
Momenti inercije	I _x (cm ⁴)	13.75
	W _x (cm ⁴)	6.11
Dužina isporuke	mm	6500



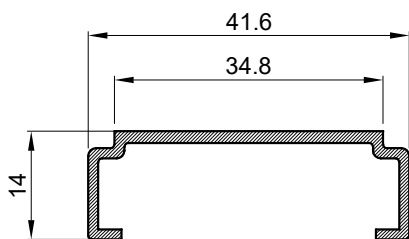
Prihvatnik početnog profila ispune grilje G45		
Art.-Br.	P45-642	
Težina	kg/m	0.309
Opseg	mm	166
Dužina isporuke	mm	6500



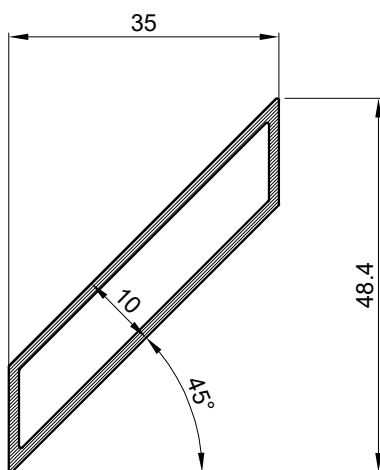
Prihvatnik početnog profila ispune grilje G45		
Art.-Br.	P45-649	
Težina	kg/m	0.318
Opseg	mm	167
Dužina isporuke	mm	6500



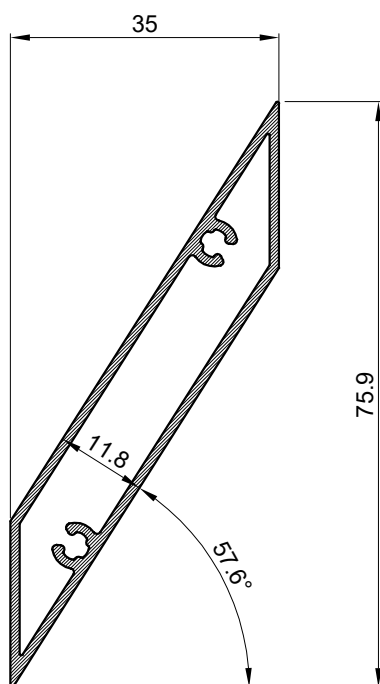
Klizač		
Art.-Br.	NC-1459	
Težina	kg/m	0.156
Opseg	mm	51
Dužina isporuke	mm	6500



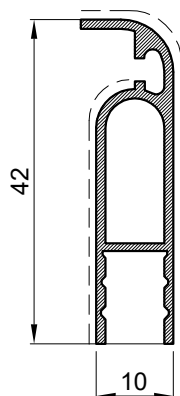
Početni profil fiksne grilje		
Art.-Br.	F-0984	
Težina	kg/m	0.272
Opseg	mm	145
Dužina isporuke	mm	6500



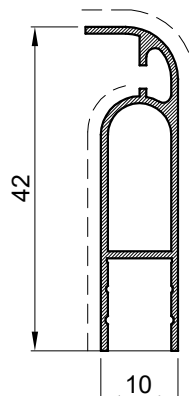
Profil ispune fiksne grilje		
Art.-Br.	F-0983	
Težina	kg/m	0.422
Opseg	mm	126
Dužina isporuke	mm	6500



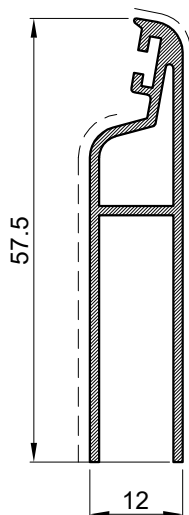
Profil ispune fiksne grilje		
Art.-Br.	F-1477	
Težina	kg/m	0.6
Opseg	mm	172
Dužina isporuke	mm	6500



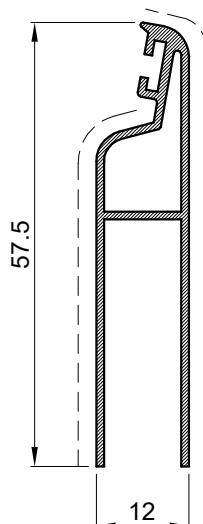
Početni profil ispune		
Art.-Br.	P45-641	
Težina	kg/m	0.326
Opseg	mm	151
Dužina isporuke	mm	6500



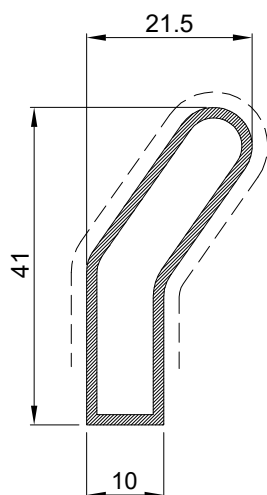
Početni profil ispune		
Art.-Br.	P45-641/L	
Težina	kg/m	0.256
Opseg	mm	151
Dužina isporuke	mm	6500



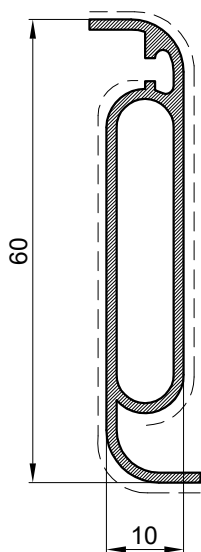
Početni profil ispune		
Art.-Br.	D45-075	
Težina	kg/m	0.451
Opseg	mm	215
Dužina isporuke	mm	6500



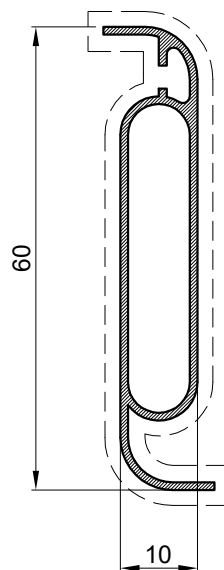
Početni profil ispune		
Art.-Br.	D45-075/L	
Težina	kg/m	0.383
Opseg	mm	214
Dužina isporuke	mm	6500



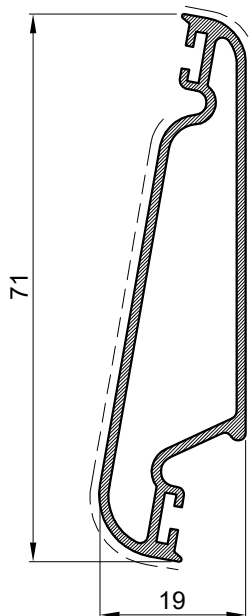
Profil ispune		
Art.-Br.	F-1705	
Težina	kg/m	0.365
Opseg	mm	105
Dužina isporuke	mm	6500



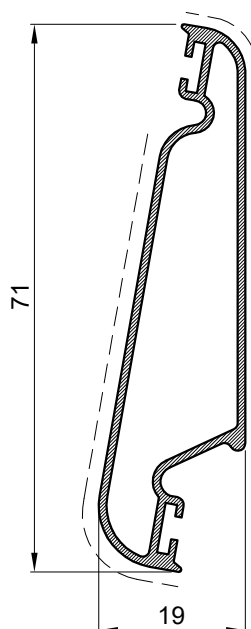
Profil ispune		
Art.-Br.	P45-631	
Težina	kg/m	0.482
Opseg	mm	176
Dužina isporuke	mm	6500



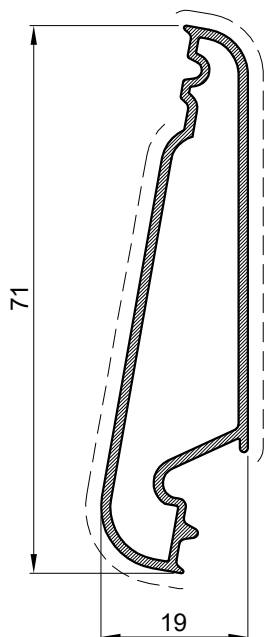
Profil ispune		
Art.-Br.	P45-631/L	
Težina	kg/m	0.376
Opseg	mm	181
Dužina isporuke	mm	6500



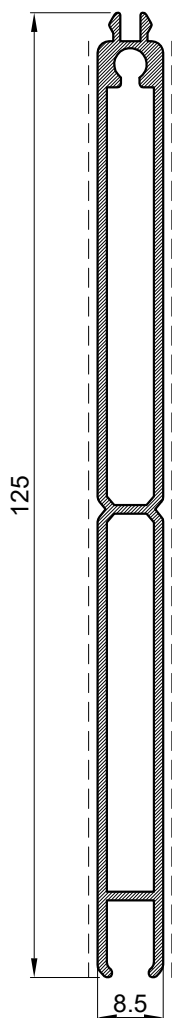
Profil ispune		
Art.-Br.	D45-074	
Težina	kg/m	0.570
Opseg	mm	195
Dužina isporuke	mm	6500



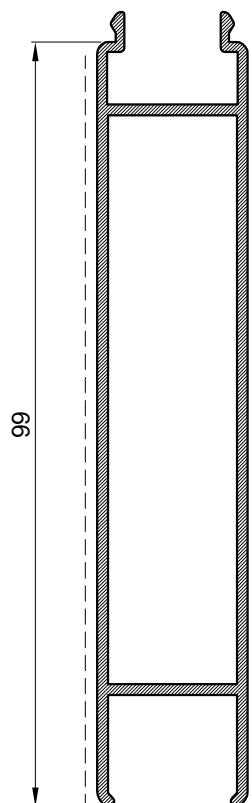
Profil ispune		
Art.-Br.	D45-074/L	
Težina	kg/m	0.485
Opseg	mm	195
Dužina isporuke	mm	6500



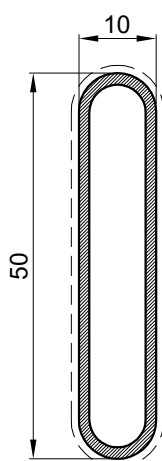
Profil ispune		
Art.-Br.	D45-081	
Težina	kg/m	0.530
Opseg	mm	174
Dužina isporuke	mm	6500



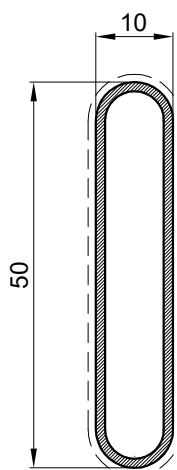
Profil ispune		
Art.-Br.	F-0714	
Težina	kg/m	0.895
Opseg	mm	294
Dužina isporuke	mm	6500



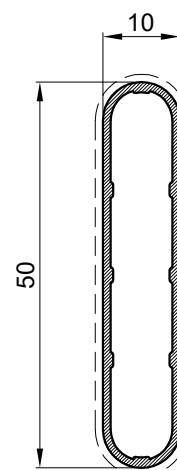
Profil ispune		
Art.-Br.	F-0681	
Težina	kg/m	0.920
Opseg	mm	304
Dužina isporuke	mm	6500



Profil ispune		
Art.-Br.	F-0187	
Težina	kg/m	0.397
Opseg	mm	111
Dužina isporuke	mm	6500



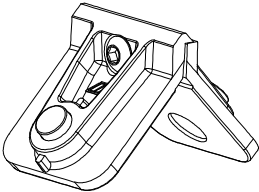
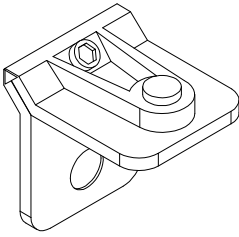
Profil ispune		
Art.-Br.	F-0187/A	
Težina	kg/m	0.349
Opseg	mm	111
Dužina isporuke	mm	6500



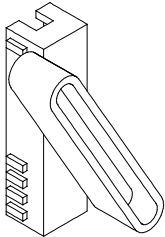
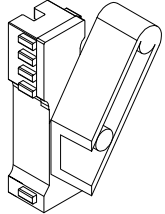
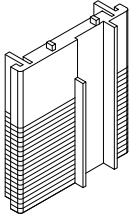
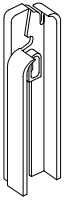
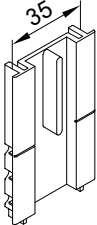
Profil ispune		
Art.-Br.	F-0187/L	
Težina	kg/m	0.307
Opseg	mm	111
Dužina isporuke	mm	6500

Vezni elementi

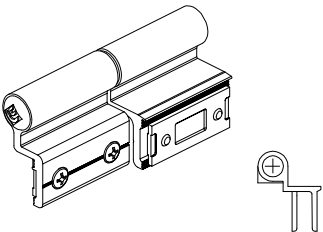
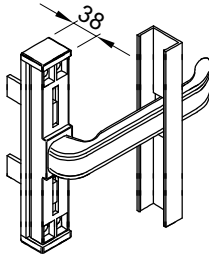
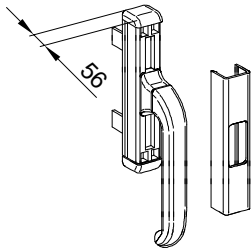
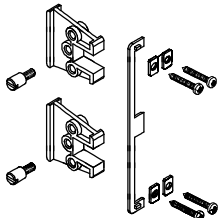
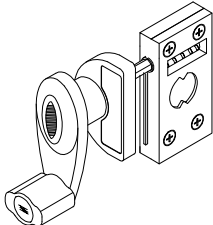
/Grilja G45/

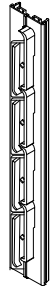
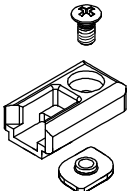
CODE	Izgled-presjek	Opis	Materijal	Nap.
730.013		- Kutna spojnica grilje-za komoru 42x11 - Stara oznaka: 4001, 0432	Al.	
731.013		- Kutna spojnica za komoru 42 x11 -Proizvođač: Monticelli - Izvorna oznaka 0432/250	Al.	

PVC elementi /Grilja G45/

CODE	Izgled-presjek	Opis	Materijal	Nap.
373.005		-Umetak za fiksnu grilju -umeće se u profil P45-649 -prihvaća profil lamele F-0187 - Stara oznaka: 2101-PR		L+D
373.005.99		-Početni i završni umetak za fiksnu grilju -umeće se u profil P45-649 -prihvaća profil lamele F-1705		L+D
370.066		-Umetak za početnu i završnu lamelu kod grilje sa pokretnim lamelama. - Za profil: P45-641;P45-641/L	PVC	PAR
370.073		-Umetak za početnu i završnu lamelu kod grilje sa pokretnim lamelama. -Za profile: D45-075;D45-075/L - B.B.C. Italija	PVC	
370.074		-Umetak za mehanizma (utor 35mm), za početnu i završnu lamelu kod grilje sa pokretnim lamelama. - B.B.C. Italija	PVC	

Mehanizmi /Grilja G45/

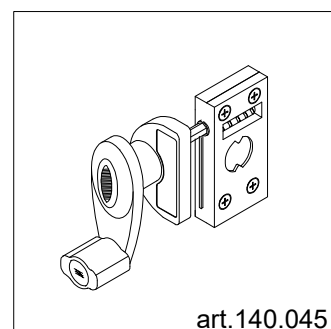
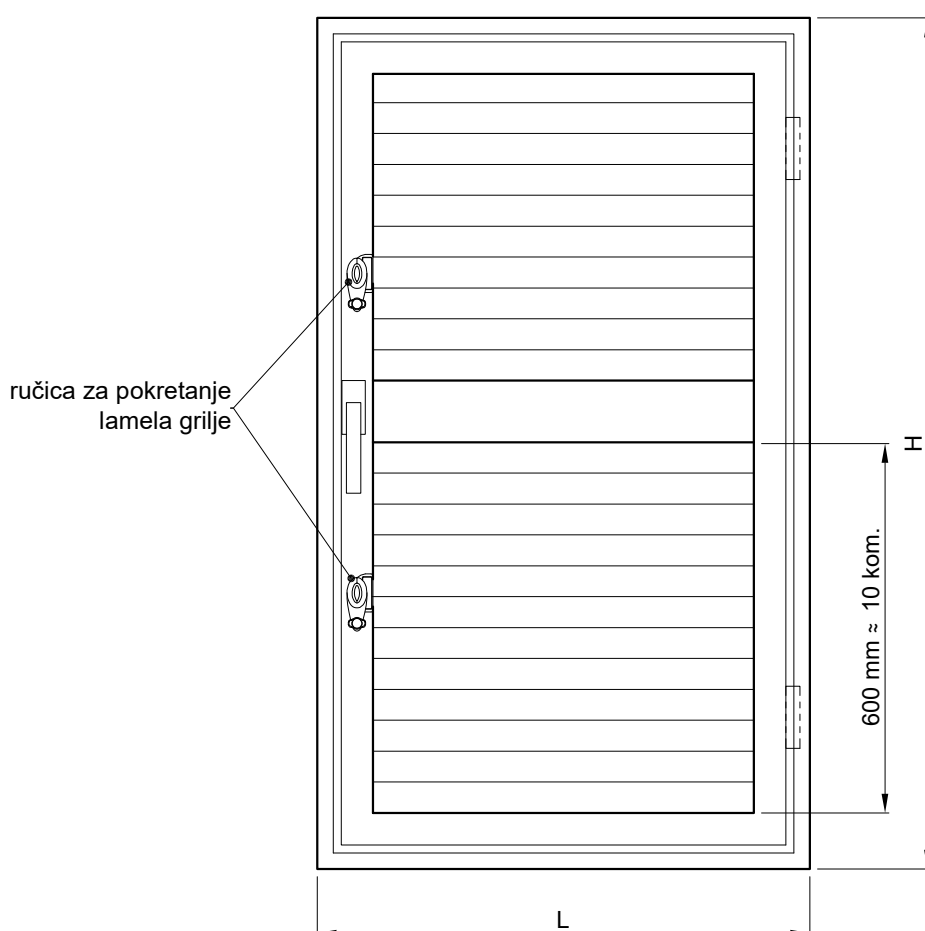
CODE	Izgled-presjek	Opis	Materijal	Nap.
110.007.01 02 03		- Šarka grilje - Stara oznaka: A8521R		
100.000.01 02 03		- Ručka grilje-uska - Stara oznaka: 1056		
105.004.01 02 03		- Ručka grilje-široka - Stara oznaka: 1004		
143.013		- Vezni elementi ručke - Stara oznaka: 2377		
140.045.01 03		- Ručica za pokretanje lamela grilje sa vijcima i mehanizmom - Stara oznaka: BBC - Boje 01- bijela; 03- crna Za mehanizam 35 mm		

CODE	Izgled-presjek	Opis	Materijal	Nap.
140.018.01 03		- stara oznaka SP-X za lamele D45-074 - Element za pokretnu grilju-lijevi i desni -<i>umeće se u profil krila grilje</i> -<i>prihvaća lamele D45-074</i> -Boje 01- bijela; 03- crna Mehanizam za utor 35 mm		
140.019.01 03		- stara oznaka SP-X za lamele P45-631 - Element za pokretnu grilju-lijevi i desni -<i>umeće se u profil krila grilje</i> -<i>prihvaća lamele P45-631</i> -Boje 01- bijela; 03- crna Mehanizam za utor 35 mm		
143.001		- Zapinjač - Stara oznaka: GS 2114		
143.002		-Zapinjač-krakun za pasivno krilo - Stara oznaka: GS 2111		
143.003		- Jednostrani prihvat zapinjača - Stara oznaka GS 1314		

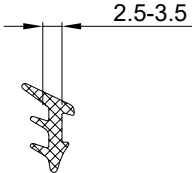
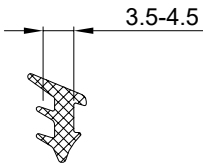
UPORABA MEHANIZMA RUČICE ZA POKRETANJE LAMELA GRILJE

Ograničenja kod uporabe mehanizma ručice:

- Jedna ručica pokreće 10 lamela grilje - (približno 600 mm),
- Broj ručica=broj lamela/10
- Za pokretne mehanizme grilja 35 mm i 25 mm
- Za sve tipove grilja sa pokretnim mehanizmom

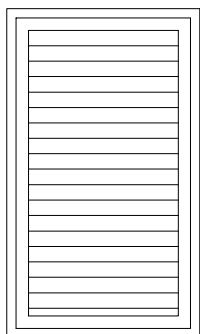


Brtila /Grilja G 45/

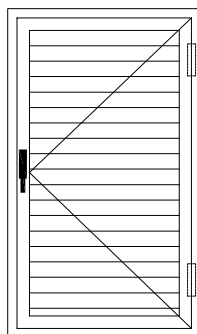
CODE	Izgled-presjek	Opis	Materijal	Nap.
334.001		- Srednja brtva - Stara oznaka: A2002	EPDM	65
344.014		- Brtva na spoju lamela - Stara oznaka: C781-M	EPDM	
344.010		-Brtva na spoju lamela -Stara oznaka: 01104-M	EPDM	
311.001		- Brtva prema staklu /unutarnja/ - Stara oznaka 210.001.125 (921)	EPDM	71
311.002		-Brtva prema staklu /unutarnja/ - Stara oznaka 210.001.123 (918)	EPDM	71
314.001		- Brtva u ramu-smanjuje ulazak kapljevina u prozor - Stara oznaka Z-10 - Oznaka proizvođača AM2000: 1622	EPDM	

Presjeci /Grilja G45/

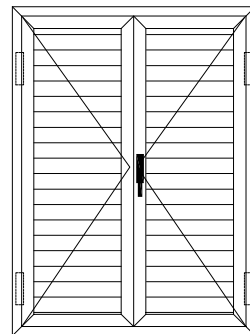
TIPOLOGIJA



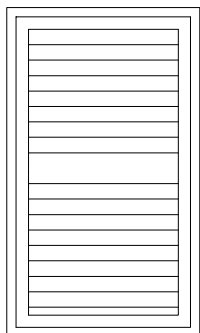
Fiksna grilja



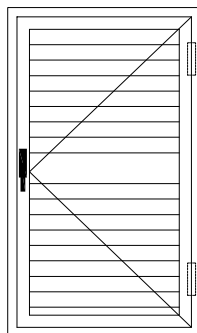
Jednokrilna prozorska grilja



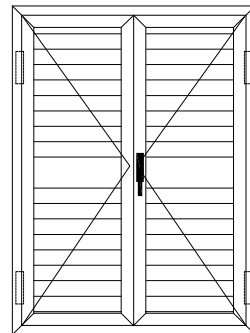
Dvokrilna prozorska grilja



Fiksna grilja s prečkom

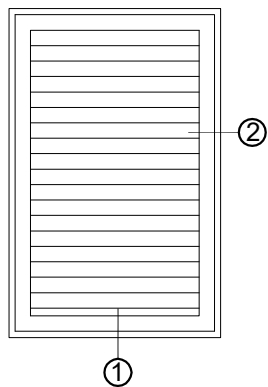


Jednokrilna prozorska grilja s prečkom

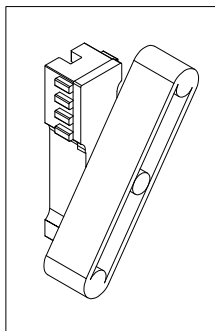


Dvokrilna prozorska grilja s prečkom

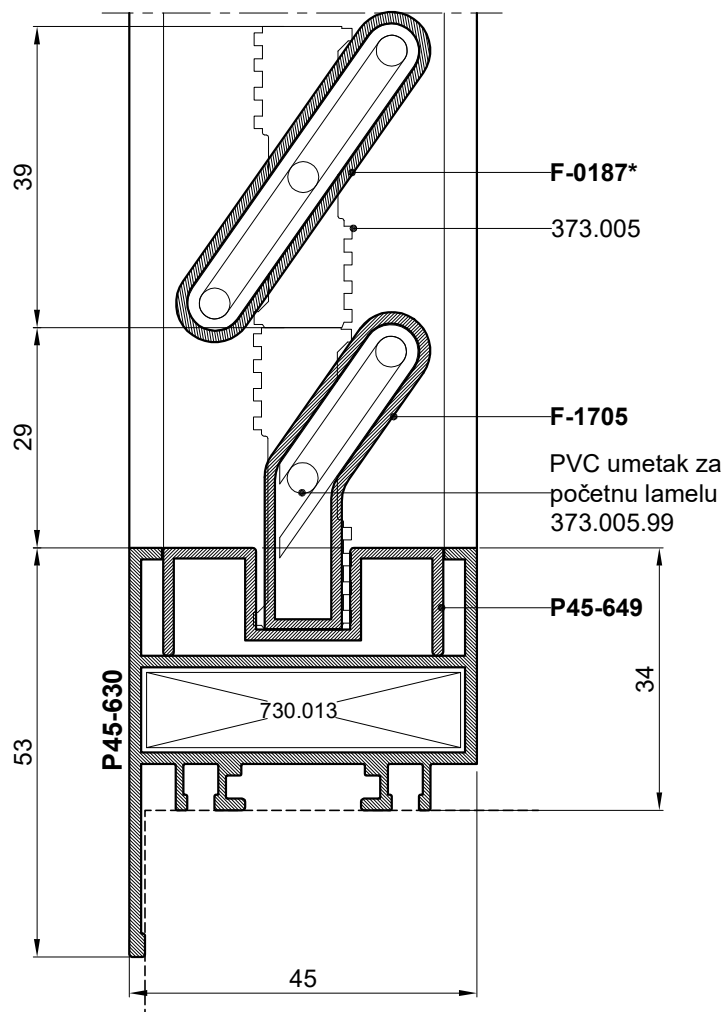
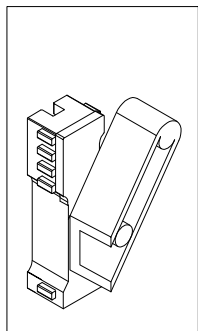
Fiksna grilja s
fiksnom ispunom F-0187
Presjek 1



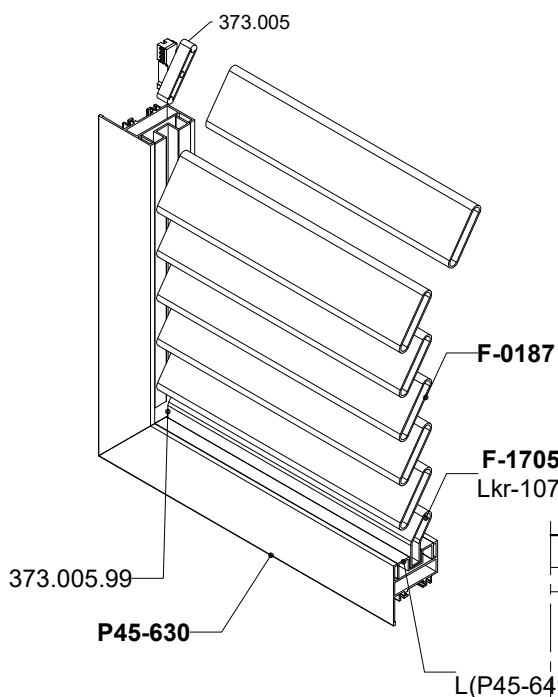
373.005



373.005.99



Presjek 2



$L(F-0187) = L_{kr-107}$

$L(P45-649) = L_{kr-79}$

F-0187

P45-649

P45-630

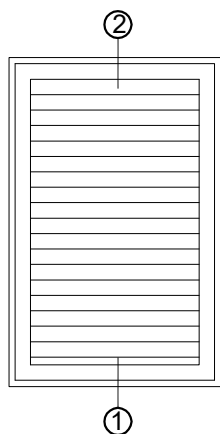
P45-649

$L(P45-649) = L_{kr-79}$

PVC umetak
373.005

REDOSLIJED MONTAŽE

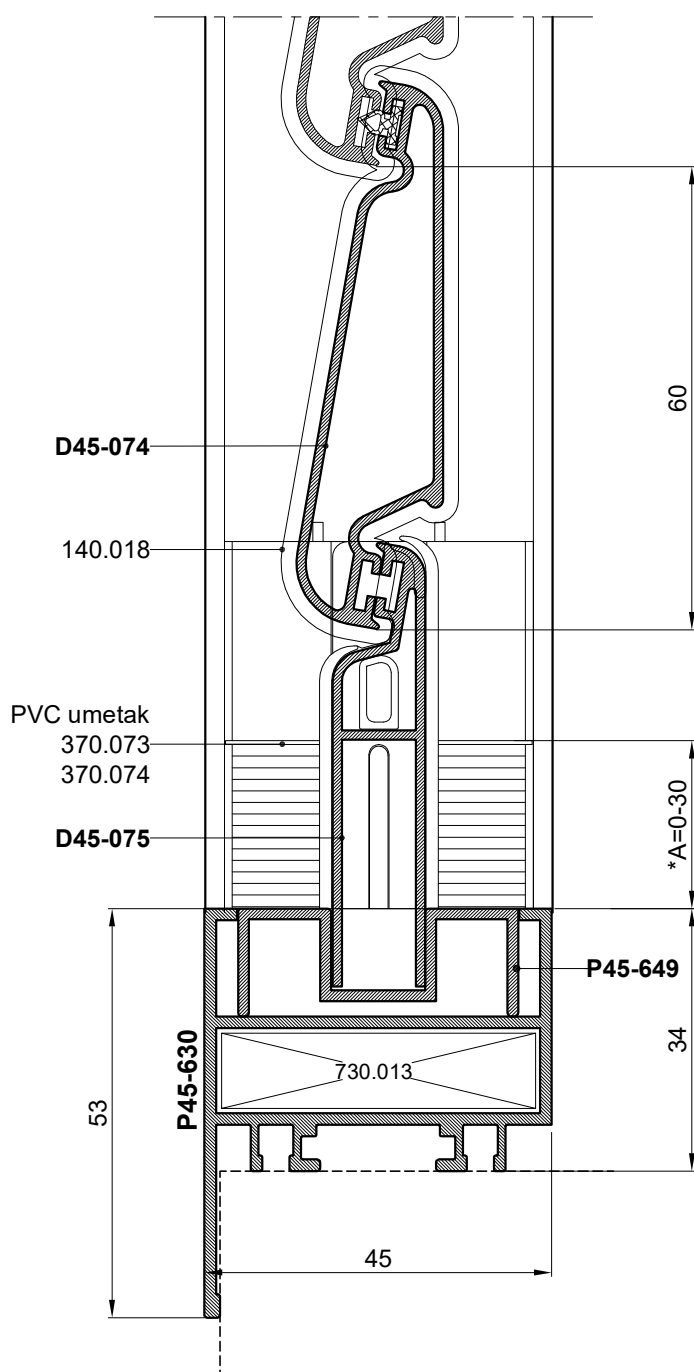
- 1 -pvc element 373.005.99 umetnuti u početni profil F-1705 obostrano
- 2 -Pvc element 373.005 umetnuti u profil F-0187-obostrano
- 3 -dobiveni sklop umetati-redati po visini profila P45-630
- 4 -na kraju spojiti kutnicima vertikalni i horizontalni pojas krila (P45-630).



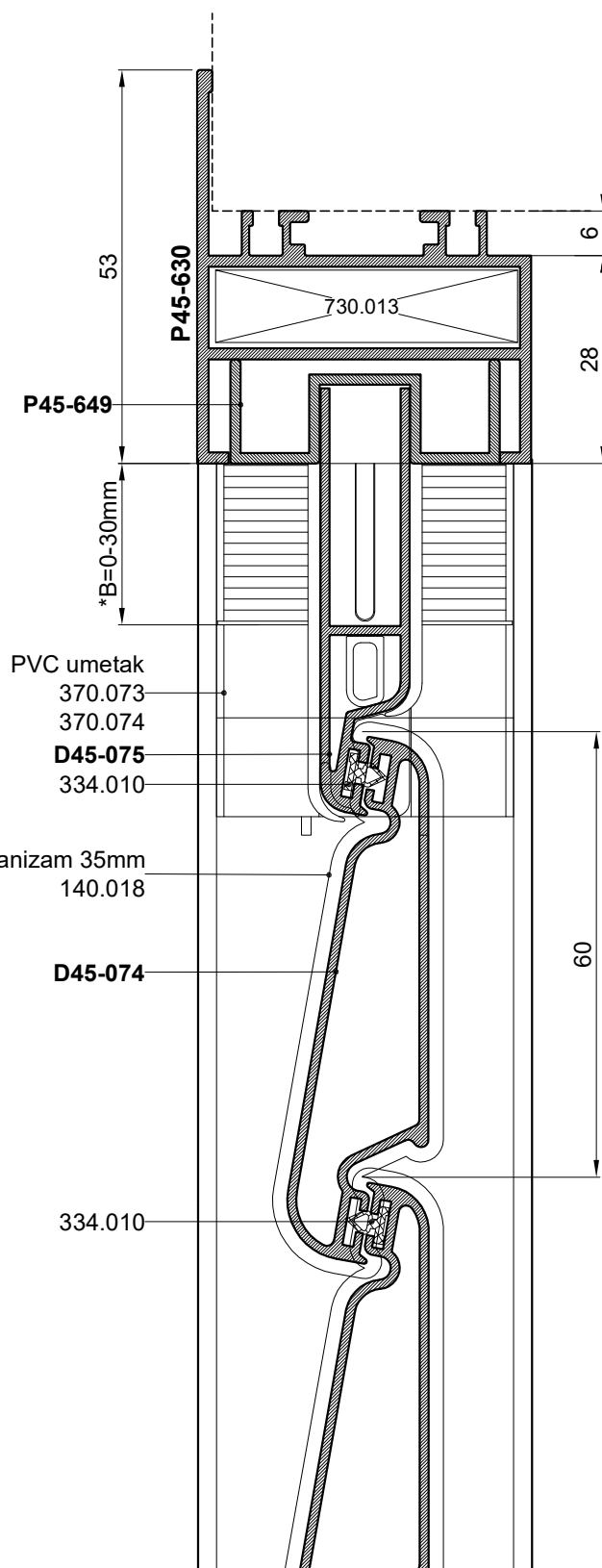
Fiksna grilja s
pokretnom ispunom D45-074

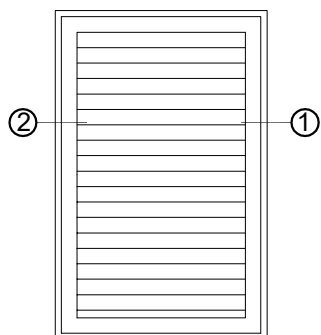
*Mjera pilanja mehanizma za
pokretanje lamela 140.018
 $L_{meh} = (Hkr^* - 154) - (A + B)$

Presjek 1

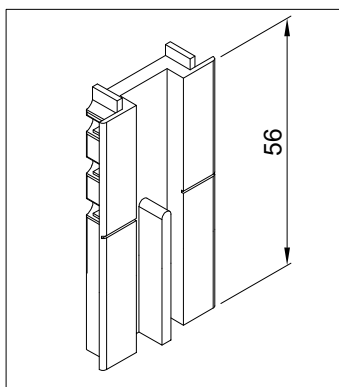


Presjek 2

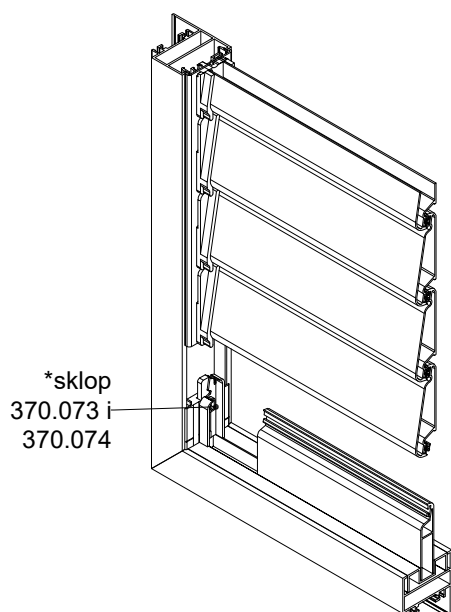
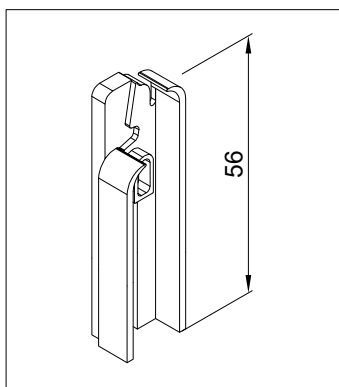




370.064

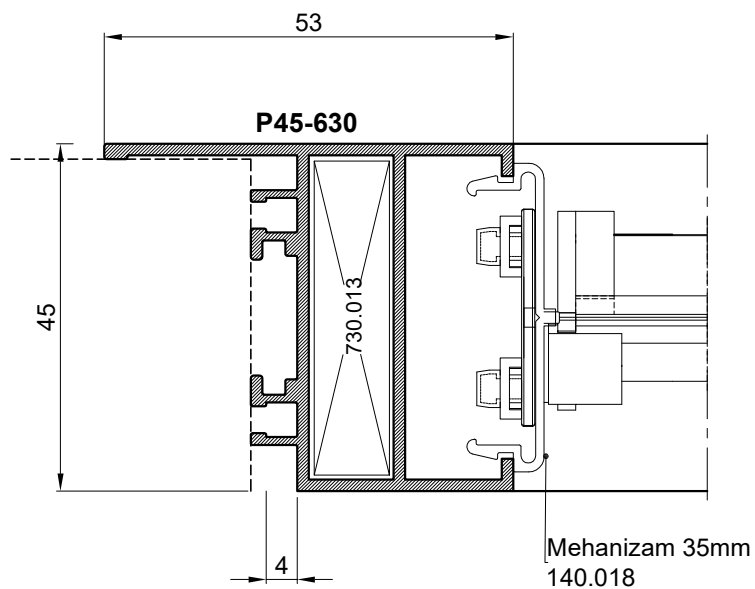


370.065

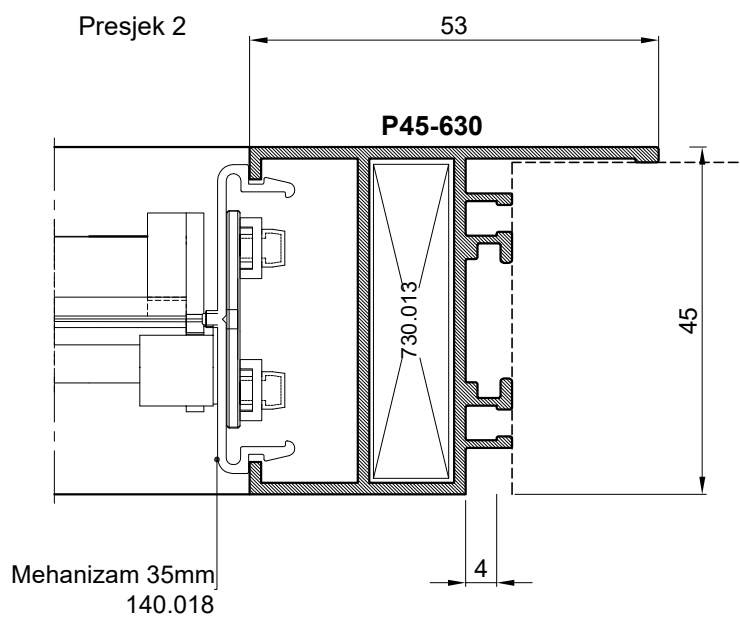


Fiksna grilja s
pokretnom ispunom D45-074

Presjek 1



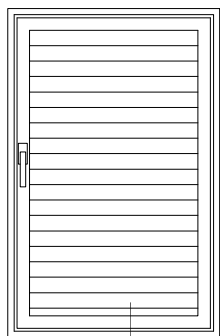
Presjek 2



Napomena:

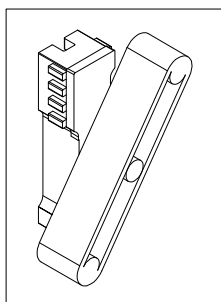
*Sklop 370.073 i 370.074 skraćiva
se u ovisnosti o dimenziji početne
lamele

Jednokrilna zaokretna
grilja s fiksnom ispunom F-0187
u krilu

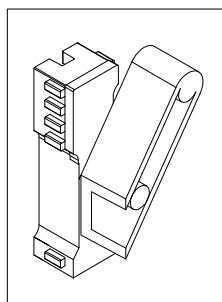


①

373.005

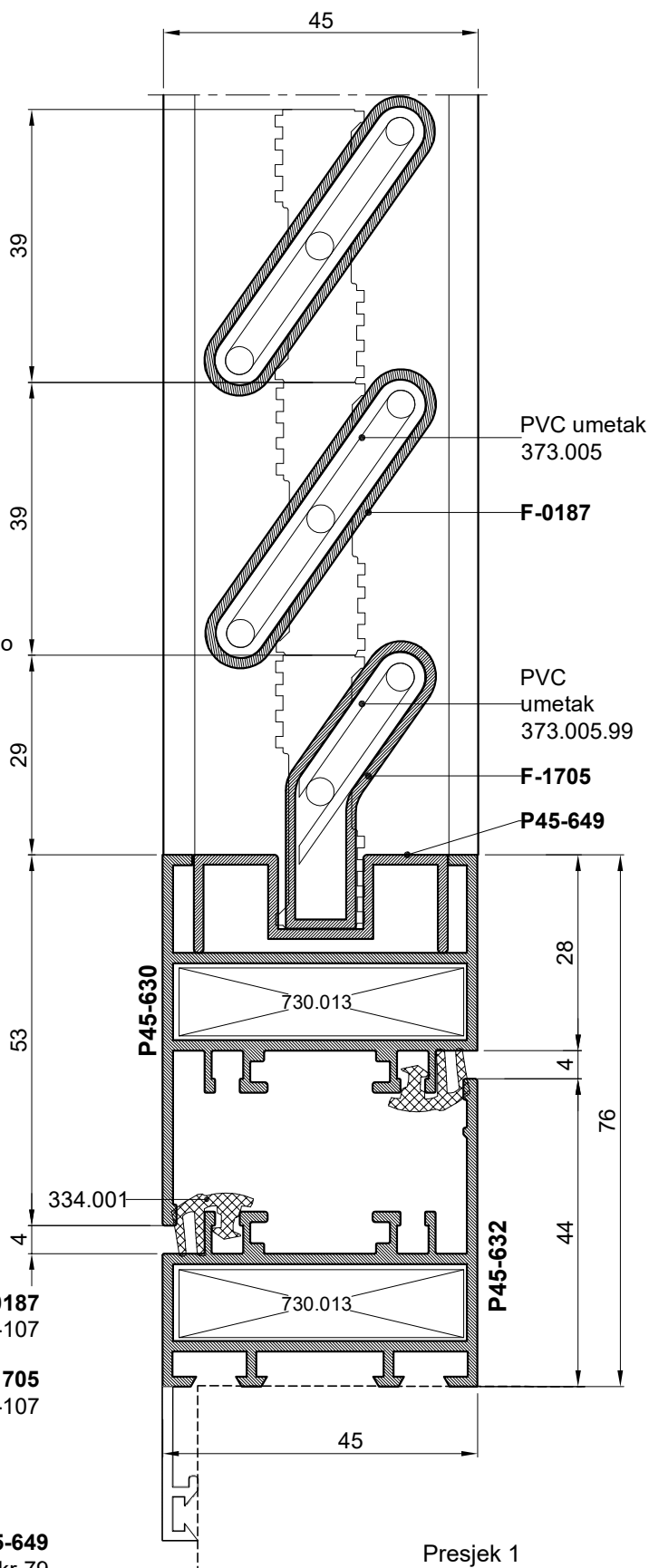
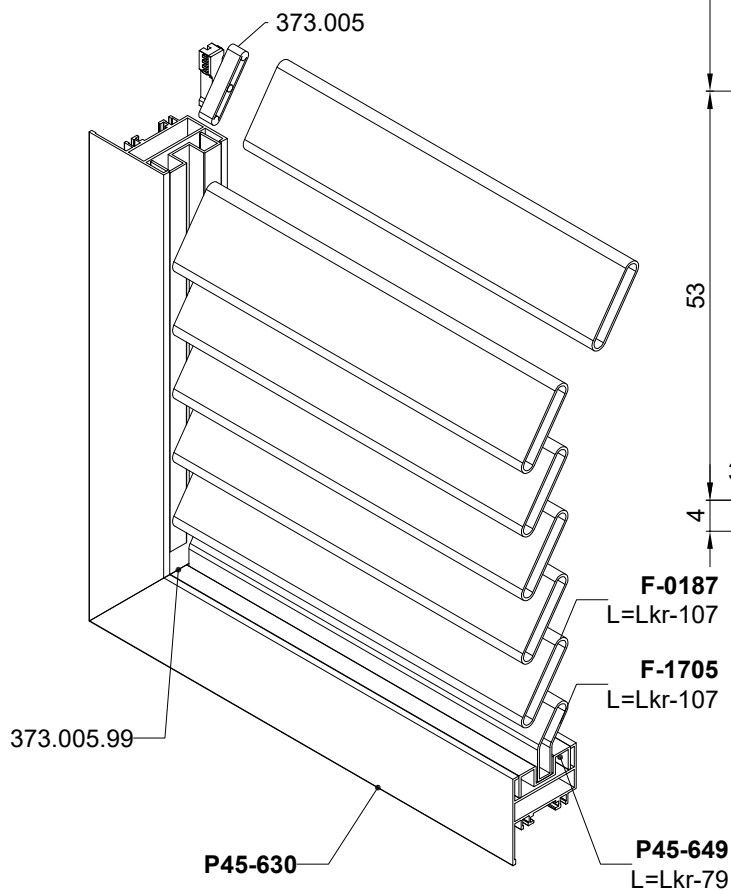


373.005.99



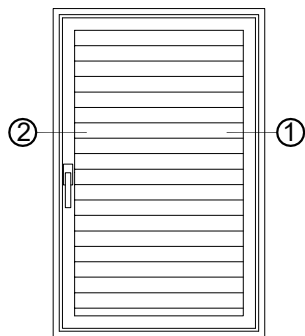
REDOSLIJED MONTAŽE

- 1 -pvc element 373.005.99 umetnuti u početni profil F-1705 obostrano
- 2 -pvc element 373.005 umetati u profil F-0187-obostrano
- 3 -dobiveni sklop umetati-redati po visini profila P45-630
- 4 -na kraju spojiti kutnicima vertikalni i horizontalni pojas krila (P45-630).

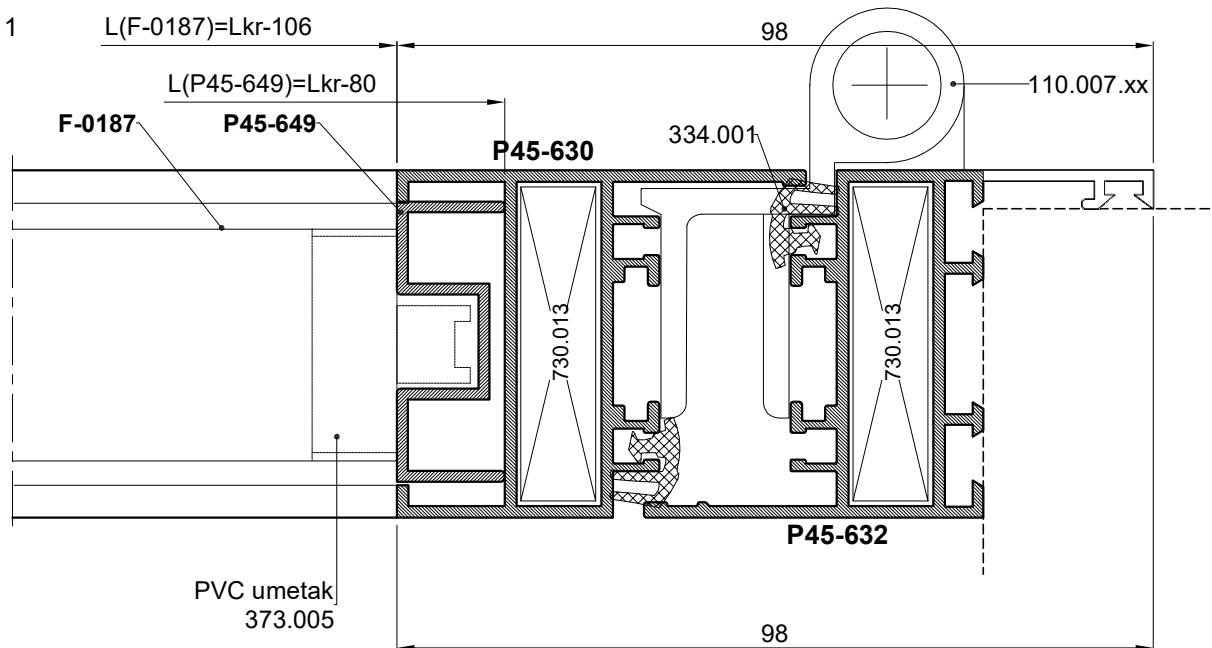


Presjek 1

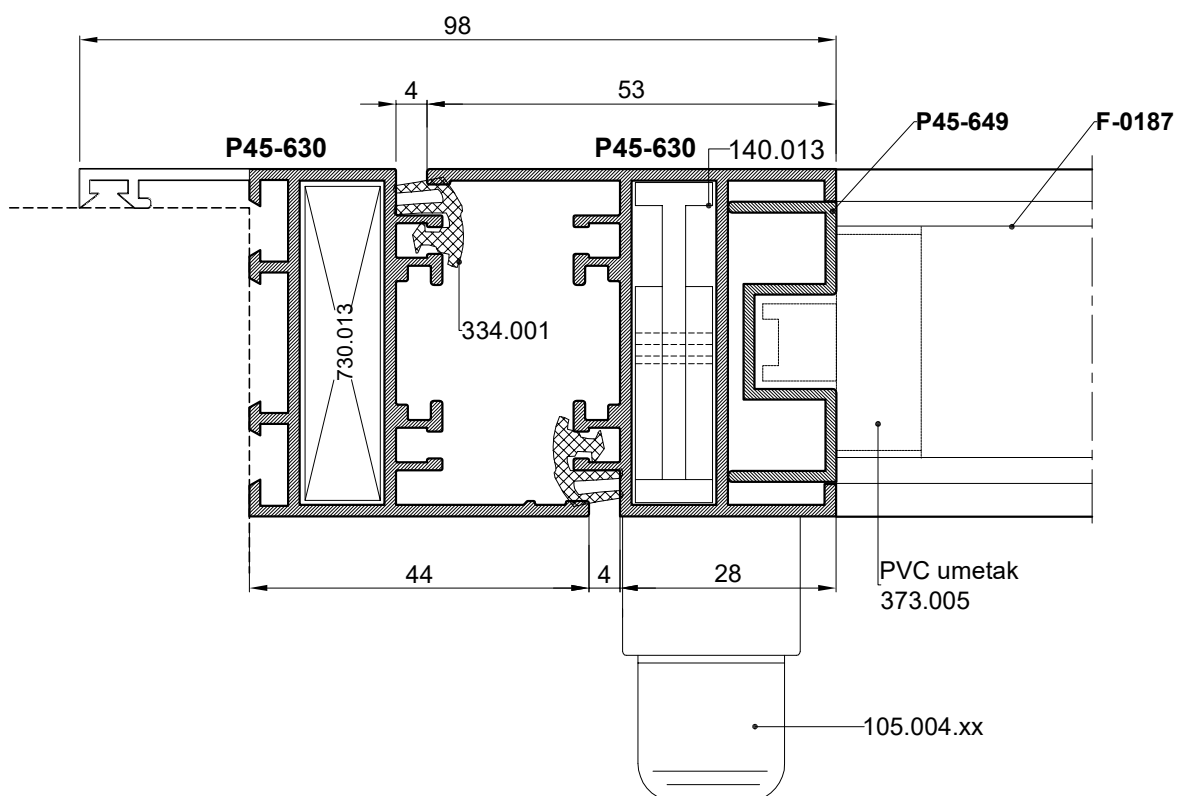
Jednokrilna zaokretna
grilja s fiksnom ispunom F-0187
u krilu

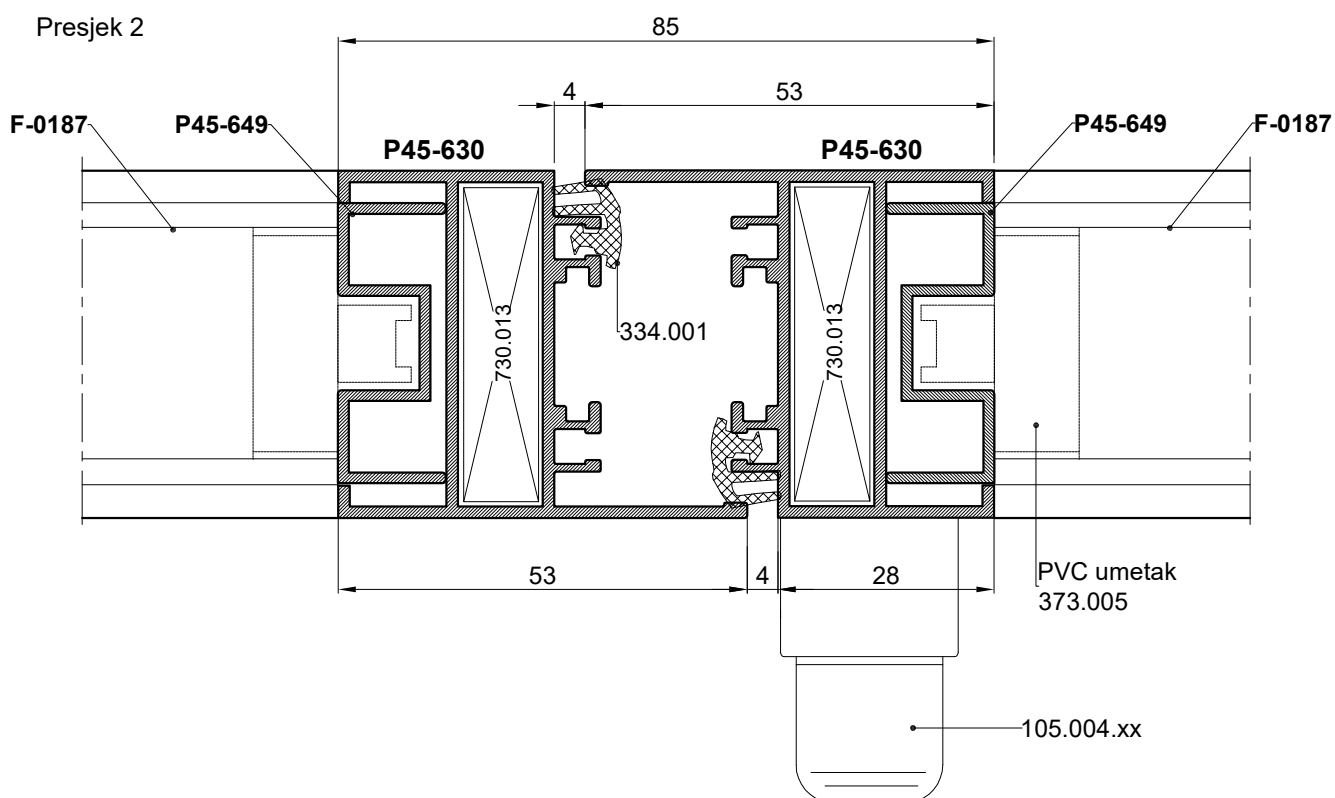
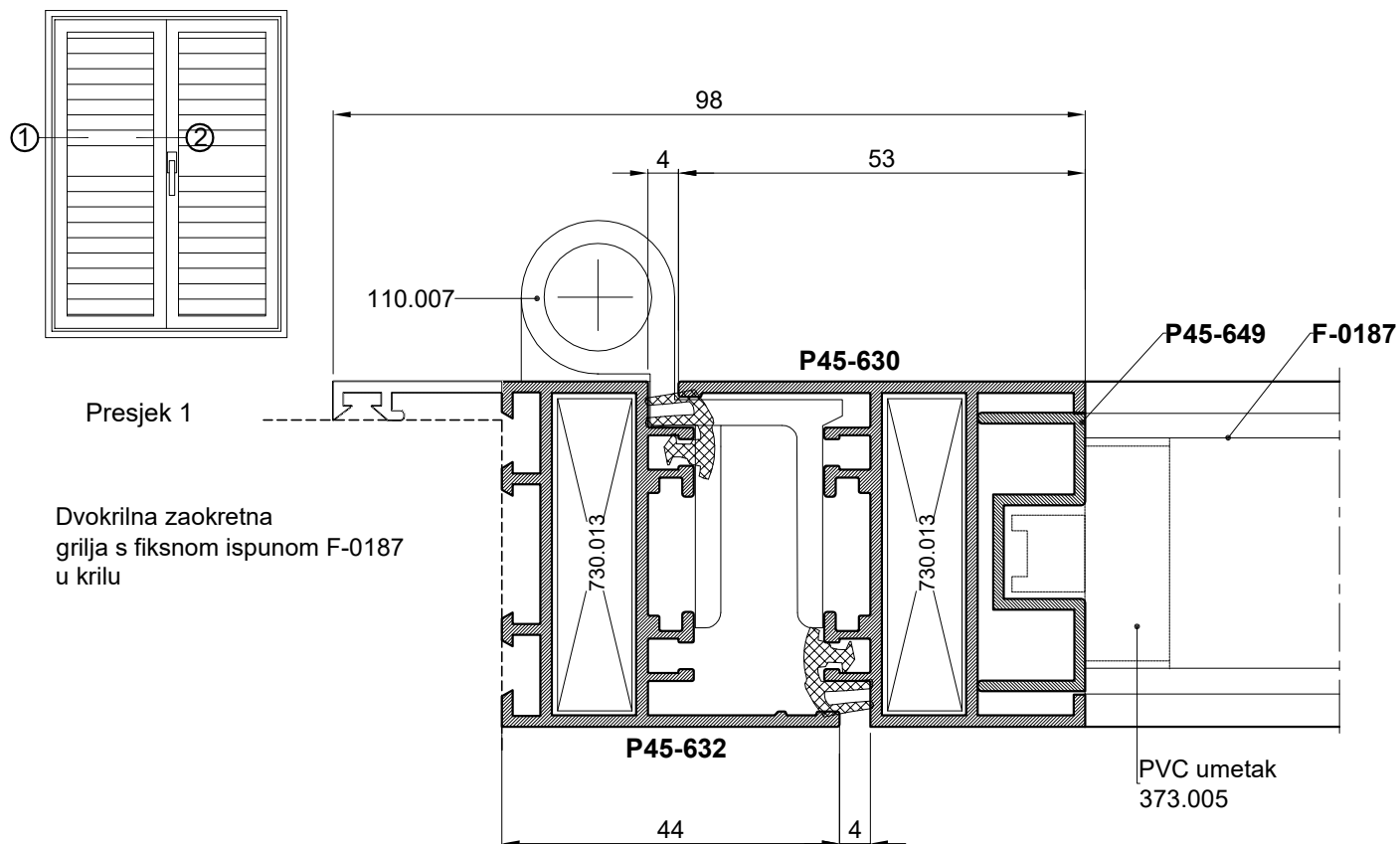


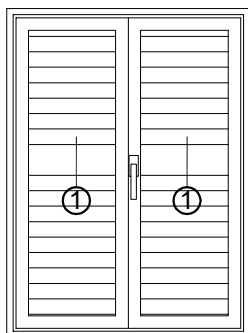
Presjek 1



Presjek 2

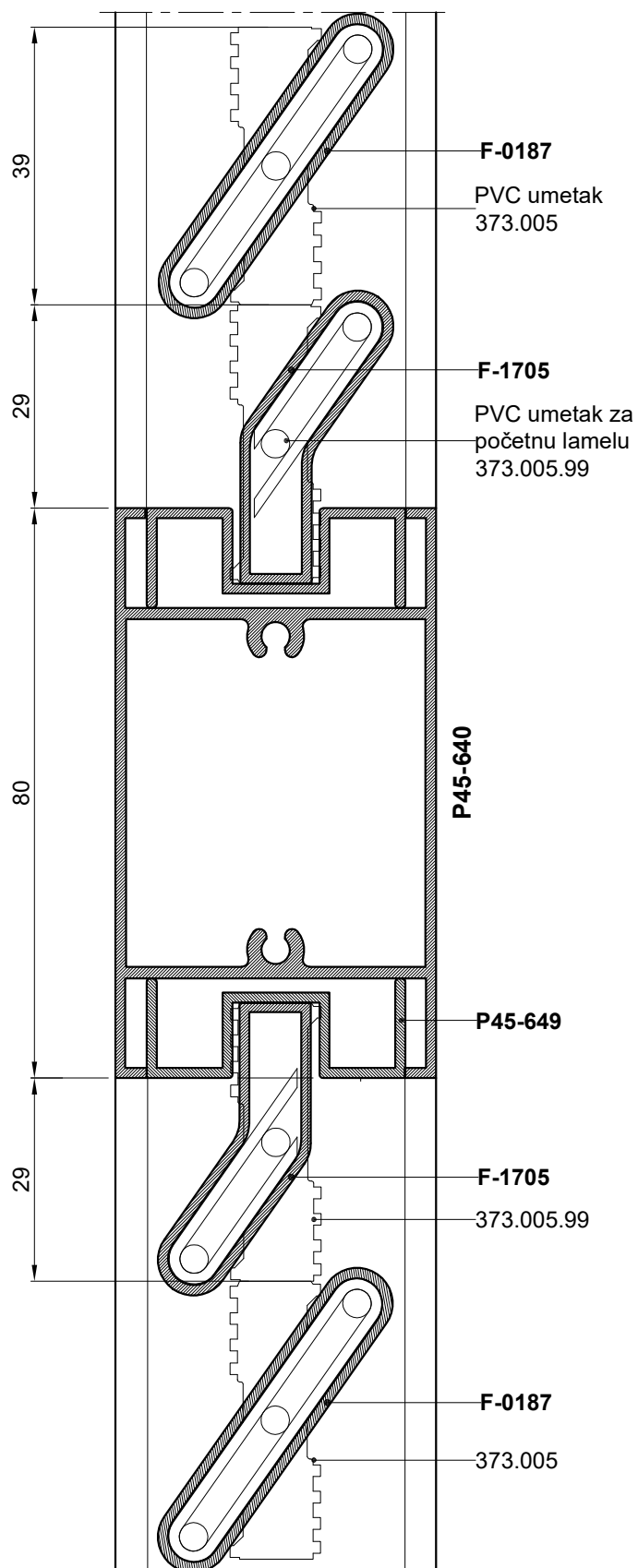


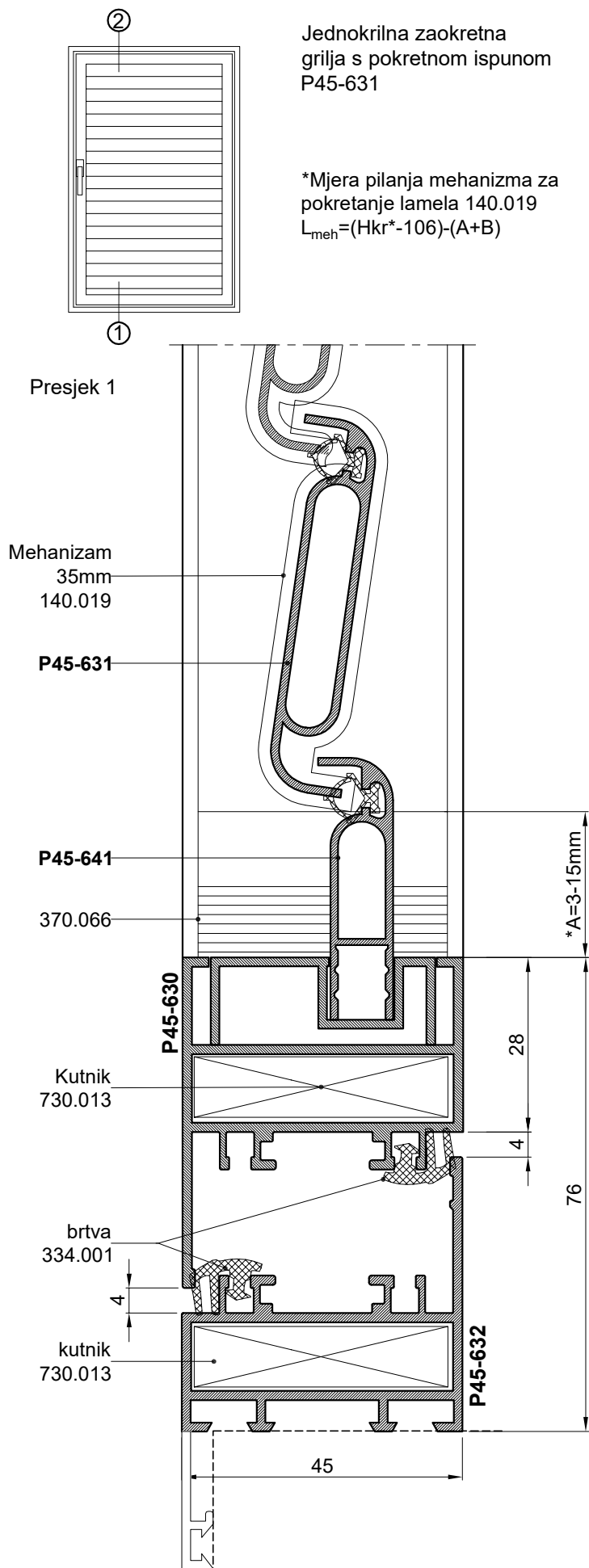




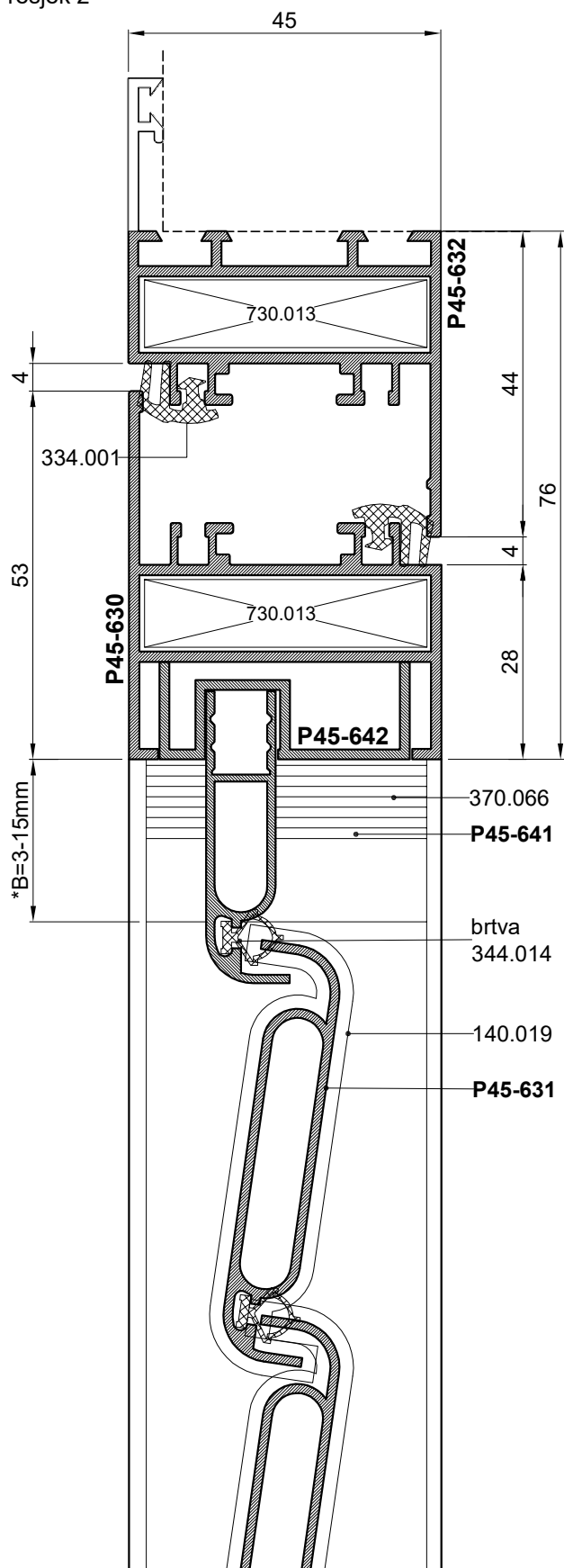
Dvokrilna zaokretna
grilja s fiksnom ispunom F-0187
u krilu i prečkom P45-640

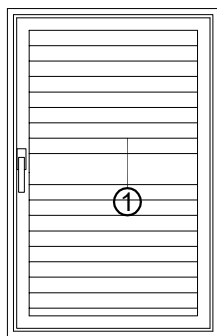
Presjek 1





Presjek 2

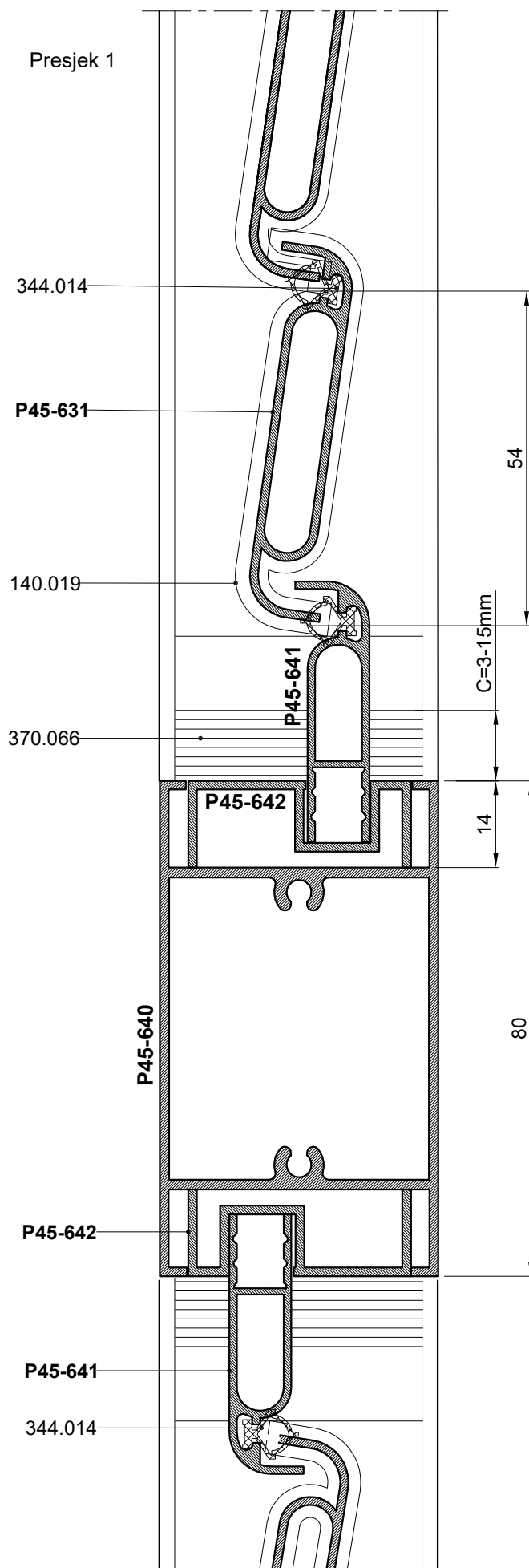


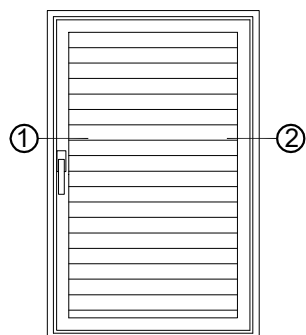


Jednokrilna zaokretna
grilja s pokretnom ispunom
P45-631 i prečkom P45-640

*Mjera pilanja mehanizma za
pokretanje lamela 140.018

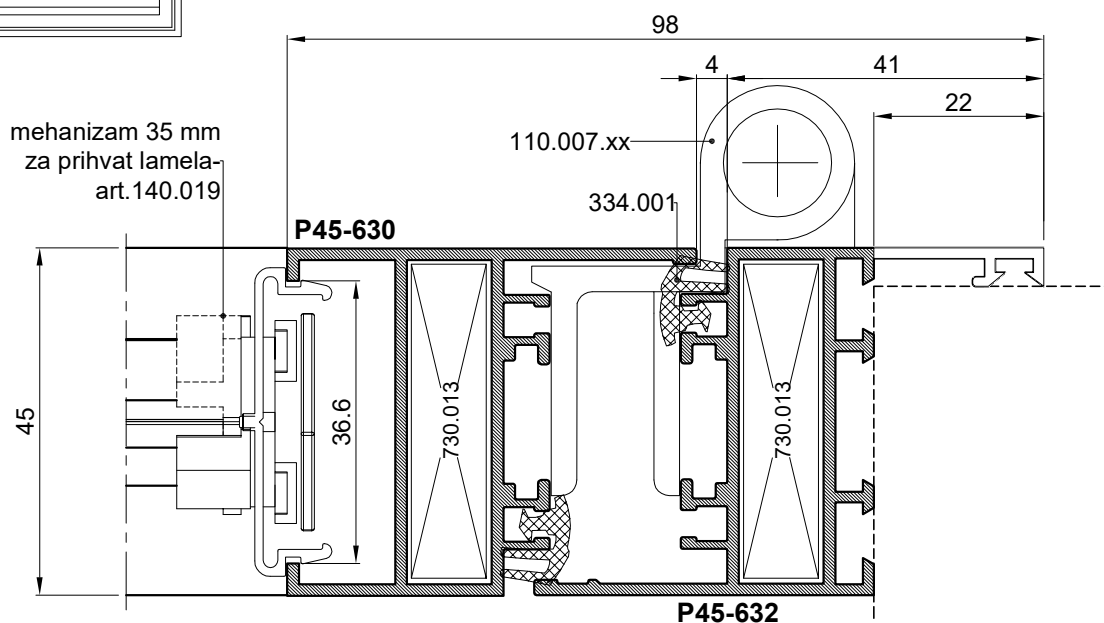
$$L_{\text{meh}} = \left(\frac{H_{\text{kr}}}{2} - 93 \right) - (A + C)$$



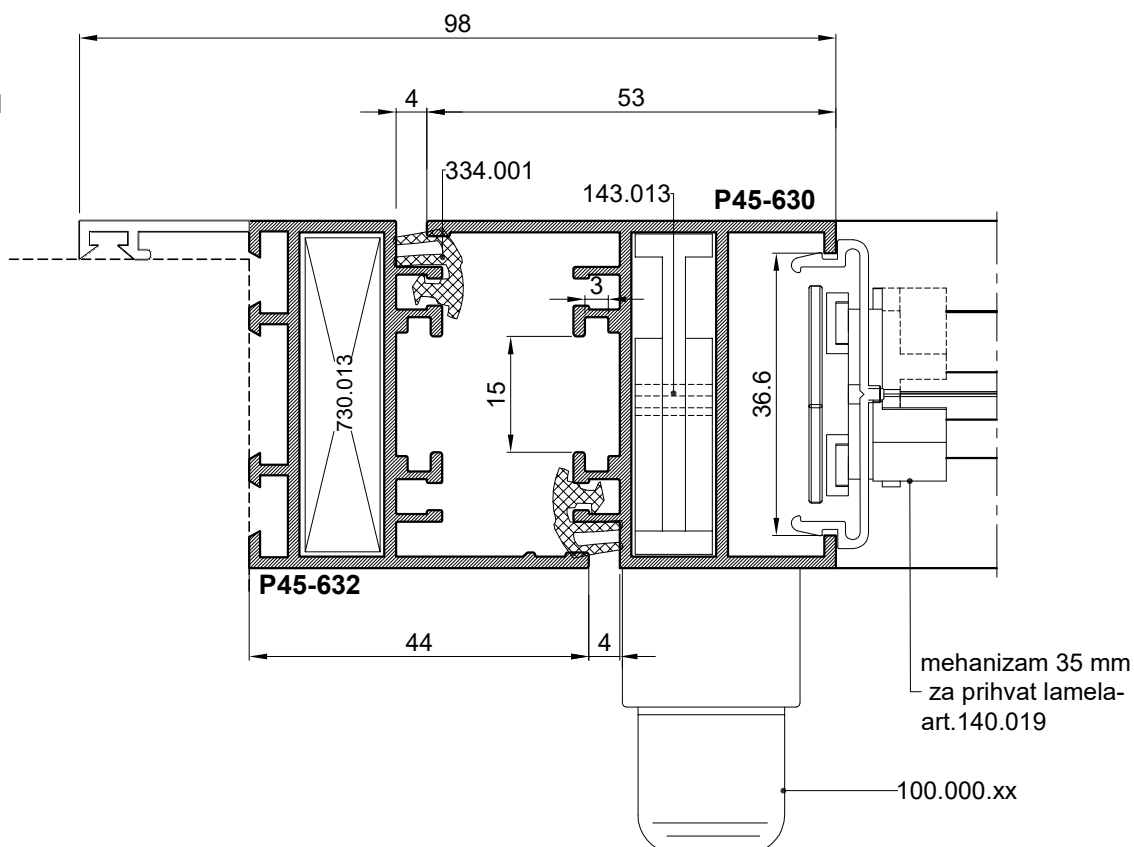


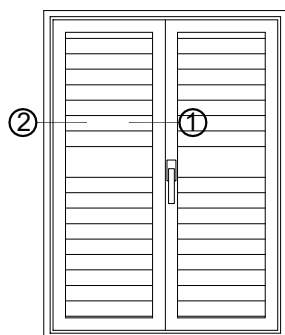
Jednokrilna zaokretna
grilja s pokretnom ispunom
P45-631

Presjek 2

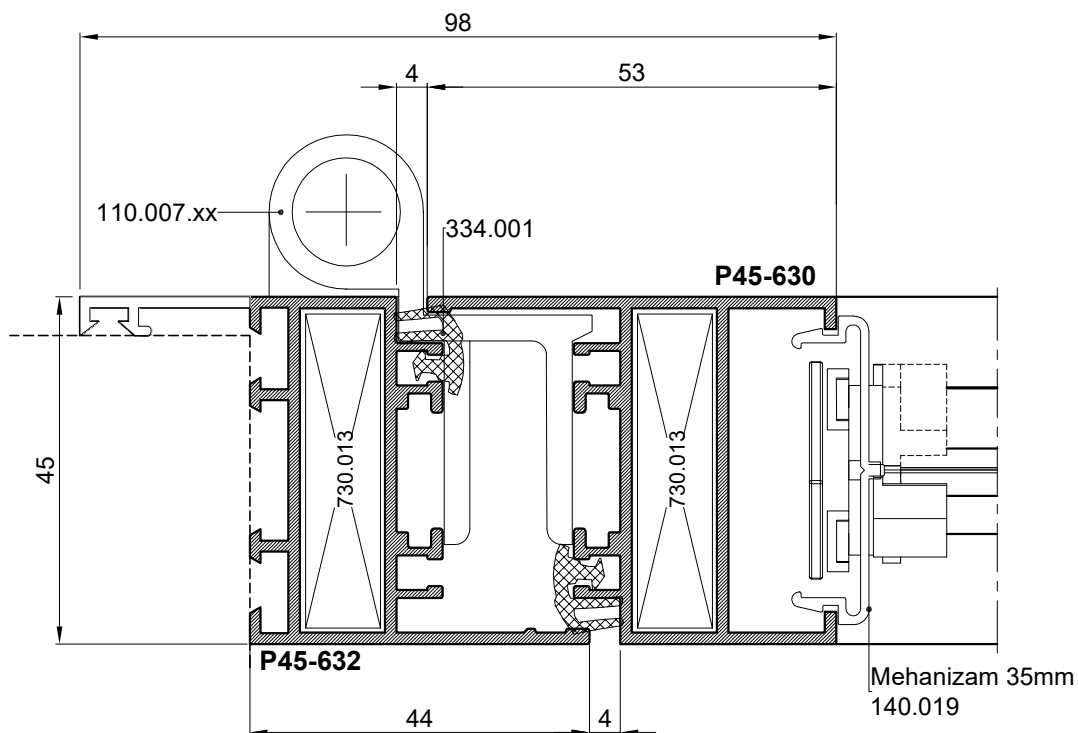


Presjek 1

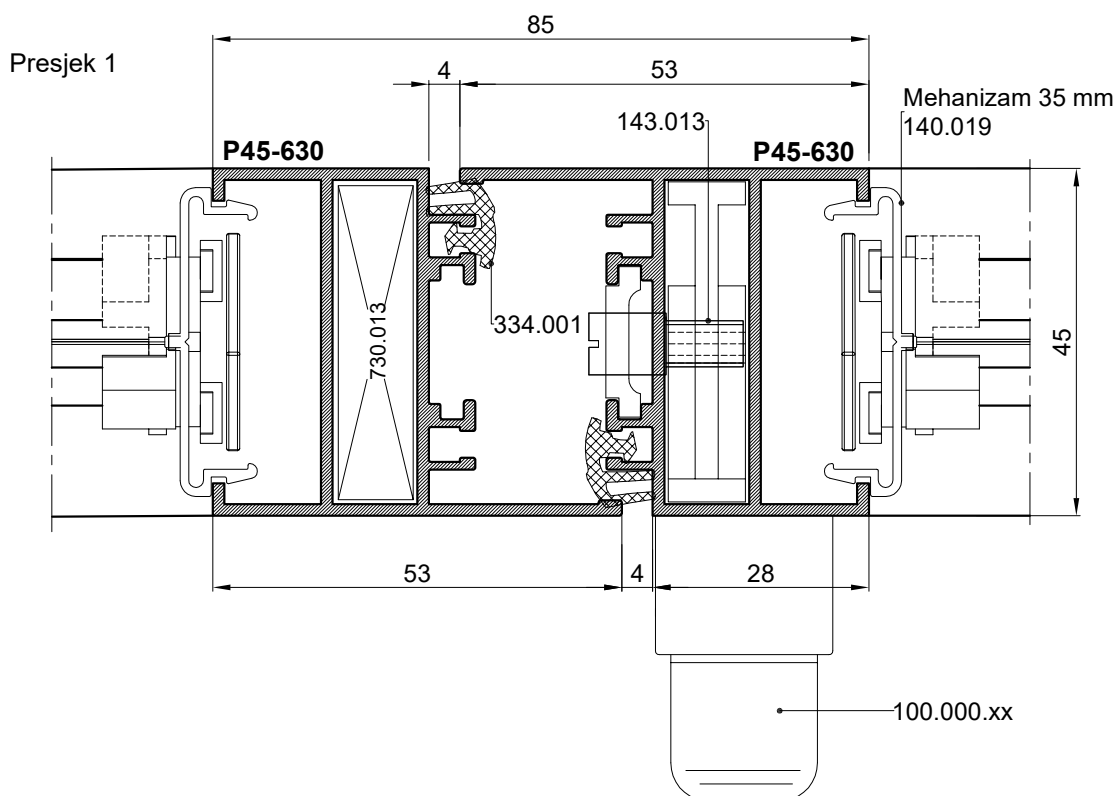


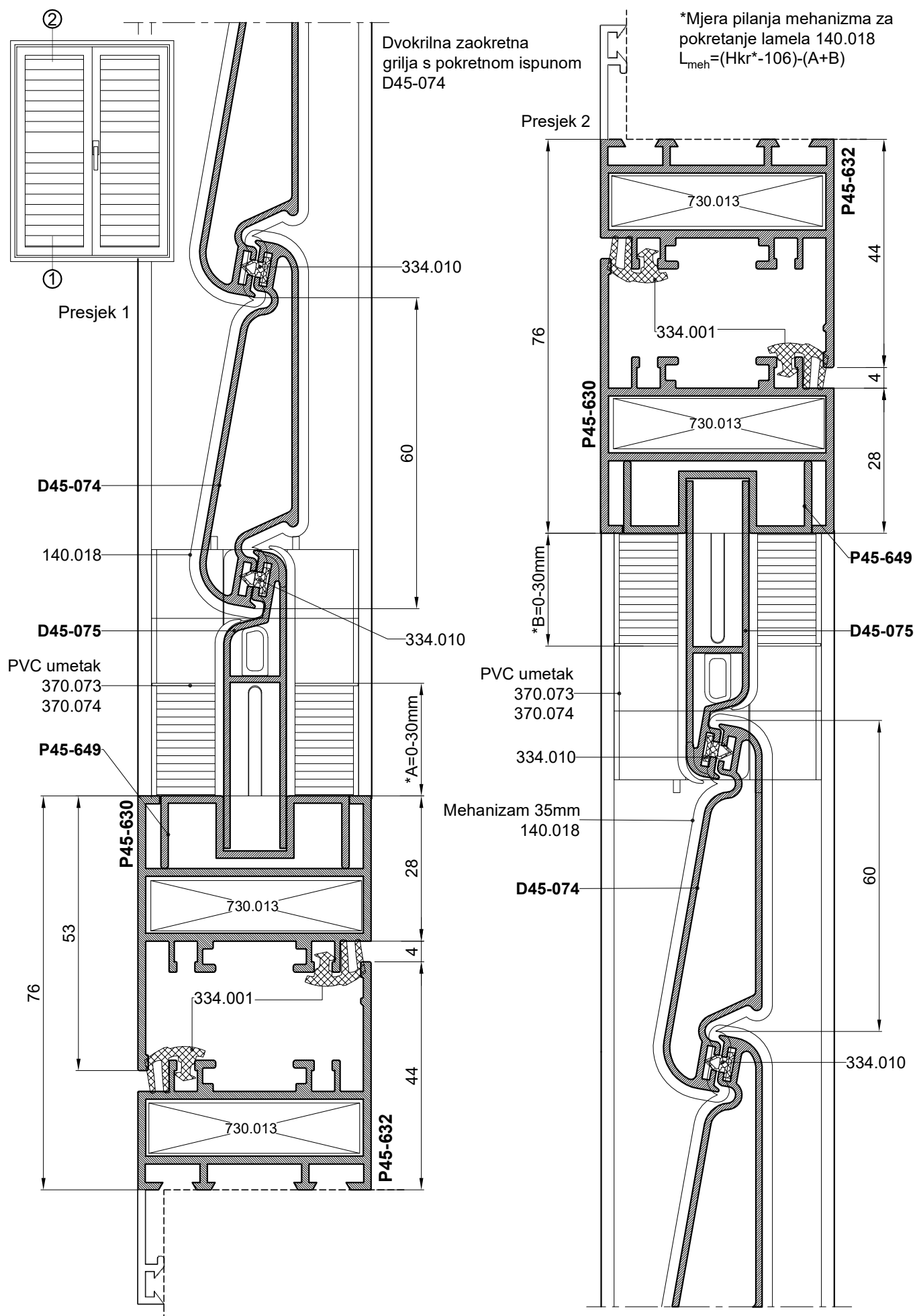


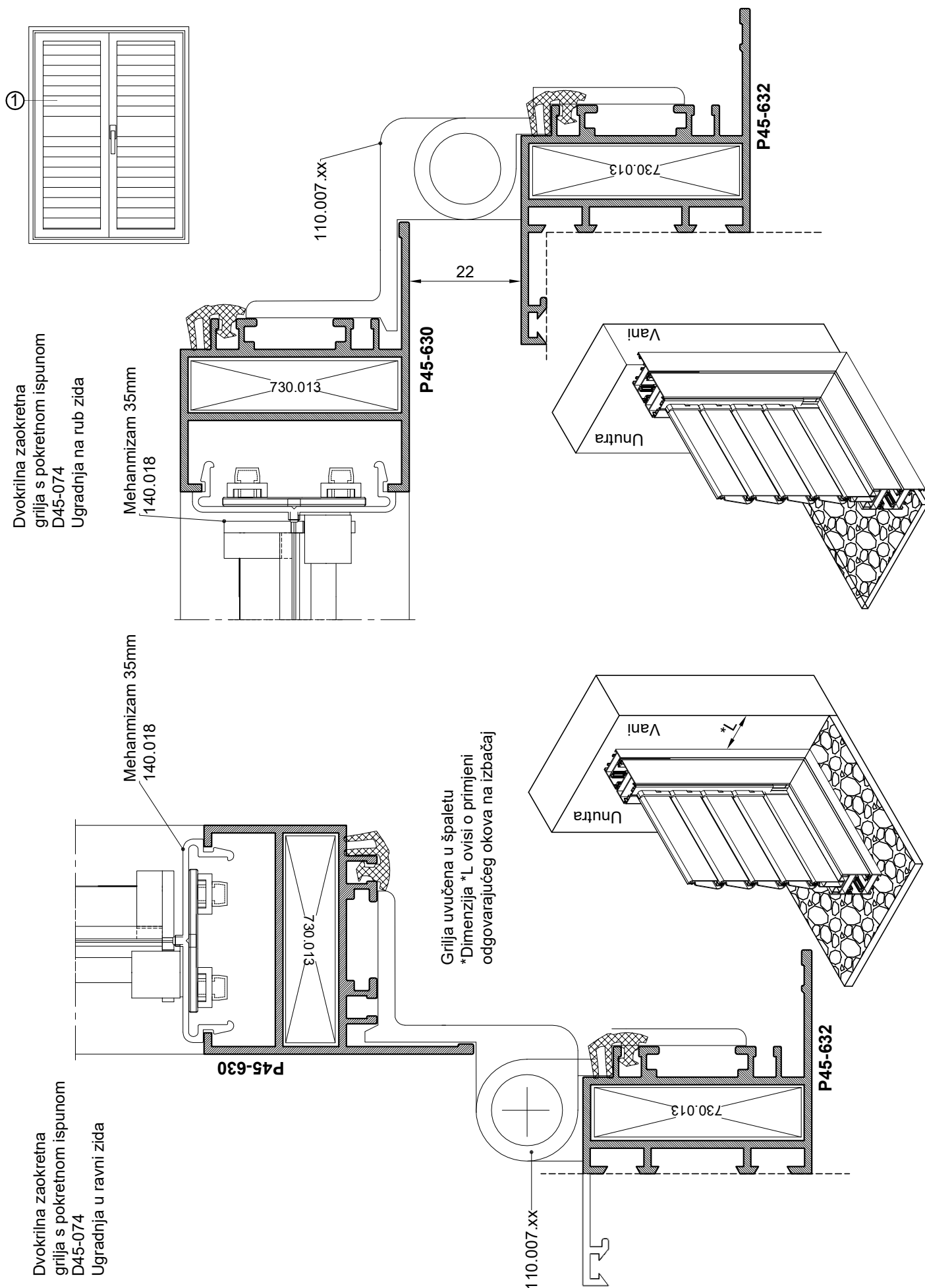
Presjek 2

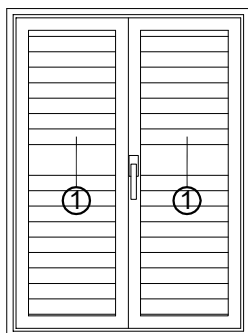


Dvokrilna zaokretna
grilja s pokretnom ispunom
P45-631 i prečkom P45-640







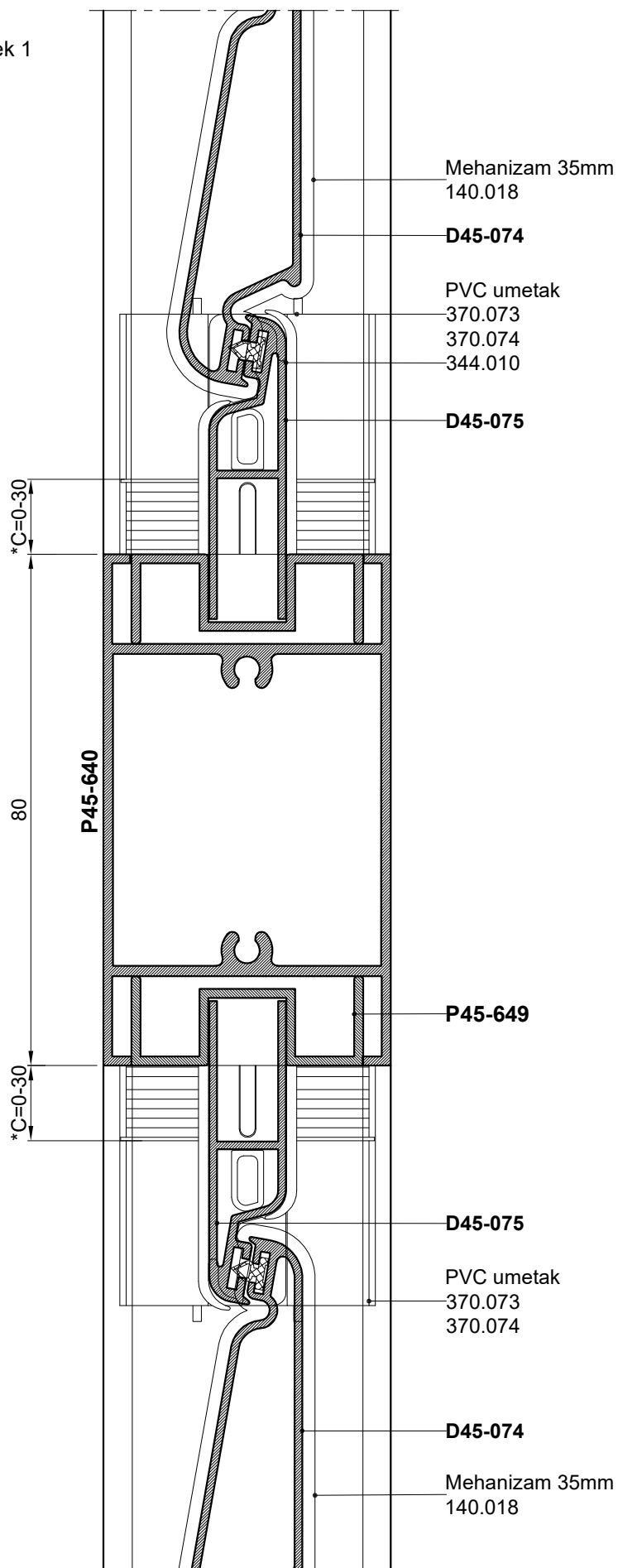


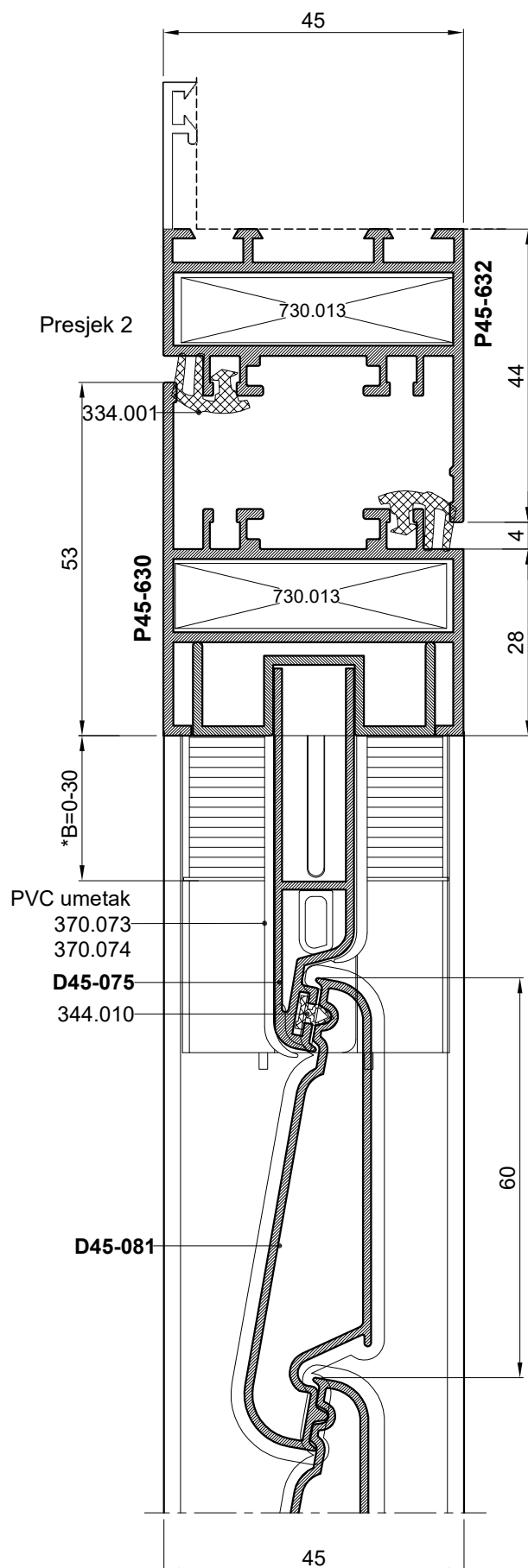
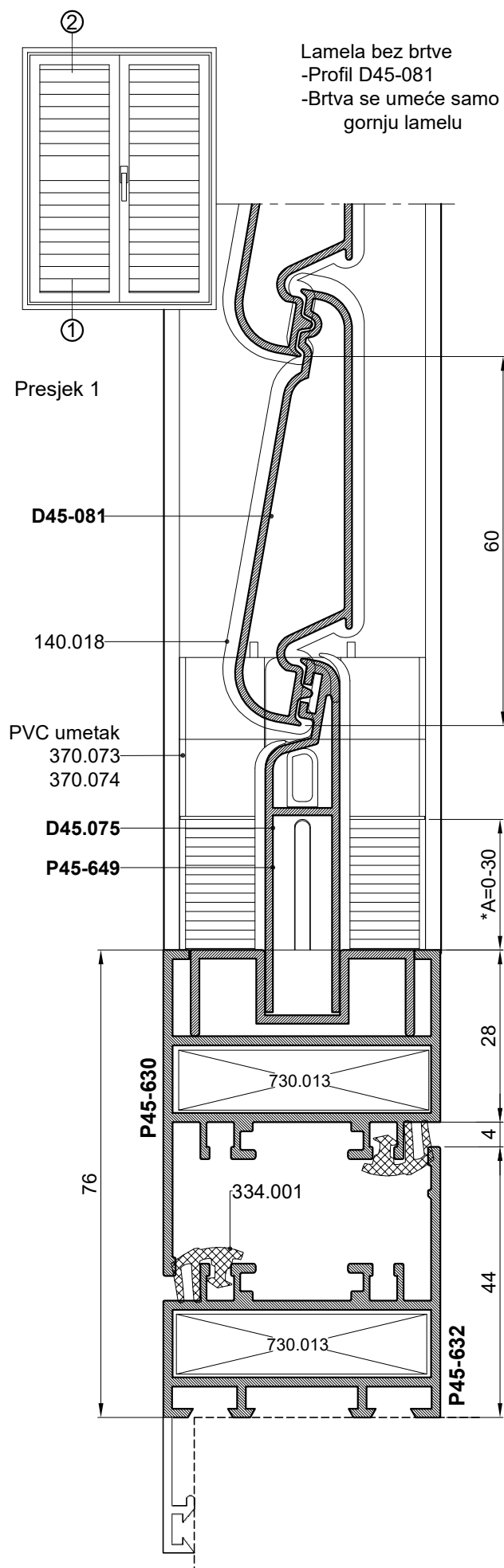
Dvokrilna zaokretna
grilja s fiksnom ispunom F-0187
u krilu i prečkom P45-640

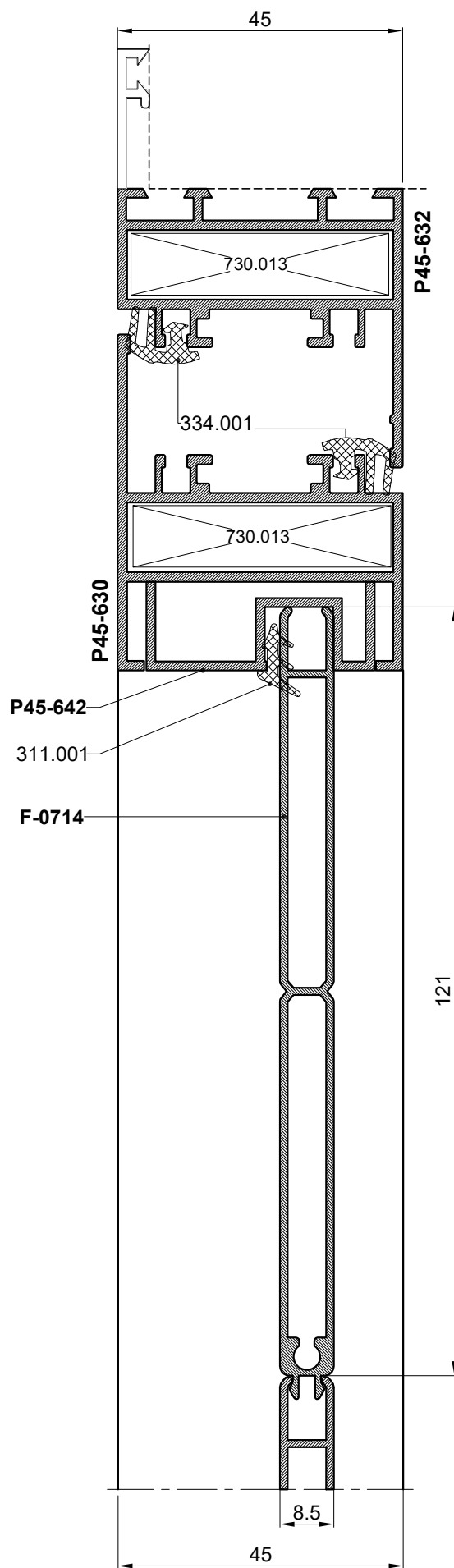
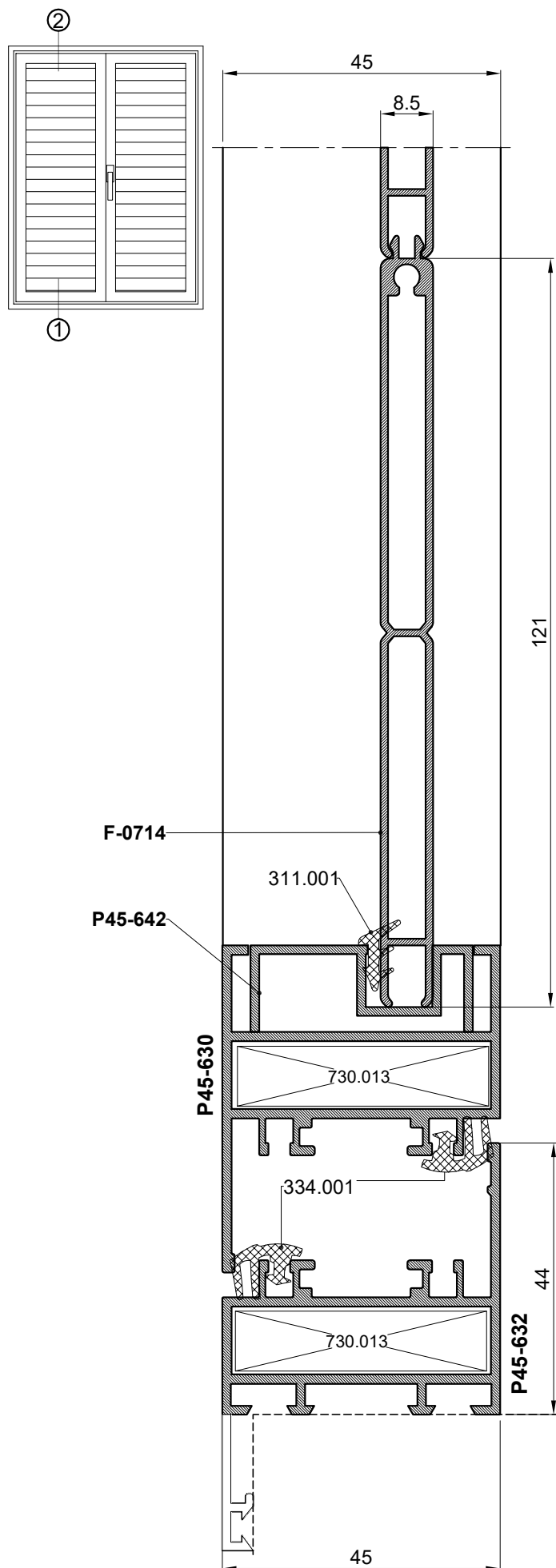
*Mjera pilanja mehanizma za
pokretanje lamela 140.018

$$L_{\text{meh}} = \left(\frac{H_{\text{kr}}}{2} - 93 \right) - (A + C)$$

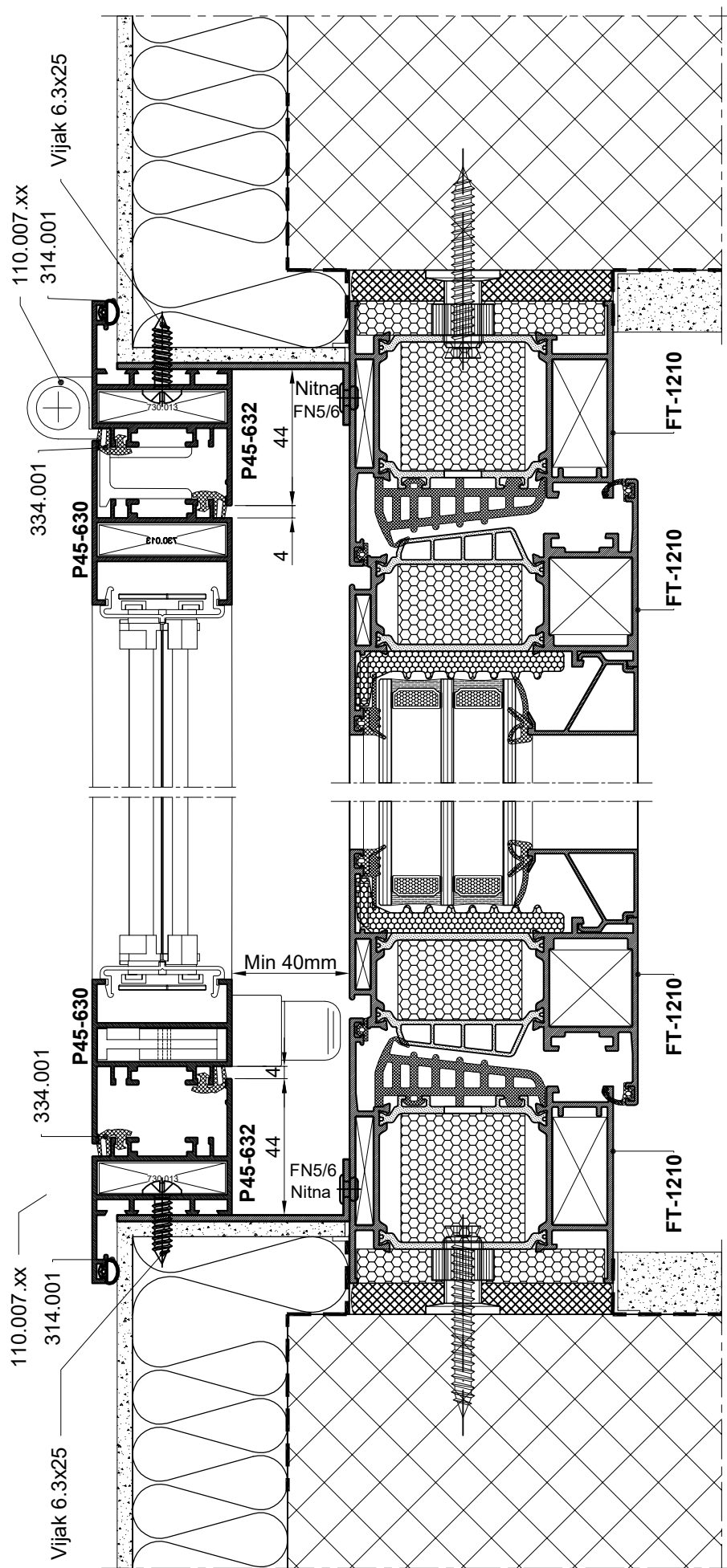
Presjek 1

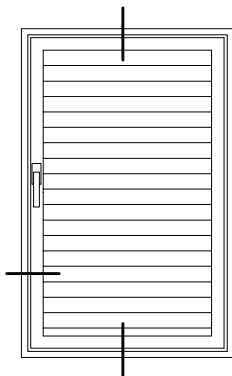






UGRADNJA GRILJE
-Ugradnja grilje na rub, na
gotovu žbuku
Koristiti L-nosač ovisno
o debljini termoizolacijskog sloja

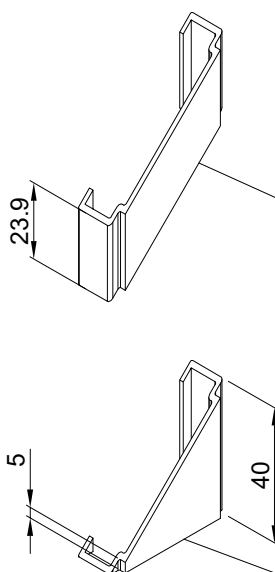
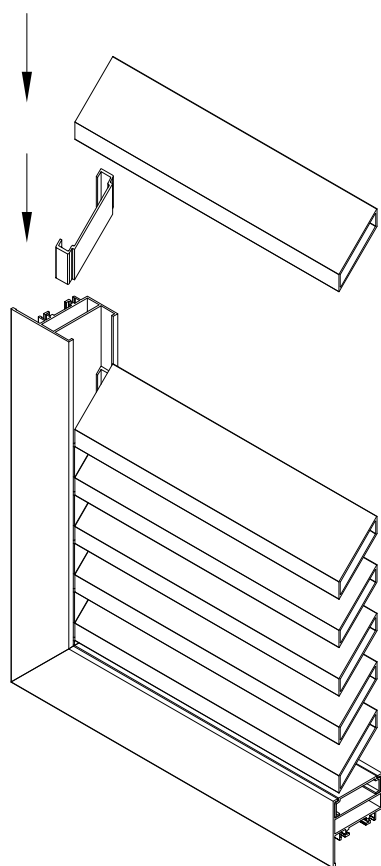




GRILJA S FIKSNIM LAMELAMA F-0983

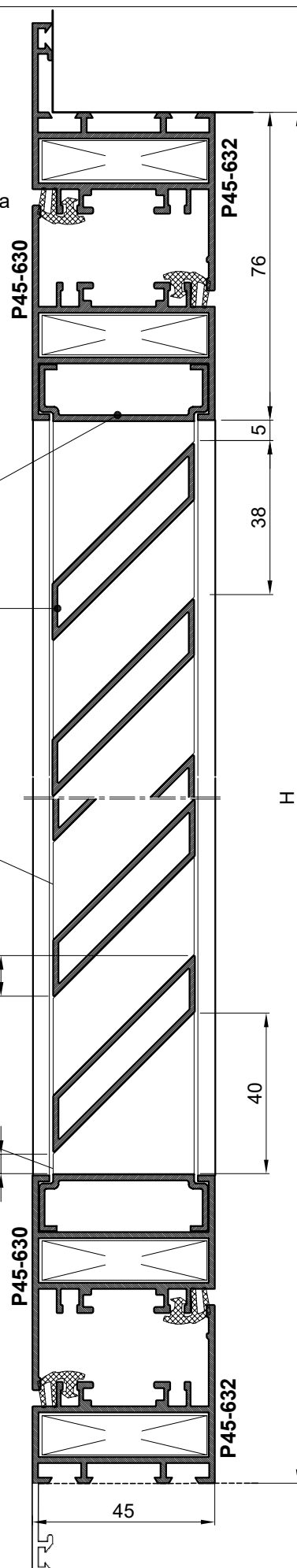
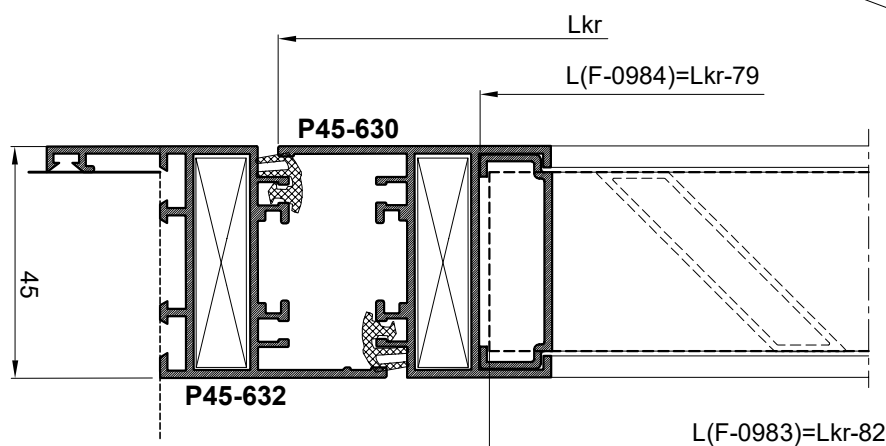
Redoslijed ugradnje:

- Profili ispune F-0983 se redaju u vodilicu profila krila P45-630 uz umetanje odgovarajućih distancera
- Ugradi se završni profil okvira krila
- Broj lamela F-0983:
 $N = (H - 194) / 38$



F-0984

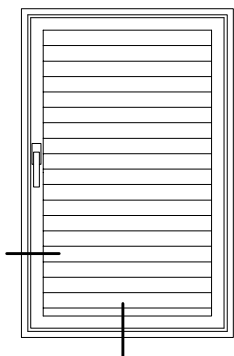
F-0983



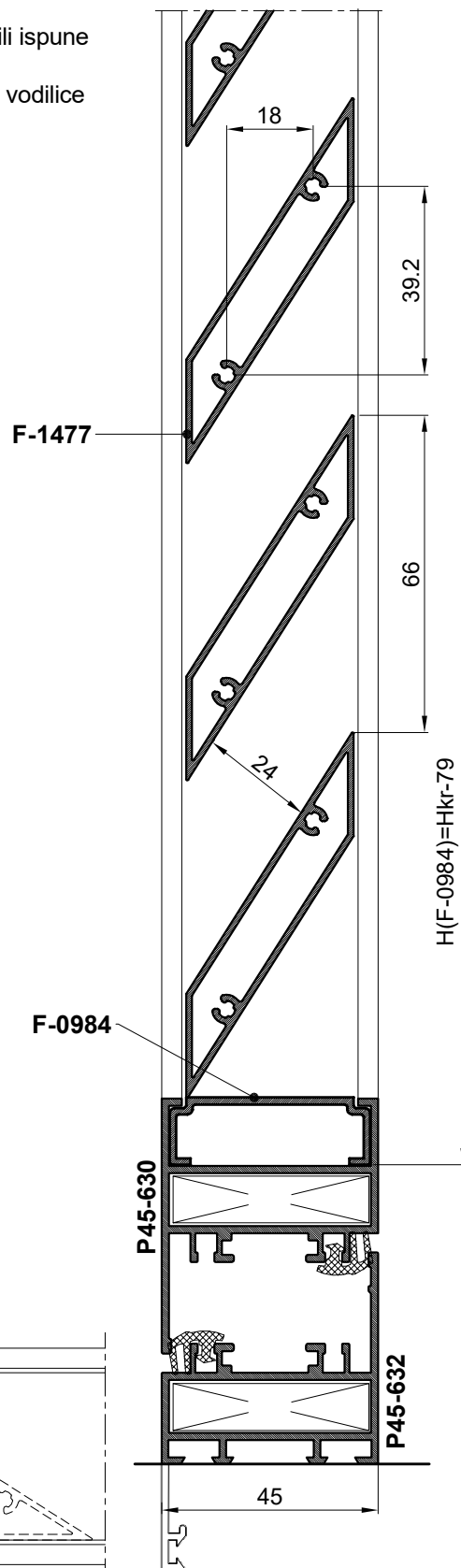
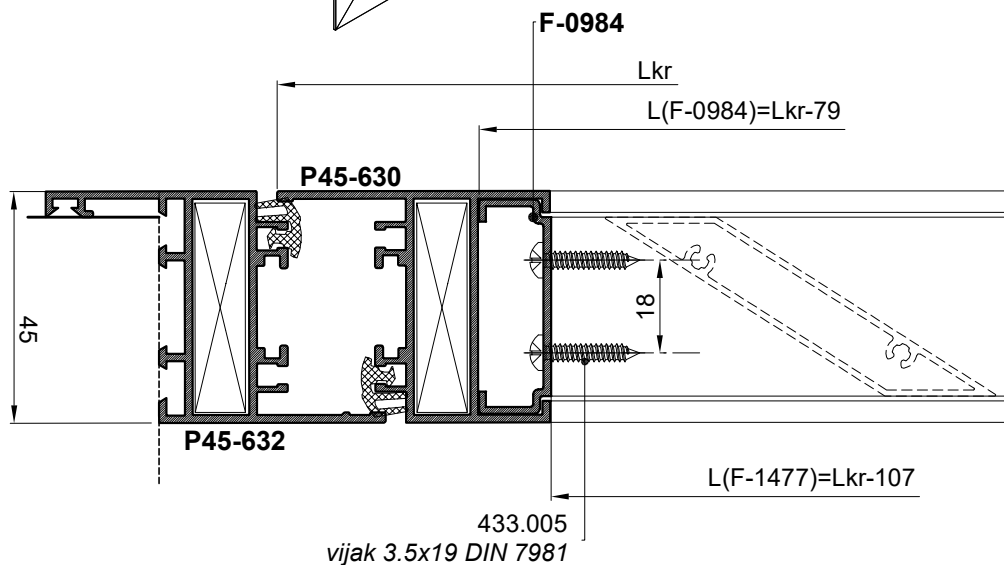
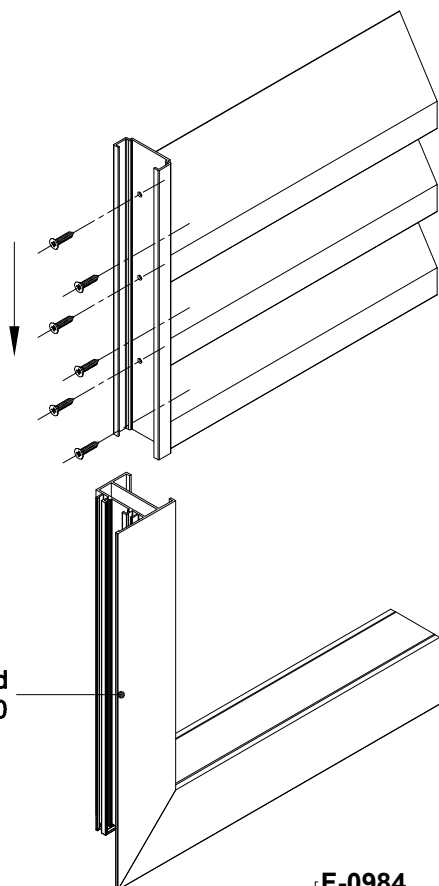
GRILJA S FIKSNIH LAMELAMA F-1477

Redoslijed ugradnje:

- Vijcima 3.5x19 (DIN 7981) spoje se profili ispune F-1477 za profil F-0984.
- Spojeni sklop se umetne u odgovarajuće vodilice a zatim se spoji završni profil okvira krila.
- Broj lamela F-1477:
 $N = (H - 184) / 66$

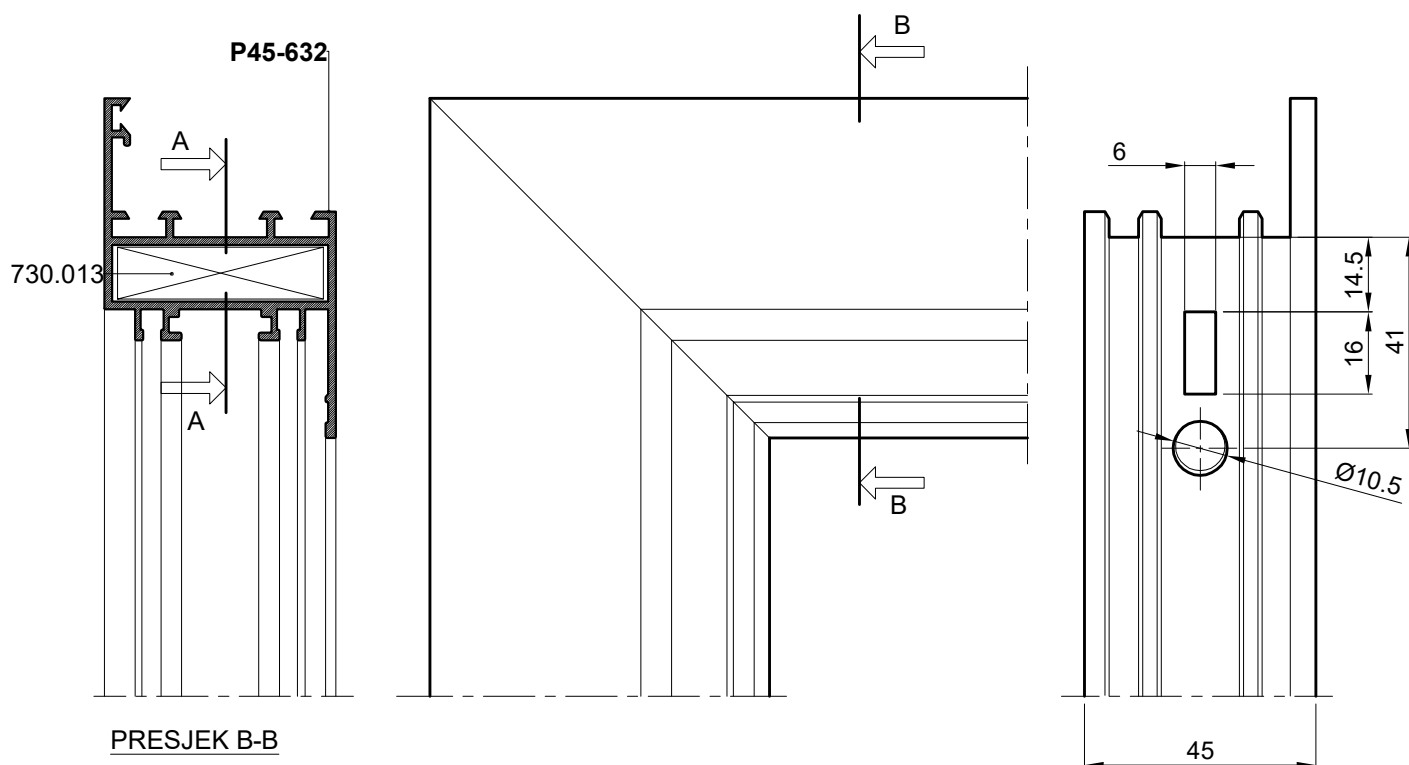


okvir od
P45-630

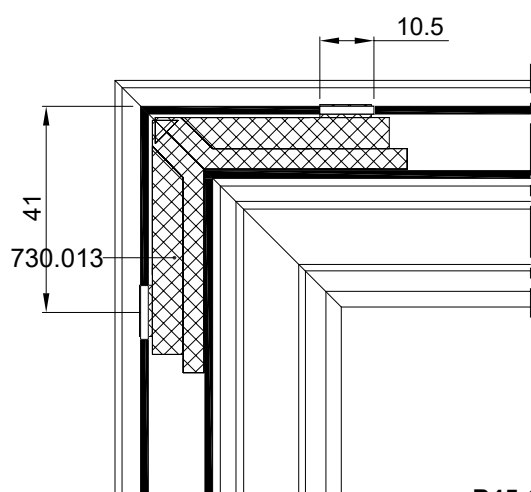


Obrada i montaža /Grilja G45/

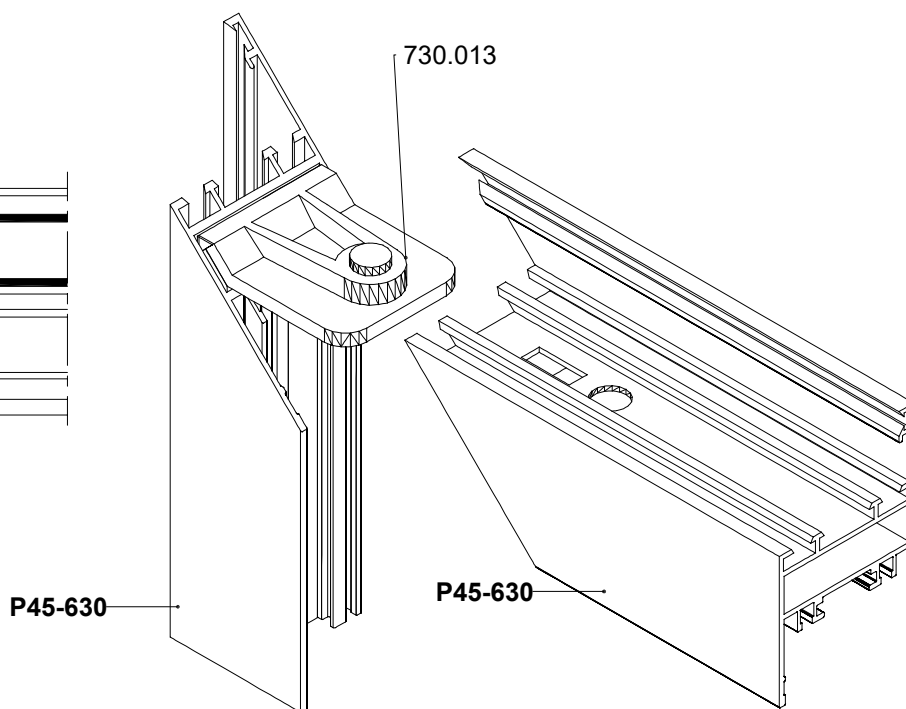
SPAJANJE PROFILA P45-632 KUTNIKOM 730.013



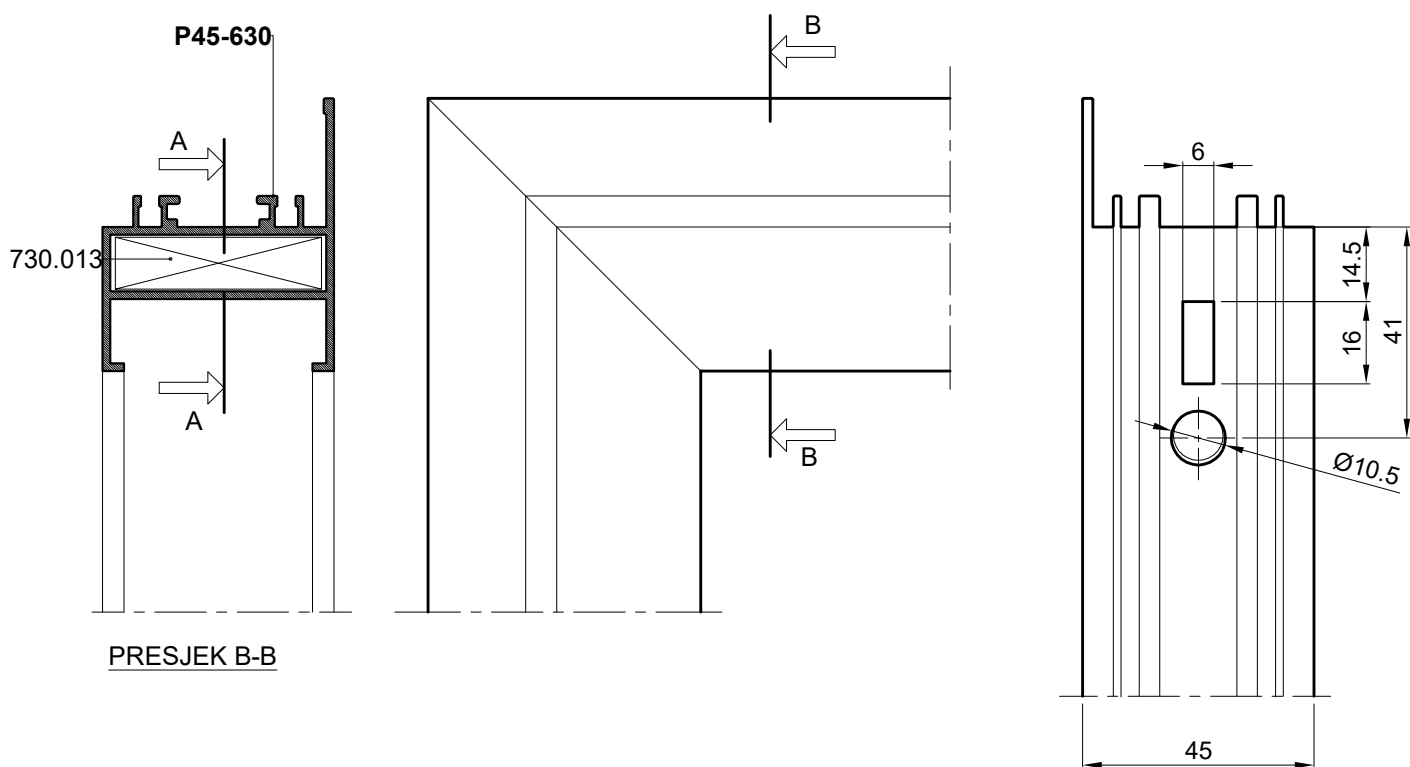
Spajanje kutnikom 730.013
s predobradom štancanja



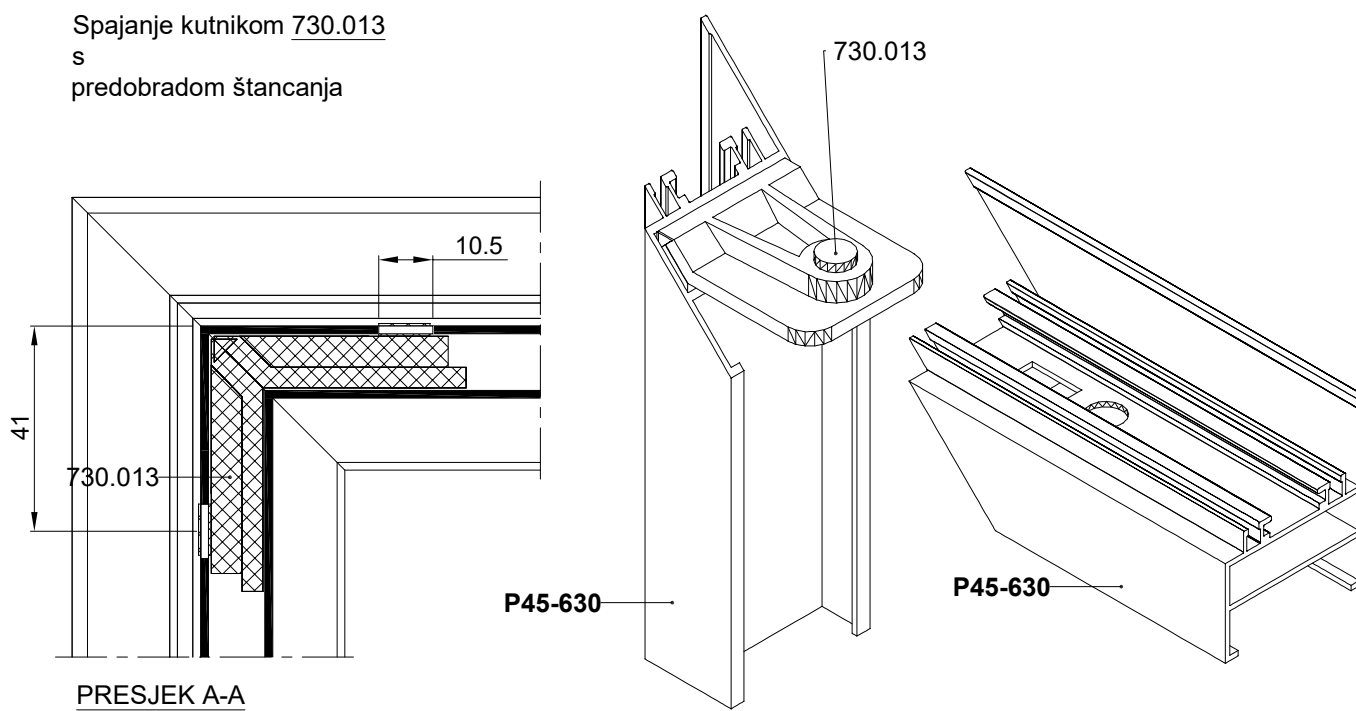
PRESJEK A-A



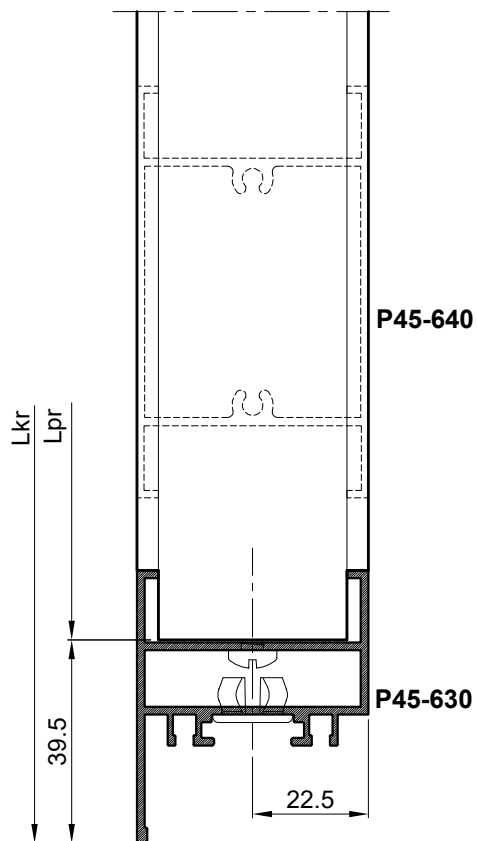
SPAJANJE PROFILA P45-630 KUTNIKOM 730.013



Spajanje kutnikom 730.013
s
predobradom štancanja

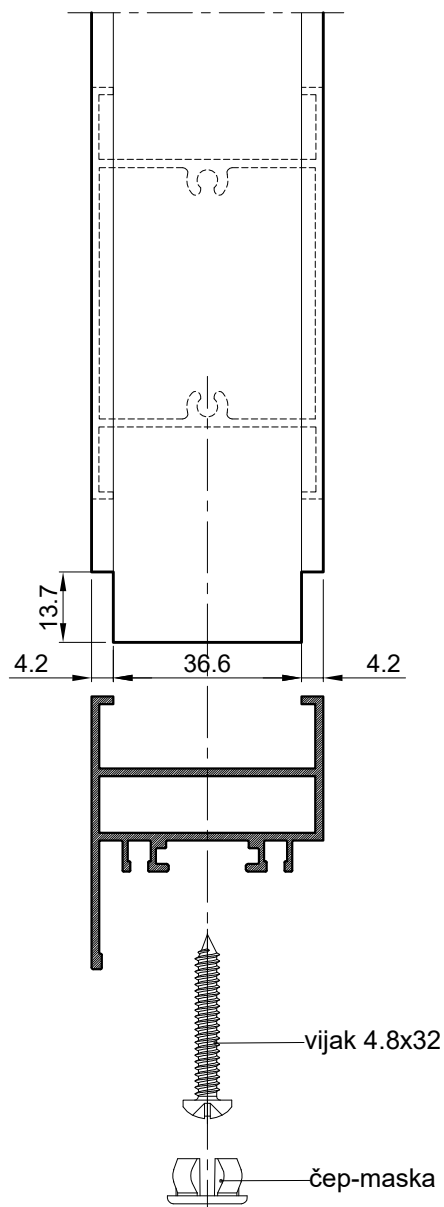


SPAJANJE PROFILA PREČKE VIJCIMA

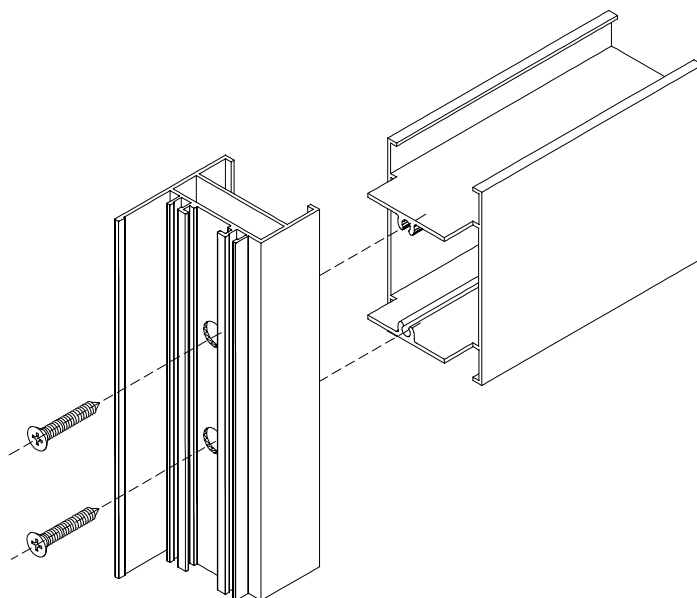
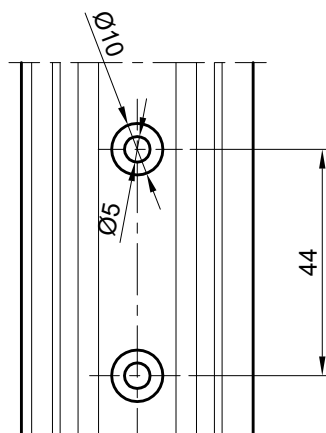
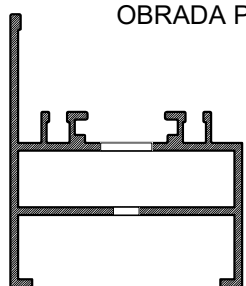


Mjera pilanja prečke:

$$Lpr = Lkr - 79$$

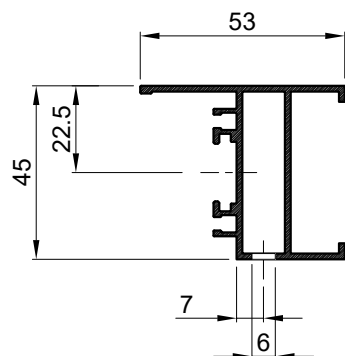
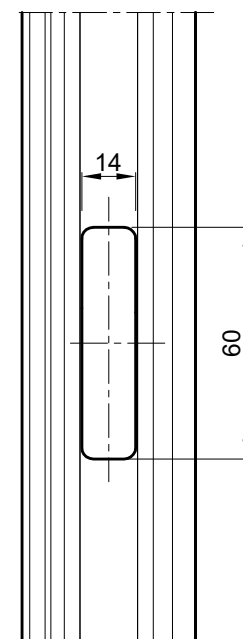
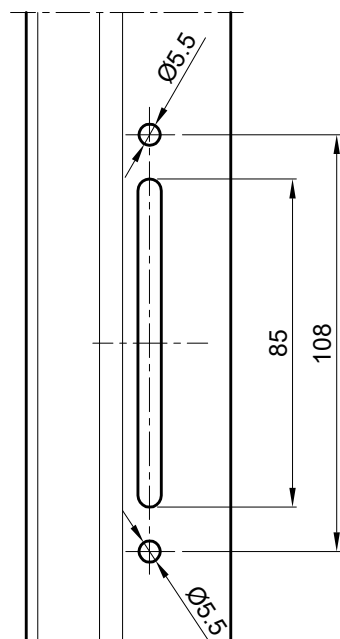
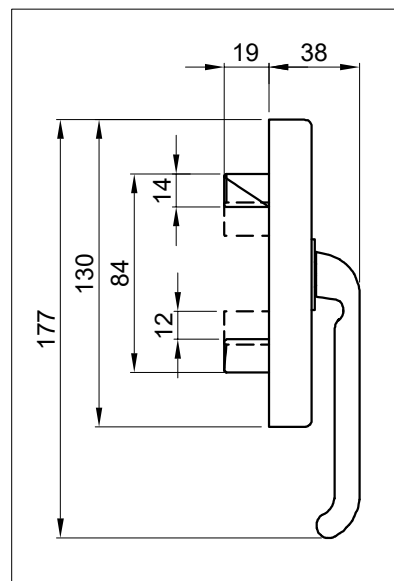
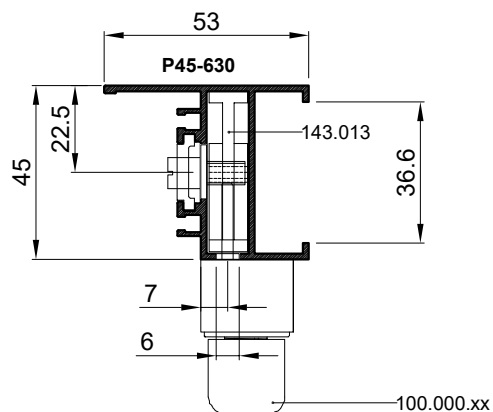


OBRADA PROFILA

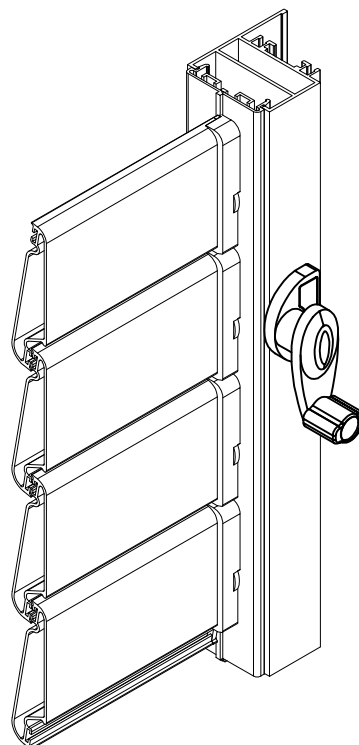
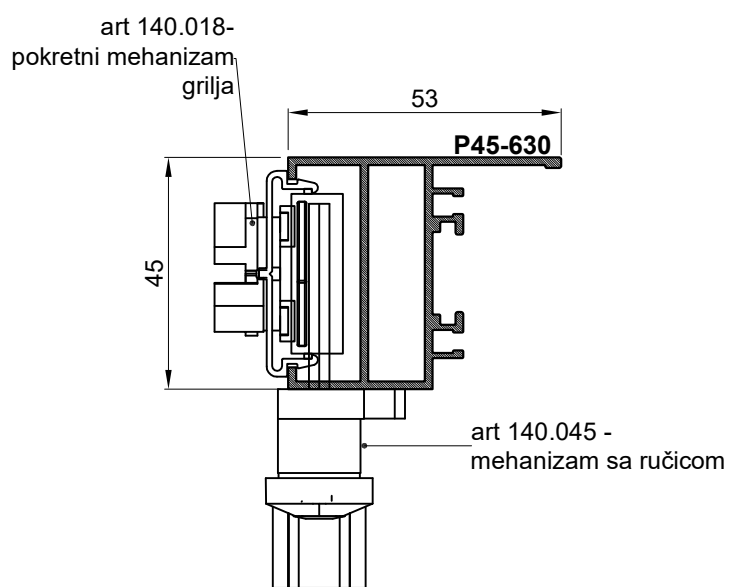


400.11.405

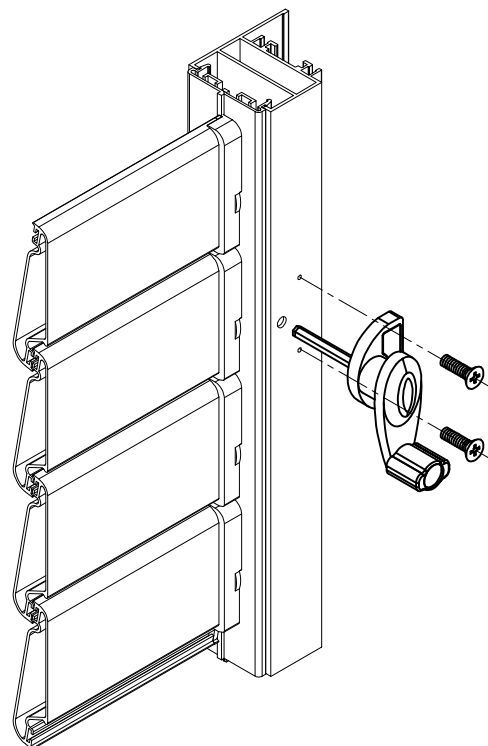
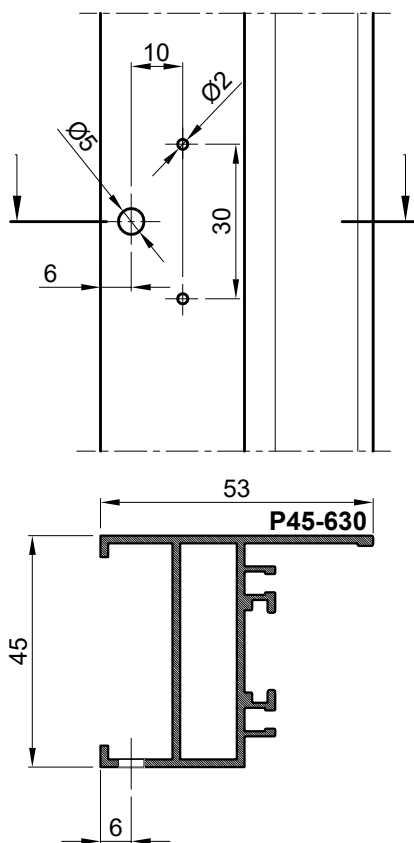
OBRADA PROFILA P45-630 ZA PROZORSKU RUČKU 100.000.xx SA art. 143.013



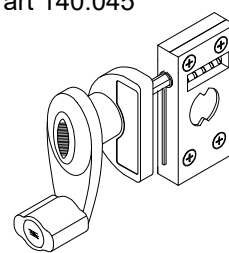
UGRADNJA MEHANIZMA SA RUČICOM (art.140.018) ZA POKRETANJE MAHANIZMA GRILJA (35 mm)



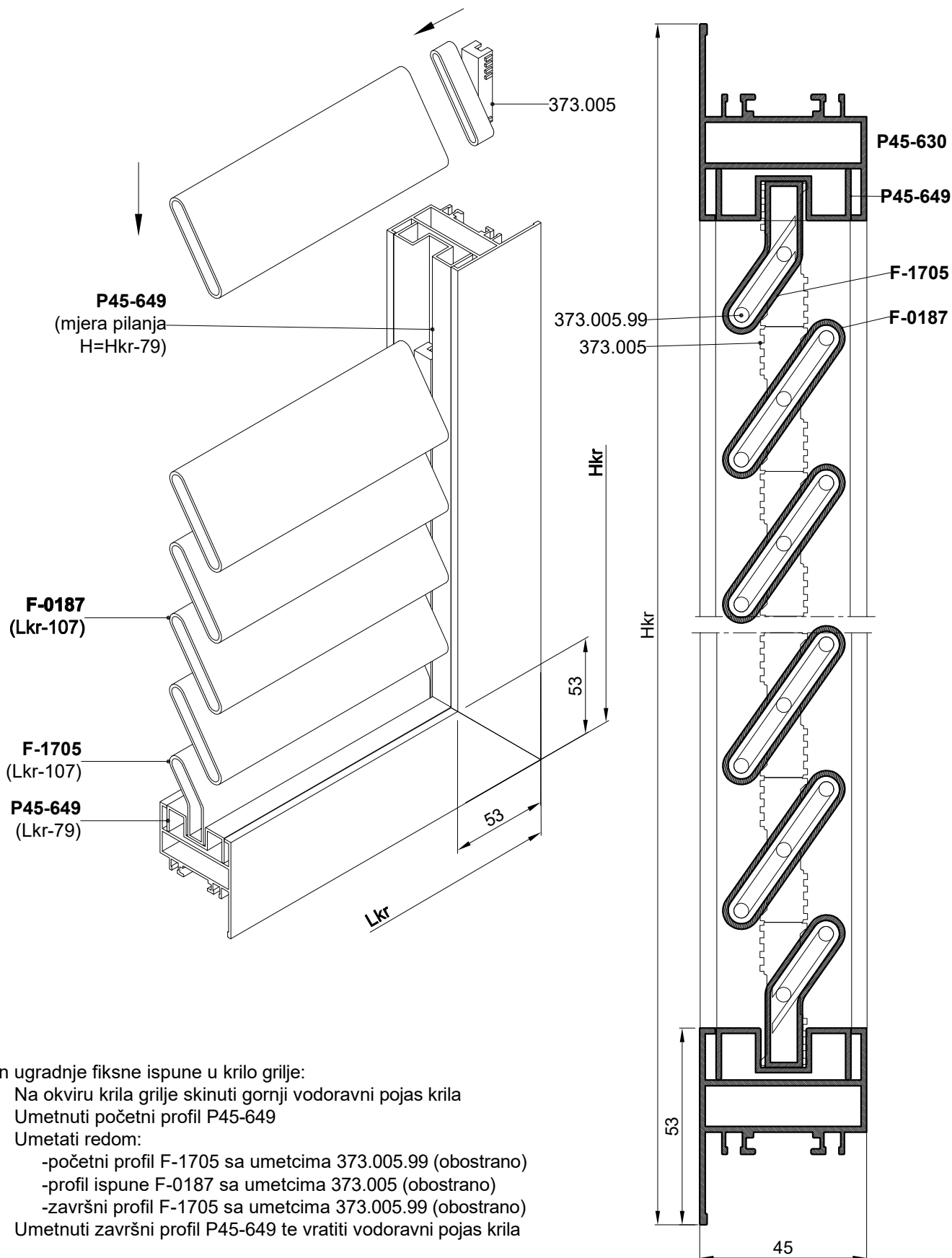
OBRADA ZA UGRADNJU RUČICE



art 140.045



UGRADNJA FIKSNE ISPUNE U KRILO GRILJE

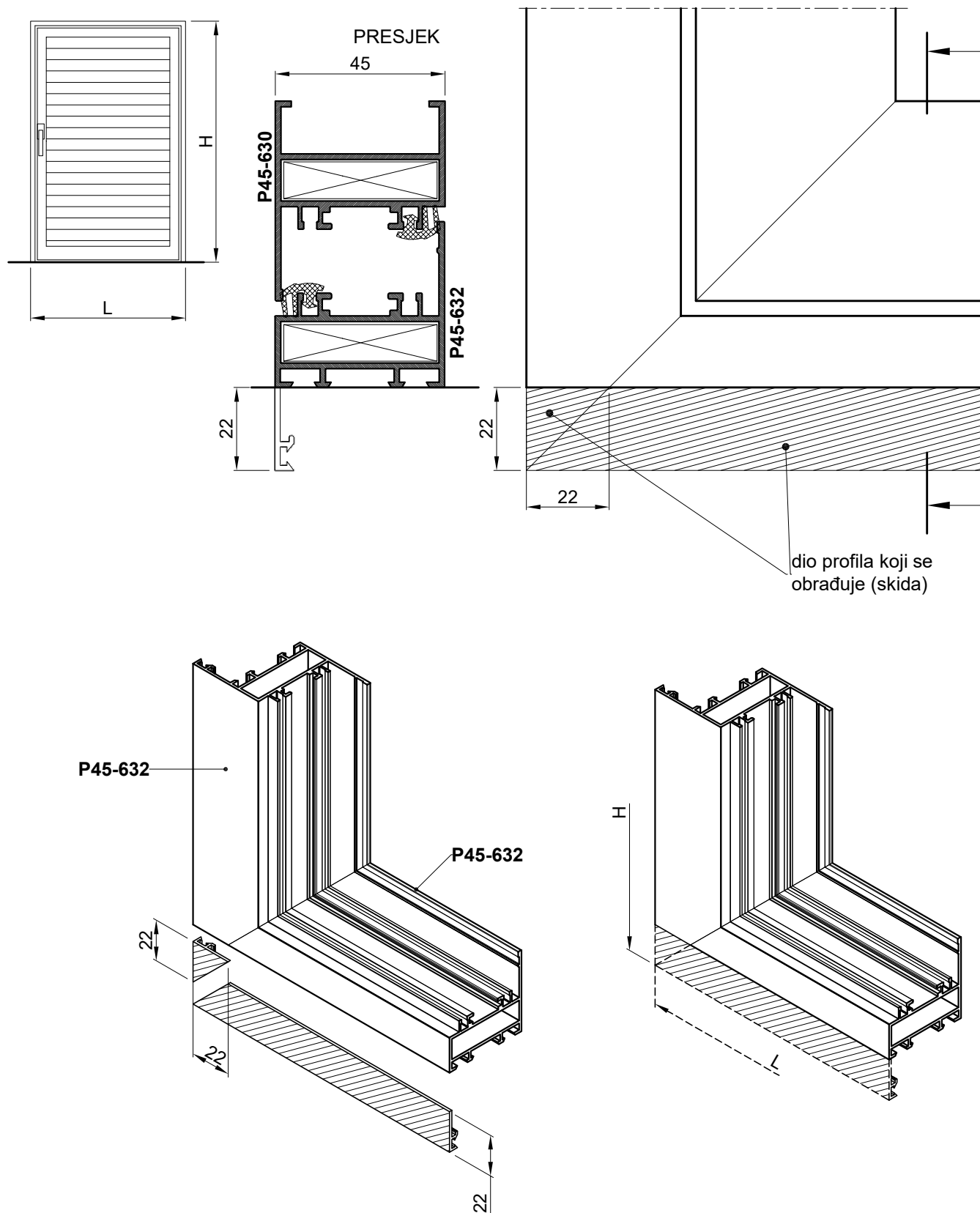


Način ugradnje fiksne ispune u krilo grilje:

1. Na okviru krila grilje skinuti gornji vodoravni pojas krila
2. Umetnuti početni profil P45-649
3. Umetati redom:
 - početni profil F-1705 sa umetcima 373.005.99 (obostrano)
 - profil ispune F-0187 sa umetcima 373.005 (obostrano)
 - završni profil F-1705 sa umetcima 373.005.99 (obostrano)
4. Umetnuti završni profil P45-649 te vratiti vodoravni pojas krila

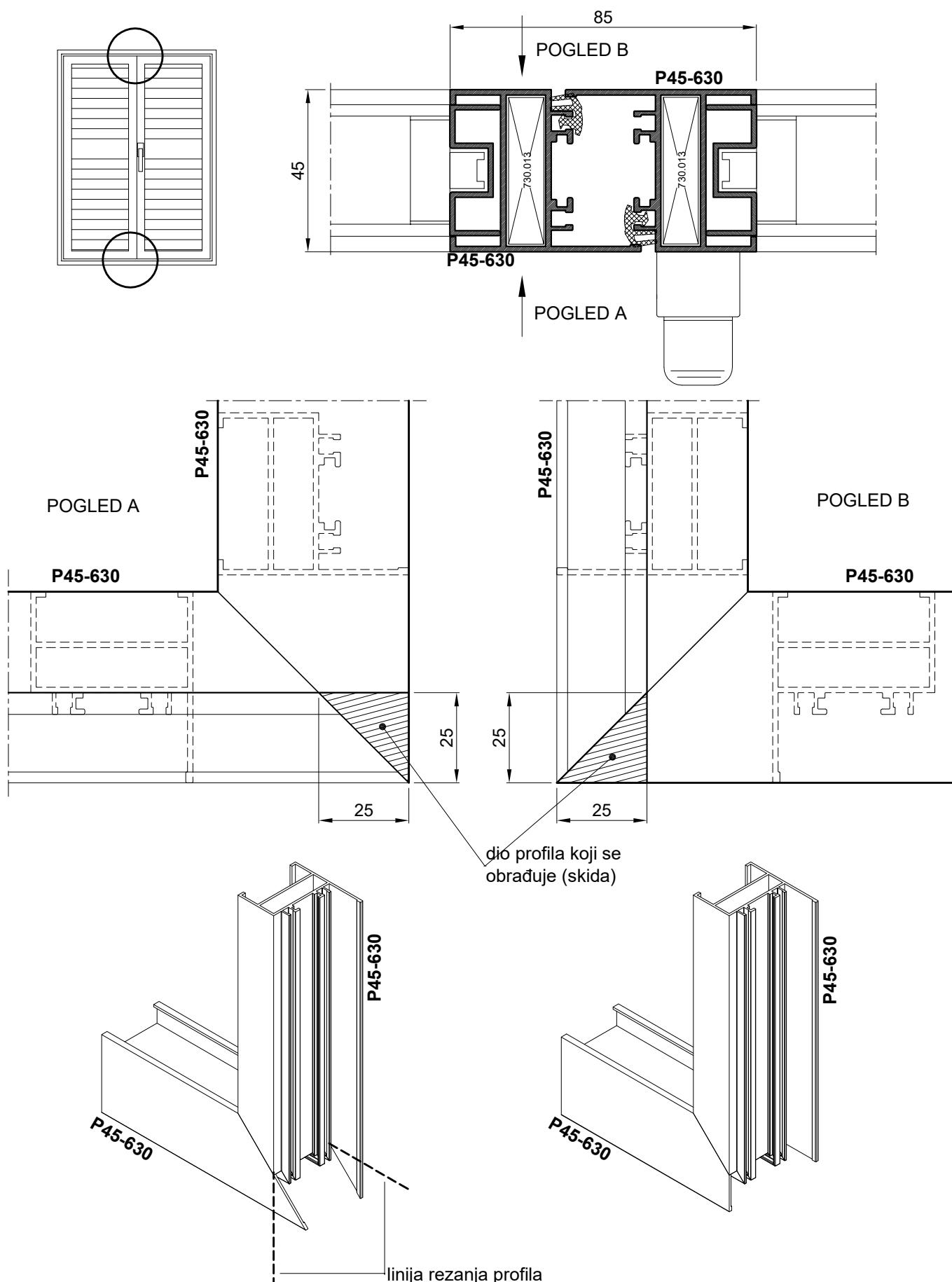
DETALJ KOD UGRADNJE GRILJE NA PROZOR SA KLUPICOM

-Obrada donjeg vodoravnog pojasa rama - profil P45-632

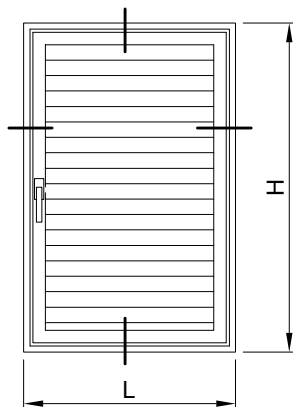


DETALJ KOD DVOKRILNE GRILJE

-Obrada donjeg i gornjeg vodoravnog pojasa te okomice pomoćnog krila - profil P45-630



Rezne liste /Grilja G45/



Jednokrilna grilja s
pokretnom ispunom
P45-631

PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	2	Lkr=L-90	45-45
P45-630	okomica krila	2	Hkr=H-90	45-45
P45-631	lamela	N	Lkr-126	90-90
P45-641	početna lamela	2	Lkr-118	90-90
P45-642	lajsna	2	Lkr-80	90-90
NC-1459	klizač			90-90

OKOVI		kom
730.013	kutnik	8
110.007.xx	šarka	2 (za Hkr<1500 mm); 3(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela N/10
143.001	zapinjač	2
143.003	jednostrani prihvat zapinjača	2
140.019	mehanizam za lamele 35 mm	L+D
370.066	pvc umetak poč. i zav. lamele	2 (par)

BRTVE		kom	mjera
334.001	središnja brtva		2L+2H
344.014	brtva na spoju lamela	N+1	Lkr-125

Broj lamela (P45-631) je $N = (Hkr-164) / 54$

Primjer:

Za mjeru krila Hkr=974 mm, broj lamela je 15 kom; $N=(974-164) / 54 = 15$ kom

Za mjere visine krila veće ili manje od Hkr=974 za 54 mm, dodaje se ili oduzima broj lamela.

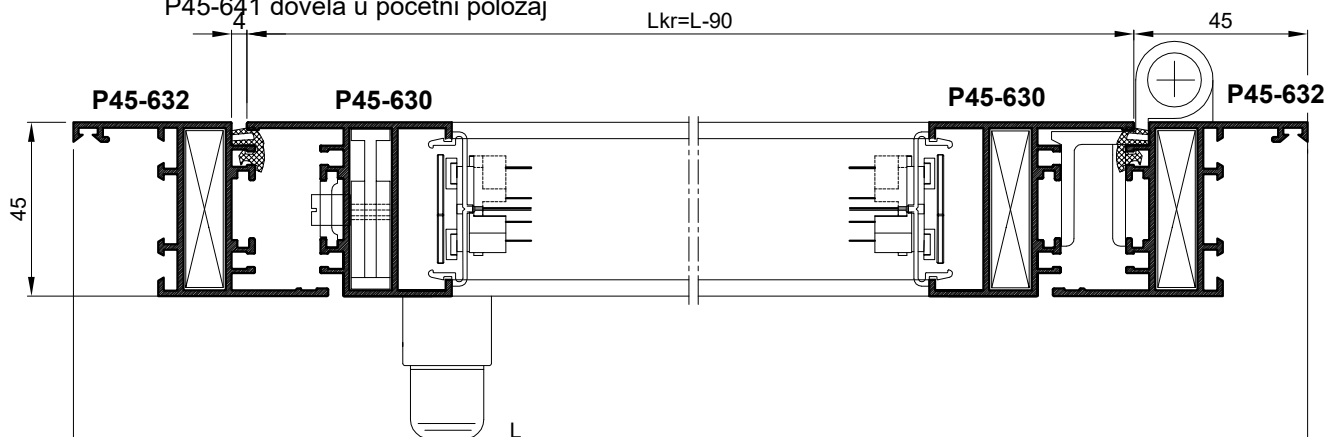
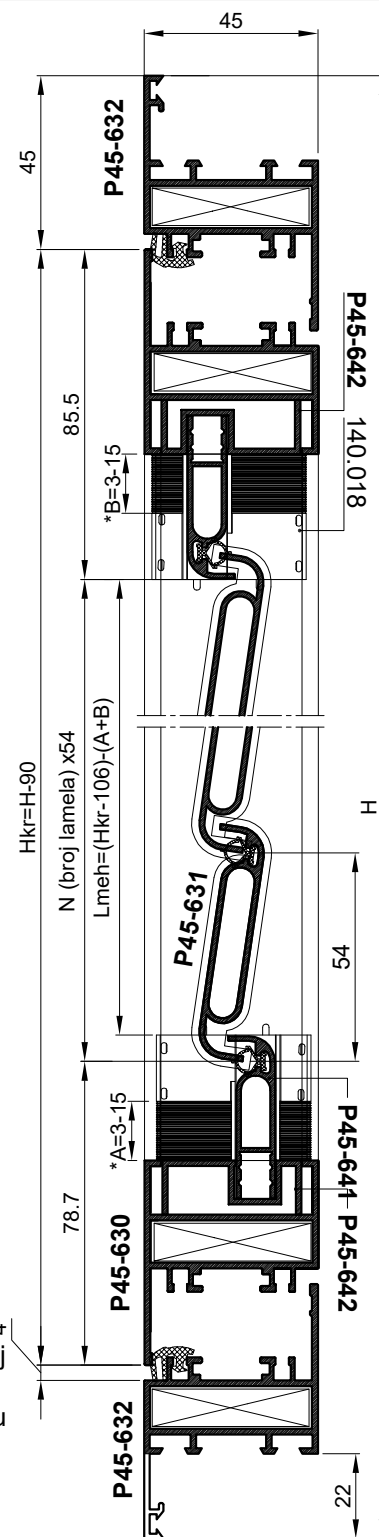
Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

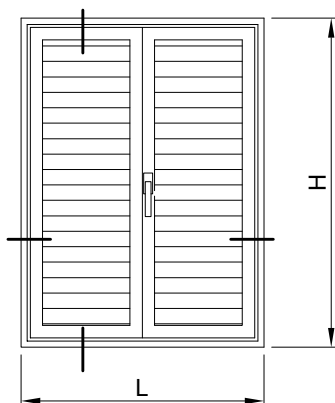
Napomena:

*PVC umetak 370.066 odsijeći
12mm kako bi se početna lamela
P45-641 dovela u početni položaj

*Mjera pilanja mehanizma za
pokretanje lamela 140.019
 $L_{meh}=(Hkr*-140)-(A+B)$

Lkr=L-90





Dvokrilna grilja s
pokretnom ispunom
P45-631

PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	4	L/2-34.5	45-45
P45-630	okomica krila	4	H-90	45-45
P45-631	lamela-(12mm hod)	Nx2	Lkr-126	90-90
P45-641	početna lamela	4	Lkr-118	90-90
P45-642	lajsna	4	Lkr-80	90-90
NC-1459	klizač			90-90
OKOVI		kom		
730.013	kutnik	12		
110.007.xx	šarka	4 (za Hkr<1500 mm); 6(zaHkr>1500)		
100.001.xx	ručka	1		
143.013	vezni elementi ručke	1		
140.045	ručica za pokretanje lamela	Broj lamela (N/10)x2		
143.001	zapinjač	2		
143.002	fiksni zapinjač	2		
143.003	jednostrani prihvat zapinjača	4		
140.019	mehanizam za lamele	(L+D)x2		
370.066	pvc umetak poč. i zav. lamele	4 (par)		
BRTVE		kom	mjera	
334.001	središnja brtva		2L+3H	
344.014	brtva na spoju lamela	(N+1)x2	Lkr-125	

Broj lamela (P45-631) je $N = (H_{kr}-164) / 54$

Primjer:

Za mjeru krila Hkr=974 mm, broj lamela je 15 kom; $N=(974-164) / 54 = 15$ kom

Za mjere visine krila veće ili manje od $H_{kr}=974$ za 54 mm, dodaje se ili oduzima broj lamela.

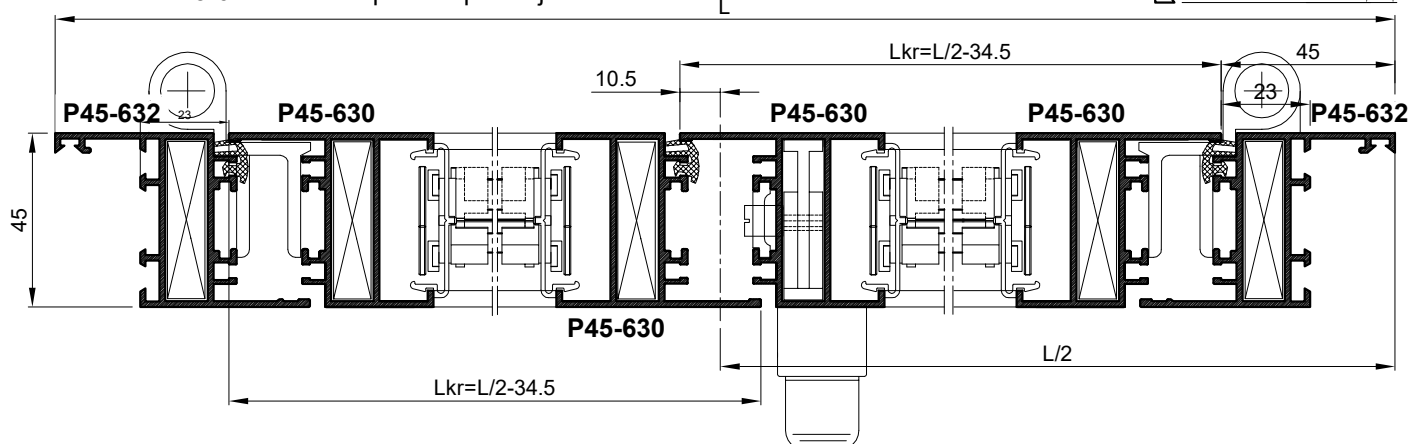
Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu. Napomena:

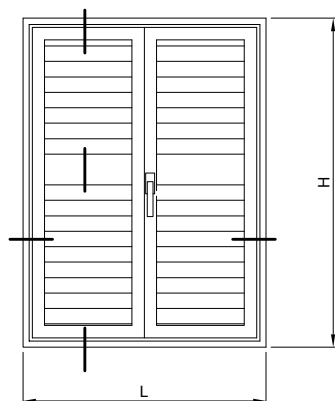
Napomena:

*PVC umetak 370.066 odsijeći
12mm kako bi se početna lamela
P45-641 dovela u početni položaj

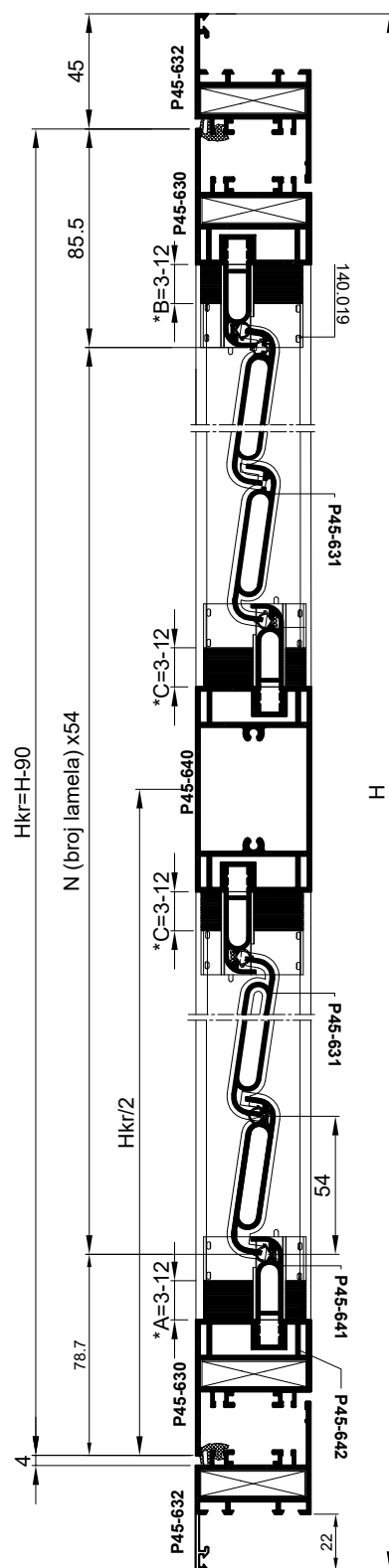
*Mjera pilanja mehanizma za
pokretanje lamela 140.019

$$L_{meh} = (Hkr^* - 140) - (A + B)$$





Dvokrilna grilja s
prečkom
i pokretnom ispunom
P45-631



PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	4	L/2-34.5	45-45
P45-630	okomica krila	4	H-90	45-45
P45-631	lamela-(12mm hod)	Nx2	Lkr-126	90-90
P45-641	početna lamela	4	Lkr-118	90-90
P45-642	lajsna	4	Lkr-80	90-90
NC-1459	klizač			90-90
P45-640	prečka	2	Lpr=Lkr-79	90-90

OKOVI		kom
730.013	kutnik	12
110.007.xx	šarka	4 (za Hkr<1500 mm); 6(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela (N/10)x2
143.001	zapinjač	2
143.002	fiksni zapinjač	2
143.003	jednostrani prihvat zapinjača	4
140.019	mehanizam za lamele	(L+D)x2
370.066	pvc umetak poč. i zav. lamele	4 (par)

BRTVE		kom	mjera
334.001	središnja brtva		2L+3H
344.014	brtva na spoju lamela	(N+1)x2	Lkr-125

Broj lamela (P45-631) je $N = (Hkr-164) / 54$

Primjer:

Za mjeru krila Hkr=974 mm, broj lamela je 15 kom; $N=(974-164) / 54 = 15$ kom

Za mjere visine krila veće ili manje od Hkr=974 za 54 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

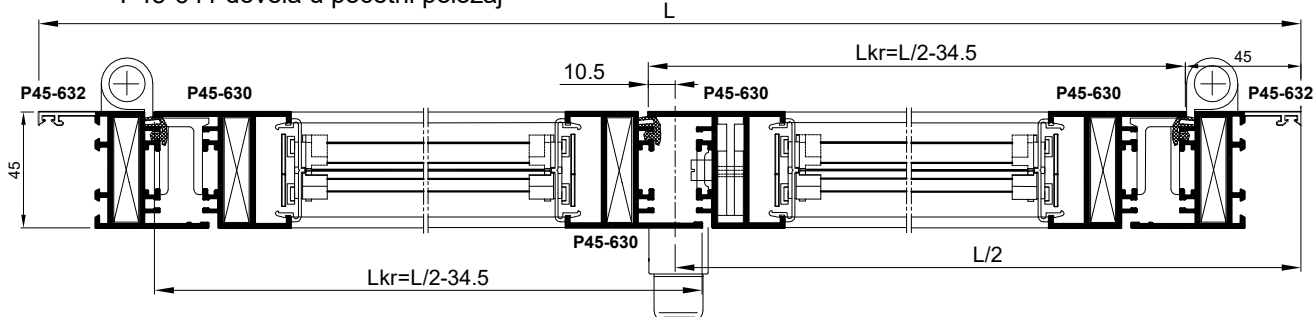
Napomena:

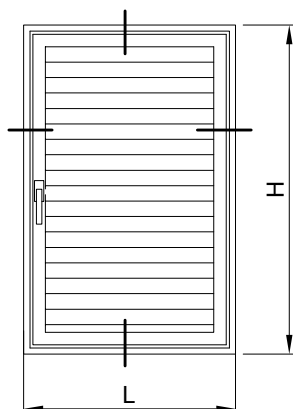
*PVC umetak 370.066 odsijeći
12mm kako bi se početna lamela
P45-641 dovela u početni položaj

*Mjera pilanja mehanizma za
pokretanje lamela 140.019

$$L_{meh1} = \left(\frac{Hkr}{2} - 127 \right) - (A+C)$$

$$L_{meh2} = \left(\frac{Hkr}{2} - 127 \right) - (A+C)$$





Jednokrilna grilja s
pokretnom ispunom
D45-074

PROFIL		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	2	Lkr=L-90	45-45
P45-630	okomica krila	2	Hkr=H-90	45-45
D45-074	lamela	N	Lkr-126	90-90
D45-075	početna lamela	2	Lkr-118	90-90
P45-649	lajsna	2	Lkr-80	90-90
NC-1459	klizač			90-90

OKOVI		kom
730.013	kutnik	8
110.007.xx	šarka	2 (za Hkr<1500 mm); 3(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela N/10
143.001	zapinjač	2
143.003	jednostrani prihvatač zapinjača	2
140.018	mekanizam za lamele 35 mm	L+D
370.073	pvc umetak poč. i zav. lamele	2 (par)
370.074	pvc umetak poč. i zav. lamele	2 (par)

BRTVE		kom	mjera
334.001	središnja brtva		2L+2H
344.014	brtva na spoju lamela	N+1	Lkr-125

Broj lamela (D45-074) je $N = (H_{kr}-199) / 60$

Primjer:

Za mjeru krila $H_{kr}=930$ mm, broj lamela je 12 kom; $N=(930-199) / 60 = 12$ kom

Za mjere visine krila veće ili manje od $H_{kr}=930$ za 60 mm, dodaje se ili oduzima broj lamela.

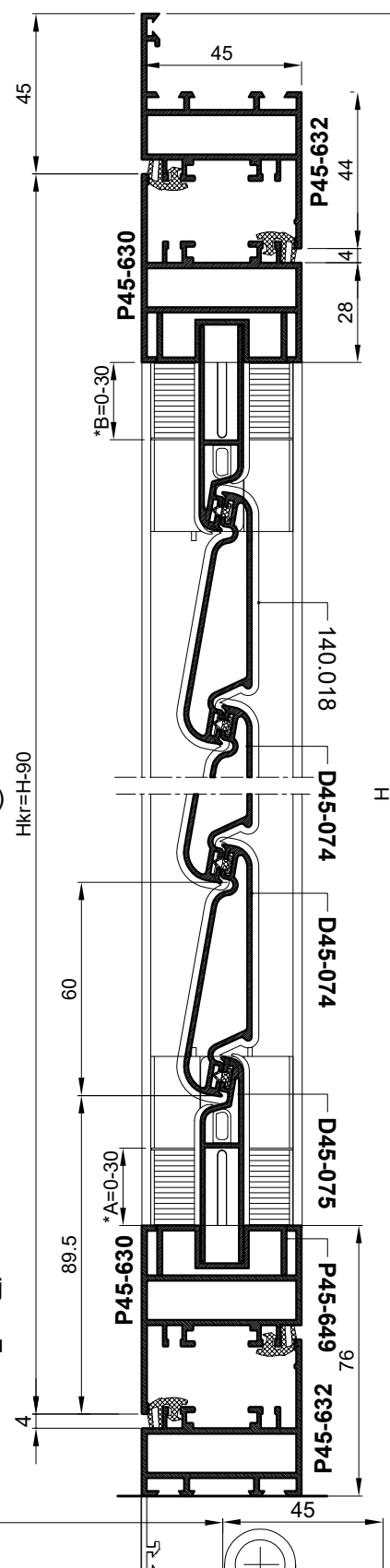
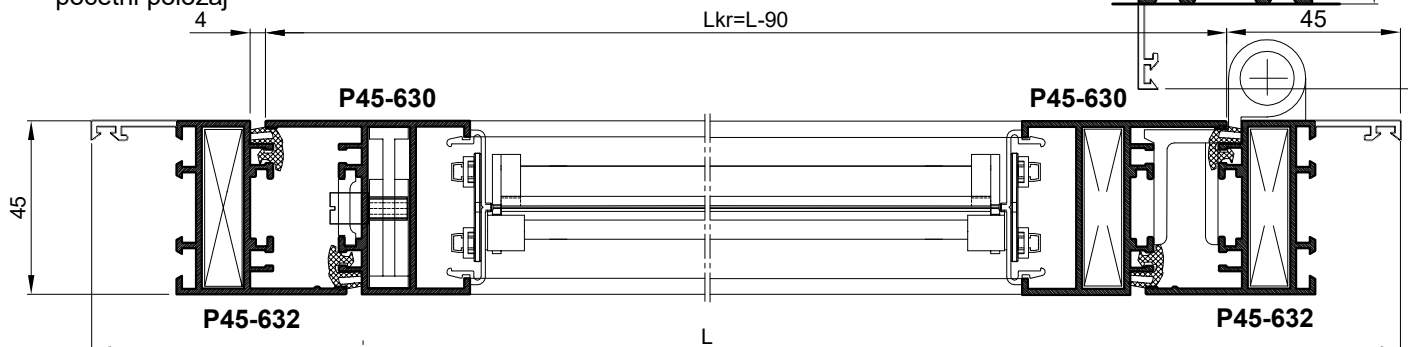
Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

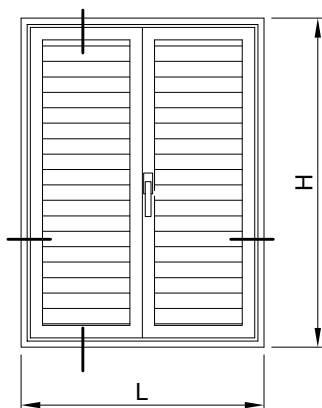
Napomena:

*PVC umetak 370.073i 370.074 odsijeći 3mm kako bi se početna lamela D45-075 dovela u početni položaj

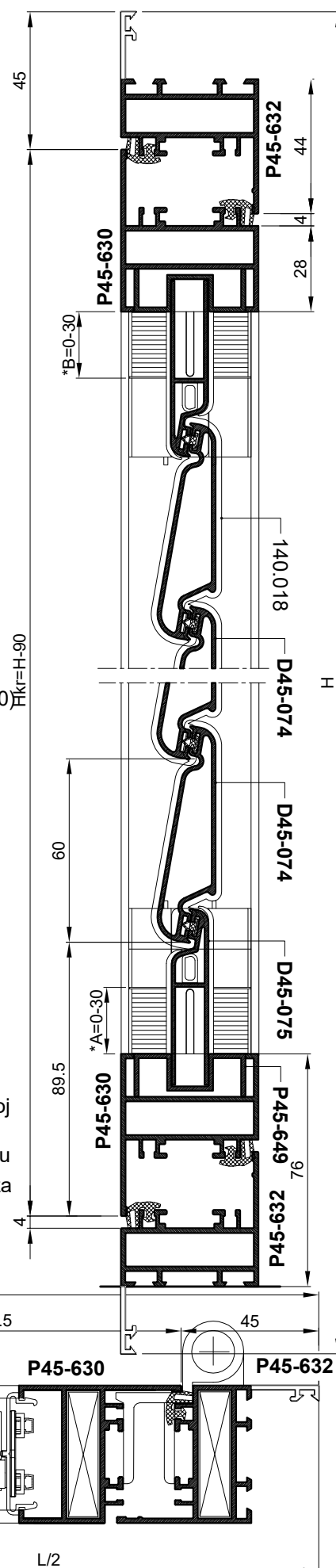
*Mjera pilanja mehanizma za pokretanje lamela 140.018

$$L_{meh} = (Hkr^* - 154) - (A + B)$$





Dvokrilna grilja s
pokretnom ispunom
D45-074



PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	4	L/2-34.5	45-45
P45-630	okomica krila	4	H-90	45-45
D45-074	lamela	Nx2	Lkr-126	90-90
D45-075	početna lamela	4	Lkr-118	90-90
P45-649	lajsna	4	Lkr-80	90-90
NC-1459	klizač			90-90

OKOVI		kom
730.013	kutnik	12
110.007.xx	šarka	4 (za Hkr<1500 mm); 6(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela (N/10)x2
143.001	zapinjač	2
143.002	fiksni zapinjač	2
143.003	jednostrani prihvat zapinjača	4
140.018	mehanizam za lamele	(L+D)x2
370.073	pvc umetak poč. i zav. lamele	2 (par)
370.074	pvc umetak poč. i zav. lamele	2 (par)

BRTVE		kom	mjera
334.001	središnja brtva		2L+3H
344.014	brtva na spoju lamela	(N+1)x2	Lkr-125

Broj lamela (D45-074) je $N = (Hkr-199) / 60$

Primjer:

Za mjeru krila Hkr=930 mm, broj lamela je 12 kom; $N=(930-199) / 60 = 12$ kom

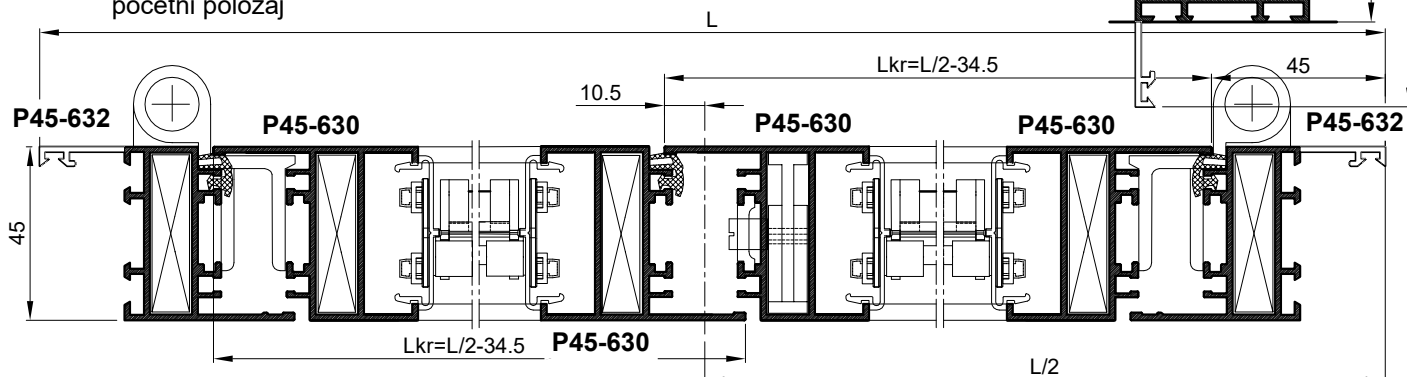
Za mjere visine krila veće ili manje od Hkr=930 za 60 mm, dodaje se ili oduzima broj lamela.

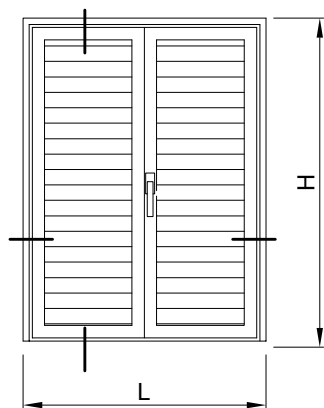
Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

Napomena:

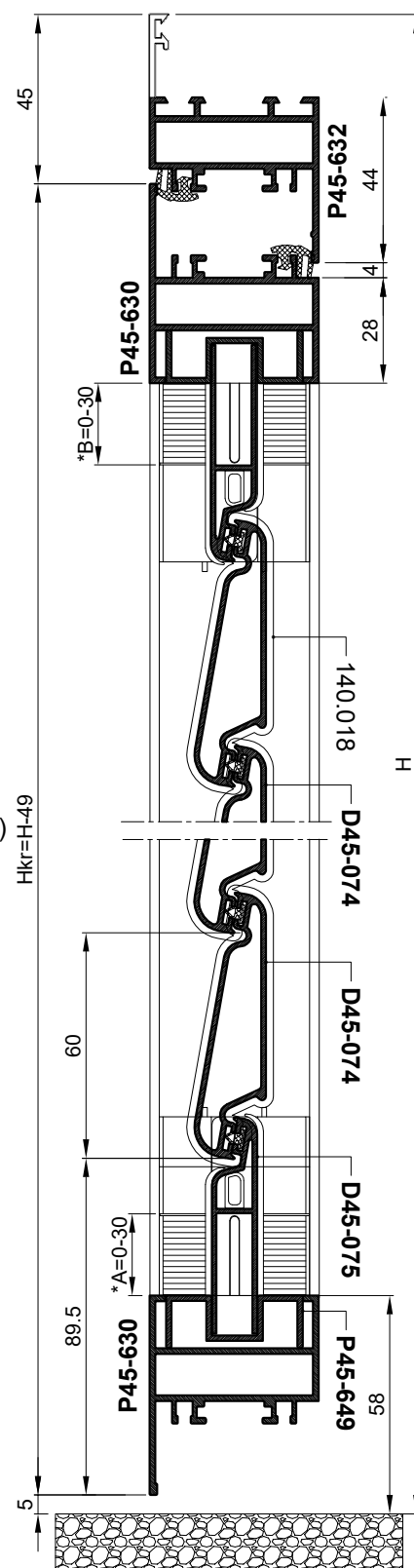
*PVC umetak 370.073i 370.074 odsijeći 3mm kako bi se početna lamela D45-075 dovela u početni položaj

*Mjera pilanja mehanizma za pokretanje lamela 140.018
 $L_{meh} = (Hkr* - 154) - (A+B)$





Dvokrilna grilja s
pokretnom ispunom
D45-074
Izvedba bez donjeg
pojasa rama



PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	1	L	45-45
P45-632	okomica okvira	2	H	45-90
P45-630	vodoravnica krila	4	L/2-34.5	45-45
P45-630	okomica krila	4	H-50	45-45
D45-074	lamela	Nx2	Lkr-126	90-90
D45-075	početna lamela	4	Lkr-118	90-90
P45-649	lajsna	4	Lkr-80	90-90
NC-1459	klizač			90-90

OKOVI		kom
730.013	kutnik	12
110.007.xx	šarka	4 (za Hkr<1500 mm); 6(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela (N/10)x2
143.001	zapinjač	2
143.002	fiksni zapinjač	2
143.003	jednostrani prihvat zapinjača	4
140.018	mehanizam za lamele	(L+D)x2
370.073	pvc umetak poč. i zav. lamele	2 (par)
370.074	pvc umetak poč. i zav. lamele	2 (par)

BRTVE		kom	mjera
334.001	središnja brtva		2L+3H
344.014	brtva na spoju lamela	(N+1)x2	Lkr-125

Broj lamela (D45-074) je $N = (Hkr-199) / 60$

Primjer:

Za mjeru krila Hkr=930 mm, broj lamela je 12 kom; $N=(930-199) / 60 = 12$ kom

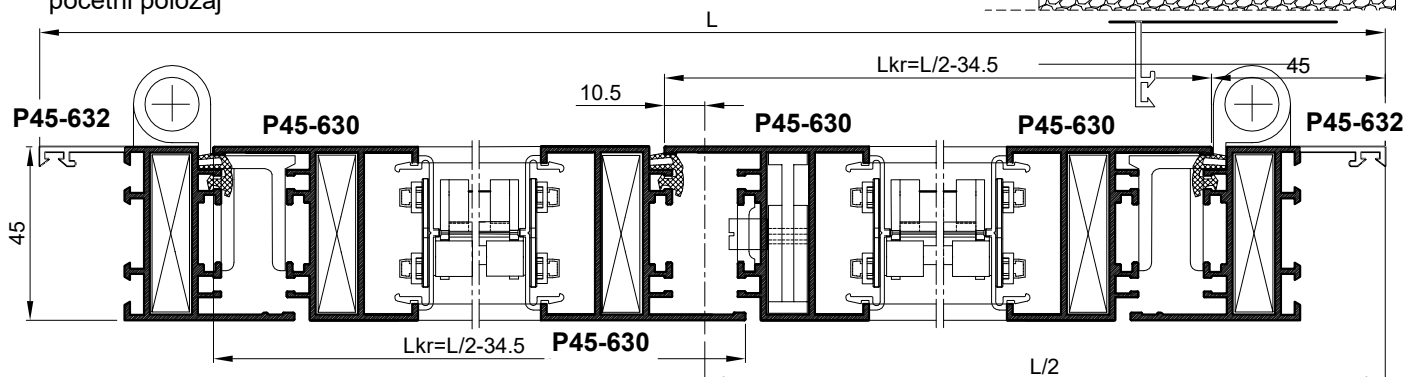
Za mjere visine krila veće ili manje od Hkr=930 za 60 mm, dodaje se ili oduzima broj lamela.

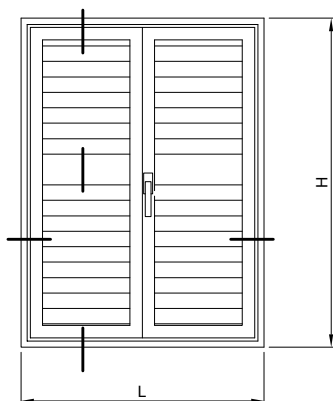
Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

Napomena:

*PVC umetak 370.073i 370.074 odsijeći 3mm kako bi se početna lamela D45-075 dovela u početni položaj

*Mjera pilanja mehanizma za
pokretanje lamela 140.018
 $L_{meh}=(Hkr*-154)-(A+B)$





Dvokrilna grilja s
prečkom
i pokretnom ispunom
D45-074

PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	4	L/2-34.5	45-45
P45-630	okomica krila	4	H-90	45-45
D45-074	lamela	Nx2	Lkr-126	90-90
D45-075	početna lamela	4	Lkr-118	90-90
P45-649	lajsna	4	Lkr-80	90-90
NC-1459	klizač			90-90
P45-640	prečka	2	Lpr=Lkr-79	90-90

OKOVI

kom

730.013	kutnik	12
110.007.xx	šarka	4 (za Hkr<1500 mm); 6(za Hkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
140.045	ručica za pokretanje lamela	Broj lamela (N/10)x2
143.001	zapinjač	2
143.002	fiksni zapinjač	2
143.003	jednostrani prihvat zapinjača	4
140.018	mehanizam za lamele	(L+D)x2
370.066	pvc umetak poč. i zav. lamele	4 (par)

BRTVE

kom

mjera

334.001	središnja brtva	2L+3H
344.014	brtva na spoju lamela	(N+1)x2 Lkr-125

Broj lamela (D45-074) je $N = (Hkr-385) / 60$

Primjer:

Za mjeru krila Hkr=994 mm, broj lamela je 10 kom; $N=(994-385) / 60 = 10$ kom

Za mjere visine krila veće ili manje od Hkr=994 za 60 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.

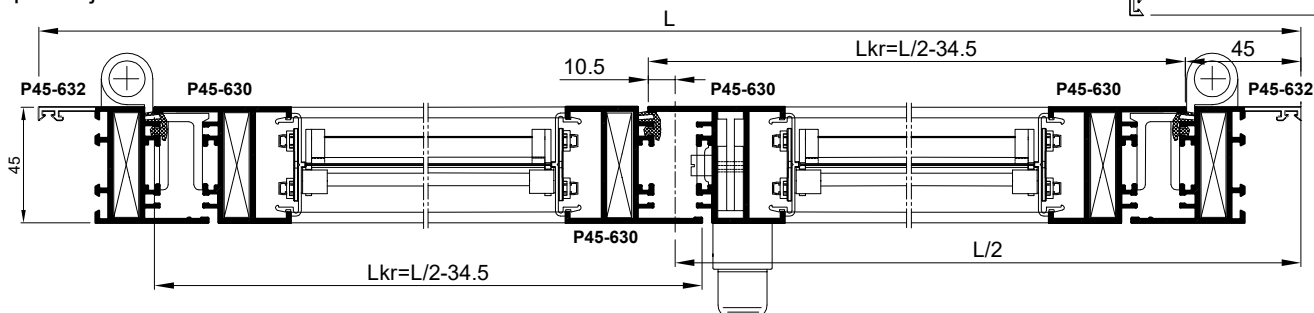
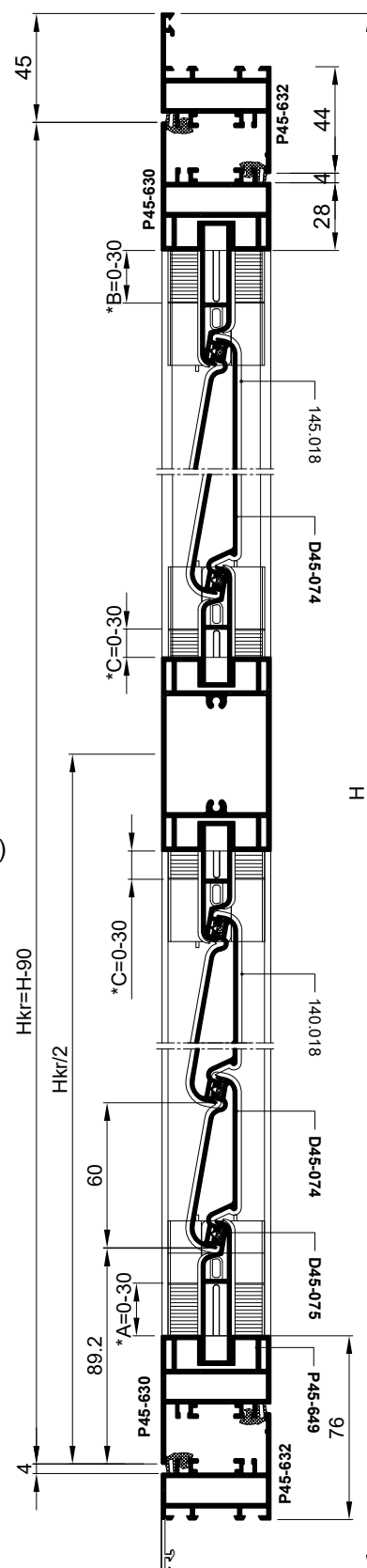
Napomena:

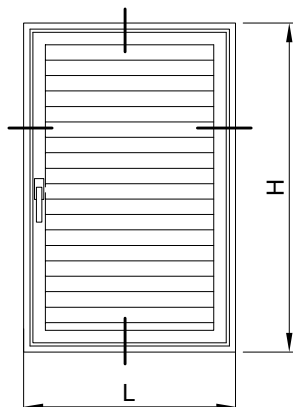
*PVC umetak 370.073 i 370.074
odsijeći 3mm kako bi se početna
lamela D45-075 dovela u početni
položaj

*Mjera pilanja mehanizma za
pokretanje lamela 140.018

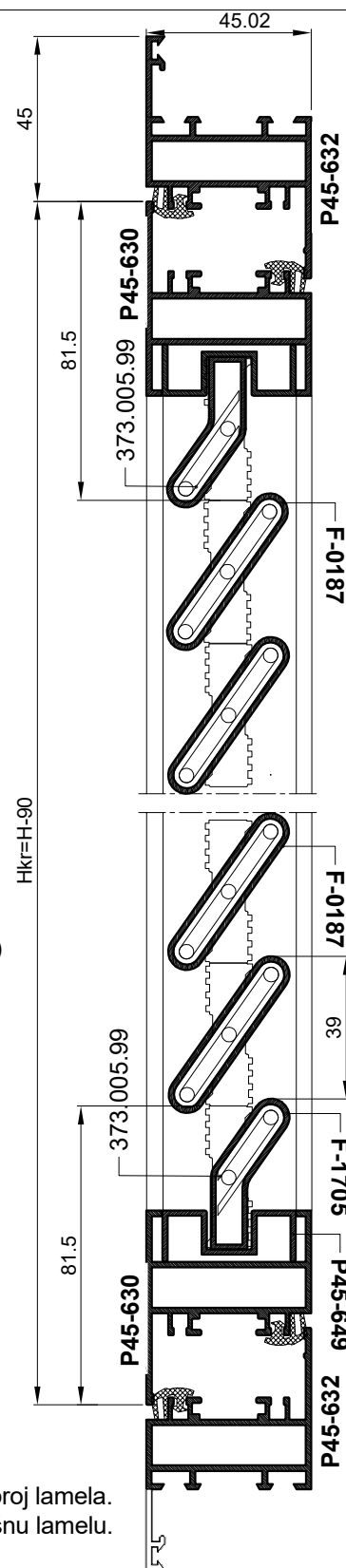
$$L_{meh1} = \left(\frac{Hkr}{2} - 141 \right) - (A+C)$$

$$L_{meh2} = \left(\frac{Hkr}{2} - 141 \right) - (B+C)$$





Jednokrnlina grilja s
fiksnom ispunom
F-1705



PROFILI		kom	mjera	planje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	2	Lkr=L-90	45-45
P45-630	okomica krila	2	Hkr=H-90	45-45
F-0187	lamela	N	Lkr-106	90-90
F-1705	početna lamela	2	Lkr-106	90-90
P45-649	lajsna	2	Lkr-80	90-90
NC-1459	klizač			90-90

OKOVI		kom
730.013	kutnik	8
110.007.xx	šarka	2 (za Hkr<1500 mm); 3(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
143.001	zapinjač	2
143.003	jednostrani prihvat zapinjača	2
373.005.99	pvc umetak poč. i zav. lamele	2 (par)
373.005	pvc umetak za lamele	Nx2

BRTVE		kom	mjera
334.001	središnja brtva		2L+2H
344.014	brtva na spoju lamela	N+1	Lkr-125

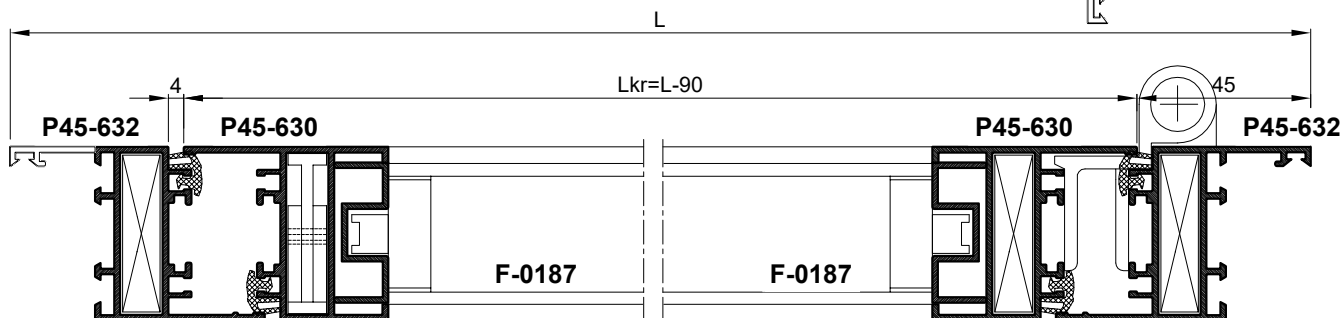
Broj lamela (F-1705) je $N = (Hkr-163) / 39$

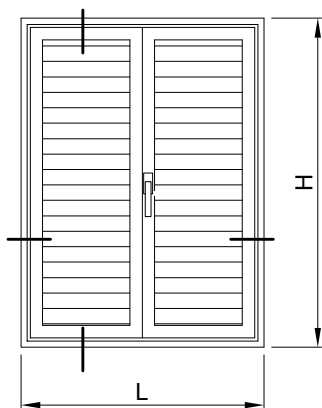
Primjer:

Za mjeru krila Hkr=982 mm, broj lamela je 21 kom; $N=(982-163) / 39 = 21$ kom

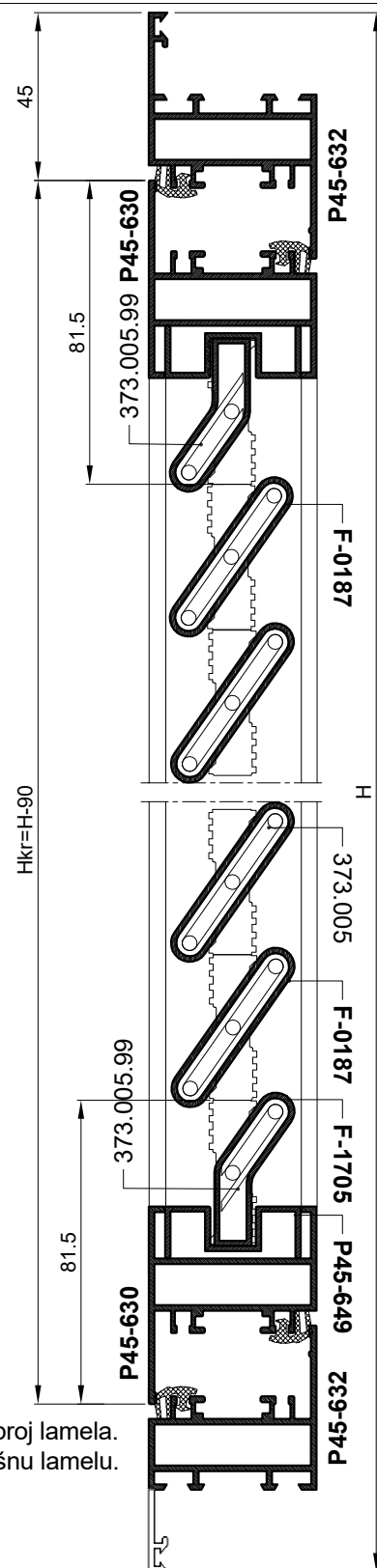
Za mjere visine krila veće ili manje od Hkr=982 za 39 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.





Dvokrilna grilja s
fiksnom ispunom
F-1705



PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	4	L/2-34.5	45-45
P45-630	okomica krila	4	H-90	45-45
F-0187	lamela	Nx2	Lkr-106	90-90
F-1705	početna lamela	4	Lkr-106	90-90
P45-649	lajsna	4	Lkr-80	90-90
NC-1459	klizač			90-90

OKOVI		kom
730.013	kutnik	12
110.007.xx	šarka	4 (za Hkr<1500 mm); 6(za Hkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
143.001	zapinjač	2
143.002	fiksni zapinjač	2
143.003	jednostrani prihvati zapinjača	4
373.005.99	pvc umetak poč. i zav. lamele	2 (par)
373.005	pvc umetak za lamele	Nx2

BRTVE		kom	mjera
334.001	središnja brtva		2L+3H
344.014	brtva na spoju lamela	(N+1)x2	Lkr-125

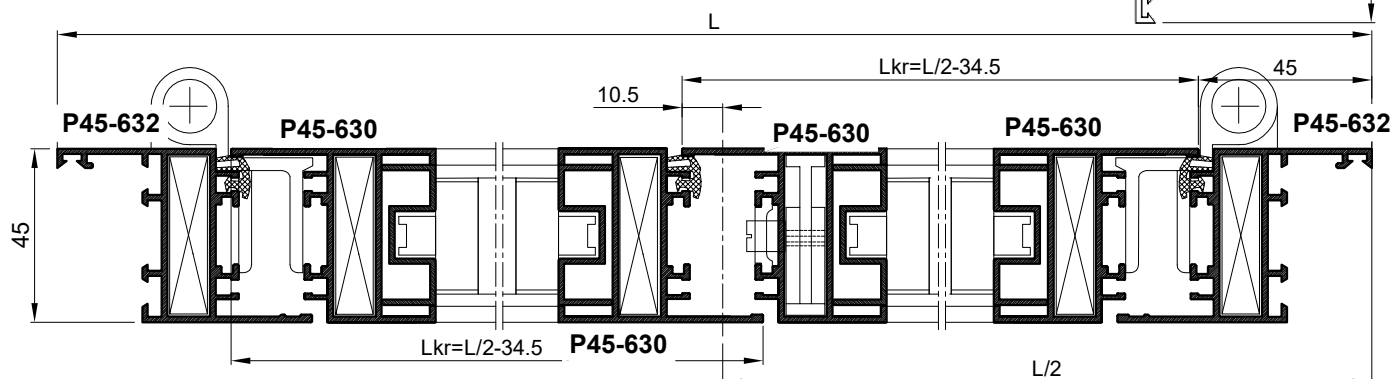
Broj lamela (F-1705) je $N = (H_{kr}-163) / 39$

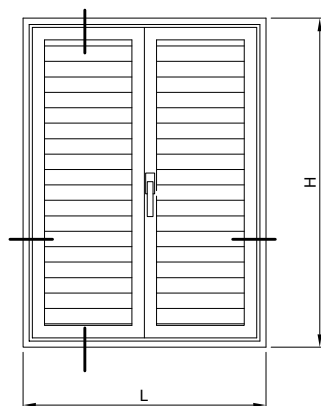
Primjer:

Za mjeru krila $H_{kr}=982$ mm, broj lamela je 21 kom; $N=(982-163) / 39 = 21$ kom

Za mjere visine krila veće ili manje od $H_{kr}=982$ za 39 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.





PROFILI		kom	mjera	pilanje
P45-632	vodoravnica okvira	2	L	45-45
P45-632	okomica okvira	2	H	45-45
P45-630	vodoravnica krila	4	L/2-34.5	45-45
P45-630	okomica krila	4	H-90	45-45
F-0187	lamela	Nx2	Lkr-106	90-90
F-1705	početna lamela	4	Lkr-106	90-90
P45-649	lajsna	4	Lkr-80	90-90
NC-1459	klizač			90-90

OKOVI		kom
730.013	kutnik	12
110.007.xx	šarka	4 (za Hkr<1500 mm); 6(zaHkr>1500)
100.001.xx	ručka	1
143.013	vezni elementi ručke	1
143.001	zapinjač	2
143.002	fiksni zapinjač	2
143.003	jednostrani prihvat zapinjača	4
373.005.99	pvc umetak poč. i zav. lamele	2 (par)
373.005	pvc umetak za lamele	Nx2

BRTVE		kom	mjera
334.001	središnja brtva		2L+3H
344.014	brtva na spoju lamela	(N+1)x2	Lkr-125

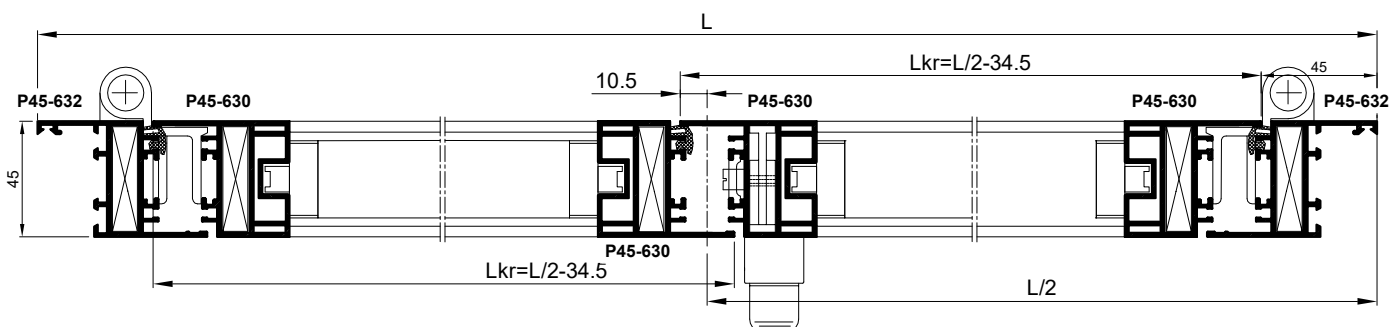
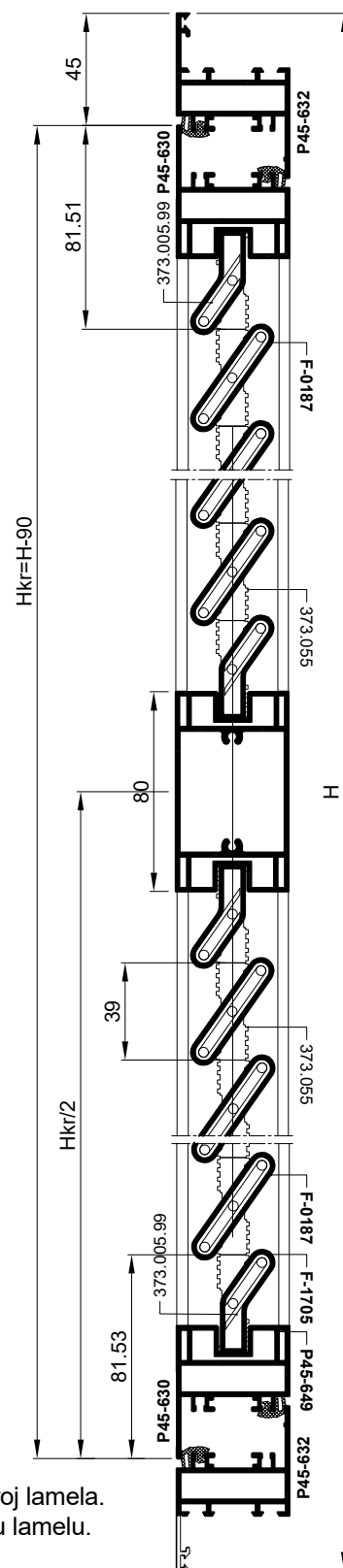
Broj lamela (F-1705) je $N = (Hkr-163) / 39$

Primjer:

Za mjeru krila Hkr=1002 mm, broj lamela je 18 kom; $N=(1002-300) / 39 = 18$ kom

Za mjere visine krila veće ili manje od Hkr=1002 za 39 mm, dodaje se ili oduzima broj lamela.

Za mjere visine krila koje odstupaju od ovih vrijednosti treba rezati početnu i završnu lamelu.



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FEAL d.o.o.
Trnska cesta 146
88220 Široki Brijeg
Bosna i Hercegovina
Tel. +387 39 704-269; 705-807; 705-636
Fax. +387 39 704-358
info@feal.ba
www.feal.ba